



TATA MOTORS

SE-SK 1613 (697 TCIC) BS II

PARTS LIST

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Tata Motors Limited

Mumbai • Jamshedpur • Pune • Lucknow • Thane



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TATA MOTORS

PRELIMINARY REMARKS

This list comprises of parts for Engine,Gear Box,Chassis,Front Axle,Rear Axle etc. and Body of SE/SK 1613 (697 TCIC BS-II) Vehicles.

Chassis Type	Sales Designation	Wheel Base	Description	Engine Type
373 134	SK 1613 TCIC/36	3625 mm	Semi forward Control Chassis with Cab Truck version(Tipper)	697 TCIC BS-II
373 135	SK 1613 TCIC/36	3625 mm	Semi forward Control Chassis with Cowl Truck version (Tipper)	697 TCIC BS-II
373 145	SE 1613 TCIC/42	4225 mm	Semi forward Control Chassis with Cowl Truck version	697 TCIC BS-II
373 146	SE 1613 TCIC/42	4225 mm	Semi forward Control Chassis with Cab Truck version	697 TCIC BS-II



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INSTRUCTIONS

1. The designation "Left and Right" as well as "Front" and "Rear" refer to driving direction.
2. The indication "First","Second" (e.g.cross member of frame) are counted from the Radiator side.
3. The word "Optional" in the remarks column against an item having two or more part numbers indicates that depending or availability,the item will be supplied under any one of these part numbers.
4. The designation "AR" in column "Quantity" stands for "As Required".
5. The illustrations of parts of the table are only for easy reference and they may not be exact replica of the part.
6. The parts fitted on the vehicle are subject to modification without prior notice.
7. This is a publication of the Parts Head Quarters of the TATA MOTORS LIMITED.

Any Correspondence relating to this Parts List be made to:

Technical Cell,
Tata Motors Ltd.,
Parts Head Quarters,
Teen Hath Naka,
Gyan Sadhana College Service Road,
Thane - 400 604.



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INTRODUCTION

WHEN ORDERING PARTS, PLEASE INDICATE

Chassis Type and Chassis Number

Engine Type and Engine Number

Part No. — See Column "PART NUMBER"

Precise Description — See Column "DESCRIPTION"

WHEN ORDERING PARTS FOR AGGREGATES, PLEASE INDICATE THE AGGREGATE NUMBER

Gear Box Unit No. —

Rear Axle Unit No. —

Steering Unit No. —

TATA MOTORS

ENGINE GROUP INDEX

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CHASSIS GROUP INDEX

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CHASSIS GROUP INDEX

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TABLE 01.1	ENGINE	GROUP 01
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	2525 0160 03 68	ENGINE Assy Engine Complete SE/SK-1613-BS II (Rotary FIP, Power Stg., 330 Dia. Clutch, 12V)	1			697 TC IC Engine

TABLE 01.2

HALF BLOCK AND LONG BLOCK

GROUP 01

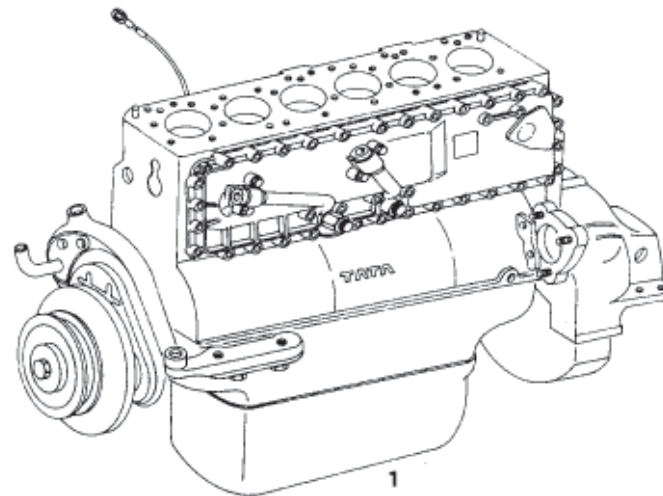


TABLE 01.2	HALF BLOCK AND LONG BLOCK	GROUP 01
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
1	2525 0199 02 02	HALF BLOCK AND LONG BLOCK HALF BLOCK Assy.Half Block	1			
	2525 0199 02 01	LONG BLOCK Assy.Long Block	1			

TABLE 01.3 **ENGINE OVERHAULING GASKET KIT** **GROUP 01**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	2525 0199 01 91	ENGINE OVERHAULING GASKET KIT Engine Overhaul Gasket Kit (BS II) Consists of : Sealing Washer 12X15.5 Sealing Washer 14X18 Sealing Washer 16X20 Sealing Washer A14X20 Sealing Washer 8X11.5 Sealing Washer 8X14 Sealing Washer 10X14 Sealing Washer 14X20 Sealing Washer 16X20 Sealing Washer 16X22 Sealing Washer 18X22 Sealing Washer 22X27 Sealing Washer 24X29 Gasket Gasket (Timing Gear Housing) Gasket	1 4 15 1 1 4 16 3 1 2 2 2 4 1 1 1			

TABLE 01.3
ENGINE OVERHAULING GASKET KIT
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		Gasket (Push Rod Chamber Cover)	1			
		Gasket, Cylinder Head Cover	1			
		Gasket, Cylinder Head (Non Retorque)	1			
		Sealing Ring Half	2			
		Gasket	1			
		Gasket, Exhaust Manifold	2			
		Gasket	1			
		Gasket	1			
		Gasket, Oil Cooler	1			
		Sealing Washer	6			
		Sealing Washer	6			
		Gasket, Water Pump	1			
		Gasket, Water Pump	1			
		Gasket, Timing Gear Housing Cover	1			
		Gasket, Support (FIP) BS II	1			
		Gasket, FIP to Support BS II	1			
		Gasket, Water Pump	1			
		Gasket	1			

TABLE 01.3
ENGINE OVERHAULING GASKET KIT
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	8854 0111 25 25	Gasket, Oil Sump	1			
		Gasket	1			
		Gasket (94 dia. A/C Head)	1			
		Gasket	2			
		Decarbonising Gasket Kit 697 TC Consisting of :	1			
		Gasket, Cylinder Head	1			
		Gasket, Cylinder Head Cover	1			
		Gasket, Exhaust Manifold	2			
		Gasket, Turbo Charger	1			
		Gasket, Exhaust Pipe	1			

TABLE 01.4

CYLINDER BLOCK

GROUP 01

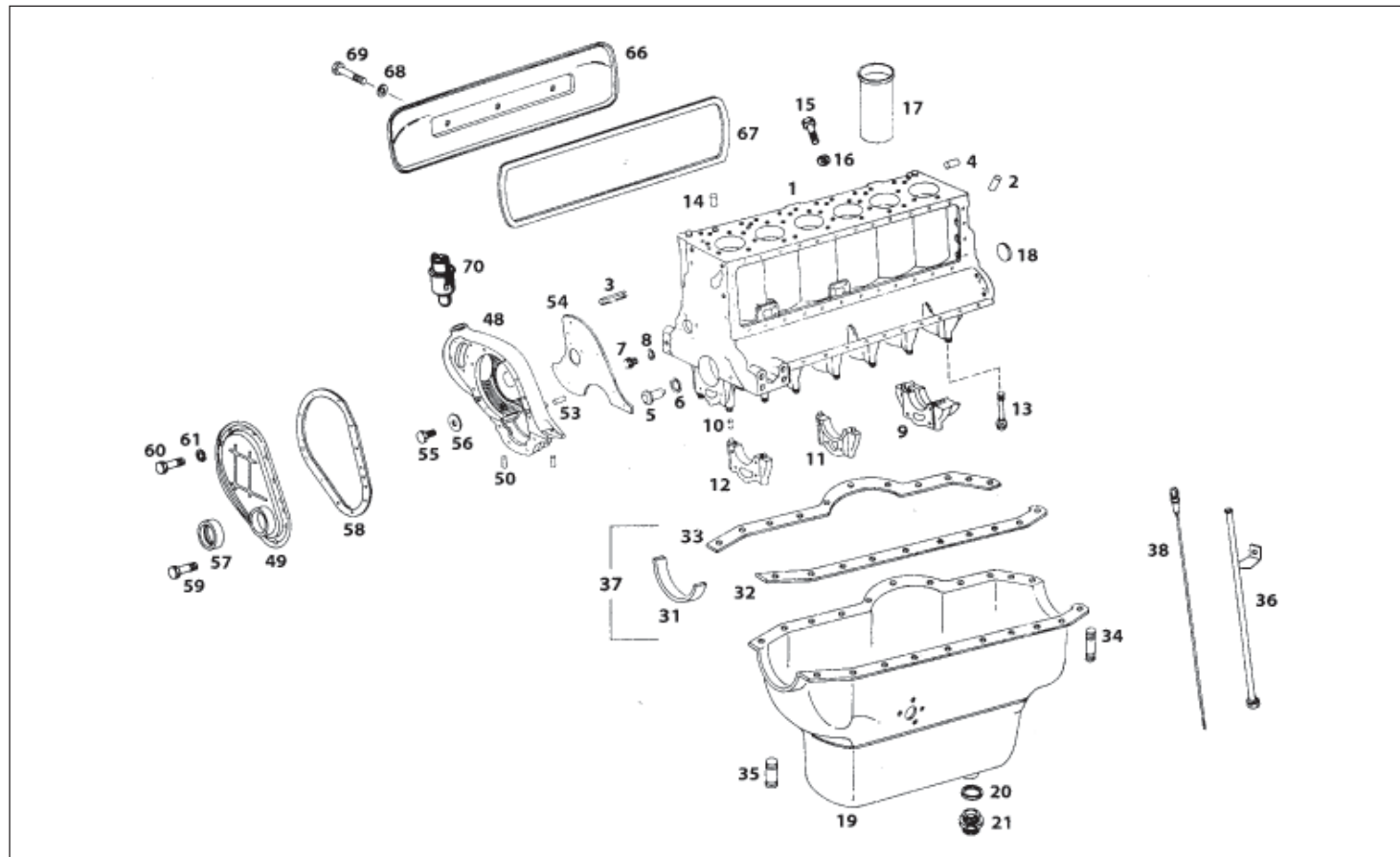


TABLE 01.4	CYLINDER BLOCK	GROUP 01
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		CYLINDER BLOCK				
1	2525 0110 02 52	Assy. Cylinder Block w/o Clutch Housing BS II	1			
17	2525 0110 37 02	Liner	6			
2	312 188 11 35	Sleeve	1			
3	321 992 00 25	Sleeve, Clamping	1			
4	1305 091030 4	Pin Cylindrical 12x30 (to Locate Clutch Housing)	2			
5	352 011 03 35	Screw Plug	1			
6	1622 071028 2	Sealing Washer A 18x22 Cu	1			
7	1608 100160 3	Sealing Plug AM 16x1.5	2			
8	1622 071025 8	Sealing Washer A 16x22 Cu	2			
9		Main Bearing Cap No. 7	1			NSSP
10	1305 050816 6	Cyl. Pin 8 M 6x16	14			
	186 991 00 55	Locating Pin	1			
11		Main Bearing Cap No. 4	1			NSSP
12		Main Bearing Cap No. 1, 2, 3, 5 & 6	5			NSSP
13	2525 0115 99 10	Bolt (for Main Bearing Cap) (with Full Threading)	14			
14	312 991 02 60	Pin Cylindrical (to Locate Cyl. Head on Block)	2			
15	2523 0110 72 01	Sealing Plug	1			

TABLE 01.4

CYLINDER BLOCK

GROUP 01

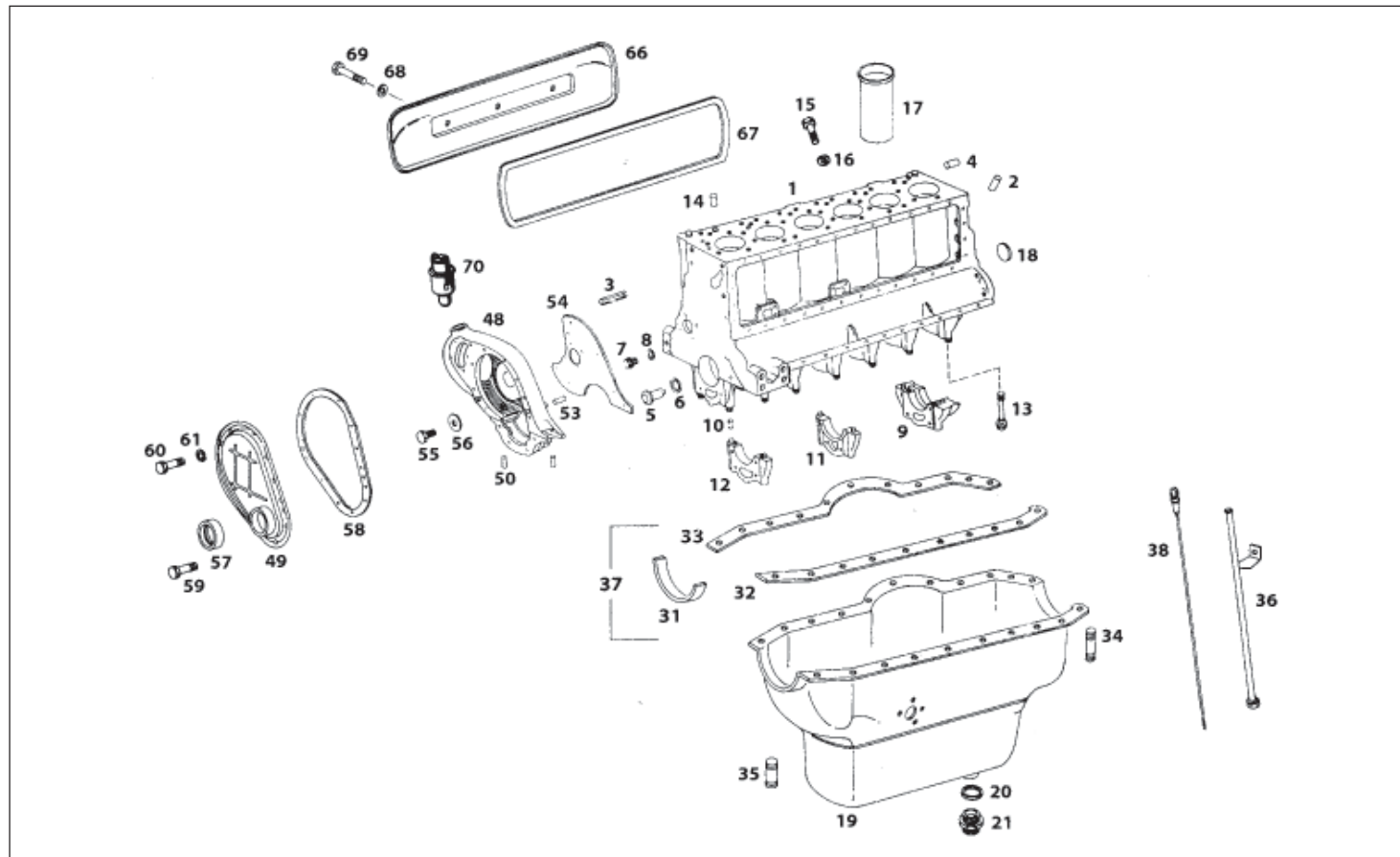


TABLE 01.4
CYLINDER BLOCK
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
16	1622 071028 2	Sealing Washer 18x22 Cu	1			
18	321 997 00 20	Locking Cover (for Camshaft Bore)	1			
19	2525 0113 01 65	Assy. Oil Sump (w/o Dipstick Hole) BS II	1			
20	1622 071028 2	Sealing Washer 18x22 Cu	1			
21	2534 0113 01 11	Magnetic Drain Plug	1			
37	352 010 19 80	Assy. Gasket Oil Sump Consisting of (SI nos 31,32,33) :	1			
31		Gasket (M.B. Cap Rear and Cover TGH)	2			
32		Gasket LH	1			
33		Gasket RH	1			
34	1163 249601 1	Stud BM 8x20 (On Front & Last Holes of Oil Sump Gasket)	2			
35	2523 0113 01 14	Assy. Combi Screw	18			
36	2525 0117 02 19	Assy. Tube Dip Stick (1300 Long)	1			Replaced by 2525 0117 02 40
36	2525 0117 02 40	Assy Tube Dip Stick (1180 Long)	1			Replaces 2525 0117 02 19
38	2525 0117 02 12	Assy Oil Dipstick Complete (1545 Long)	1			Replaced by 2525 0117 02 38
38	2525 0117 02 38	Assy Oil Dipstick Complete (1393 Long)	1			Replaces 2525 0117 02 12
	1705 050010 1	O' Ring 6x1.80 (for Dip Stick)	1			
	2547 0117 99 01	Dipstick Tube Adapter	1			
	2525 0117 02 28	Assy Bracket (for Mtg. Dipstick on Radiator)	1			

TABLE 01.4

CYLINDER BLOCK

GROUP 01

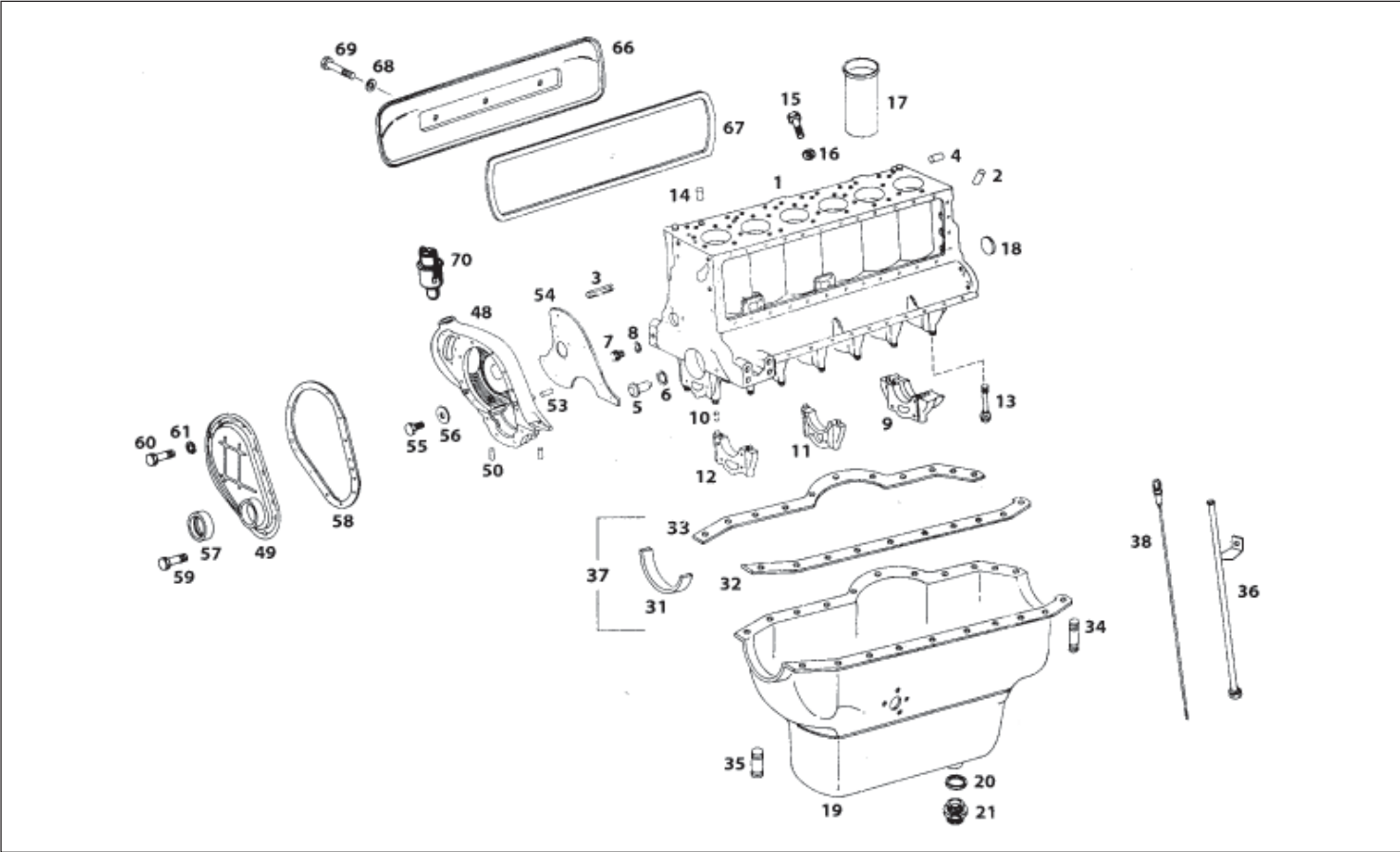


TABLE 01.4	CYLINDER BLOCK	GROUP 01
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	312 995 24 20	Clamp (for Mtg. Dipstick on Radiator)	1			
48	2527 0114 01 17	Assy. Timing Gear Housing with Bottom Cover	1			
49	2527 0114 37 06	Cover Front TGH w/o Oil Hole	1			
	2525 0114 37 02	Bottom Cover, Timing Gear Cover	1			
50	1305 050816 6	Pin Cylindrical 8 M 6 x 16	2			
53	1305 090925 0	Pin Cylindrical (On Cyl. Block Mtg. Face)	4			
54	312 015 05 80	Gasket(Timing Gear Hsg to Cyl Block)	1			
55	1132 399804 5	Screw M 10x25	3			
56	312 994 03 10	Locking Plate	3			
57	2534 0310 78 01	Seal (Crankshaft Front)	1			
58	2527 0114 53 05	Gasket (T.G.H. Cover)	1			
59	1132 399806 1	Screw M 6x12	8			
60	1106 380660 1	Bolt M 6x60	5			
61	1252 069801 7	Spg. Washer B 6	13			
	1265 060064 7	Washer A 6.4 (Cover to T.G. Hsg.)	13			
66	2525 0114 01 14	Assy. Cover (Push Rod Chamber)	1			
67	2525 0114 63 01	Gasket (P.R.C. Cover)	1			
68	1622 181009 4	Sealing Washer C 8x11.5 CU-ASB	4			

TABLE 01.4

CYLINDER BLOCK

GROUP 01

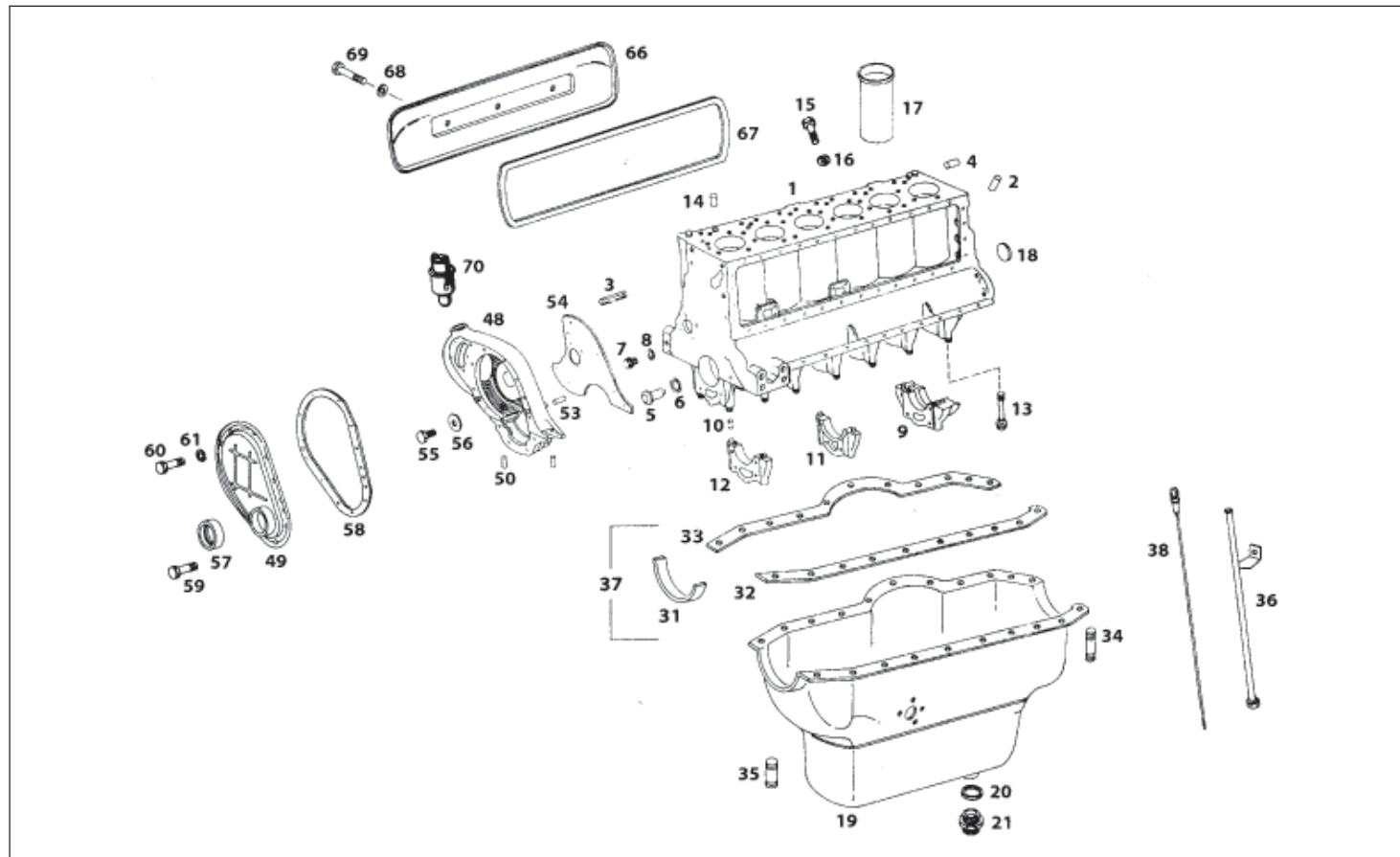


TABLE 01.4
CYLINDER BLOCK
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
69	1132 390845 3	Screw M 8x45	4			
70	2523 0117 01 99	Assy Oil Filler	1			

TABLE 01.5

CYLINDER HEAD AND COVER

GROUP 01

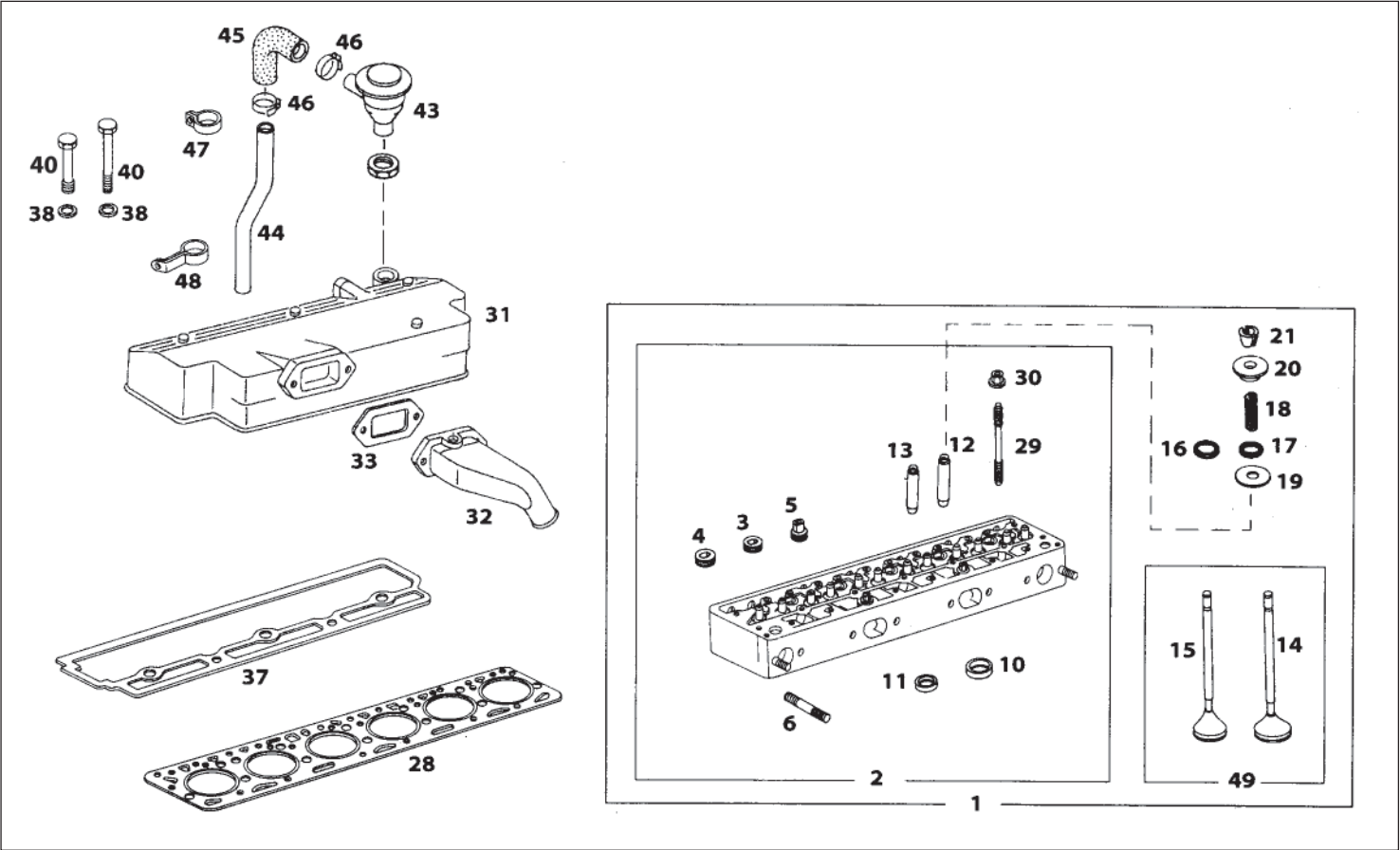


TABLE 01.5
CYLINDER HEAD AND COVER
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		CYLINDER HEAD AND COVER				
1	2525 0115 01 86	Assy. Cyl. Head with Valves (Double Valve Spring) BS II	1			
2	2525 0115 01 68	Assy Cyl Head w/o Valves (Core Plugs)	1			
3	1608 180300 9	Plug MC 30x15	5			
4	1608 180240 1	Plug MC 24x15	2			
5	312 016 00 61	Sealing Plug	2			
6	1163 161040 6	Stud AM 10x40	2			
	2547 0110 82 05	Core Plug [20 Dia]	6			
	2525 0110 82 03	Core Plug (22Dia) 697 Engine Cyl Head	ar			
12	2534 0515 34 02	Valve Guide Inlet Std.	6			
13	2534 0515 34 15	Valve Guide Exhaust Std.	6			
16	2534 0515 99 09	Valve Guide Seal (Inlet)	6			
17	2534 0515 99 10	Valve Guide Seal (Exhaust)	6			
18	2534 0515 87 01	Valve Spring (Inner)	12			Double Sprg. Arrangement
18	2534 0515 87 02	Valve Spring (Outer)	12			Double Sprg. Arrangement
19	352 990 20 40	Valve Spring Washer	12			
20	2534 0515 51 01	Lock Retainer Valve Spring	12			Double Sprg. Arrangement
21	312 053 01 27	Valve Spring Lock Half	24			

TABLE 01.5

CYLINDER HEAD AND COVER

GROUP 01

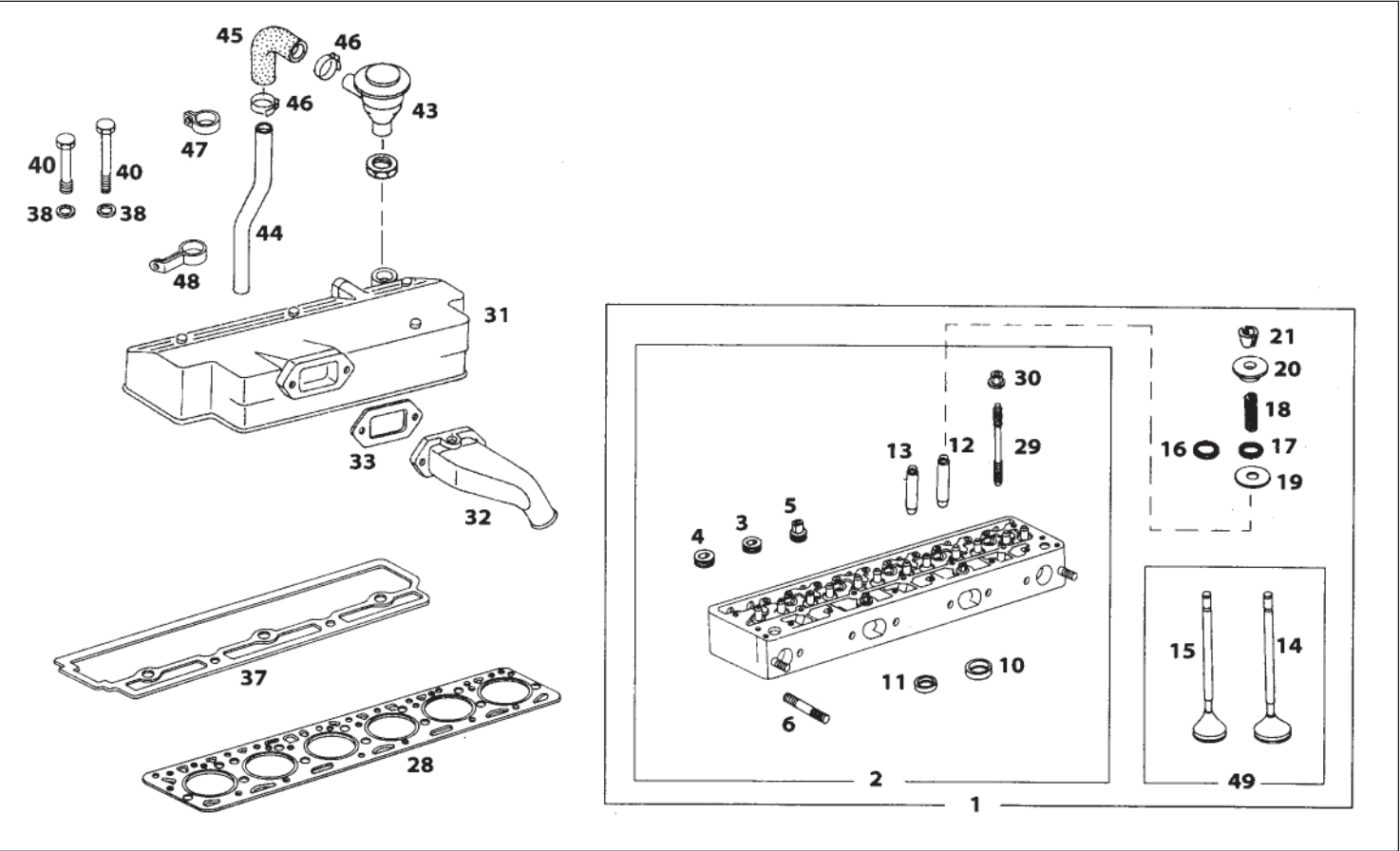


TABLE 01.5
CYLINDER HEAD AND COVER
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
28	352 016 06 20	Gasket (Non - Retorque) Cyl. Head	1			
29	322 990 05 05	Stud Bolt Cyl Crankcase	25			
30	315 038 00 72	Hex Nut	25			
31	2525 0115 01 63	Cylinder Head Cover (Side Entry)	1			
32	2525 0115 38 79	Air Intake Elbow	1			
33	352 016 02 80	Gasket, Cyl. Head Cover to Air Intake Elbow	1			
37	2525 0115 53 22	Gasket (Cyl. Head Cover) 4 mm Thk	1			
38	1622 071012 6	Sealing Washer 8x14 Cu	6			
40	1106 409608 9	Hex Bolt M8x125 (for Cyl Head Cover)	2			
	322 990 00 19	Stretch Bolt	4			
43	2523 0117 01 96	Assy. Oil Separator	1			
44	2523 0117 69 41	Tube	1			
45	2525 0117 58 05	Hose	1			
46	1428 050035 7	Hose Clamp 35	2			
47	2523 0117 42 17	Clamp Upper	1			
48	2523 0117 42 19	Clamp Lower	1			
49	2525 0599 01 03	Set Inlet & Exhaust Valve	1			
14		Inlet Valve	6			Not Serviced Loose

TABLE 01.5

CYLINDER HEAD AND COVER

GROUP 01

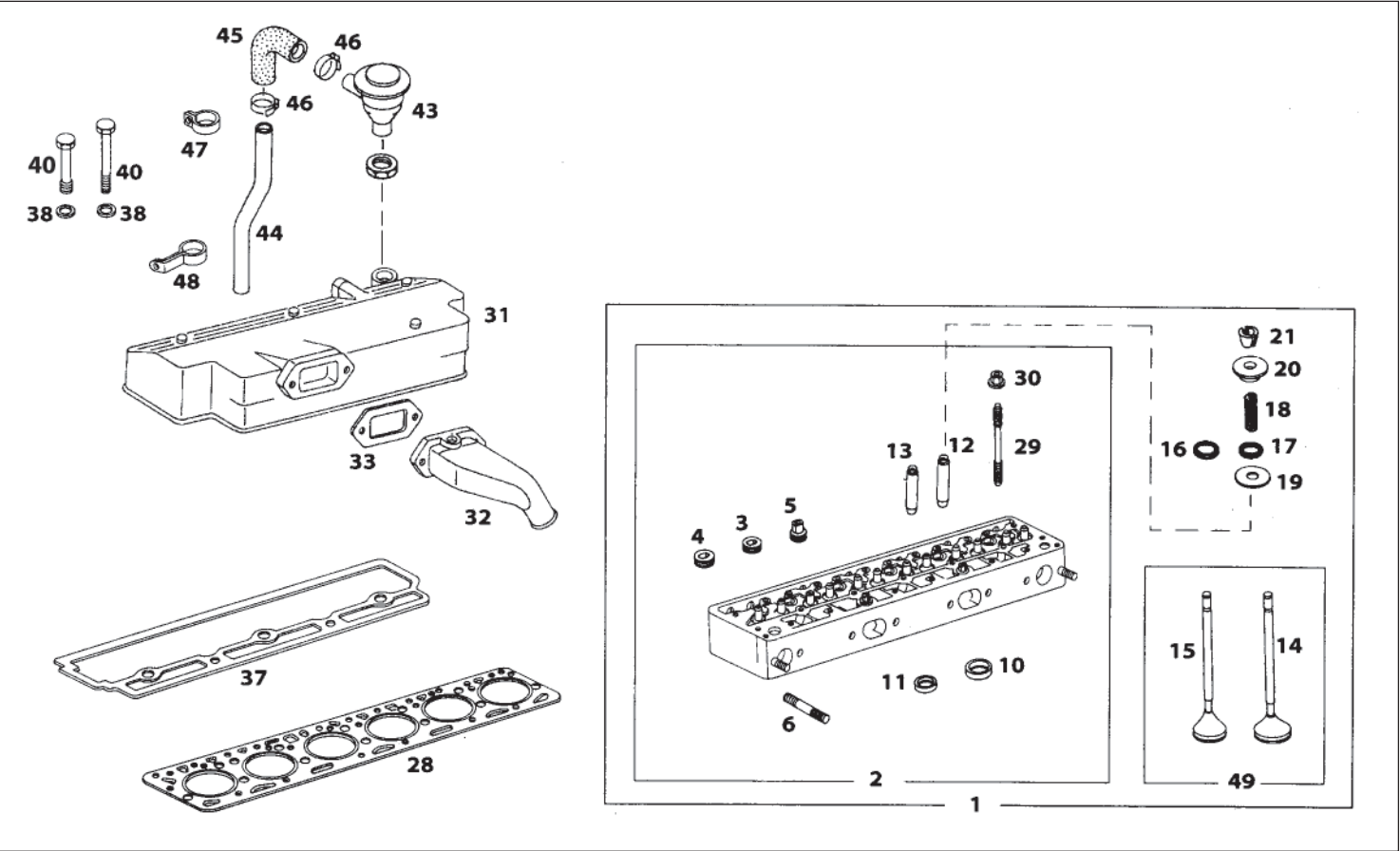


TABLE 01.5
CYLINDER HEAD AND COVER
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
15	2525 0115 01 48	Exhaust Valve	6			Not Serviced Loose
		Set of Valve Seat Rings (STD) Consists of :	1			
10		Valve Seat Ring Inlet STD	6			Not Serviced Loose
11		Valve Seat Ring Exhaust STD	6			Not Serviced Loose

TABLE 03.1

MOVING PARTS

GROUP 03

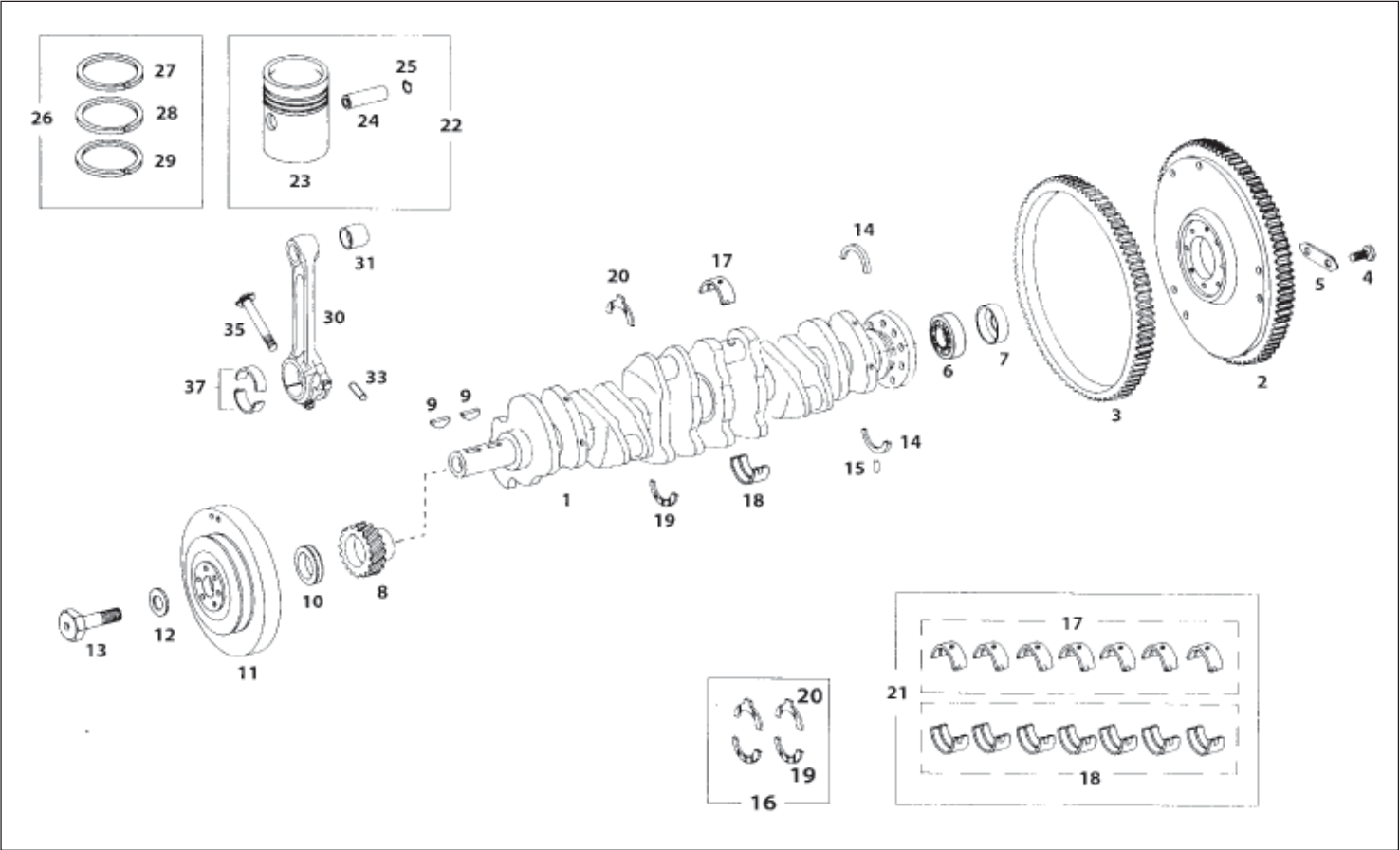


TABLE 03.1
MOVING PARTS
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		MOVING PARTS				
1	2525 0310 79 34	Crank Shaft Std. (Integral Type)	1			
2	2525 0311 01 26	Assy. Flywheel with Ring Gear (15 degree mark)	1			
3	352 032 11 05	Ring Gear	1			
4	312 990 03 01	Bolt	8			
5	312 994 02 32	Locking Plate	4			
6	2534 0310 31 02	Ball Bearing	1			
7	312 031 05 33	Locking Ring (In Crankshaft to Fix The Bearing)	1			
8	352 052 00 03	Crank Shaft Gear	1			
9	1365 051009 1	Woodruff Key 8x13	2			
10	2525 0313 86 03	Spacer	1			
	2525 0313 82 01	Oil Slinger	1			
11	2525 0313 01 19	Assy. Vibration Damper (Double Groove)	1			
12	2523 0313 86 03	Thrust Spacer	1			
13	2523 0313 32 02	Lock (V. Damper)	1			
14	2525 0310 78 01	Sealing Ring Half	2			
15	186 991 00 55	Pin	2			

TABLE 03.1

MOVING PARTS

GROUP 03

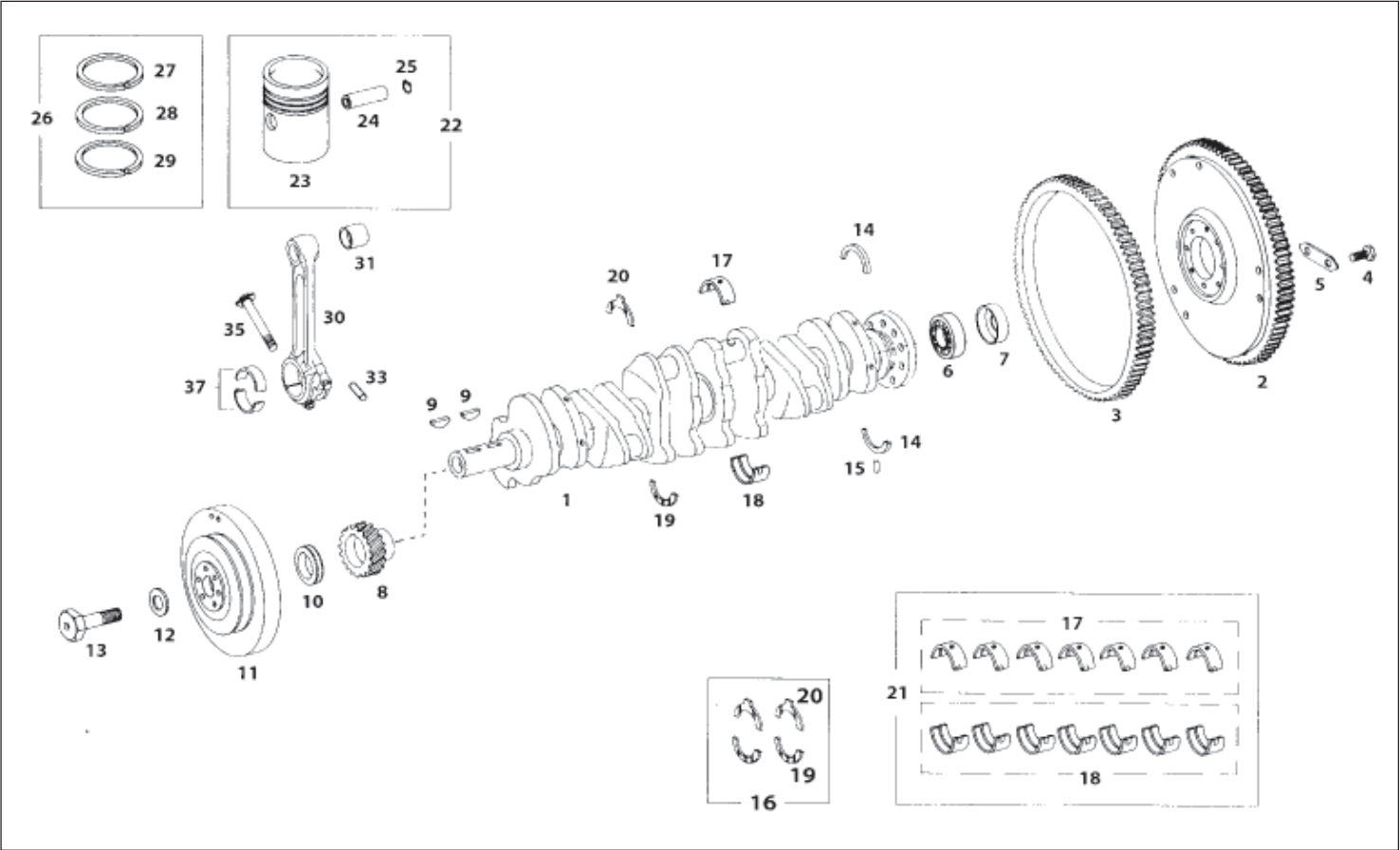


TABLE 03.1	MOVING PARTS	GROUP 03
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		MAIN BEARING SET				
21	8854 0370 25 25	Main Bearing Set (STD) Consisting of :	1			For Selection
17		Bearing Upper Half STD	7			
18		Bearing Lower Half STD	7			
21	8854 0372 25 25	Main Bearing Set (RS I) Consisting of :	1			For Selection
17		Bearing Upper Half RS I	7			
18		Bearing Lower Half RS I	7			
21	8854 0373 25 25	Main Bearing Set (RS II) Consisting of :	1			For Selection
17		Bearing Upper Half RS II	7			
18		Bearing Lower Half RS II	7			
21	8854 0374 25 25	Main Bearing Set (RS III) Consisting of :	1			For Selection
17		Bearing Upper Half RS III	7			
18		Bearing Lower Half RS III	7			
21	8854 0375 25 25	Main Bearing Set (RS IV) Consisting of :	1			For Selection
17		Bearing Upper Half RS IV	7			
18		Bearing Lower Half RS IV	7			
		THRUST WASHER				
16	8854 0376 25 25	Thrust Washer Set (STD) Consisting of :	1			For Selection

TABLE 03.1

MOVING PARTS

GROUP 03

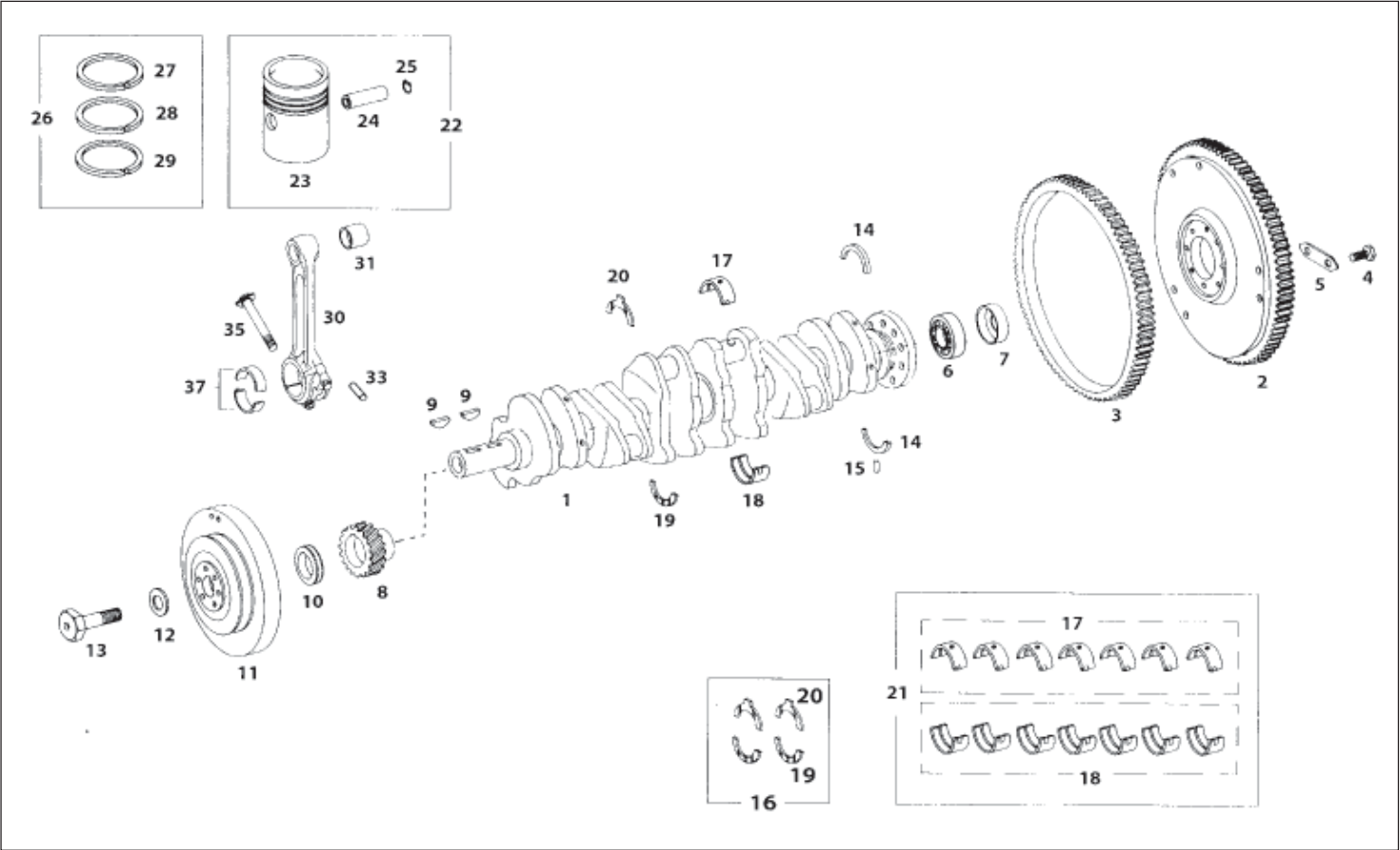


TABLE 03.1
MOVING PARTS
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
20	8854 0377 25 25	Thrust Washer Upper Half (116 mm Dia.) STD	2			For Selection
19		Thrust Washer Lower Half (116 mm Dia.) STD	2			
16		Thrust Washer Set (RS I) Consisting of :	1			
20		Thrust Washer Upper Half (116 mm Dia.) RS I	2			
19		Thrust Washer Lower Half (116 mm Dia.) RS I	2			
16	8854 0378 25 25	Thrust Washer Set (RS II) Consisting of :	1			For Selection
20		Thrust Washer Upper Half (116 mm Dia.) RS II	2			
19		Thrust Washer Lower Half (116 mm Dia.) RS II	2			
		PISTON SET				
22		Bare Piston Set STD BS II , Consisting of :	1			
23	2525 0399 01 48	Piston	6			
24		Piston Pin	6			
25		Circlip	12			
		RING SET				
26	8854 0392 25 25	Set of Piston Ring Std Consisting of :	1			
27		Double Trapez Ring (Gr I)	6			
28		Compression Ring (Gr II)	6			
29		Assy.Oil Control Ring (Gr III)	6			

TABLE 03.1

MOVING PARTS

GROUP 03

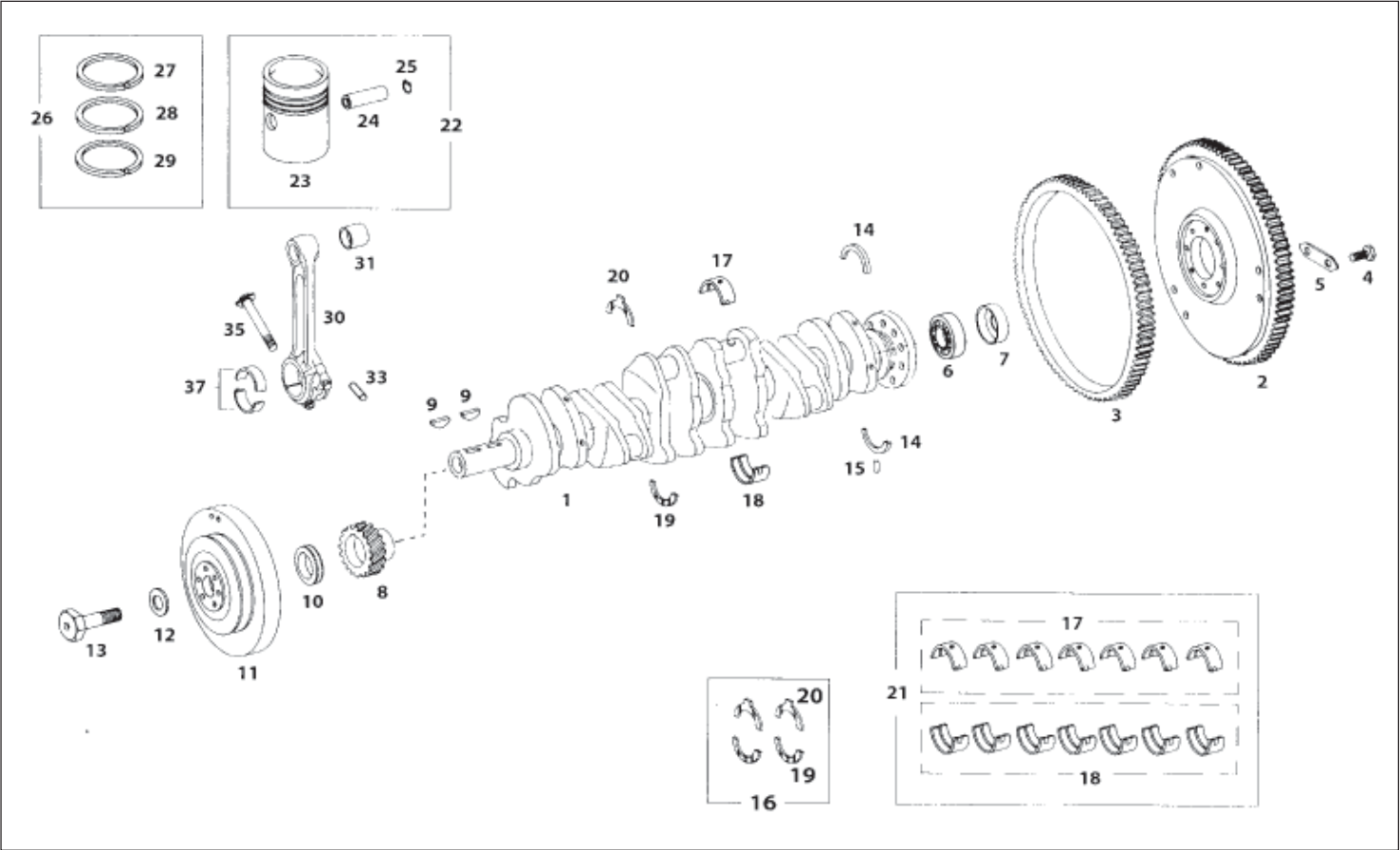


TABLE 03.1
MOVING PARTS
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		CONNECTING ROD				
30	2525 0315 01 25	Assy. Con. Rod (STD) with Bush	6			Optional
30	2525 0315 01 07	Assy. Con. Rod Serrated (STD) with Bush	6			Optional
31	8854 0368 25 25	Con. Rod Bush Set STD Consisting of :	1			
		Con. Rod Bush STD	6			
33	1305 050714 3	Pin Cylindrical 6x14	12			
35	2525 0315 32 05	Screw Con. Rod	12			
		CONNECTING ROD BEARING SET				
37	8854 0362 25 25	Bearing Set for Con. Rod (Std) Consisting of :	1			For Selection
		Bearing Half (Upper & Lower) STD	12			
37	8854 0364 25 25	Bearing Set for Con. Rod. RS I Consisting of :	1			For Selection
		Bearing Half (Upper & Lower) RS I	12			
37	8854 0365 25 25	Bearing Set for Con. Rod. RS II Consisting of :	1			For Selection
		Bearing Half (Upper & Lower) RS II	12			
37	8854 0366 25 25	Bearing Set for Con. Rod. RS III Consisting of :	1			For Selection
		Bearing Half (Upper & Lower) RS III	12			
37	8854 0367 25 25	Bearing Set for Con. Rod. RS IV Consists of :	1			For Selection
		Bearing Half (Upper & Lower) RS IV	12			

TABLE 03.1

MOVING PARTS

GROUP 03

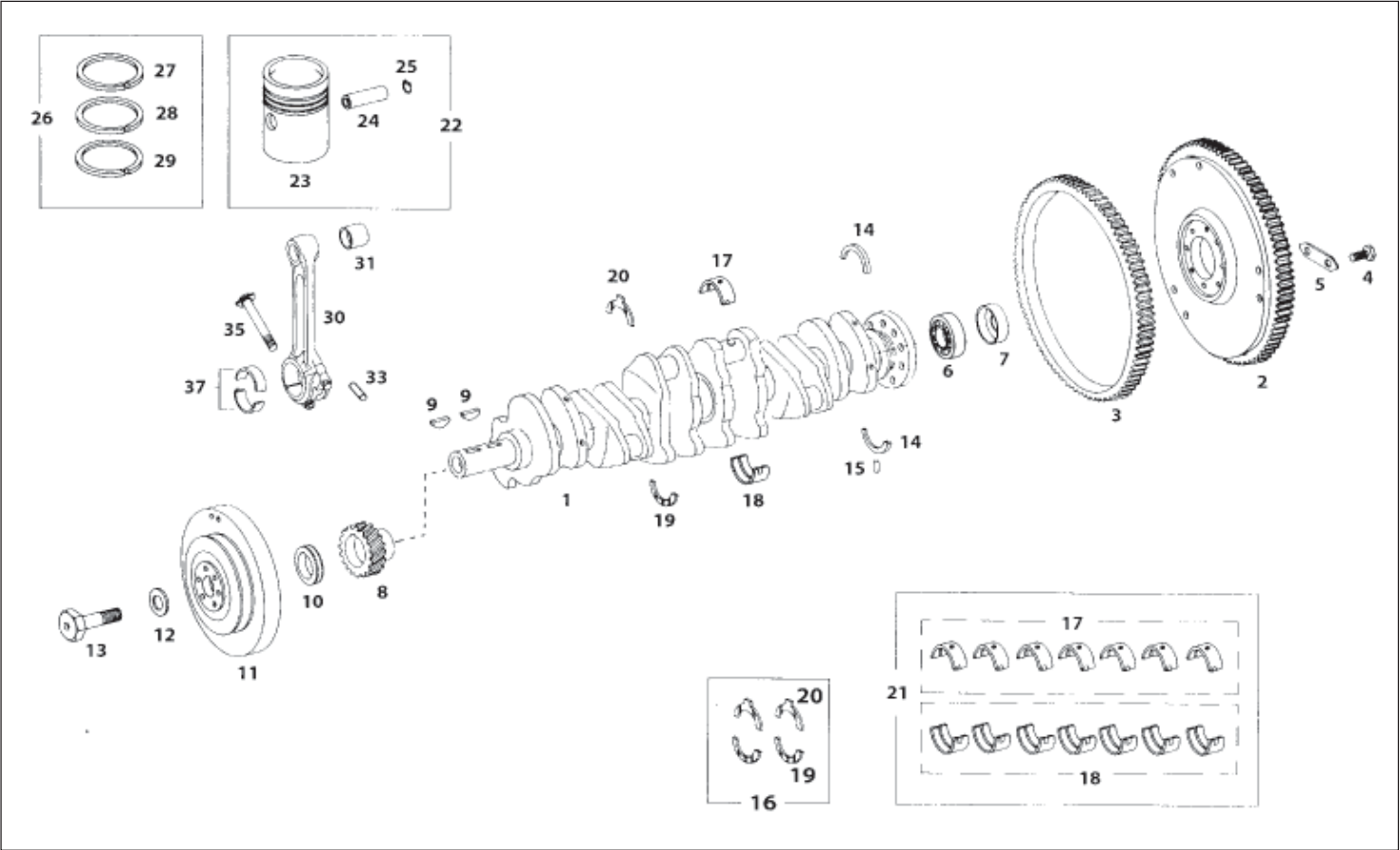


TABLE 03.1
MOVING PARTS
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
14	8854 0308 25 25	Kit, Crankshaft Sealing Ring with Locating Pins Consisting of :	1			
		Sealing Ring Half	2			
15		Locating Pin	2			

TABLE 05.1

ENGINE TIMING (CAMSHAFT & COMPONENTS)

GROUP 05

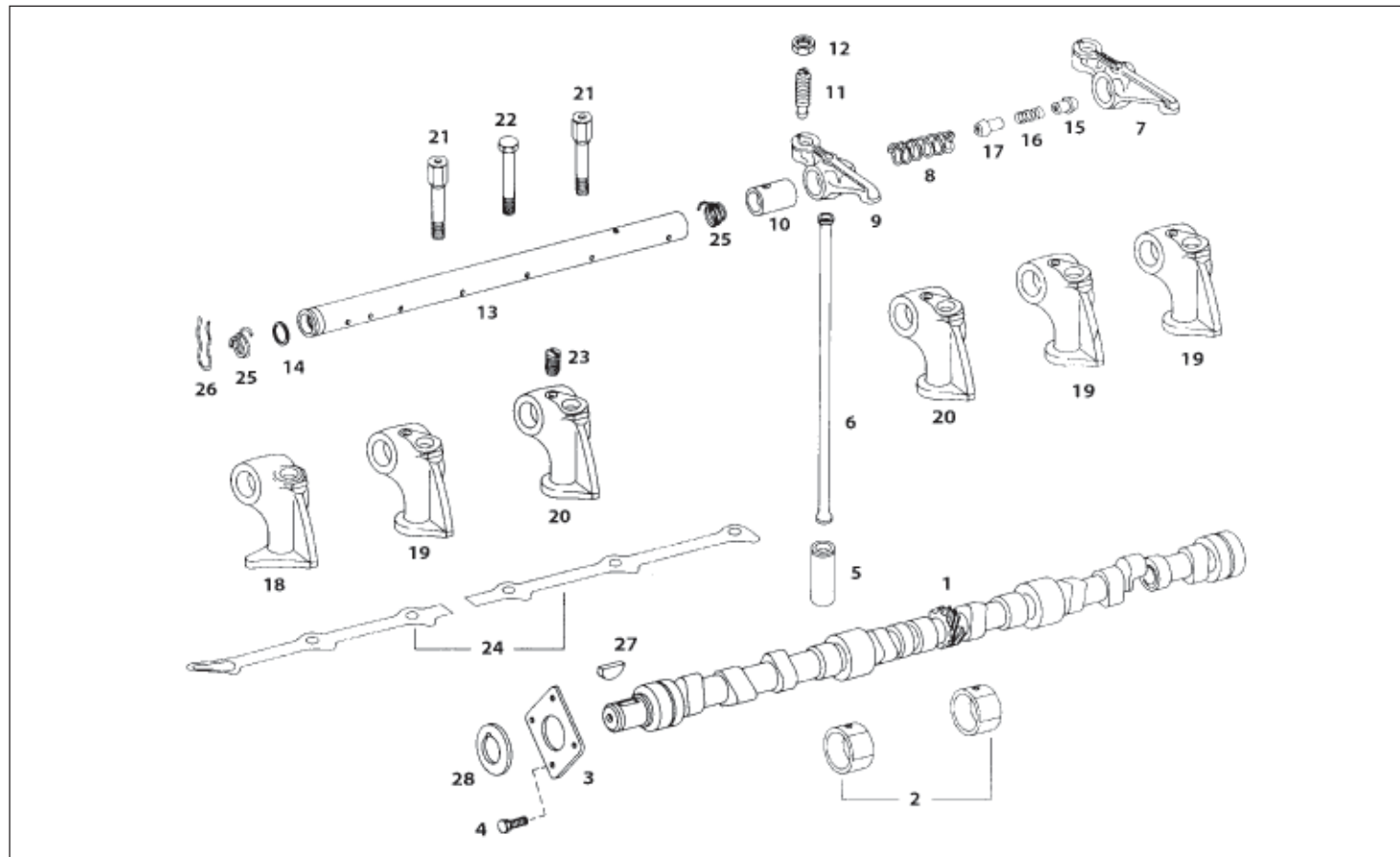


TABLE 05.1
ENGINE TIMING (CAMSHAFT & COMPONENTS)
GROUP 05

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		ENGINE TIMING (CAMSHAFT & COMPONENTS)				
1	2525 0510 01 40	Camshaft with Cylinder Pin STD	1			
2	8854 0504 25 25	Set of Bearings Camshaft Consisting of :	1			
		Bearing No. 1	1			Not Serviced Loose
		Bearing No. 2, 3 and 4	3			Not Serviced Loose
3	352 052 07 62	Thrust Washer (Camshaft to Cyl. Block)	1			
4	312 990 00 04	Hex Screw (To Thrust Washer)	4			
5	2534 0513 99 02	Valve Tappet	12			
6	352 054 02 05	Push Rod	12			
	2523 0514 01 02	Assy Rocker Arm Shaft With Bush Front	1			
	2523 0514 01 03	Assy Rocker Arm Shaft With Bush Rear	1			
7	352 050 10 33	Rocker Arm with Bush LH	6			Optional
7	2525 0514 01 03	Assy. Rocker Arm with Insert (w/o Bush) LH	6			Optional
8	312 993 07 01	Spring (Long)	5			
9	352 050 06 34	Rocker Arm with Bush RH	6			Optional
9	2525 0514 01 04	Assy. Rocker Arm with Insert (w/o Bush) RH	6			Optional
10	312 055 00 50	Bush	6			
11	2523 0514 67 01	Ball End Tappet Adjuster	12			

TABLE 05.1

ENGINE TIMING (CAMSHAFT & COMPONENTS)

GROUP 05

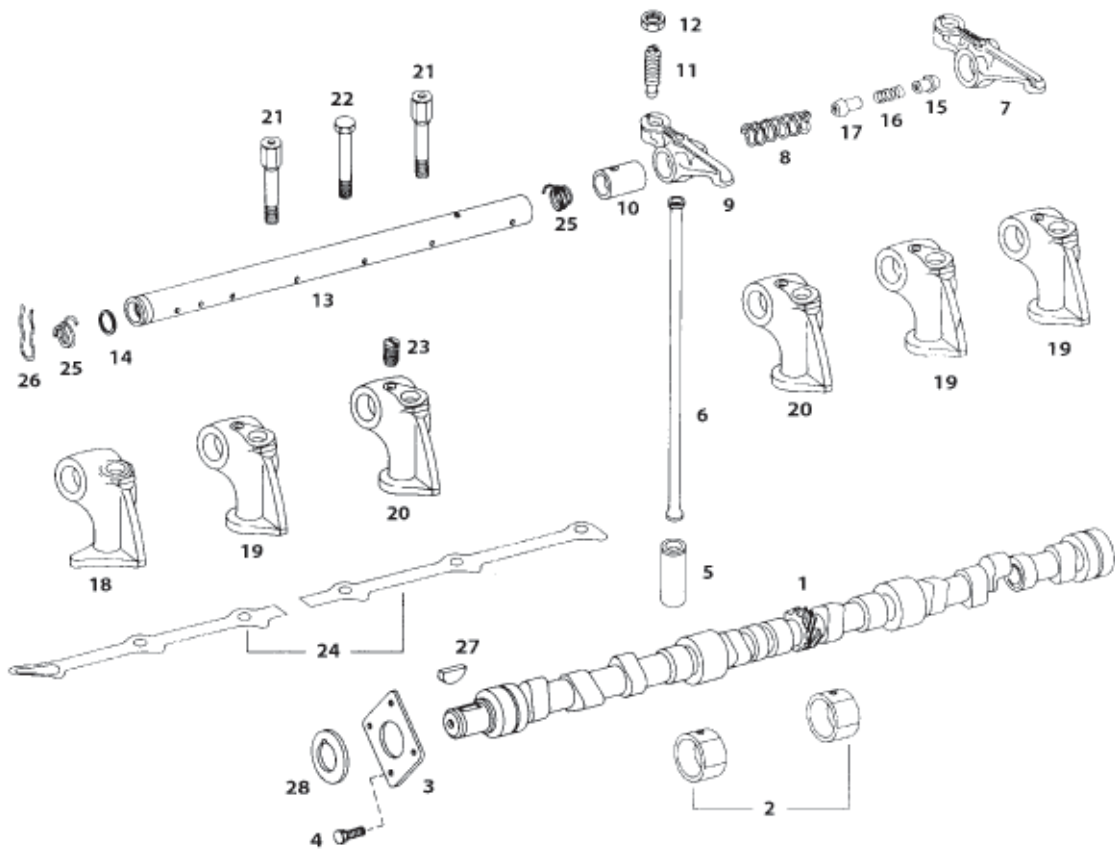


TABLE 05.1
ENGINE TIMING (CAMSHAFT & COMPONENTS)
GROUP 05

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
12	312 990 02 51	Hex. Nut (Ball Pin)	12			For Repair Only
13	312 050 02 31	Rocker Arm Shaft	2			
14	1707 100140 7	Sealing Cap	2			
15	312 055 06 53	Connecting Nipple, Inner	1			
16	312 993 47 01	Spring, Connecting Nipple	1			
17	312 055 05 53	Connecting Nipple, Outer	1			
18	352 055 06 10	Rocker Arm Support No. 1	1			
19	352 055 04 10	Rocker Arm Support No. 2, 5, 6	3			
20	352 055 05 10	Rocker Arm Support No. 3, 4	2			
21	312 055 01 71	Bolt (To Rocker Arm Brackets)	4			
22	1106 401263 2	Hex Bolt M 12x75	2			
23	1143 320610 1	Grub Screw AM 6x10	2			
24	352 055 01 86	Shim	ar			
25	312 993 00 05	Spring (Short)	2			
26	312 993 00 25	Spring Clip (To Springs and Rocker Arm Shaft)	2			
27	1365 050808 9	Woodruff Key 6x10	1			
28	352 051 00 62	Butting Ring (Timer to Camshaft)	1			

TABLE 05.2

ENGINE TIMING (CAMSHAFT GEARS)

GROUP 05

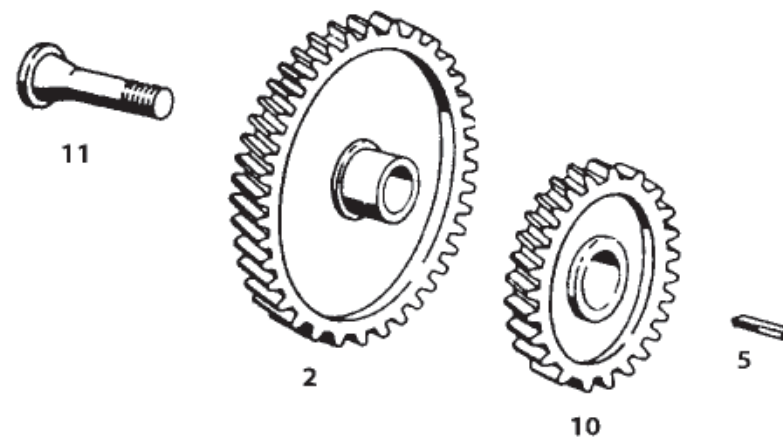


TABLE 05.2
ENGINE TIMING (CAMSHAFT GEARS)
GROUP 05

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		ENGINE TIMING (CAMSHAFT GEARS)				
2	2527 0713 54 01	Drive Gear, FIP BS II	1			
5	2523 0510 59 01	Parallel Key (Timer to Camshaft)	1			
10	2527 0511 54 03	Gear Camshaft BS II	1			
11	352 075 00 71	Pin (Timer Mounting)	1			

TABLE 07.1

FUEL INJECTION PUMP

GROUP 07

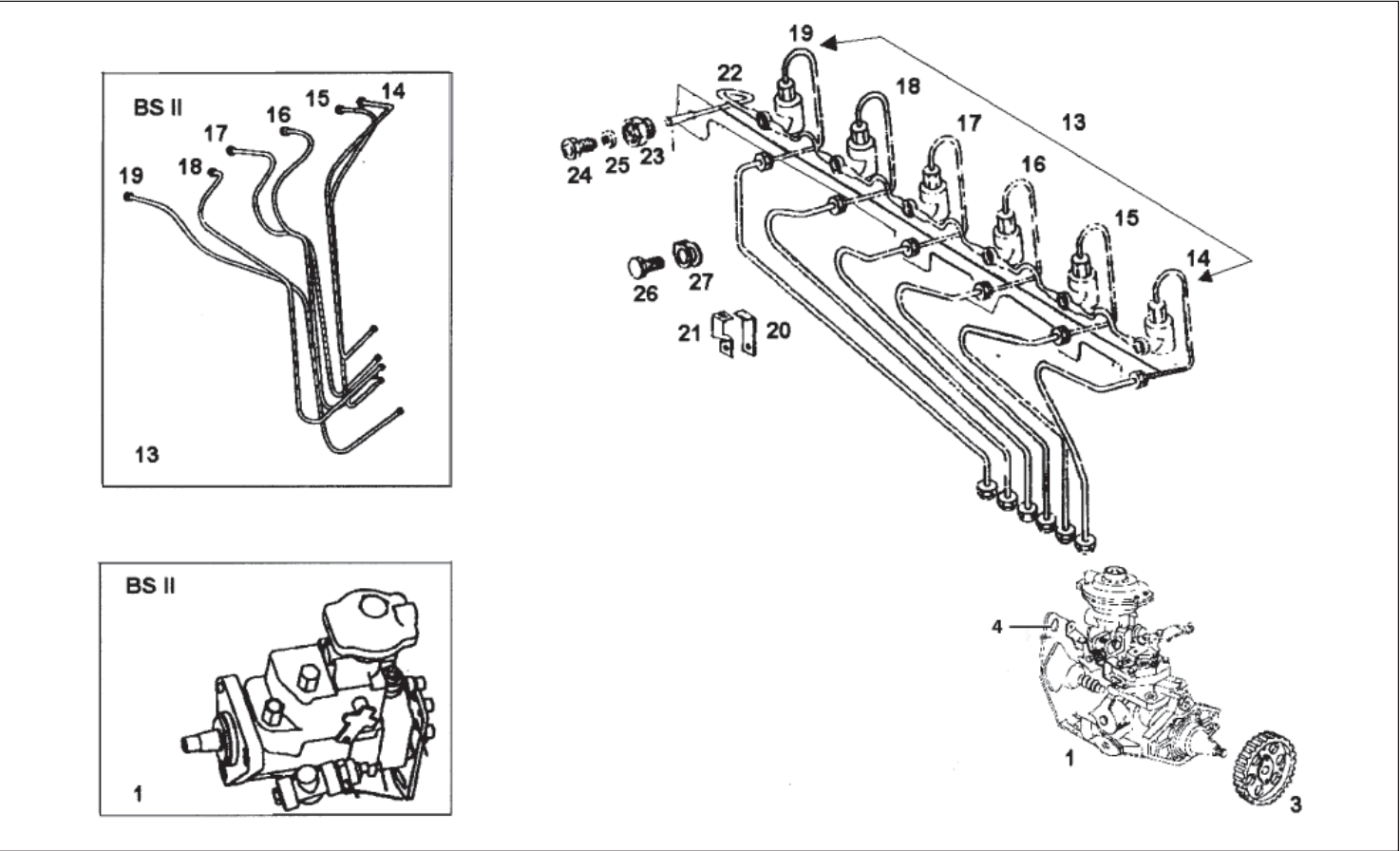


TABLE 07.1
FUEL INJECTION PUMP
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		FUEL INJECTION PUMP				
1	0 460 426 350	Assy FIP, 697TCIC (130 HP) Rotary Pump, BS II	1			
3	2527 0713 54 02	Injection Pump Gear	1			
4	2527 0712 37 01	Support (For Fuel Injection Pump)	1			
	2527 0712 53 02	Gasket (FIP to Support)	1			
	2547 0712 92 01	Hardened Washer	3			
	2525 0712 33 01	Rear Support Bracket (FIP To Cyl Block)	1			
	2547 0712 84 01	Locking Sleeve	1			
	2525 0712 33 03	Clamp On Cylinder Block (For HP Lines)	1			
	2547 0712 65 01	Self Locking Nut	1			
	2525 0712 38 01	Support Piece (For HP Lines)	1			
	2525 0714 75 03	Sleeve (For HP Lines)	6			
13	2525 0714 01 64	Assy. Set of High Pressure Lines Consisting of :	1			
14		High Pressure Line 1st Cyl.	1			
15		High Pressure Line 2nd Cyl.	1			
16		High Pressure Line 3rd Cyl.	1			
17		High Pressure Line 4th Cyl.	1			
18		High Pressure Line 5th Cyl.	1			

TABLE 07.1

FUEL INJECTION PUMP

GROUP 07

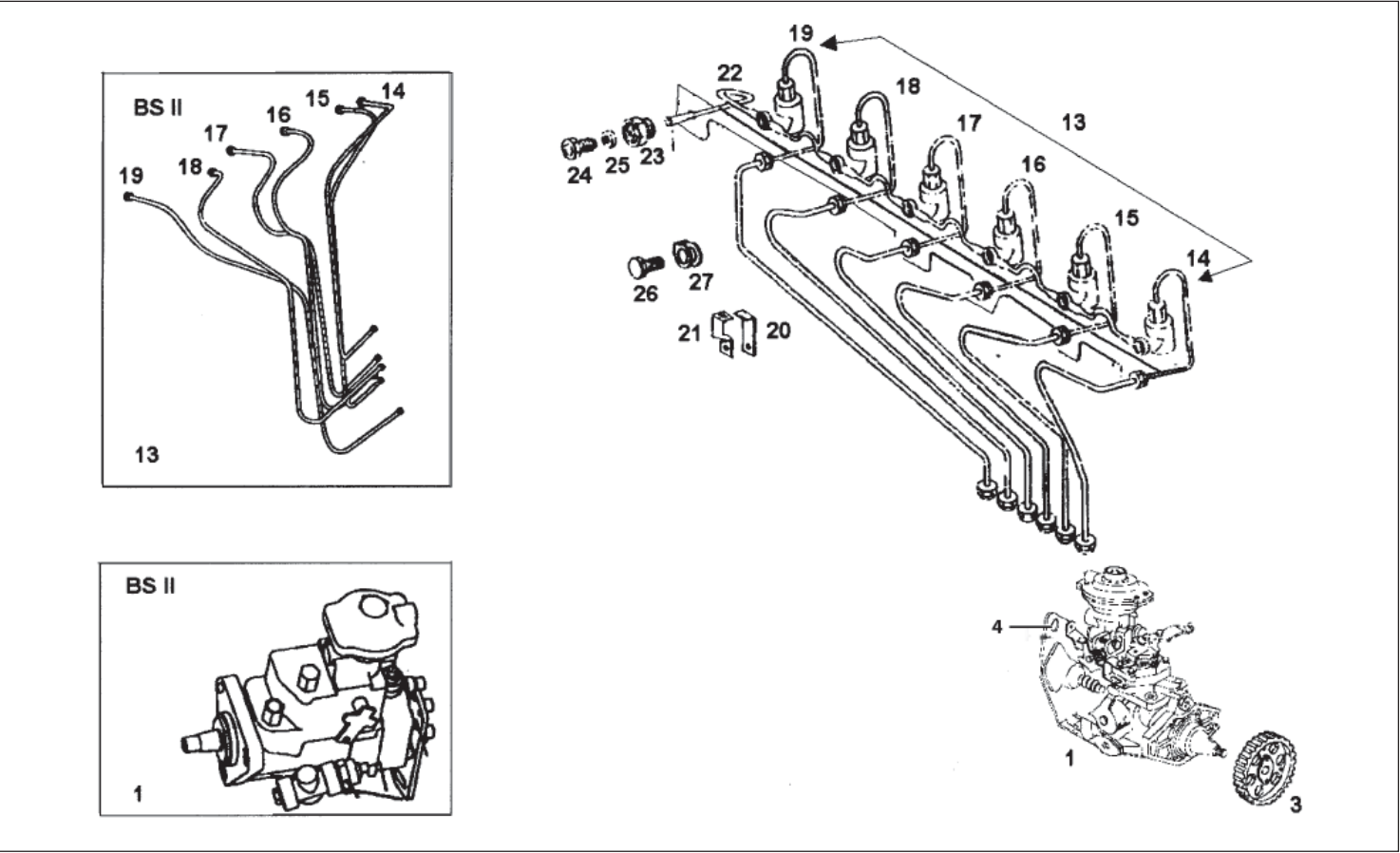


TABLE 07.1
FUEL INJECTION PUMP
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
19		High Pressure Line 6th Cyl.	1			
20	012 078 00 85J	Clamp Upper	4			
21	012 070 00 66J	Assy. Clamp Lower	4			
	000 078 00 53J	Rubber Piece (Clamp)	4			
22	2525 0714 01 39	Assy. Fuel Leakage Line	1			
23	312 997 02 30	Plug	6			
24	312 997 03 30	Plug	6			
25	312 997 08 40	Gasket Ring	6			
26	2520 0714 42 03	Seal Clamp	6			
27	2520 0714 80 01	Hollow Screw	6			

TABLE 07.2
INJECTOR
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
1	F 002 C8Z 860	INJECTOR Injector Assy. BS II (130 HP)	6			Tata Part No.2525 0116 01 23
25	F 002 C4O 547	Nozzle	6			Tata Part No.2525 0116 01 24

TABLE 07.3

FUEL LINES

GROUP 07

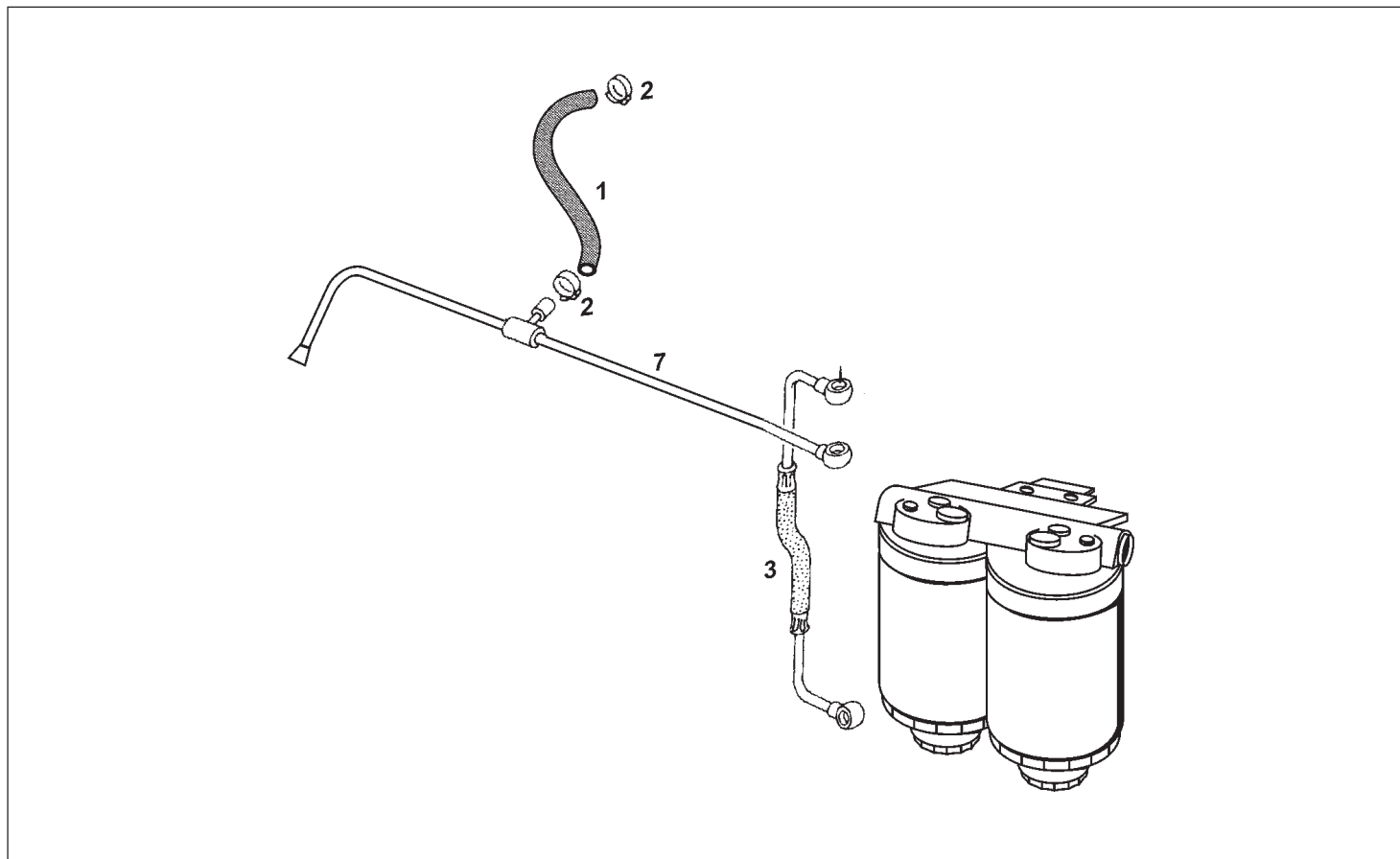


TABLE 07.3
FUEL LINES
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		FUEL LINES				
1	2527 0912 58 04	Hose, Assy. Overflow Line	1			
2	1428 050012 8	Hose Clamp 12	2			
3	2525 0912 01 70	Assy. Fuel Line (Fuel Filter to FIP) (Supply)	1			
7	2525 0912 01 89	Assy. Combined Overflow Line on FIP (Return)	1			

TABLE 09.1

FUEL FILTER

GROUP 09

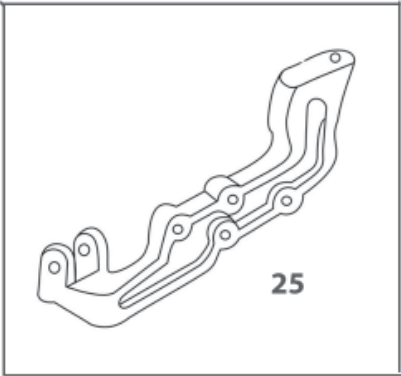
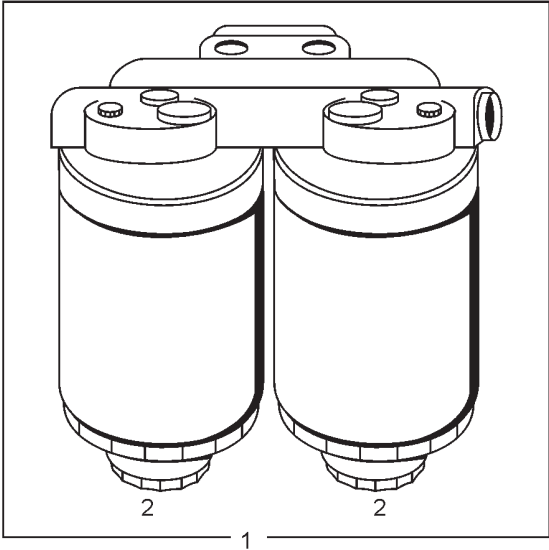


TABLE 09.1
FUEL FILTER
GROUP 09

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		FUEL FILTER				
1	F 002 H20 136	Assy. Fuel Filter, Spin On Type	1			
2	F 002 H20 306	Fuel Filter Cartridge, Spin On	2			
25	2525 0911 37 11	Bracket, Fuel Filter Mtg.	1			

TABLE 09.2

AIR FILTER

GROUP 09

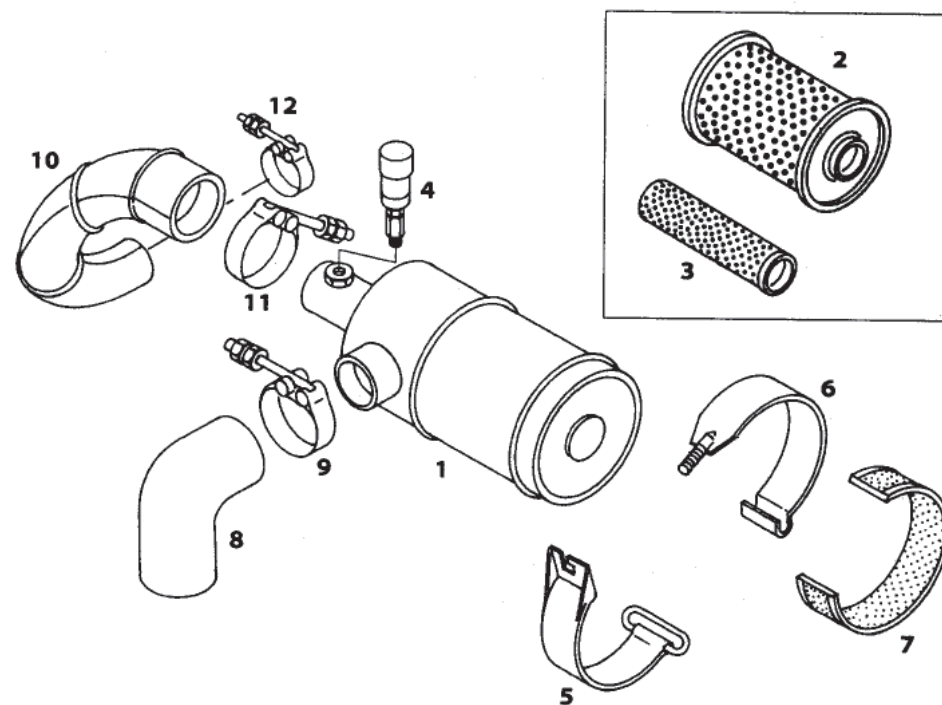


TABLE 09.2
AIR FILTER
GROUP 09

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		AIR FILTER				
1	2525 0914 01 14	Assy Air Filter (12 m3)	1			
2	2525 0913 01 17	Cartridge (Outer) Primary	1			
3	2525 0914 01 11	Cartridge (Inner) Secondary	1			
4	2547 0913 99 18	Service Indicator	1			
5	2525 0913 01 09	Assy Bracket (Air Filter Mounting)	1			
6 & 7	2525 0914 01 64	Assy Strap with Rubber Strap	1			
6	2525 0914 01 10	Assy Strap	1			
7	2525 0913 99 32	Rubber Strap	1			
8	2525 0913 63 30	Scoop (on Air Filter) (for Air Inlet to Air Filter)	1			
9	1428 059835 7	Hose Clamp TB100	1			
	2525 0914 58 11	Hose-Top (At Air Filter Inlet)	1			
10	2525 0914 58 12	Hose-Bottom (At TC Inlet)	1			
	2525 0914 01 69	Assy Air Intake Pipe (AirFilter to TC)	1			
11	1428 059820 9	Hose Clamp TB112	1			
12	1428 059829 2	Hose Clamp TB70	1			

TABLE 13.1

AIR COMPRESSOR

GROUP 13

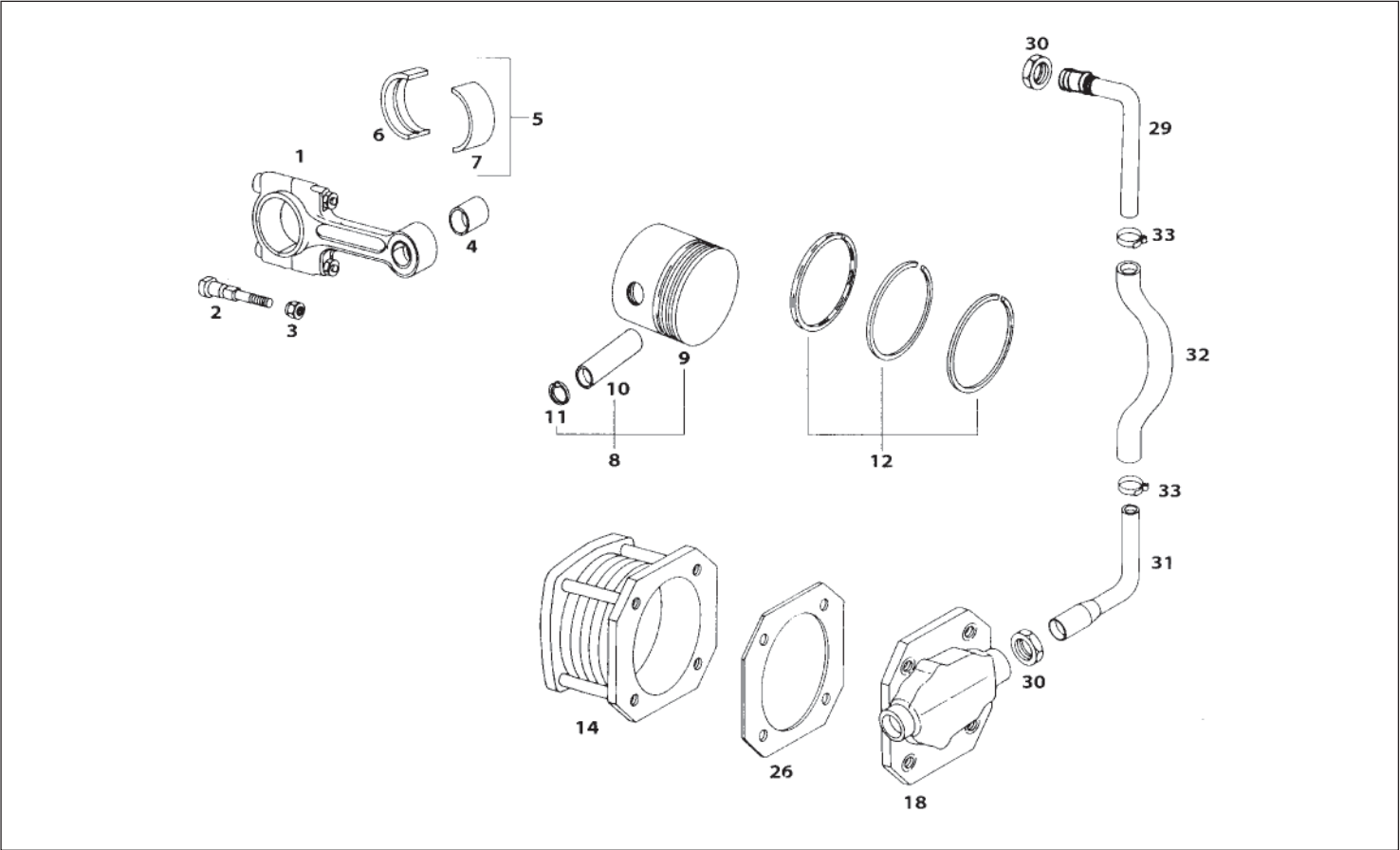


TABLE 13.1
AIR COMPRESSOR
GROUP 13

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		AIR COMPRESSOR				
1	352 130 02 16	Assy. Connecting Rod (Air Compressor)	1			
2	321 131 01 71	Guide Screw, Con. Rod	2			
3	321 990 02 51	Hex. Nut	2			
4	8854 1326 25 25	Bush (Con. Rod A/C)	1			
5	8854 1322 25 25	Set of Con. Rod Bearing STD Consists of :	1			
6		Bearing Half Lower STD	1			Not Serviced Loose.
7		Bearing Half Upper STD	1			Not Serviced Loose.
8	8854 1310 25 25	Assy. Piston STD. (w/o Rings)	1			
9		Piston STD.	1			Not Serviced Loose.
10		Piston Pin	1			Not Serviced Loose.
11		Internal Circlip	2			Not Serviced Loose.
12	8854 1313 25 25	Set of Piston Rings Consisting of :	1			
		Scraper Ring	3			
14	2525 1310 37 07	Cyl. Sleeve STD	1			
18	2525 1310 01 26	Assy. Cyl. Head (Air Compressor)	1			
26	352 131 02 80	Gasket (A/C Cylinder Head)	1			
29	2523 1313 01 07	Assy. Tube (Rubber Hose to Air Compressor)	1			

TABLE 13.1

AIR COMPRESSOR

GROUP 13

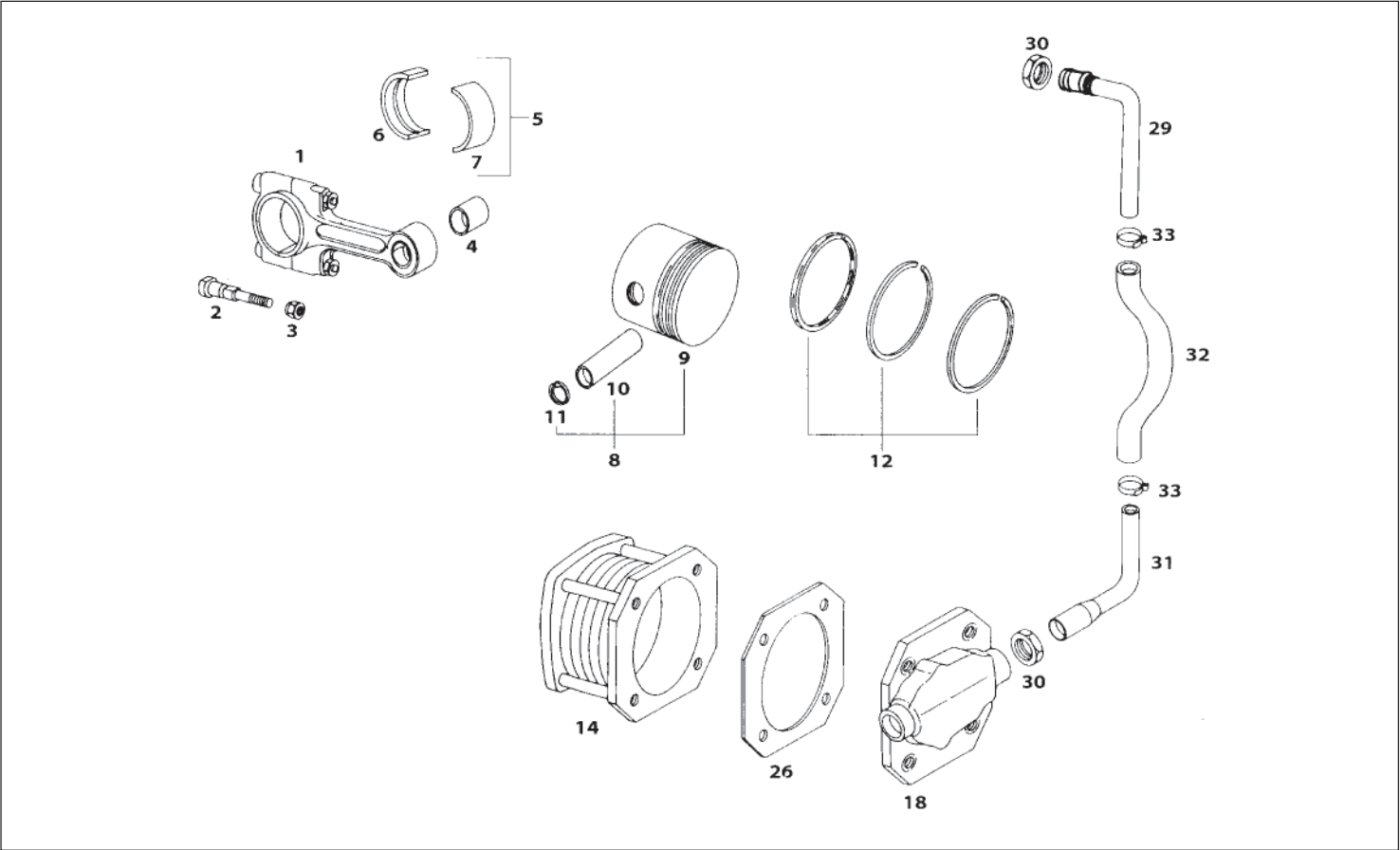


TABLE 13.1
AIR COMPRESSOR
GROUP 13

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
30	1205 610220 3	Lock Nut M 22x1.5 (Pipe Elbow to Cyl. Head Cover)	2			
31	2525 1313 01 07	Assy. Tube	1			
32	2525 1313 58 06	Rubber Hose (Cyl. Head to Air Compressor)	1			
33	1427 020250 1	Hose Clip 25	2			

TABLE 13.2

AIR COMPRESSOR HEAD (REED VALVE TYPE)

GROUP 13

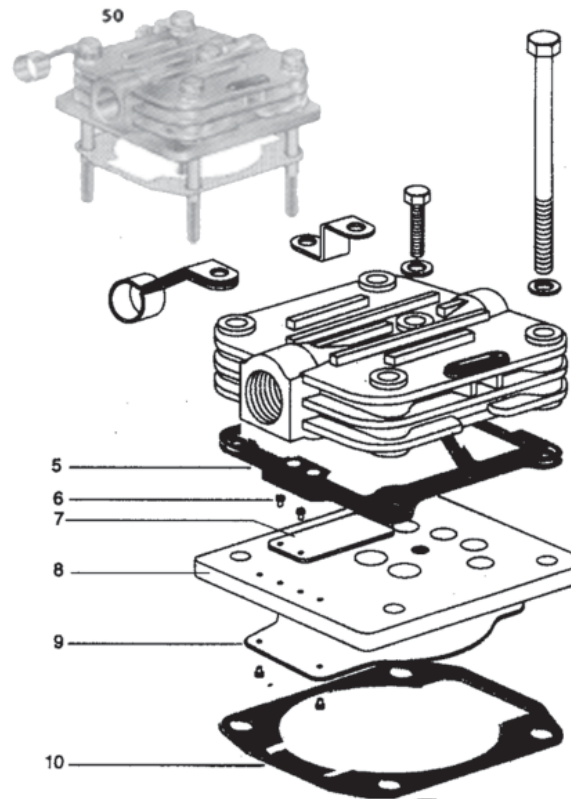


TABLE 13.2
AIR COMPRESSOR HEAD (REED VALVE TYPE)
GROUP 13

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		AIR COMPRESSOR HEAD (REED VALVE TYPE)				
50	2525 1310 01 26	Assy Air Compressor Head (Reed Valve type)	1			
	2525 1310 01 49	Assy. Reed Valve Assy consisting of :	1			
6		Locating Pin	4			
7		Delivery Reed	1			
8		Valve Plate	1			
9		Inlet Reed	1			
	2525 1399 01 05	Repair Kit, Air Compressor Head consisting of :	1			
5		Gasket (Joint)	1			
6		Locating Pin	4			
10		Gasket (Joint) (bet.. Head Assy. and Cyl. Sleeve)	1			

TABLE 14.1

EXHAUST MANIFOLD AND TURBOCHARGER

GROUP 14

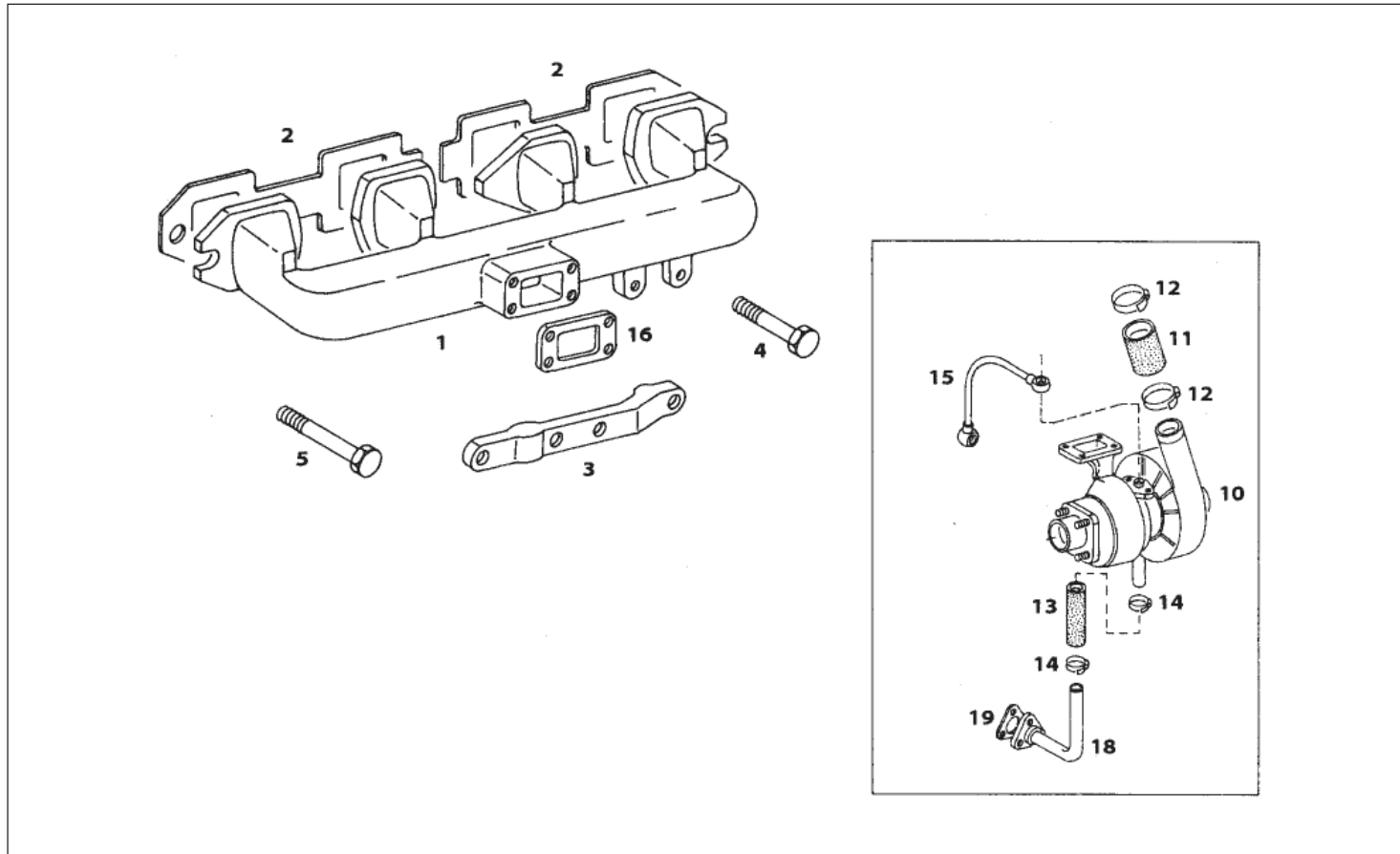


TABLE 14.1
EXHAUST MANIFOLD AND TURBOCHARGER
GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		EXHAUST MANIFOLD AND TURBOCHARGER				
1	2525 1411 37 74	Exhaust Manifold	1			
2	2525 1411 53 08	Gasket (Exhaust Manifold to Cyl. Head)	2			
3	2525 1411 51 02	Clamp (Exhaust Manifold)	2			
4	1106 401069 9	Hex. Bolt M 10x110	6			
5	2525 1411 32 02	Hex. Bolt (115 mm Long)	2			
10	2525 1451 01 11	Turbocharger	1			
11	2525 1460 58 01	Rubber Hose (50x80)--TC to IC Pipe	1			
12	1428 059920 5	Hose Clamp SLTB46	2			
13	2525 1817 58 02	Hose (TC Oil Outlet To Cyl Block)	1			
14	1428 050035 7	Hose Clamp 35	2			
15	2525 1817 01 75	Assy. Lube Line (Oil Cooler to TC)	1			
16	2525 1411 53 01	Gasket (Turbo To Exhaust Manifold)	1			
18	2525 1817 01 57	Oil Outlet Tube (TC to Cyl. Block)	1			
19	2525 1817 53 02	Gasket, Flange to Turbo (Oil Return from Turbo to Cyl Block)	1			
	2525 1817 53 01	Gasket, Flange to Turbo (Oil Supply to Turbo from Oil Cooler)	1			
	2525 1817 51 01	Flange (On Turbo)	1			

TABLE 14.2

INTERCOOLER AND CONNECTIONS

GROUP 14

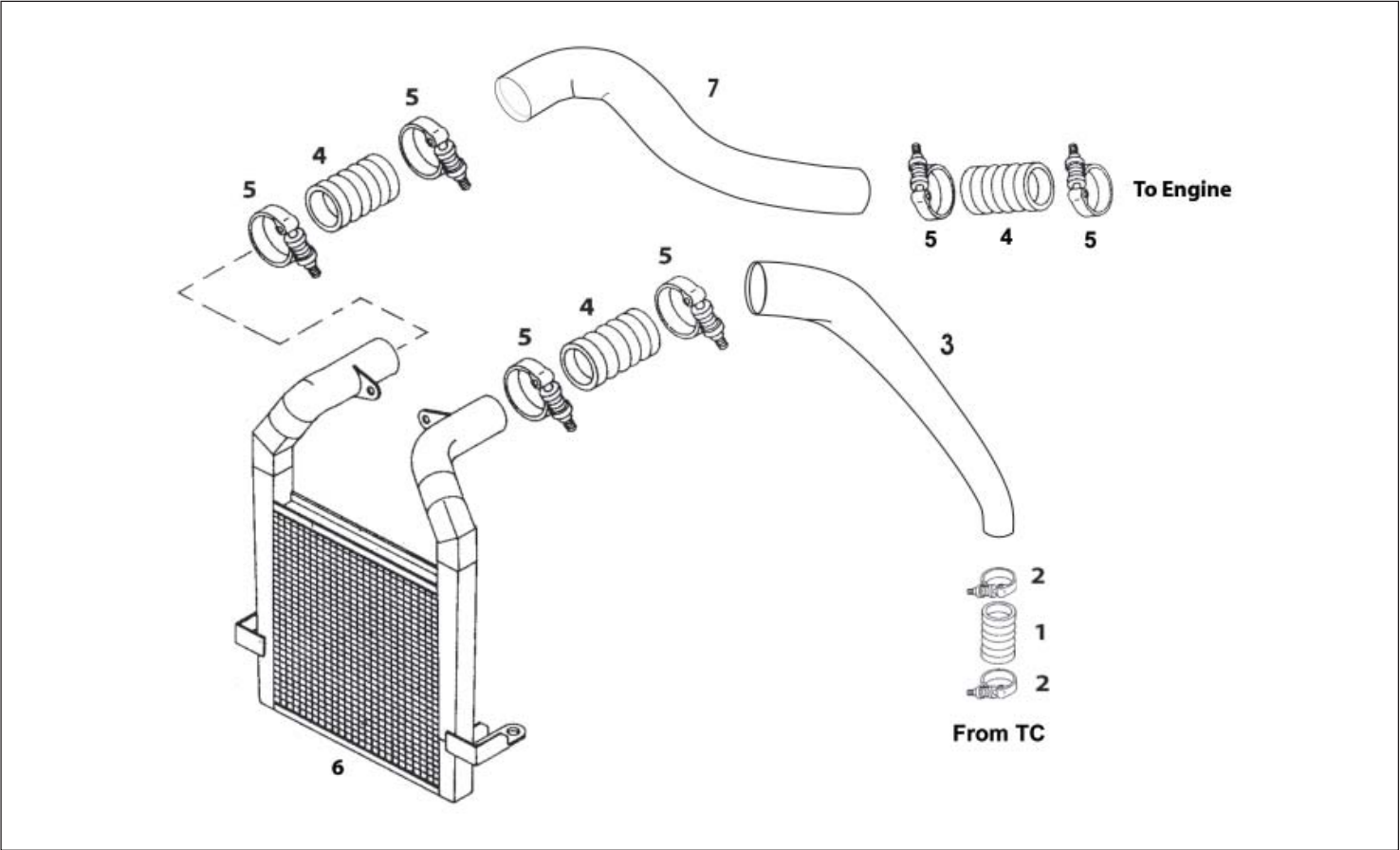


TABLE 14.2
INTERCOOLER AND CONNECTIONS
GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		INTERCOOLER AND CONNECTIONS				
1	2525 1460 58 01	Rubber Hose (At TC Delivery)	1			
2	2547 1460 42 15	Hose Clamp (65 mm Dia) (For Hose At TC Delivery)	2			
3	2525 1460 38 20	Al Pipe(TC To IC)	1			
4	2786 1460 58 02	Hose Hump	3			
5	1428 059927 2	Hose Clamp SLTB 72	6			
6	2076 1460 99 09	Intercooler	1			
7	2525 1460 38 21	Al Pipe (IC To Engine)	1			

TABLE 15.1

ALTERNATOR AND STARTER MOTOR

GROUP 15

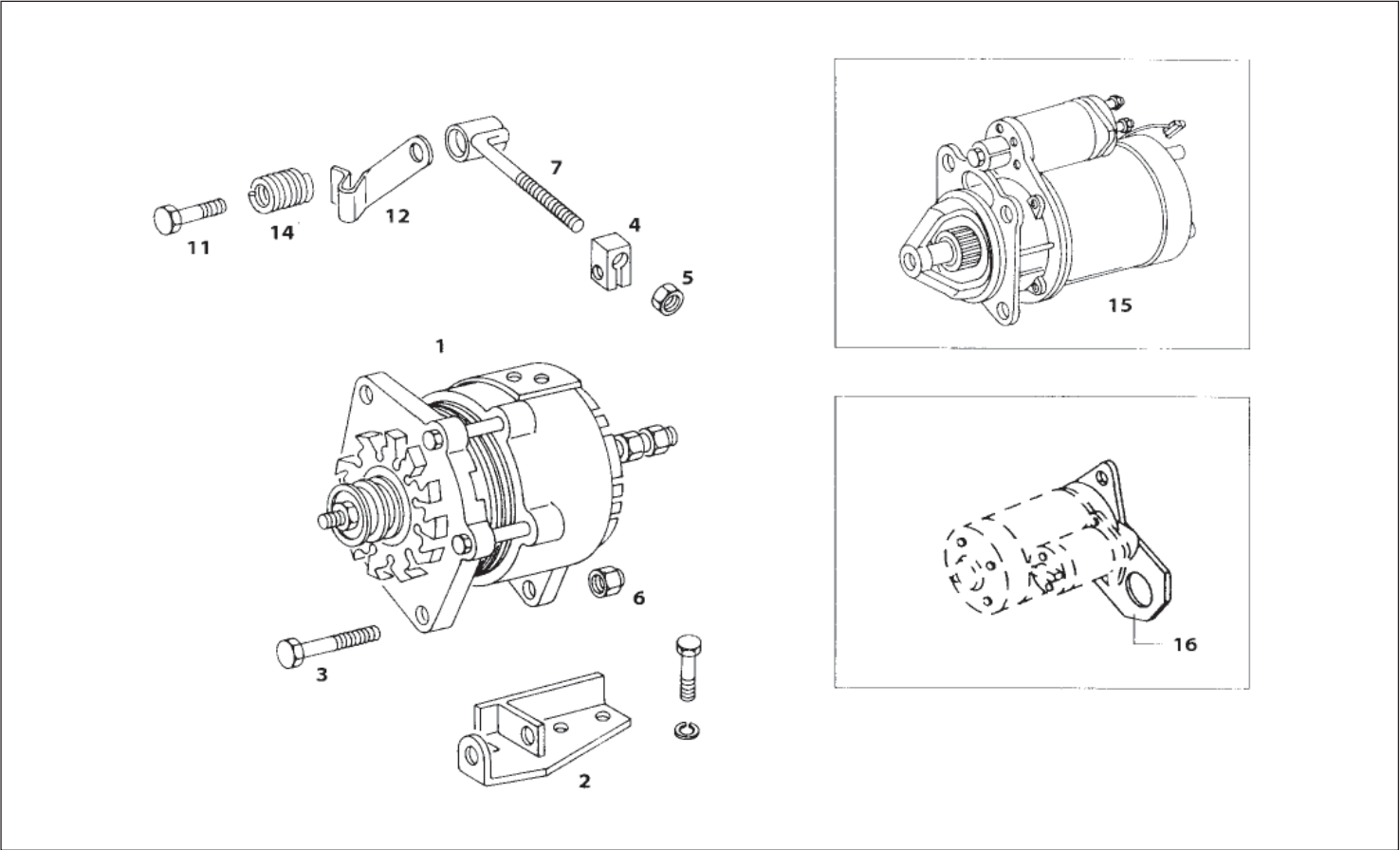


TABLE 15.1
ALTERNATOR AND STARTER MOTOR
GROUP 15

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		ALTERNATOR AND STARTER MOTOR				
1	2573 1510 01 08	Assy. Alternator (Twin Groove) 12V, 65A	1			
2	2523 1514 01 16	Assy. Bracket	1			
3	2524 1514 32 01	Hex. Bolt	1			
4	2533 1514 42 04	Clamping Piece	1			
5	2524 1514 65 01	Clamping Nut	1			
6	1214 050120 2	Nyloc Nut M 12	2			
7	2525 1514 01 44	Assy. Clamp Rod	1			
11	312 155 01 74	Bolt (For Fixing Alternator)	1			
12	312 994 13 01	Locking Plate	1			
14	312 993 28 01	Spring Alternator	1			
15	2632 1510 01 04	Starter Motor (12V)	1			
16	2525 1510 37 05	Starter Motor Flange	1			

TABLE 18.1

OIL PUMP

GROUP 18

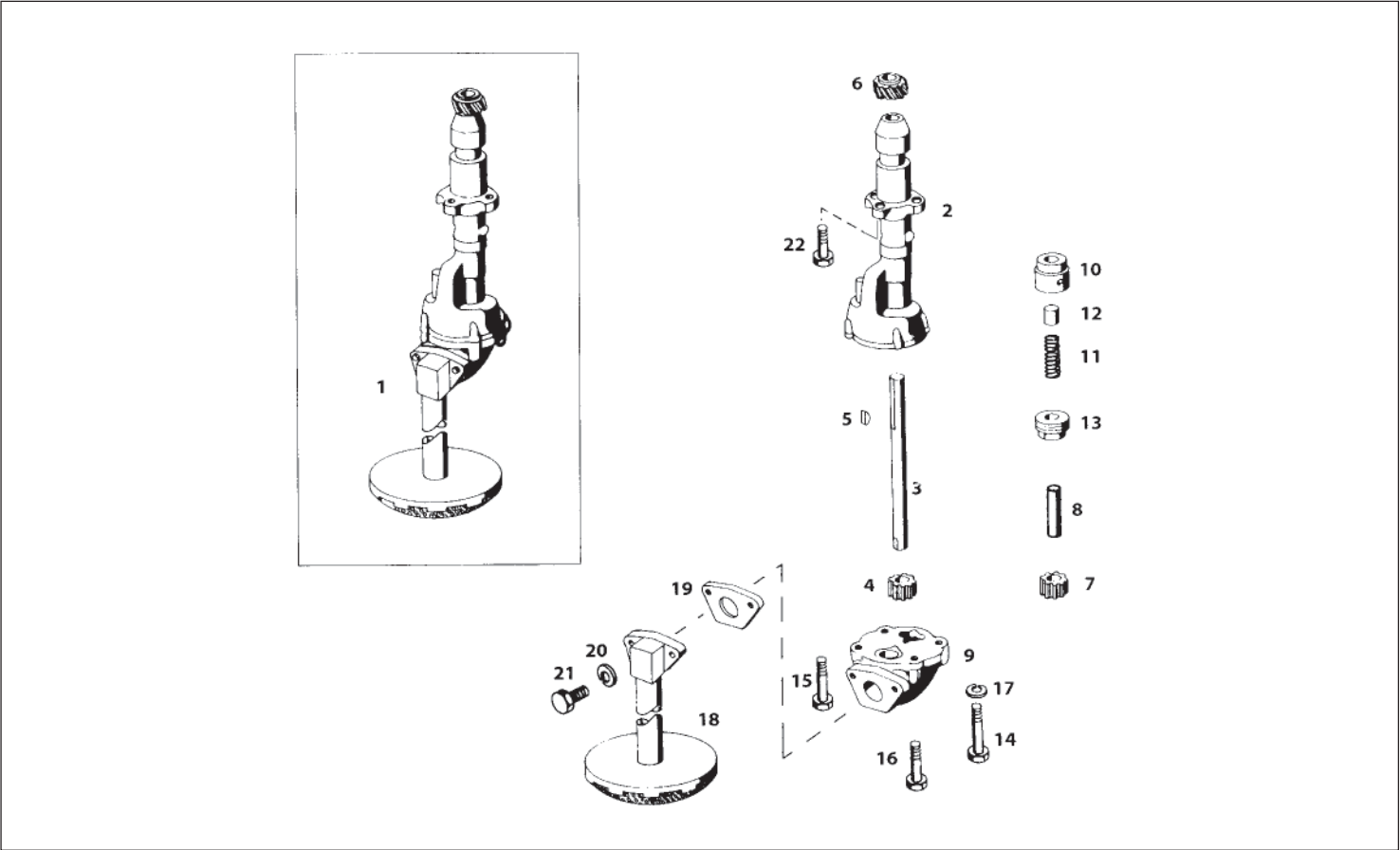


TABLE 18.1
OIL PUMP
GROUP 18

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		OIL PUMP				
1	2525 1810 01 47	Assy. Oil Pump with Strainer BS II	1			
2	2525 1810 37 03	Housing	1			
3	2525 1810 79 02	Drive Shaft	1			
4	2525 1810 54 03	Gear, Drive Shaft	1			
5	1365 050505 5	Woodruff Key 3x6.5	2			
6	312 181 03 08	Drive, Gear	1			
7	2525 1810 54 04	Driven Gear, Oil Pump	1			
8	2525 1810 79 01	Shaft For Drive Gear	1			
9	352 181 12 20	Cover, Oil Pump	1			
10	352 184 03 29	Valve Housing	1			
11	326 993 04 01	Spring	1			
12	321 181 00 42	Plunger	1			
13	352 997 07 30	Screw Plug	1			
14	1132 419603 1	Screw M 8x22	2			
15	1106 409601 1	Bolt M 8x35	1			
16	1106 409603 8	Bolt M 8x45	1			
17	1252 069802 5	Spg. Washer B 8	4			

TABLE 18.1
OIL PUMP
GROUP 18

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
18	2525 1815 01 40	Assy. Strainer	1			
19	312 186 00 80	Gasket	1			
20	1252 069802 5	Spg. Washer B 8	2			
21	1132 419602 3	Screw M 8x20	2			
22	1134 240828 3	Screw M 8x28	3			
	8854 1802 25 25	Gear Kit Oil Pump consists of :	1			
4		Gear, Drive Shaft	1			
7		Driven Gear, Oil Pump	1			
	8854 1804 25 25	Oil Pressure Relief Valve kit consisting of :	1			
11		Spring, Oil pressure Relief Valve	1			
12		Plunger	1			
10		Housing	1			

TABLE 18.2

OIL FILTER

GROUP 18

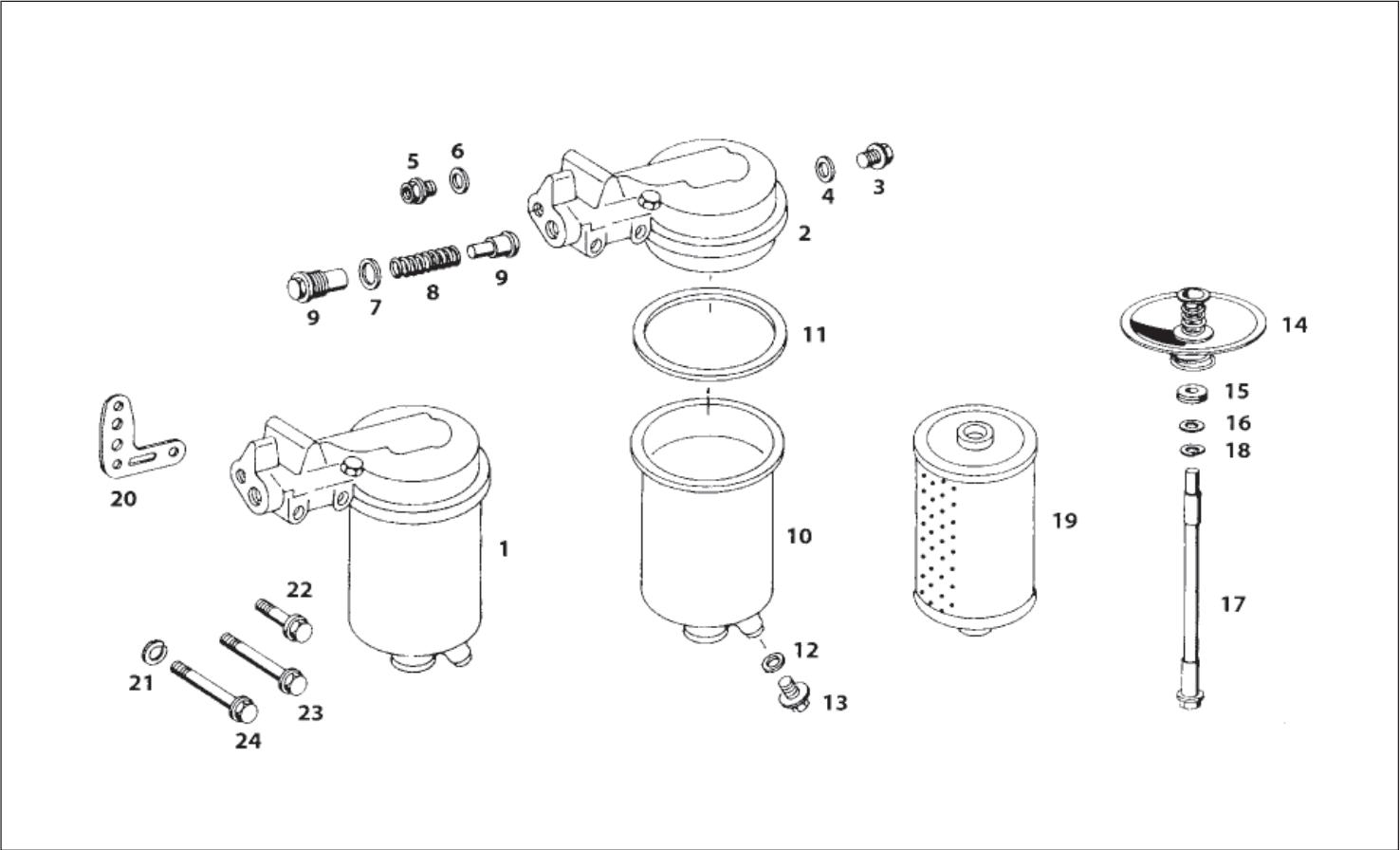


TABLE 18.2
OIL FILTER
GROUP 18

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		OIL FILTER				
1	2525 1813 01 28	Assy. Oil Filter (30 Micron)	1			
2	2523 1813 01 39	Assy. Cover (for Oil Filter) BS II	1			
3	1608 100180 8	Screw Plug AM 18x1.5	1			
4	1622 071024 0	Sealing Washer 16x20 Cu	1			
5	2520 1813 72 03	Screw Plug (For Relief Valve)	1			
6	1622 071038 0	Sealing Washer 24x29 Cu	1			
7	1622 071028 2	Sealing Washer 18x22 Cu	1			
8	2520 1813 87 01	Spring (For Pressure Relief Valve)	1			
9	352 184 00 32	Oil Filter Bye - pass Valve Plunger	1			
10	2522 1813 01 03	Assy. Housing (for Oil Filter)	1			
11	2520 1813 77 01	Sealing Ring	1			
12	1622 071024 0	Sealing Washer 16x20 Cu	1			
13	012 997 00 30J	Sealing Plug	1			
14	2523 1813 01 13	Assy. Spg. Retainer (For Oil Filter)	1			
15		Oil Seal	1			NSSP
16	2520 1813 77 03	Sealing Ring	1			
17	2523 1813 32 01	Centre Pin	1			

TABLE 18.2

OIL FILTER

GROUP 18

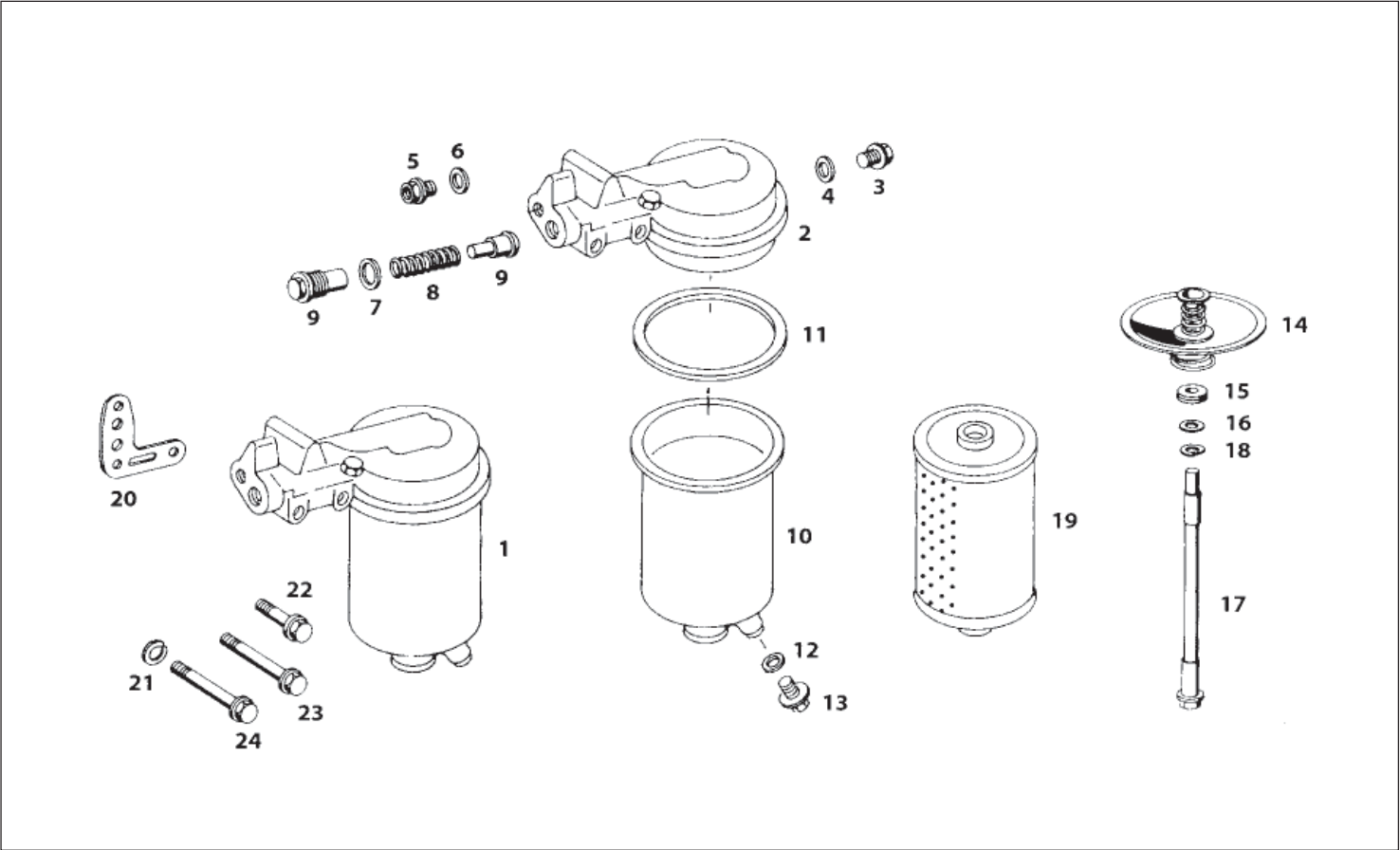


TABLE 18.2
OIL FILTER
GROUP 18

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
18	1622 061022 9	Sealing Washer A 14x20	1			
19	2525 1813 01 24	Oil Filter Cartridge (30 microns) CMVR 2000	1			
20	2523 1813 53 01	Gasket	1			
21	1252 069805 0	Spg. Washer B 10	3			
22	1106 389647 2	Bolt M 10x70	1			
23	1106 389625 1	Bolt M 10x85	1			
24	1106 389915 3	Bolt M 10x90 (Oil Filter Cover to Cyl. Block)	1			

TABLE 18.3

OIL COOLER (PLATE TYPE)

GROUP 18

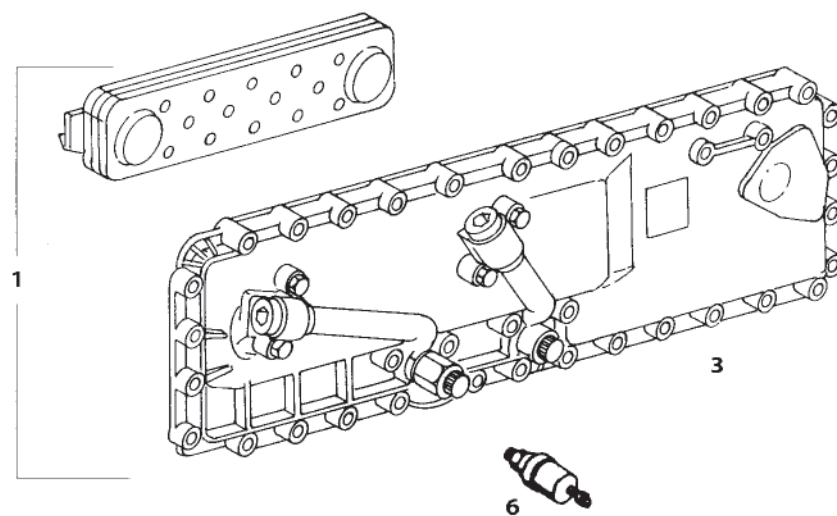


TABLE 18.3
OIL COOLER (PLATE TYPE)
GROUP 18

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		OIL COOLER (PLATE TYPE)				
1	2525 1817 01 69	Assy.Oil Cooler with Aluminium Cover	1			Plate Type Heat Exchanger
3	2525 1817 38 05	Cover,Oil Cooler	1			
	2525 1817 01 75	Assy.Oil Line (Cover to Turbo)	1			
6	2654 5450 99 13	Low Oil Pressure Switch	1			

TABLE 18.4

PISTON COOLING

GROUP 18

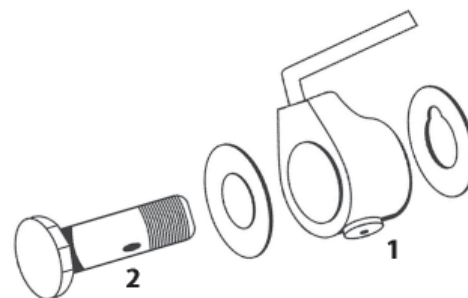


TABLE 18.4
PISTON COOLING
GROUP 18

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		PISTON COOLING				
1	2525 1817 01 60	Assy Piston Cooling Nozzle	6			
	2525 1817 92 01	Sealing Washer	6			
	2525 1817 92 02	Sealing Washer	6			
2	2525 1817 01 50	Assy Relief Valve (for Nozzle)	6			

TABLE 20.1

WATER PUMP

GROUP 20

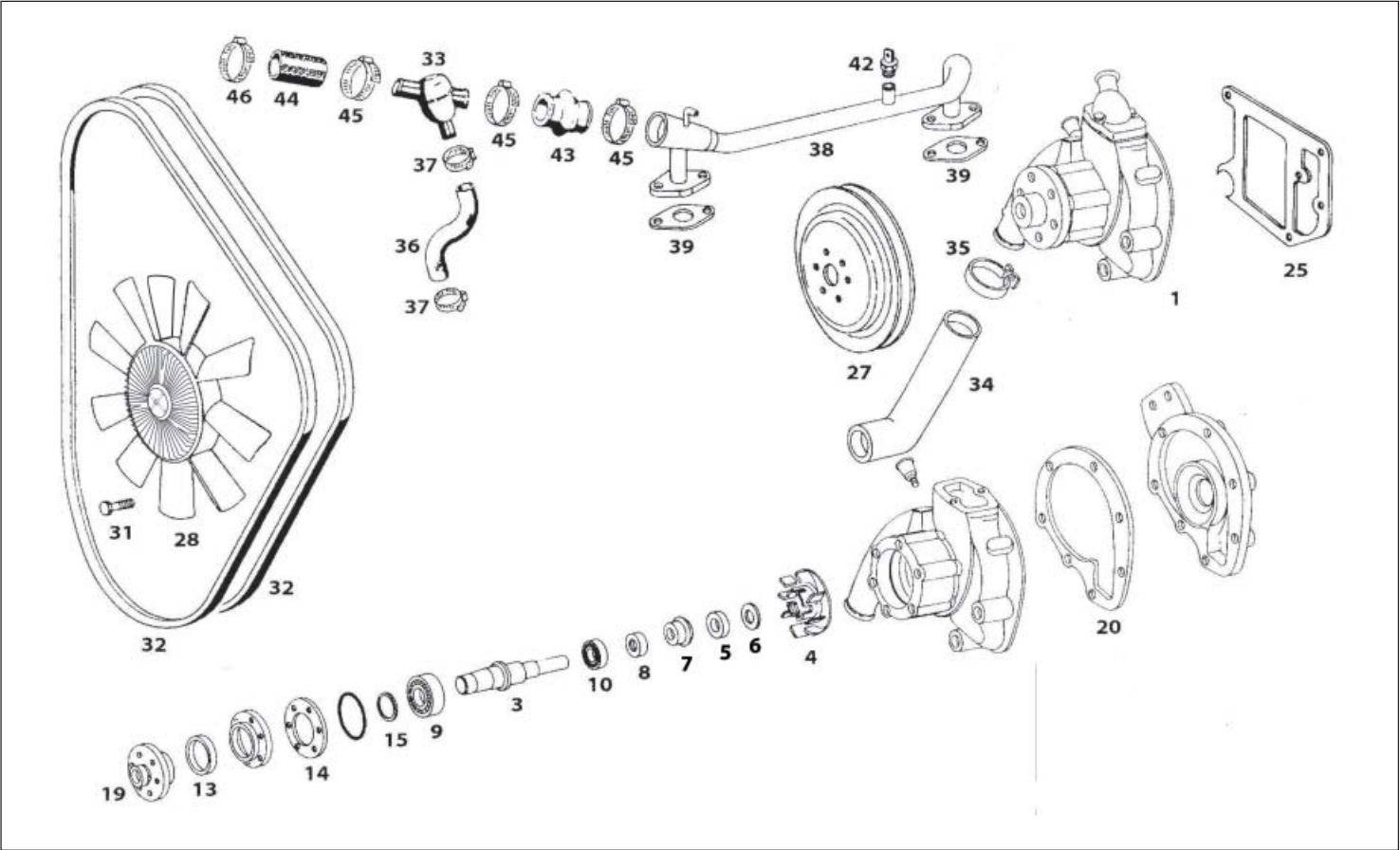


TABLE 20.1
WATER PUMP
GROUP 20

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		WATER PUMP				
1	2525 2010 01 24	Assy. Water Pump (Plastic Impeller)	1			
25	2525 2010 53 01	Gasket	1			
27	2525 2014 01 24	Pulley (Three Groove)	1			
28	2525 2014 01 16	Assy Fan (With Viscous Coupling)	1			
	1455 050280 2	Circlip A 28x2 (Hub Locking on W/P Shaft)	1			
31	1163 140735 0	Stud AM 8X35	6			
32	2525 2015 63 06	V Belt Cogged 1325 Long	1			
33	2525 2012 01 83	Assy. Thermostat	1			
34	2525 5010 58 99	Rubber Hose (Radiator bottom to Water Pump)	1			
35	1428 059821 7	Hose Clip TB 54	1			
	1428 059926 4	Hose Clip TB 34	1			
36	2525 2030 58 06	Reducer Hose(Thermostat To Water Pump)	1			
37	2547 5010 42 13	Hose Clamp (56 dia)	4			
38	2525 2012 01 64	Assy. Upper Cooling Line	1			
39	352 203 06 80	Gasket (Upper Cooling Line)	2			
42	2632 5420 99 03	Temp. Transducer	1			
43	2534 5000 58 01	Rubber Bellow (U.C. Line to Thermostat)	1			

TABLE 20.1

WATER PUMP

GROUP 20

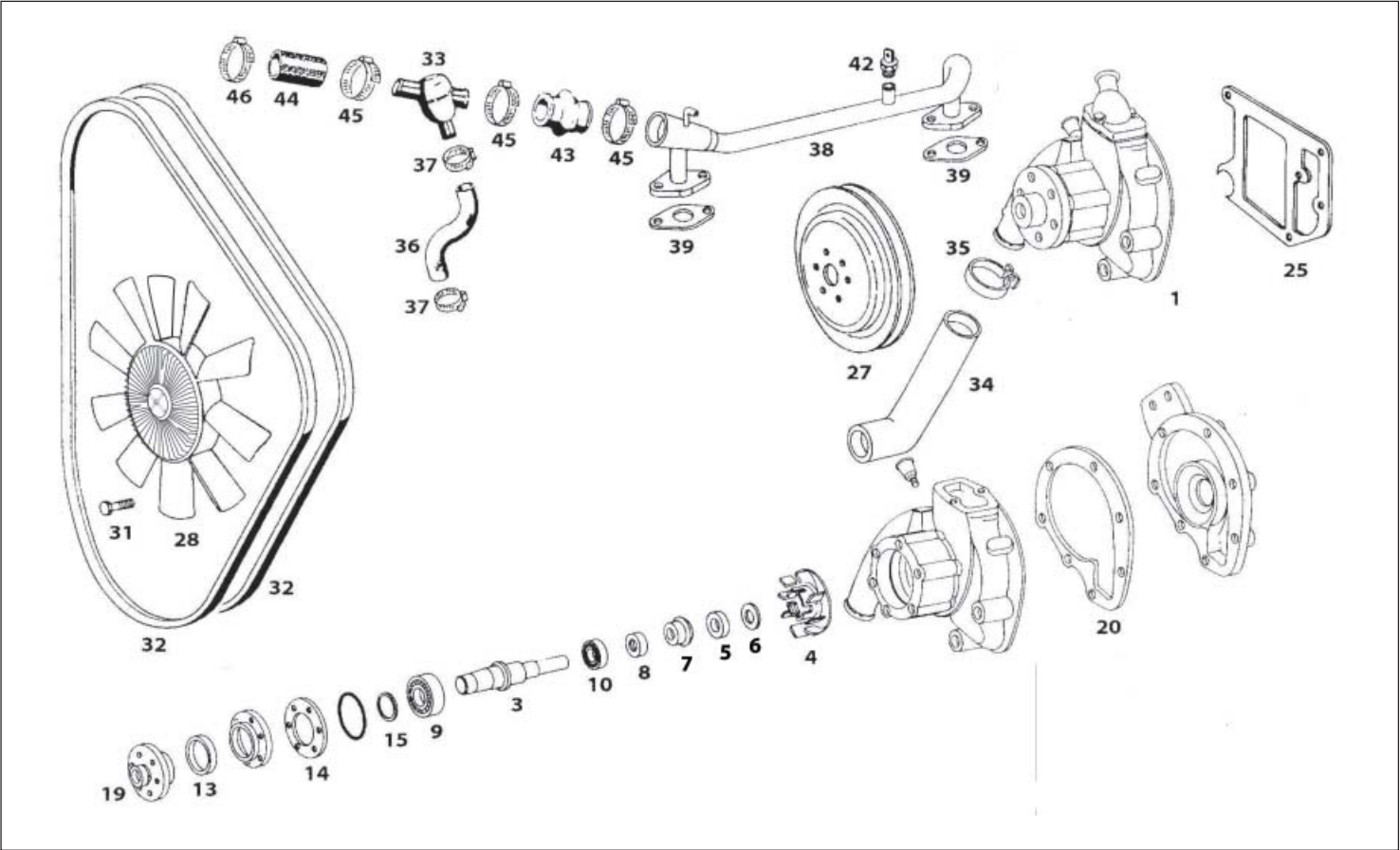


TABLE 20.1
WATER PUMP
GROUP 20

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
44	2525 5010 58 98	Hose (Top)	1			
45	2547 5010 42 13	Hose Clamp (56 dia)	2			
46	1428 059930 2	Hose Clamp TB 36	1			
	2525 2099 01 07	Major Repair Kit (Water Pump w/Plastic Impeller)	1			
		Consisting of :				
3		Shaft	1			
4		Impeller, Plastic	1			
5		Sliding Ring	1			
6		Sealing Member	1			
7		Seal (Axial Slide Ring)	1			Optional
7		Seal (Cyclam Slide Ring)	1			Optional
8		Rubber Seal Ring	1			
9		Taper Roller Bearing	1			
10		Taper Roller Bearing	1			
13		Oil Seal	1			
14		Gasket Water Pump	1			
15		Shim 0.05 mm Thick	1			For Selection
15		Shim 0.10 mm Thick	1			For Selection

TABLE 20.1

WATER PUMP

GROUP 20

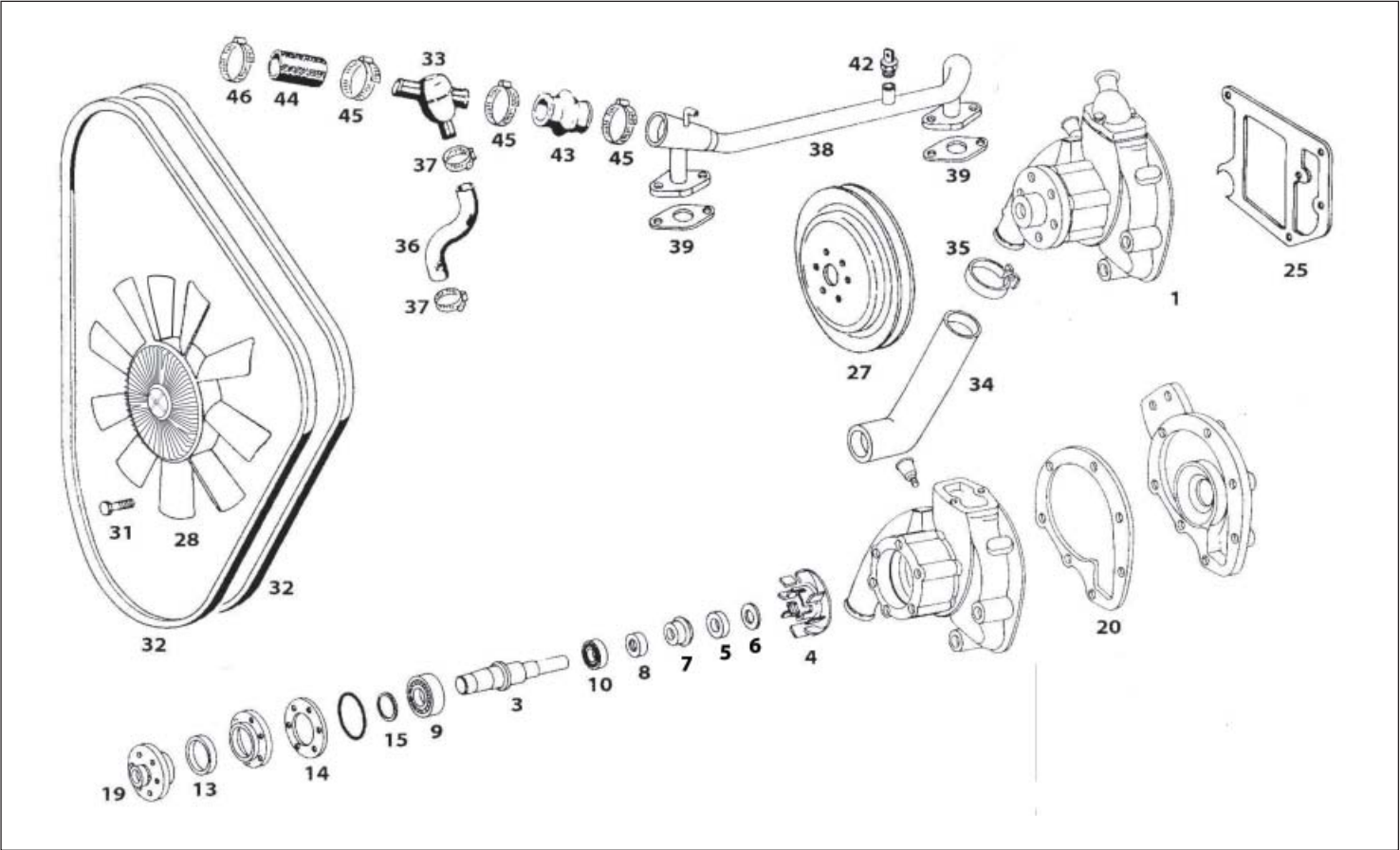


TABLE 20.1
WATER PUMP
GROUP 20

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
15		Shim 0.15 mm Thick	1			For Selection
15		Shim 0.20 mm Thick	1			For Selection
15		Shim 0.50 mm Thick	1			For Selection
19		Hub	1			
20		Gasket	1			
25		Gasket	1			
		Circlip A 28x2 (Heavy Duty)	1			

TABLE 24.1

ENGINE SUSPENSION

GROUP 24

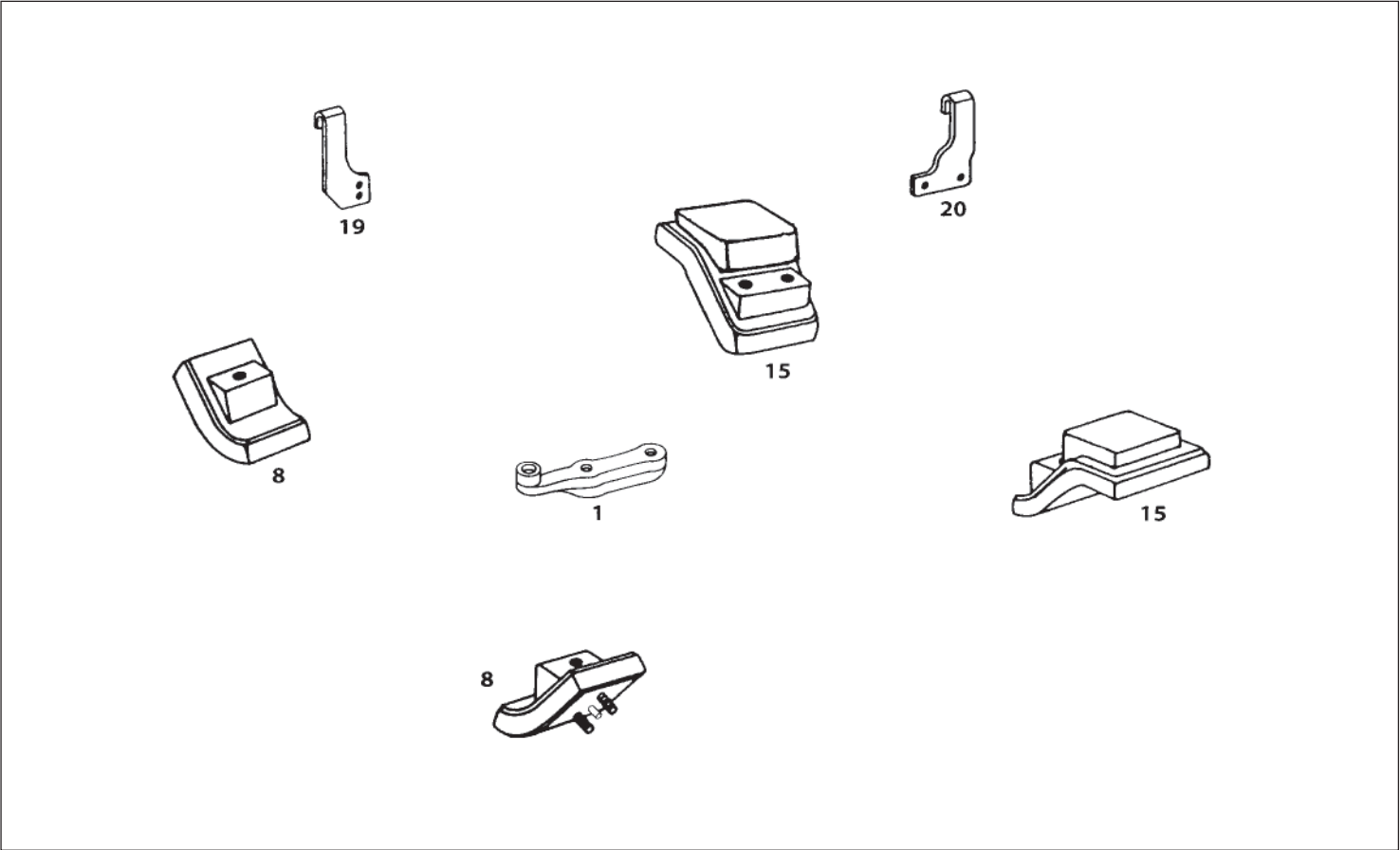


TABLE 24.1
ENGINE SUSPENSION
GROUP 24

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		ENGINE SUSPENSION				
1	2525 2212 51 05	Engine Mounting Arm, Front BS II	1			
8	2573 2410 01 03	Engine Mounting Pad, Front	2			
	2632 2410 01 01	Assy Housing Front (Rubber Support)	2			
15	2632 2420 01 03	Assy. Rubber Support Rear RH	1			
15	2632 2420 01 04	Assy. Rubber Support Rear LH	1			
	2632 2420 01 05	Assy. Housing RH, Engine Mtg Pad Rear	1			
	2632 2420 01 06	Assy. Housing LH, Engine Mtg Pad Rear	1			
19	2525 2210 71 08	Lifting Hook, Front	1			
20	2525 2210 71 09	Lifting Hook, Rear	1			

TABLE 25.1

CLUTCH (330 DIA, COIL TYPE)

GROUP 25

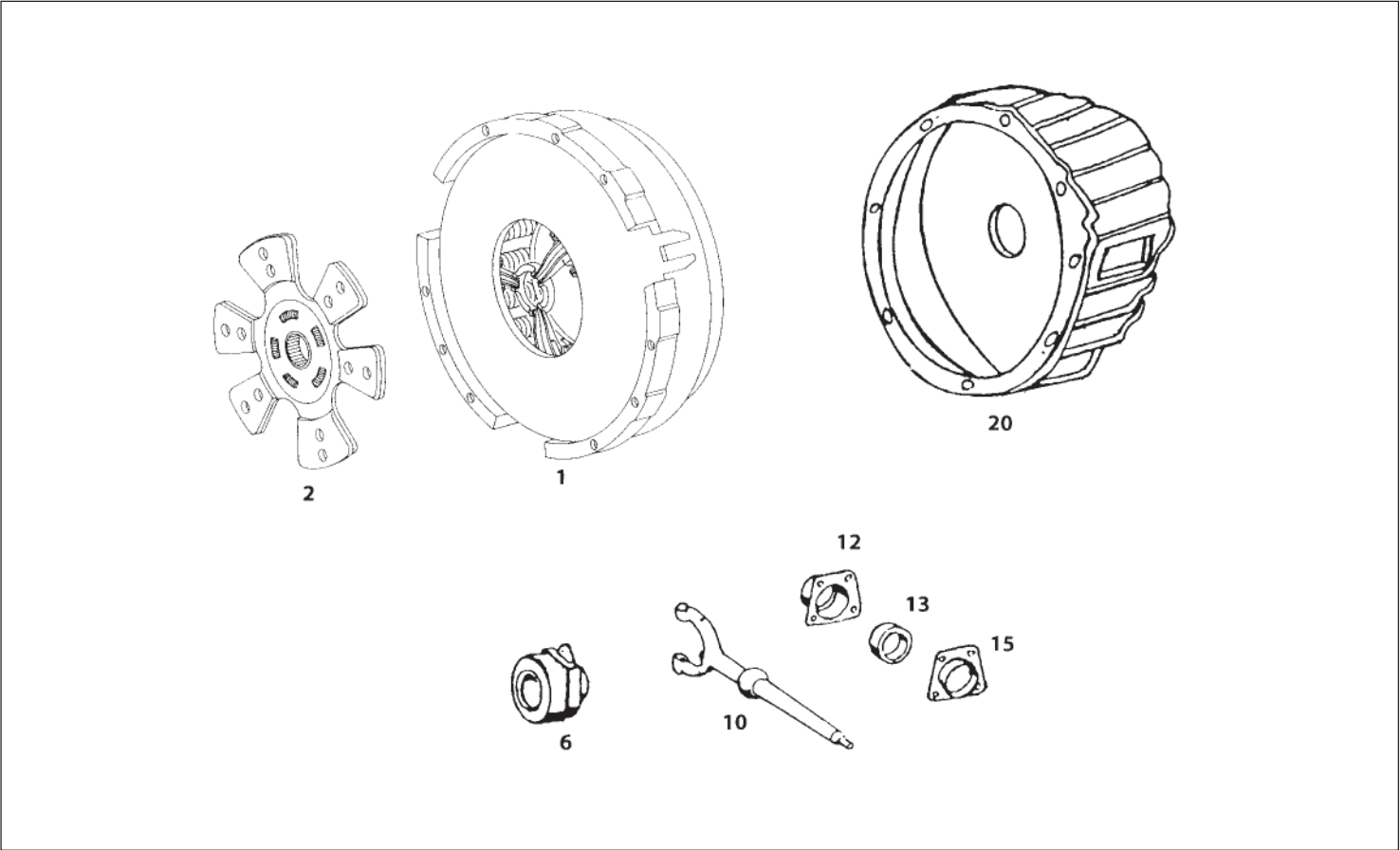


TABLE 25.1
CLUTCH (330 DIA, COIL TYPE)
GROUP 25

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		CLUTCH (330 DIA, COIL TYPE)				
1	2763 2540 01 20	Assy. Clutch Pressure Plate (330 Dia., Coil Type)	1			
2	2763 2520 01 16	Assy. Clutch Disc (330 Dia., Ceramic)	1			
6	2641 2560 01 03	Assy. Clutch Realease Bearing with Sleeve	1			
10	2724 2560 51 02	Clutch Release Fork	1			
12	2724 2560 82 06	Bracket (Inside)	1			
13	2724 2560 01 03	Assy. Outer Race	1			
	2724 2560 82 08	Cover Side (Clutch Housing)	1			
	312 254 10 13	Locking Wire	2			
	2724 2560 77 01	Rubber Bellow	1			
15	2724 2560 01 14	Assy. Bracket (Outside)	1			
20	2525 2510 37 37	Clutch Housing (330 Dia.)	1			
	2525 2510 82 06	Lower Part Clutch Housing	1			
		Repair Kits				
	2724 2540 01 09	Pressure Plate 330 Dia. Kit Consists of:	1			Order Under Kit
		Pressure Plate	1			
		Needle Bush	6			

TABLE 25.1

CLUTCH (330 DIA, COIL TYPE)

GROUP 25

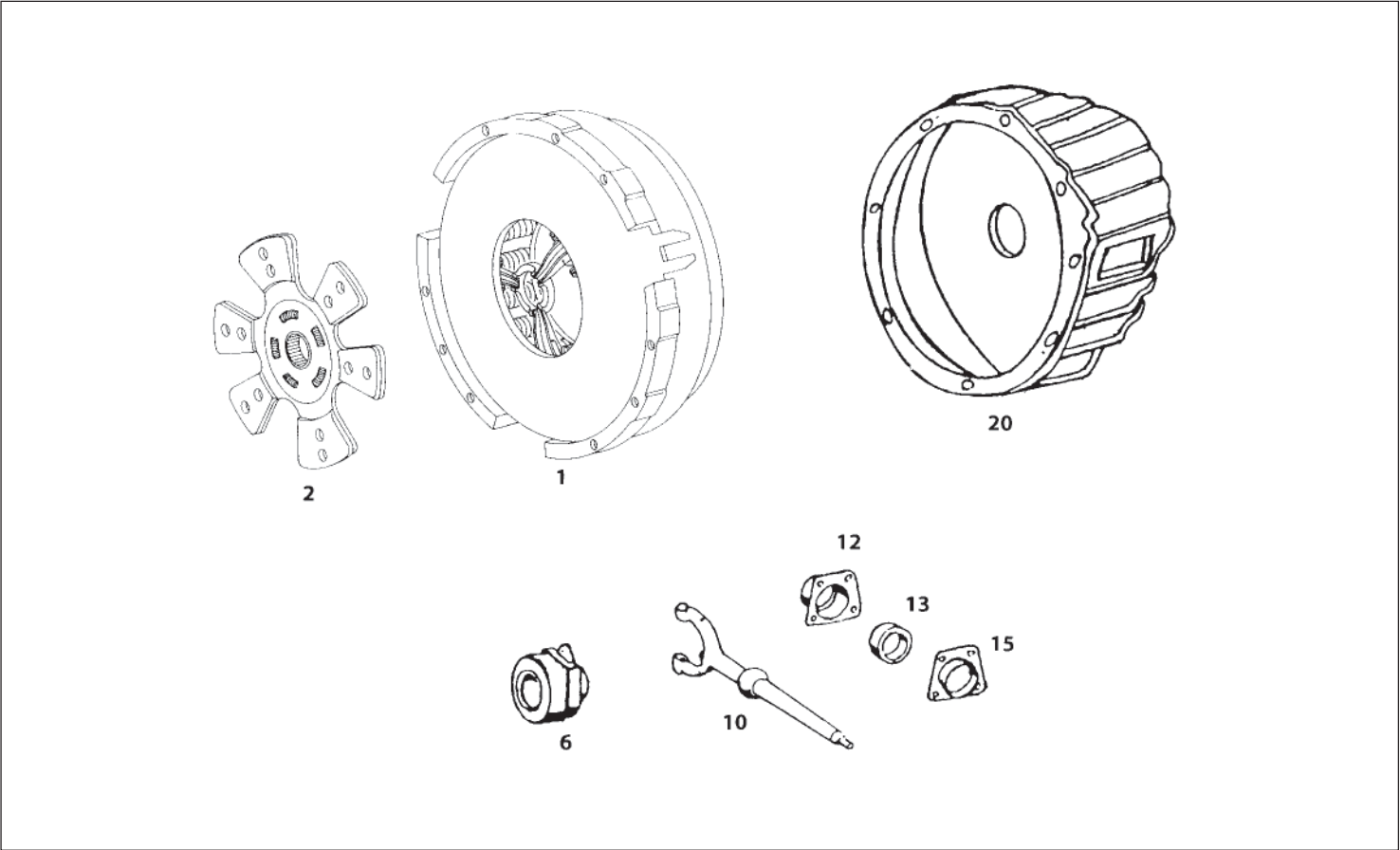


TABLE 25.1
CLUTCH (330 DIA, COIL TYPE)
GROUP 25

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	2724 2540 01 11	Release Lever Kit Consists of : Release Lever Eye Bolt with Needle Bush Eye Bolt Pin Retaining Pin Lock Nut Adjusting Nut Pressure Plate Pin Retractor Spring Washer	1 3 3 3 3 3 3 3 3 6			Order Under Kit
	2724 2540 01 12	Assy. Release Lever with Eye Bolt consists of: Release Lever Eye Bolt with Needle Bush Eye Bolt Pin	1 3 3 3			Order Under Kit
	2754 2540 01 20	Hold Down Bolt Kit Consists of: Hold Down Bolt Washer	1 3 3			Order Under Kit

TABLE 25.1

CLUTCH (330 DIA, COIL TYPE)

GROUP 25

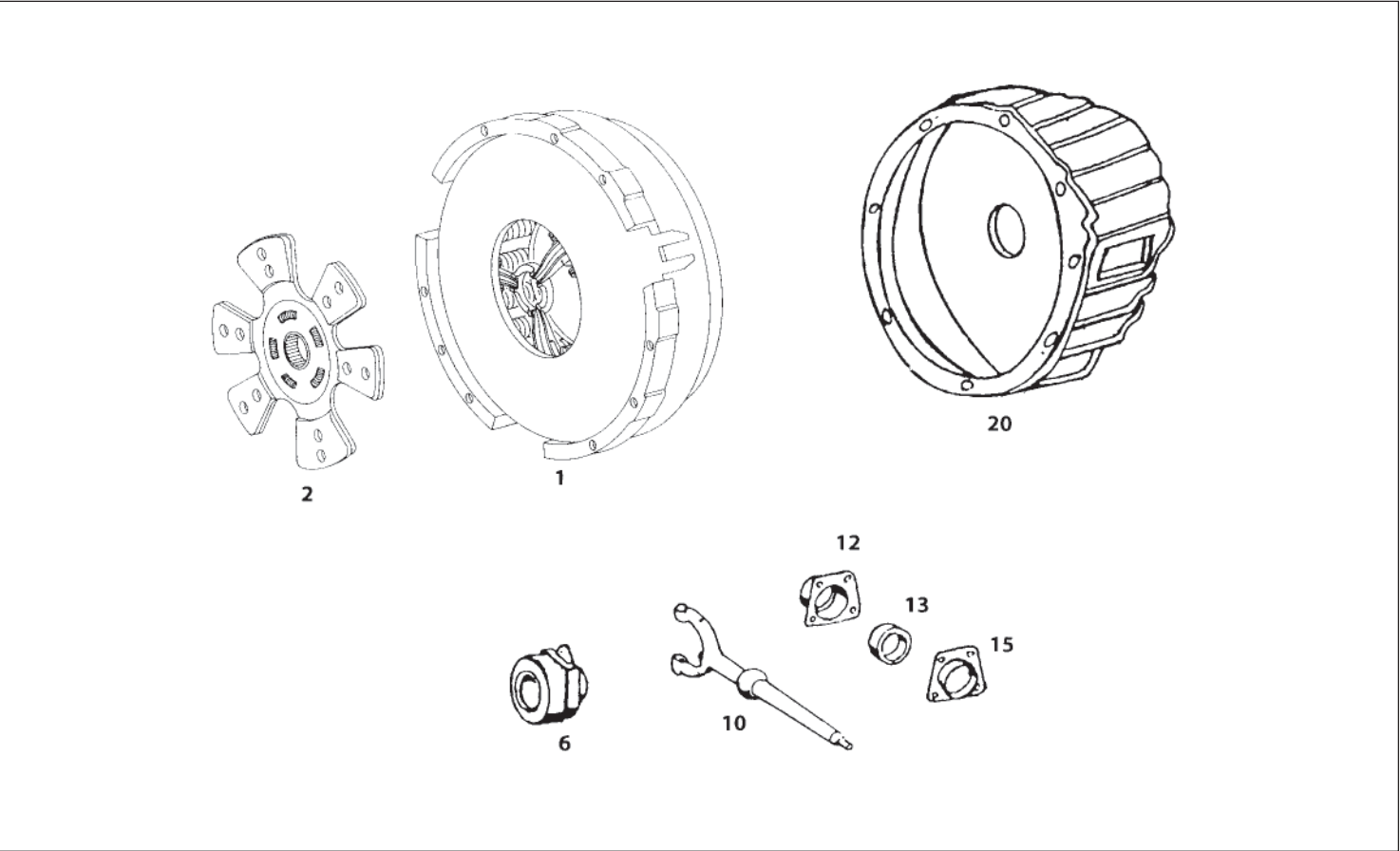


TABLE 25.1
CLUTCH (330 DIA, COIL TYPE)
GROUP 25

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	2724 2520 01 11	Clutch Disc 330 Dia. Facing Kit Consists of:	1			Order Under Kit
		Ceramic Button	12			
		Rivet for Ceramic Button	12			
	2724 2540 37 01	Cover	1			Serviced Loose
	2724 2540 67 06	Cotter Pin	3			Serviced Loose
	2724 2540 86 01	Collector Ring	1			Serviced Loose
	2754 2540 01 18	Assy. Release Bearing (1.50 Inch Dia.)	1			

TABLE 26.1
GEAR BOX, HOUSING AND COVER
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		GEAR BOX, HOUSING AND COVER				
1	2505 2604 01 85	Assy Gear Box GBS-40, First Gear Ratio 7.51, 8 BCF		1		PTO Provision
1	2505 2604 01 86	Assy Gear Box GBS-40, First Gear Ratio 7.51, 6 BCF			1	Suitable for APP
	2510 5230 01 42	Axial Piston Pump with Shift Cylinder			1	For Details Refer Table 44.4
	2510 5230 01 41	Assy. Axial Piston Pump w/o Shift Cylinder			1	For Details Refer Table 44.4
	2594 4520 01 02	Assy.Shift Cylinder			1	For Details Refer Table 44.5
	2062 4410 01 36	Hyd.Pump PTO Assy.			1	Wipro make
	2505 2610 37 24	Gear Box Housing	1			
3	1305 090920 9	Cylindrical Pin 10 H 8x20	2			
4	000 997 00 06J	Filling Plug	1			
5	2663 3510 72 07	Magnetic Drain Plug	1			
6	2505 3014 53 01	Gasket, Front Cover Lower	1			
7	2505 3014 47 01	Front Cover Lower	1			
11	2505 2625 53 01	Gasket (Fr. Cover Top to Hsg.)	1			
12	2505 2625 37 01	Gear Box Housing Cover Front Top	1			
	2505 2625 82 01	Oil Slinger (GB Hsg. Front Cover)	1			
15	2507 2625 78 02	Oil Seal	1			
16	2505 3013 86 01	Butting Ring 2.90 mm Thick	1			For Selection

TABLE 26.1

GEAR BOX, HOUSING AND COVER

GROUP 26

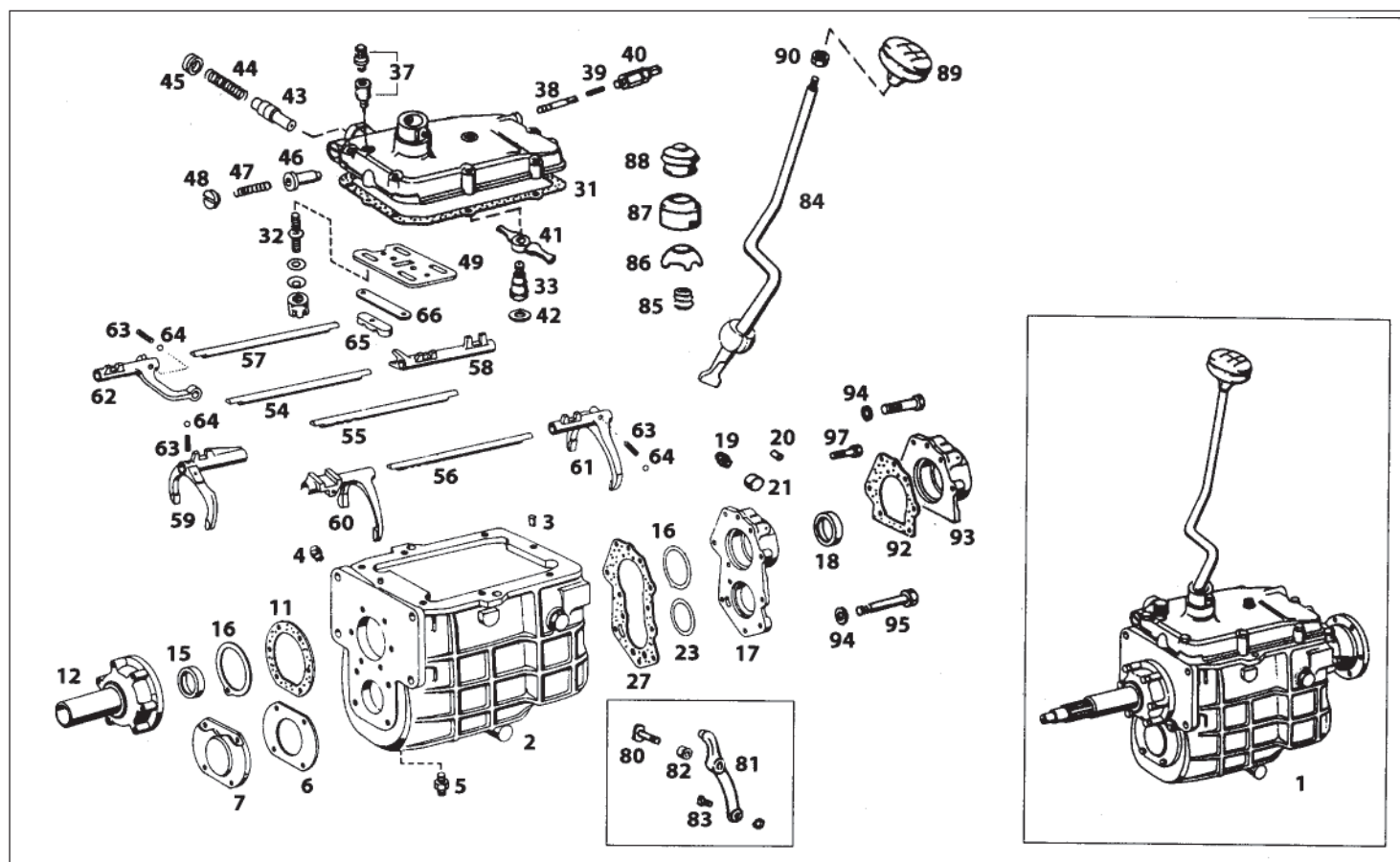


TABLE 26.1
GEAR BOX, HOUSING AND COVER
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
16	2505 2625 86 01	Butting Ring 2.95 mm Thick	1			For Selection
16	2505 3013 86 02	Butting Ring 3.00 mm Thick	1			For Selection
16	2505 2625 86 02	Butting Ring 3.05 mm Thick	1			For Selection
16	2505 3013 86 03	Butting Ring 3.10 mm Thick	1			For Selection
16	2505 2625 86 03	Butting Ring 3.15 mm Thick	1			For Selection
16	2505 3013 86 04	Butting Ring 3.20 mm Thick	1			For Selection
16	2505 2625 86 04	Butting Ring 3.25 mm Thick	1			For Selection
16	2505 3013 86 05	Butting Ring 3.30 mm Thick	1			For Selection
16	2505 2625 86 05	Butting Ring 3.35 mm Thick	1			For Selection
16	2505 3013 86 06	Butting Ring 3.40 mm Thick	1			For Selection
16	2505 2625 86 06	Butting Ring 3.45 mm Thick	1			For Selection
16	2505 3013 86 07	Butting Ring 3.50 mm Thick	1			For Selection
16	2505 3013 86 08	Butting Ring 3.60 mm Thick	1			For Selection
16	2505 2625 86 09	Butting Ring 3.65 mm Thick	1			For Selection
17	337 261 01 20	Gear Case Cover Rear	1			
18	2505 2620 78 03	Oil Seal (Main Shaft)	1			
	321 260 00 86	Assy. Threaded Bush	1			
19	321 261 00 31	Adapter	1			

TABLE 26.1

GEAR BOX, HOUSING AND COVER

GROUP 26

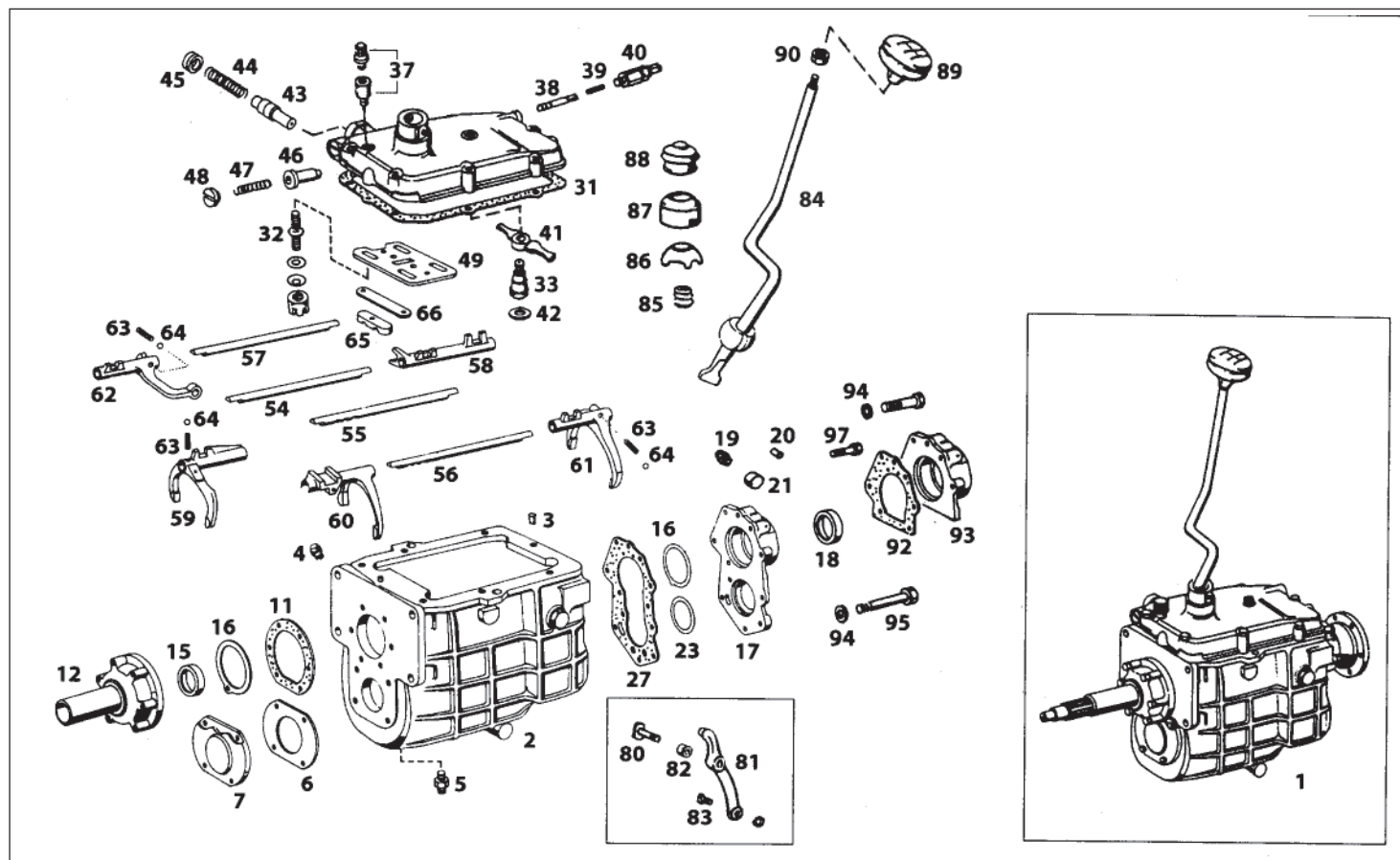


TABLE 26.1
GEAR BOX, HOUSING AND COVER
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
20	2506 2620 78 04	Oil Seal	1			
21	153 264 00 55	Plug Speedo Drive	1			
23	312 283 17 52	Shim 0.05 mm Thick	ar			For Selection
23	312 283 10 52	Shim 0.1 mm Thick	ar			For Selection
23	312 283 11 52	Shim 0.2 mm Thick	ar			For Selection
23	312 283 12 52	Shim 0.4 mm Thick	ar			For Selection
23	312 283 21 52	Shim 0.8 mm Thick	ar			For Selection
27	352 261 07 80	Gasket (Gear Case Cover Rear to Housing)	1			
92	2505 2640 53 03	Gasket (Rear Cover) (when fitted with PTO)		1		
93	321 261 03 33	Cover for PTO Application		1		
94	1252 069802 5	Spring Washer B8	9			
97	1106 380832 8	Screw M 8x30	7			
30	2505 2671 37 03	Gear Case Cover Top	1			
31	2505 3012 53 01	Gasket	1			
	2505 2671 37 52	Gear Case Cover Top Lower Half	1			
	2505 2671 37 57	Dome (Top Cover Assy)	1			
33	2505 2671 67 01	Pin Swing Lever	1			
37	2574 3315 01 02	Breather	1			

TABLE 26.1

GEAR BOX, HOUSING AND COVER

GROUP 26

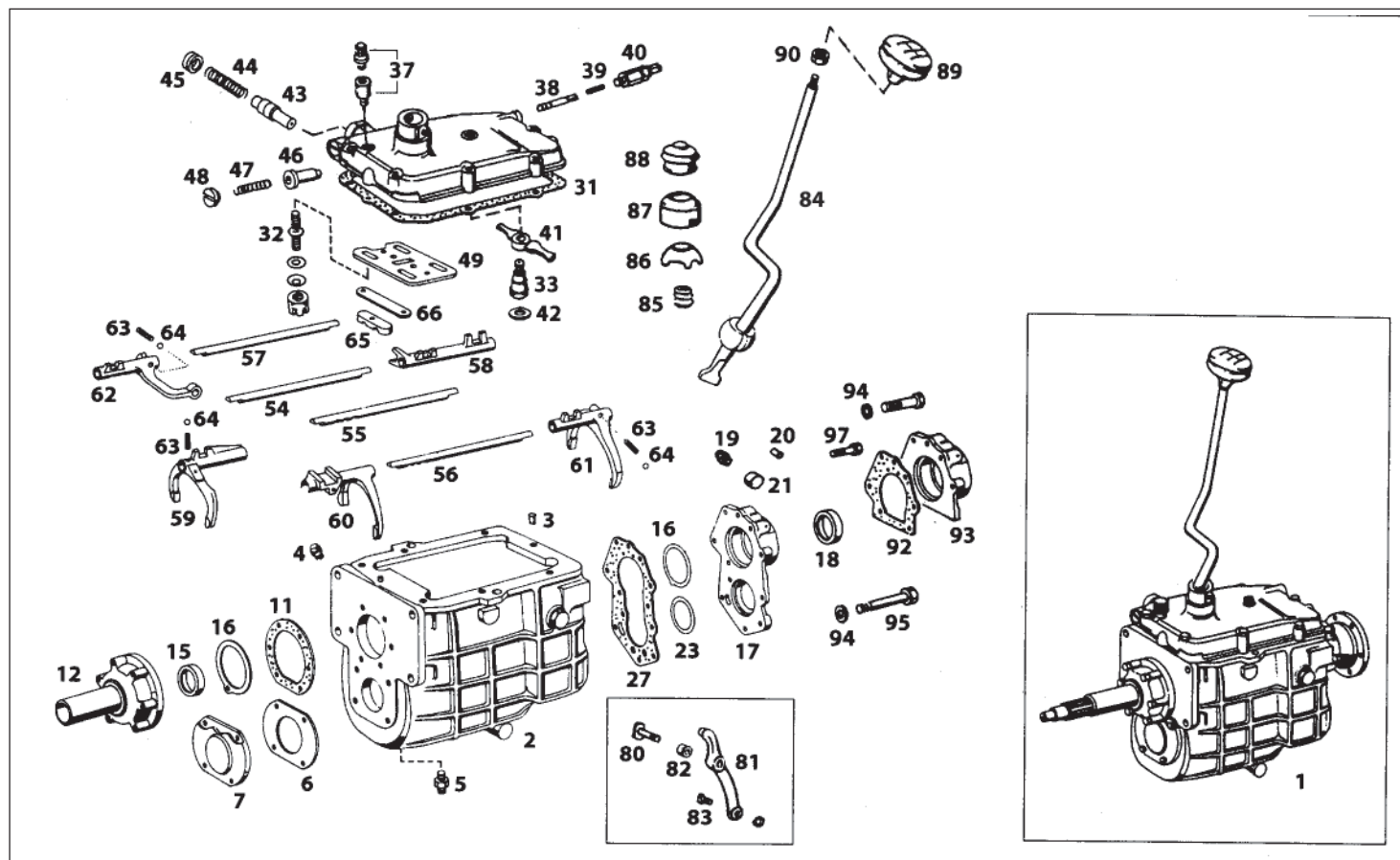


TABLE 26.1
GEAR BOX, HOUSING AND COVER
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	2668 3515 01 02	Pressure Relief Valve	1			
38	2505 3011 67 01	Thrust Pin (Reverse Indicator Switch)	1			
39	312 993 42 01	Pressure Spring (Reverse Indicator Switch)	1			
40	2654 5450 01 34	Reverse Indicator Switch	1			
41	2505 2670 51 05	Swing Lever Shifter Fork (1st Speed)	1			
	1595 352013 1	Needle Roller Bearing 2X13.8	29			
42	2505 3012 92 01	Washer	1			
43	2505 2671 34 09	Pressure Piece for Check Plate	1			
44	321 993 17 01	Pressure Spring	1			
45	321 997 01 03	Slotted Plug	1			
46	2505 2671 34 10	Interlocking Pin	1			
47	321 993 06 01	Pressure Spring for Interlocking Pin	1			
48	1608 250240 1	Sealing Plug M 24x1.5	1			
49	321 260 08 46	Assy. Check Plate	1			
32	2505 3012 88 01	Stud	4			
-	2505 2671 34 07	Stopper Piece Check Plate	4			
-	2505 2671 34 03	Support Piece Check Plate	4			
54	321 265 08 05	Selector Shaft for First Speed	1			

TABLE 26.1

GEAR BOX, HOUSING AND COVER

GROUP 26

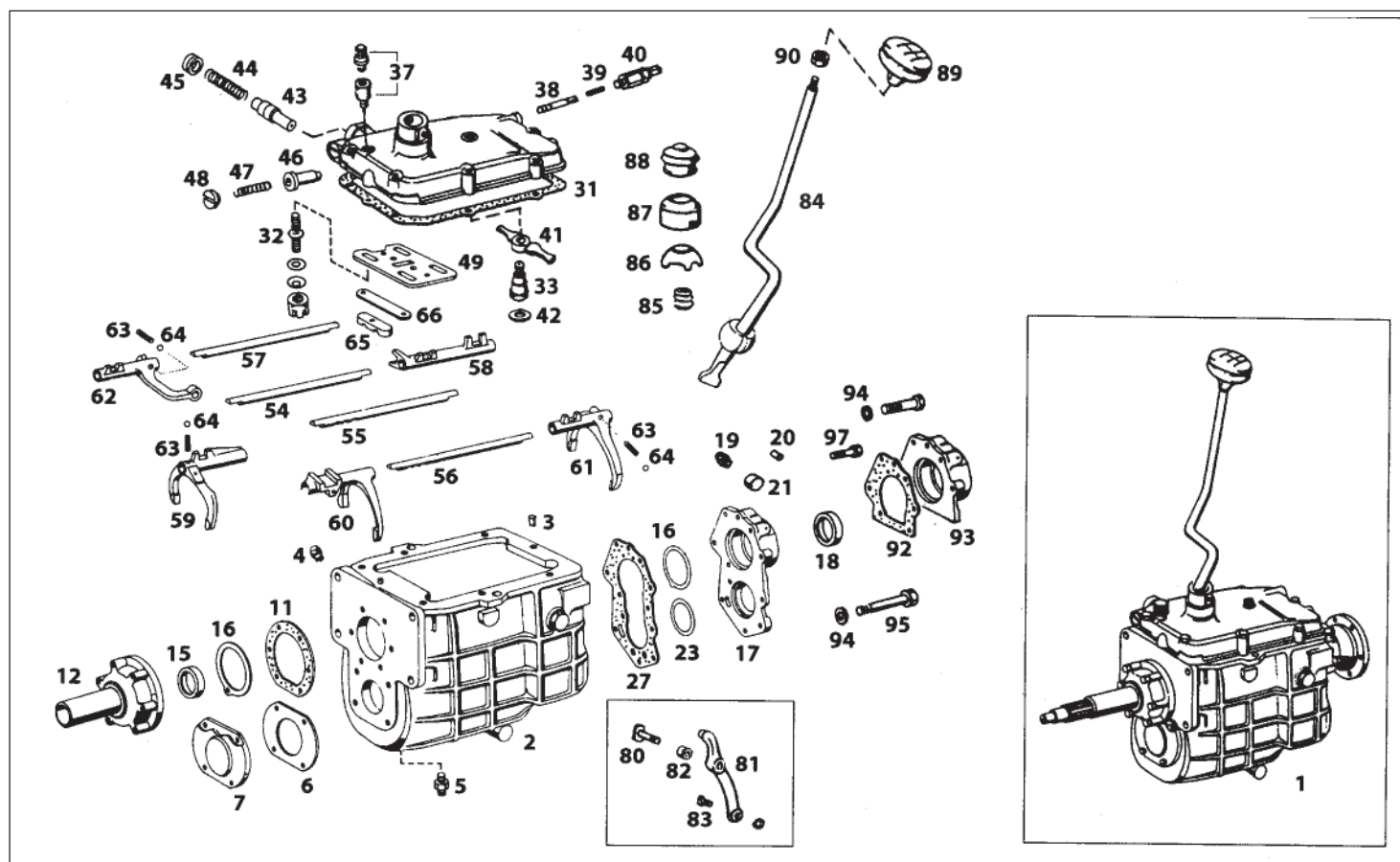


TABLE 26.1
GEAR BOX, HOUSING AND COVER
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
55	321 265 18 05	Selector Shaft (2/3)	1			
56	321 265 19 05	Selector Shaft (4/5)	1			
57	322 265 03 05	Selector Shaft (For Reverse Gear)	1			
58	322 265 01 23	Gear Shift Dog (For First Gear)	1			
59	321 265 12 02	Selector Fork (2/3)	1			
60	2505 2651 51 02	Selector Fork (4/5)	1			
61	321 265 13 01	Selector Fork (For 1st Speed Gear)	1			
62	2505 2651 51 01	Selector Fork (For Reverse Gear)	1			
63	312 993 10 01	Pressure Spring	4			
64	1595 010110 2	Steel Ball 11 mm dia.	4			
65	312 265 10 36	Clamp (Selector Shaft to Gear Box Housing)	4			
66	312 994 03 32	Locking Plate (Selector Shaft to Gear Box Housing)	2			
80	2505 3010 67 01	Pivot Pin	1			
81	321 265 02 08	Intermediate Lever (Rev. Gear)	1			
82	321 263 04 50	Bush	1			
83	2505 2651 59 01	Sliding Key	1			
84	2505 2670 01 56	Assy. Lever, Gear Shift	1			
	2067 2670 75 01	Rubber Bellow (Gear Shift Lever)	1			

TABLE 26.1

GEAR BOX, HOUSING AND COVER

GROUP 26

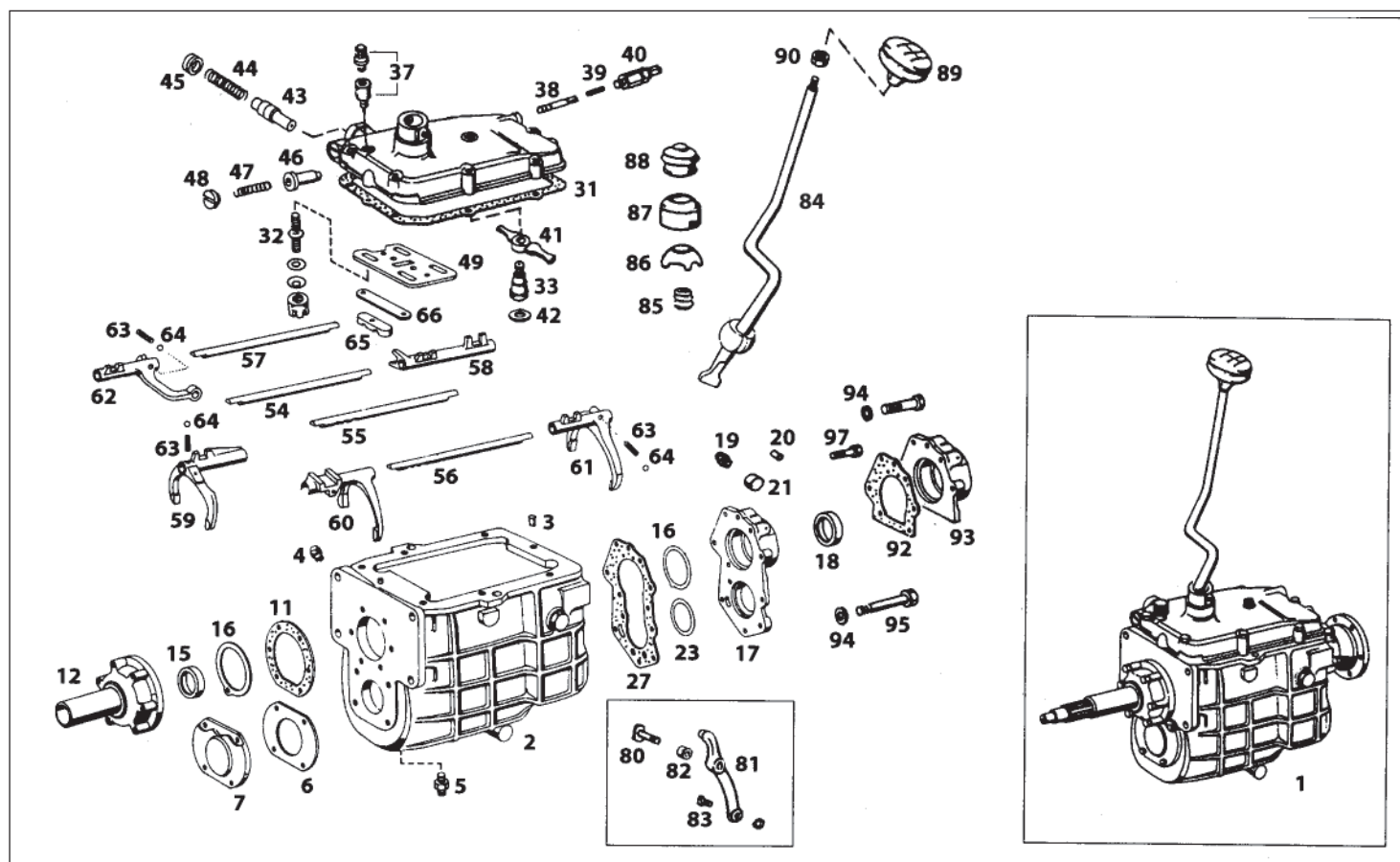


TABLE 26.1
GEAR BOX, HOUSING AND COVER
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
85	317 993 05 01	Spring, Pressure (for Gear Shift Lever)	1			for PTO / APP fitment
86	302 267 00 08	Ball Piece	1			
87	302 267 00 06	Cap (Gear Shift Dome)	1			
88	337 267 00 96	Rubber Protective Cap	1			
89	2505 2670 01 09	Assy. Gear Shift Lever Knob	1			
90	1208 099605 3	Hex. Thin Nut M 10x1 (for Shifting Knob)	1			
	2506 2671 77 02	Rubber Bellow (Gear Shift Lever)	1			
	2067 2680 82 01	Ring (Gear Shift Bellow)	1			
		GASKET KIT				
	2505 2600 01 01	Gear Box Gasket Kit Consisting of :	1			
6		Gasket Front Cover Lower	1			
11		Gasket Front Cover Upper	1			
27		Gasket Rear Cover	1			
31		Gasket Top Cover	1			
		Gasket Lower Rear Cover	1			
	8854 2605 16 13	Overhauling Kit - GB 40 consisting of :	1			
		Oil Seal	1			
		Oil Seal (Front Cover)	1			

TABLE 26.1

GEAR BOX, HOUSING AND COVER

GROUP 26

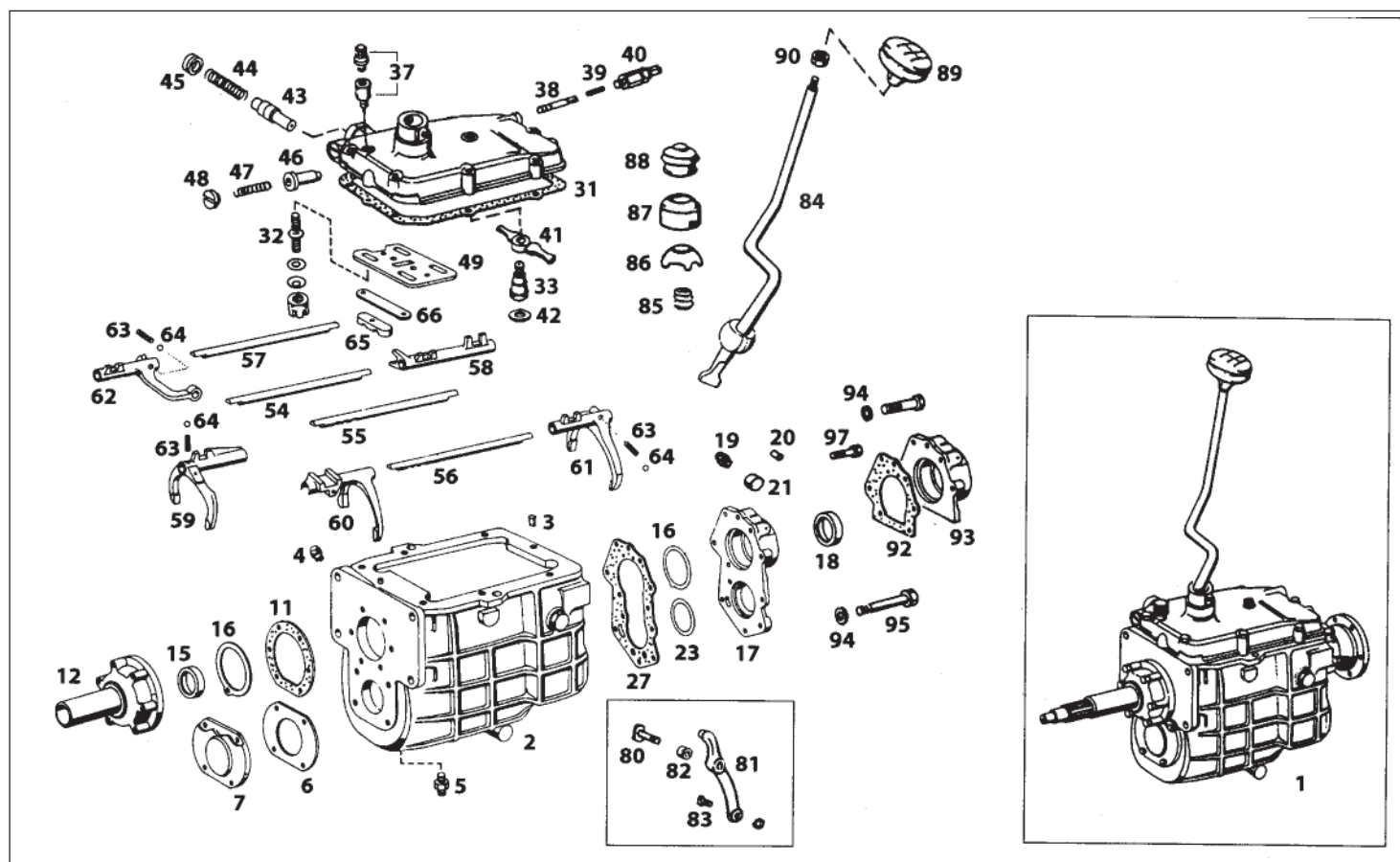


TABLE 26.1
GEAR BOX, HOUSING AND COVER
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		Shim 0.10 mm Thick	1			
		Shim 0.20 mm Thick	1			
		Shim 0.40 mm Thick	1			
		Shim 0.05 mm Thick	1			
		Shim 0.80 mm Thick	1			
		Gasket (GB cover Lower to GB Housing)	1			
		Gasket (Front cover Top to GB Housing)	1			
		Gasket (GB cover RR)	1			
		Gasket (GB Top cover)	1			
		Hex Collar Nut	1			
		Hex Nut	1			
		Pressure Spring	1			
		Pin Main Shaft	1			

TABLE 26.2

GEAR SHAFT AND GEAR

GROUP 26

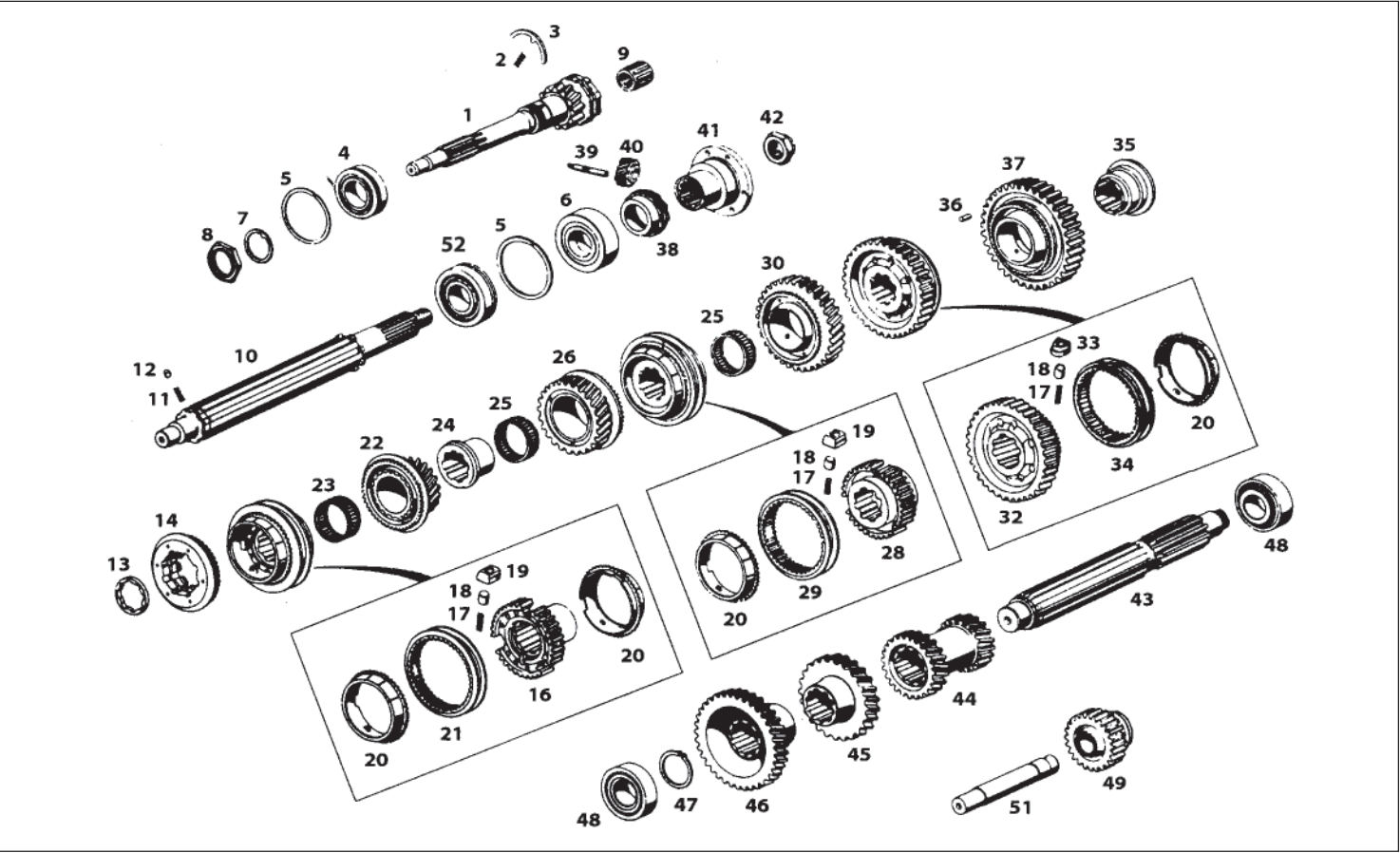


TABLE 26.2
GEAR SHAFT AND GEAR
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		GEAR SHAFT AND GEAR				
1	2505 2625 79 15	Drive Shaft	1			
2	321 993 12 01	Compression Spring	1			
3	321 262 00 73	Clamping Plate	1			
4	2505 2620 31 29	Cylindrical Roller Bearing	1			
5	2505 2620 43 02	Snap Ring 2.68 mm Thick	2			
5	2505 2620 43 03	Snap Ring 2.73 mm Thick	2			
5	2505 2620 43 04	Snap Ring 2.78 mm Thick	2			
5	2505 2620 43 05	Snap Ring 2.83 mm Thick	2			
5	2505 2620 43 06	Snap Ring 2.88 mm Thick	2			
5	2505 2620 43 07	Snap Ring 2.93 mm Thick	2			
7	2507 2625 86 01	Spacer on Drive Shaft	1			
	2505 2625 82 01	Oil Slinger (Front Side)	1			
8	312 262 11 72	Lock Nut LH Thread	1			
9	2505 2625 31 18	Roller Cage (Longer))	1			
10	2505 2620 79 03	Main Shaft (Longer Pilot Bearing)	1			
	2690 2620 86 01	Circlip	1			
6	2505 2620 31 06	Four Point Ball Bearing	1			

TABLE 26.2

GEAR SHAFT AND GEAR

GROUP 26

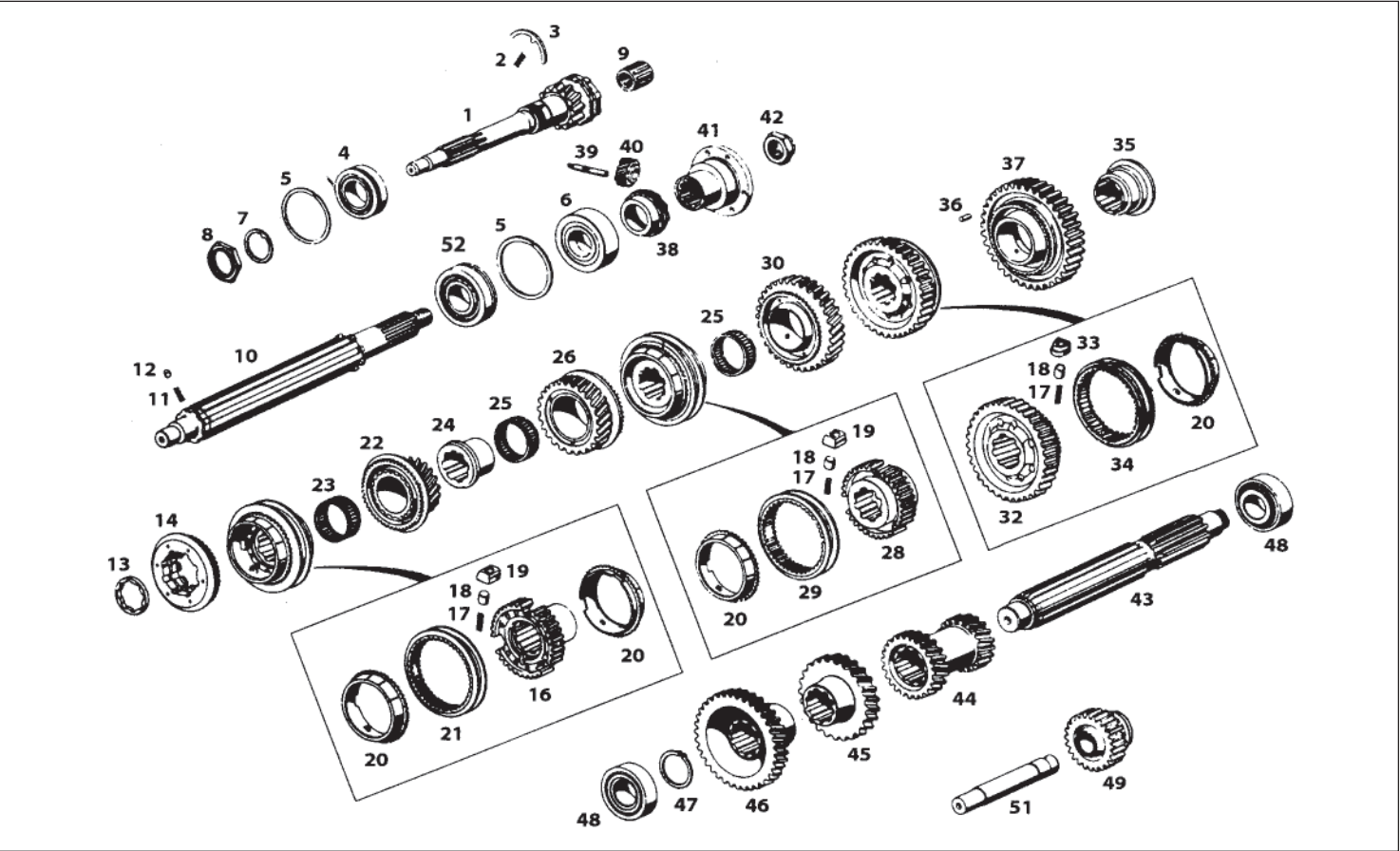


TABLE 26.2
GEAR SHAFT AND GEAR
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
52	000 981 12 01	Cylindrical Roller Bearing	1			
11	312 993 17 01	Pressure Spring	1			
12	321 262 03 74	Pin on Main Shaft	1			
13	321 262 21 62	Butting Ring 6.90 mm Thick	1			For Selection
13	2505 2620 86 08	Butting Ring 6.95 mm Thick	1			For Selection
13	321 262 20 62	Butting Ring 7.00 mm Thick	1			For Selection
13	2505 2620 86 09	Butting Ring 7.05 mm Thick	1			For Selection
13	321 262 19 62	Butting Ring 7.10 mm Thick	1			For Selection
13	2505 2620 86 10	Butting Ring 7.15 mm Thick	1			For Selection
13	321 262 18 62	Butting Ring 7.20 mm Thick	1			For Selection
13	2505 2620 86 11	Butting Ring 7.25 mm Thick	1			For Selection
13	321 262 17 62	Butting Ring 7.30 mm Thick	1			For Selection
13	2505 2620 86 12	Butting Ring 7.35 mm Thick	1			For Selection
13	321 262 04 62	Butting Ring 7.40 mm Thick	1			For Selection
13	321 262 28 62	Butting Ring 7.45 mm Thick	1			For Selection
13	321 262 05 62	Butting Ring 7.50 mm Thick	1			For Selection
13	321 262 29 62	Butting Ring 7.55 mm Thick	1			For Selection
13	321 262 06 62	Butting Ring 7.60 mm Thick	1			For Selection

TABLE 26.2

GEAR SHAFT AND GEAR

GROUP 26

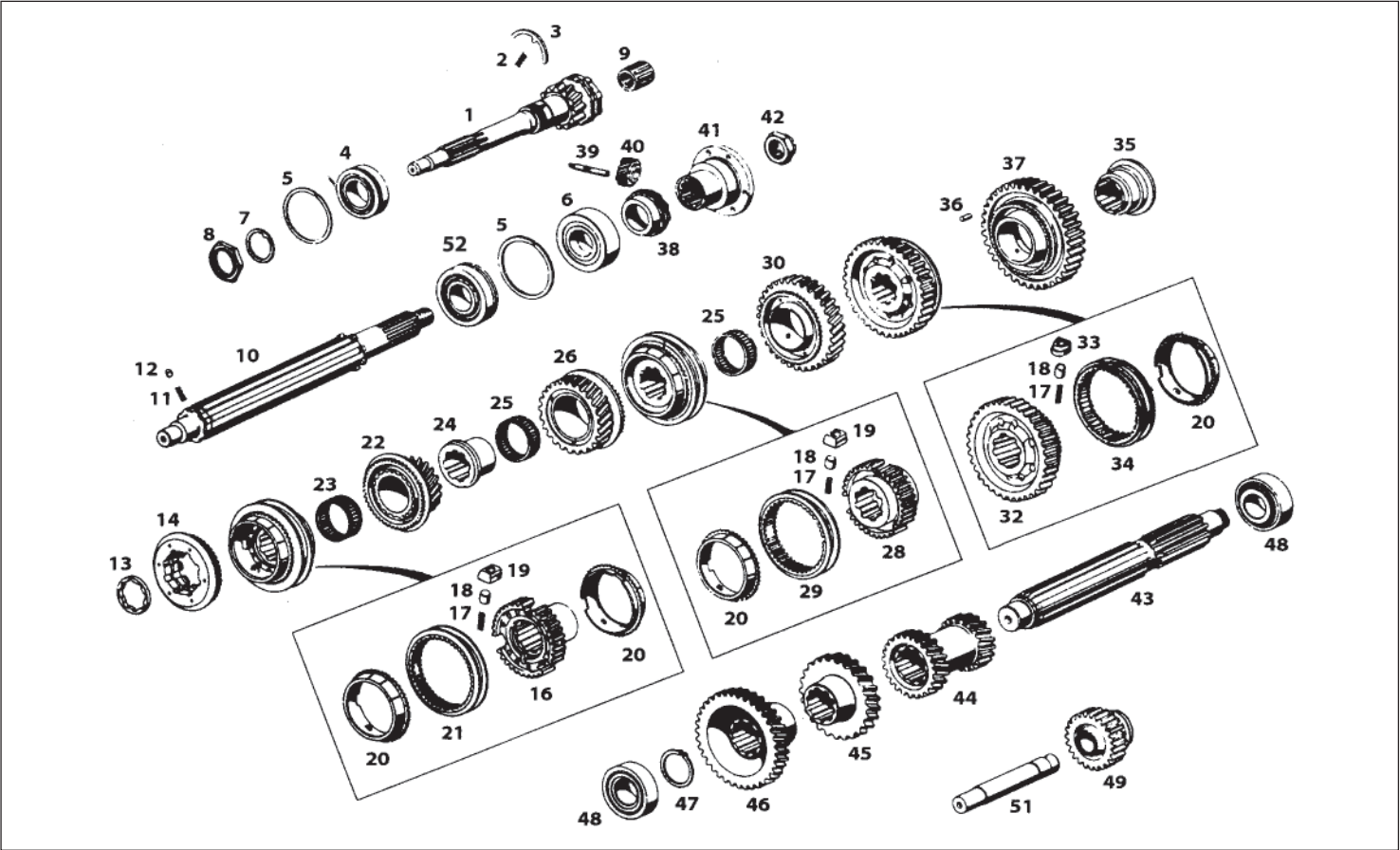


TABLE 26.2
GEAR SHAFT AND GEAR
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
13	321 262 30 62	Butting Ring 7.65 mm Thick	1			For Selection
13	321 262 07 62	Butting Ring 7.70 mm Thick	1			For Selection
13	2505 2620 86 13	Butting Ring 7.75 mm Thick	1			For Selection
13	321 262 25 62	Butting Ring 7.80 mm Thick	1			For Selection
13	2505 2620 86 14	Butting Ring 7.85 mm Thick	1			For Selection
13	321 262 26 62	Butting Ring 7.90 mm Thick	1			For Selection
13	2505 2620 86 15	Butting Ring 7.95 mm Thick	1			For Selection
13	321 262 27 62	Butting Ring 8.00 mm Thick	1			For Selection
14	340 262 01 34	Synchronising Ring	1			
16	2505 3015 54 03	Synchronising Sleeve 4th & 5th	1			
20	2505 2620 38 02	Synchronising Cone	2			
21	321 262 08 23	Shifting Sleeve	1			
22	2505 2620 01 35	Assy. Helical Gear 4th Speed (T = 19)	1			
23	2505 2620 31 23	Double Row Needle Cage	1			
24	322 262 40 50	Collar Bushing 44.5 mm Long (For Third Speed Gear)	1			For Selection
24	322 262 41 50	Collar Bushing 44.6 mm Long (For Third Speed Gear)	1			For Selection
25	2505 2620 31 24	Double Row Roller Cage	1			
26	2505 2620 01 18	Assy. Helical Gear 3rd Speed	1			

TABLE 26.2

GEAR SHAFT AND GEAR

GROUP 26

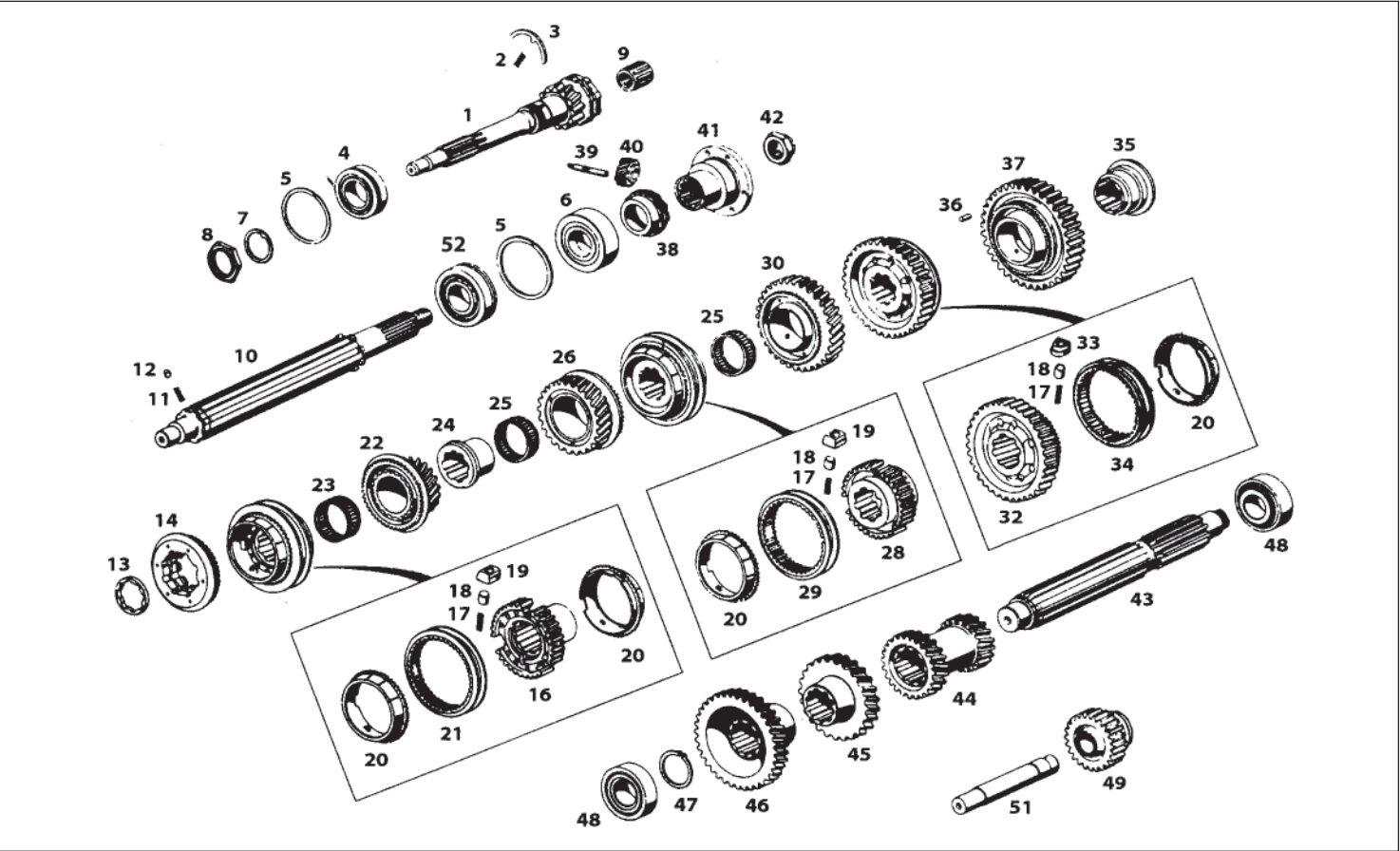


TABLE 26.2
GEAR SHAFT AND GEAR
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
28	322 262 04 35	Synchronising Sleeve 2/3	1			
20	2505 2620 38 02	Synchronising Cone	2			
29	321 262 08 23	Shifting Sleeve	1			
25	2505 2620 31 24	Double Row Roller Cage	1			
30	322 262 01 12	Helical Gear 2nd Speed (T = 32)	1			
32	322 263 03 33	Reverse Gear on Main Shaft	1			
20	2505 2620 38 02	Synchronising Cone	1			
34	321 262 07 23	Shifter Sleeve 1st Speed	1			
35	2505 3015 34 01	Collar Bushing 47.2 mm Long	1			
35	2505 3015 34 02	Collar Bushing 47.3 mm Long	1			
35	2505 3015 34 03	Collar Bushing 47.4 mm Long	1			
35	2505 3015 34 04	Collar Bushing 47.5 mm Long	1			
35	2505 3015 34 05	Collar Bushing 47.6 mm Long	1			
35	2505 3015 34 06	Collar Bushing 47.7 mm Long	1			
35	2505 3015 34 07	Collar Bushing 47.8 mm Long	1			
35	2505 3015 34 08	Collar Bushing 47.9 mm Long	1			
36	1595 089901 5	Cylindrical Roller 4x8	115			
37	2505 3015 54 01	Gear Wheel 1st Speed (T = 39)	1			

TABLE 26.2

GEAR SHAFT AND GEAR

GROUP 26

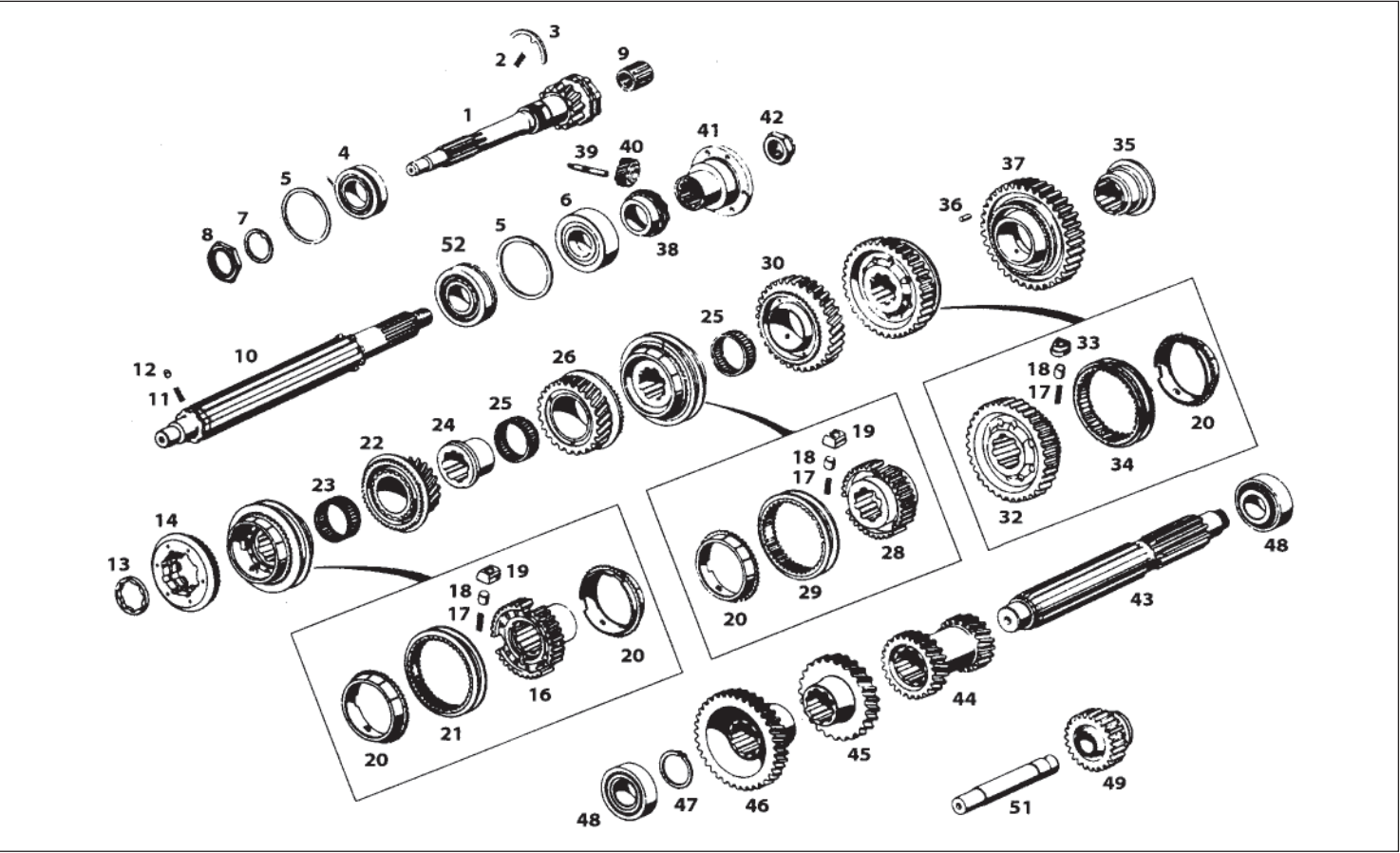


TABLE 26.2
GEAR SHAFT AND GEAR
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
38	2505 2620 01 76	Gear Speedometer Drive w/ Oil Slinger	1			
39	2505 2620 79 02	Shaft (Speedo Drive)	1			
40	2505 2620 01 58	Speedo Gear (Nylon)	1			
41	2507 2620 50 01	Coupling Flange (8 holes)		1		
41	322 262 00 45	Coupling Flange (6 holes)			1	
42	322 262 00 72	Hex. Nut	1			
43	2505 3014 79 01	Counter Shaft (for PTO Provision)	1			
44	2505 2630 54 10	Twin Gear (Counter Shaft) (2/3)	1			
45	2505 2630 54 01	4th Gear (On Counter Shaft)	1			
46	2505 2630 54 09	Constant Mesh Gear (On Counter Shaft) (T = 36)	1			
47	1455 069905 3	Circlip A 52x2.5	1			
48	2505 2630 31 04	Taper Roller Bearing	2			
49	2505 2635 01 05	Reverse Idler Gear with Bush (T = 29)	1			
51	2505 3017 79 01	Reverse Idler Gear Shaft	1			
	8854 2604 16 12	Synchro Kit GBS 40 Consisting of :	1			
19		Carrier 4/5 & 2/3	6			
33		Carrier 1st	3			
18		Retention Pin 4/5, 2/3	6			

TABLE 26.2

GEAR SHAFT AND GEAR

GROUP 26

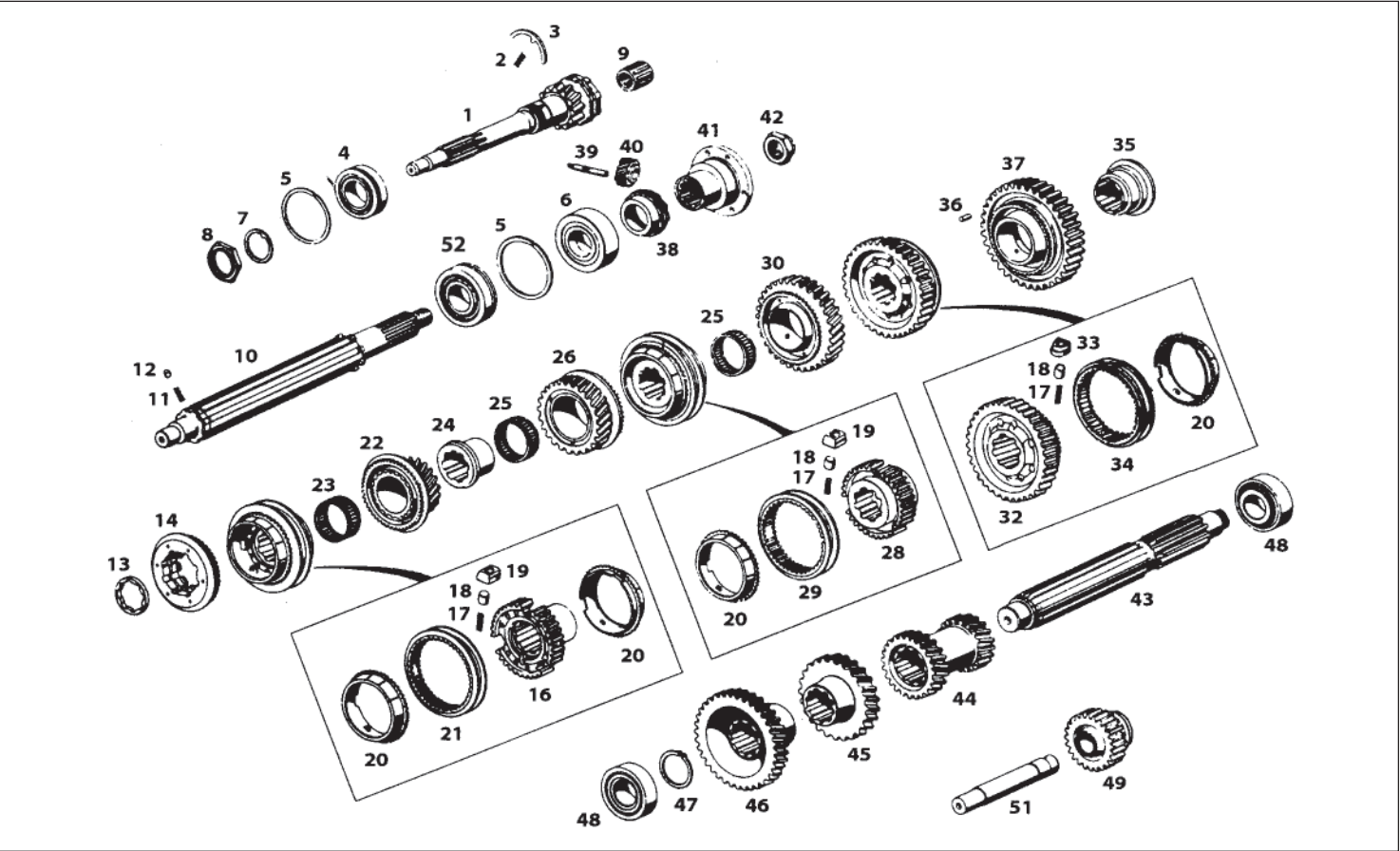


TABLE 26.2
GEAR SHAFT AND GEAR
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
18		Retention Pin 1st	3			
17		Comp. Spring	9			

TABLE 29.1

CLUTCH AND BRAKE CONTROL

GROUP 29

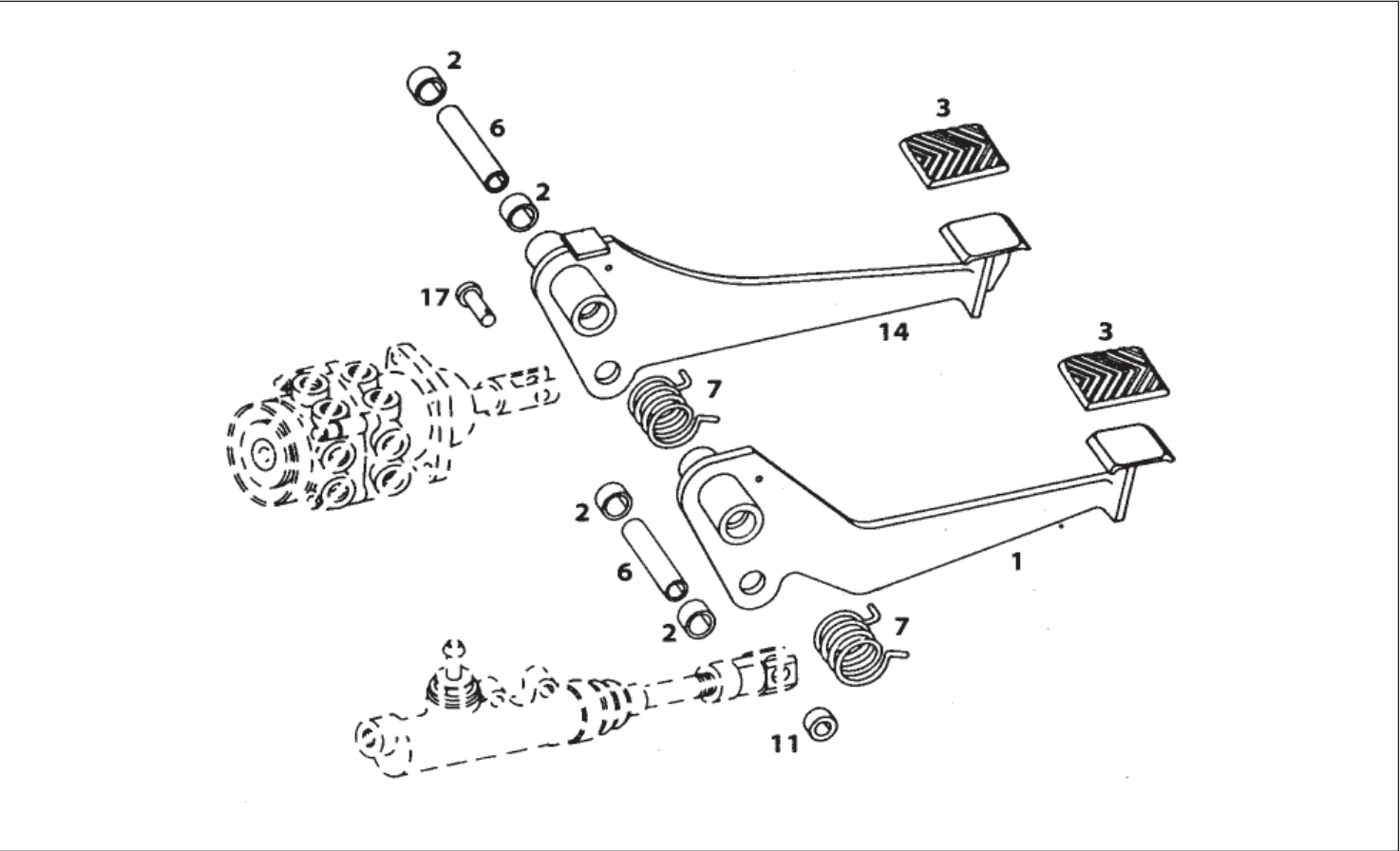


TABLE 29.1
CLUTCH AND BRAKE CONTROL
GROUP 29

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		CLUTCH AND BRAKE CONTROL				
1	2067 2910 01 16	Assy. Clutch Pedal Lever Complete	1			
2	2651 2910 34 01	Sintered Bush	2			
3	2651 2910 77 03	Rubber Cover	1			
6	2696 2910 86 01	Spacer (Clutch Pedal)	1			
7	2641 2910 87 01	Torsion Spring	1			
11	2641 2910 63 01	Bush (Clutch Pedal)	1			
14	2078 2920 01 15	Assy. Brake Pedal Lever Compl.	1			
2	2651 2910 34 01	Sintered Bush	2			
3	2651 2910 77 03	Rubber Cover	1			
17	2641 2910 67 03	Brake Pin	1			
6	2696 2910 86 01	Spacer (Clutch Pedal)	1			
7	2641 2910 87 01	Torsion Spring	1			

TABLE 29.2

HYDRAULIC CLUTCH CONTROL

GROUP 29

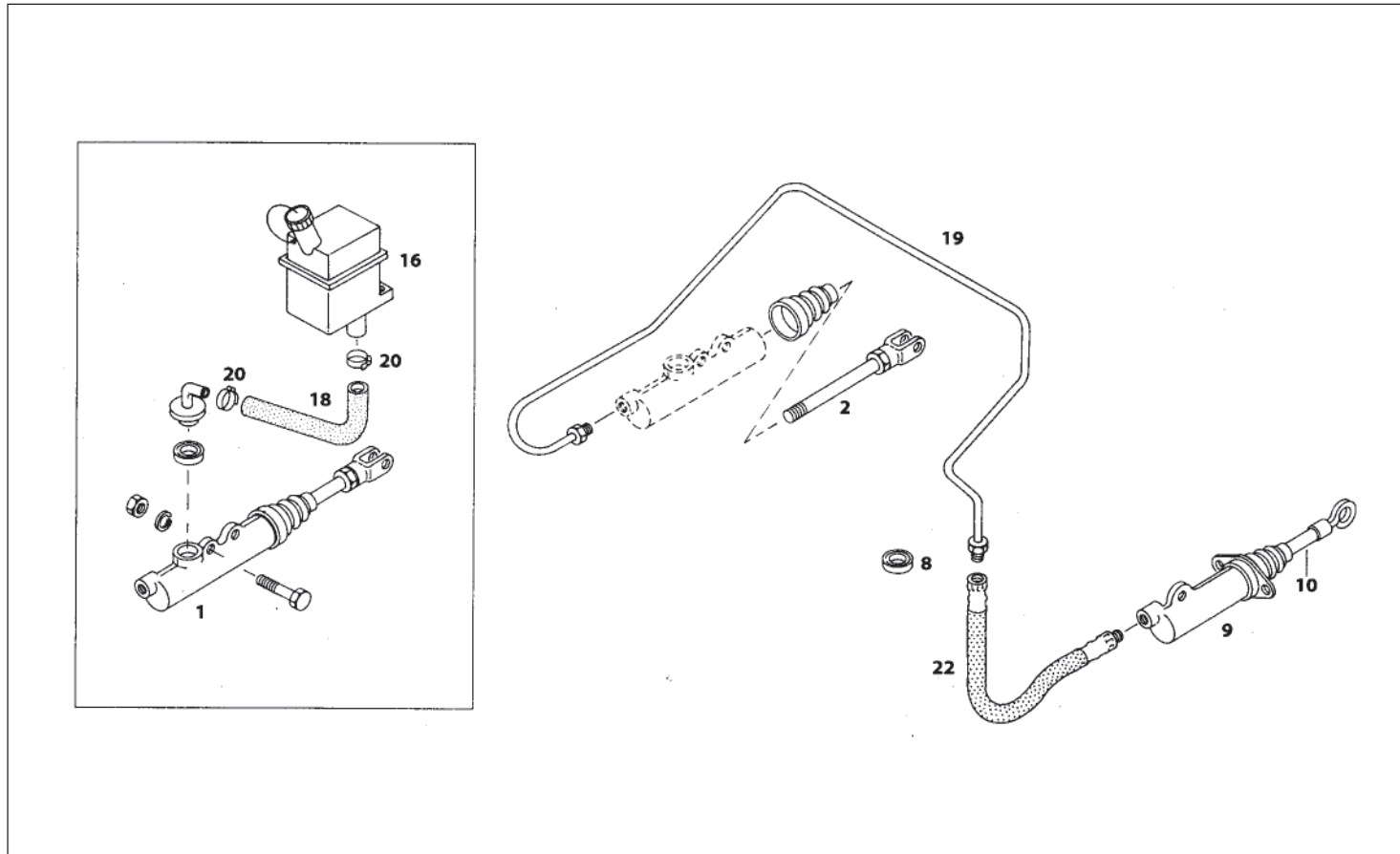


TABLE 29.2
HYDRAULIC CLUTCH CONTROL
GROUP 29

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		HYDRAULIC CLUTCH CONTROL				
1	2618 2910 01 07	Assy. Master Cylinder 25.4 Dia.	1			
2	2067 2920 01 06	Push Rod with Fork (Master Cylinder)	1			
8	2067 2910 75 01	Grommet	1			
9	2510 2930 01 02	Assy. Slave Cylinder	1			
10	2632 2930 32 01	Push Rod	1			
16	2641 2910 01 82	Brake Fluid Reservoir	1			
18	2067 4280 58 01	Rubber Hose-60 mm Long	1			
19	2632 2910 01 42	Assy. Clutch Tube	1			
20	1427 020170 0	Hose Clip 17	2			
22	2574 4291 01 61	Assy. High Pressure Hose	1			
-	2618 2910 01 09	Repair Kit (Major) for 25.4 mm dia. Clutch Master Cylinder	1			
		Consisting of :				
		Plunger	1			
		Shim	1			
		Seal	1			
		Spring	1			
		Circlip	1			

TABLE 29.2

HYDRAULIC CLUTCH CONTROL

GROUP 29

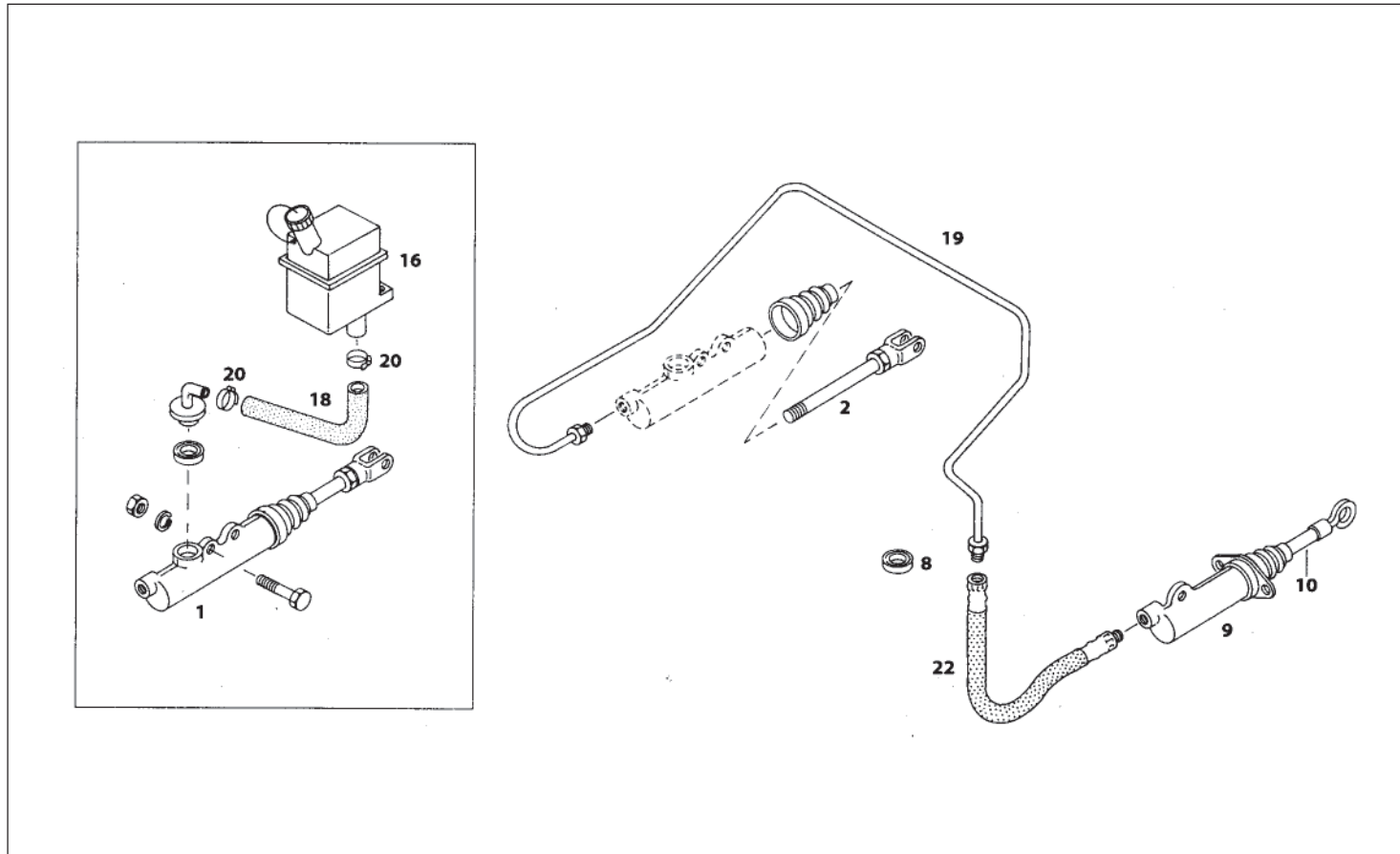


TABLE 29.2
HYDRAULIC CLUTCH CONTROL
GROUP 29

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
-	2618 2910 01 10	Seal (for Fluid Tank)	1			
		Dust Cover	1			
		Repair Kit (Minor) for 25.4 mm dia. Clutch Master Cylinder	1			
		Consisting of :				
	2573 2910 01 61	Seal	1			
		Seal	1			
		Seal (for Fluid Tank)	1			
		Dust Cover	1			
		Repair Kit for Clutch Slave Cylinder consists of :	1			
		Seal	1			
		Circlip	1			
		Dust Cover	1			
		Grease Sachet	1			

TABLE 30.1

ACCELERATOR CONTROL

GROUP 30

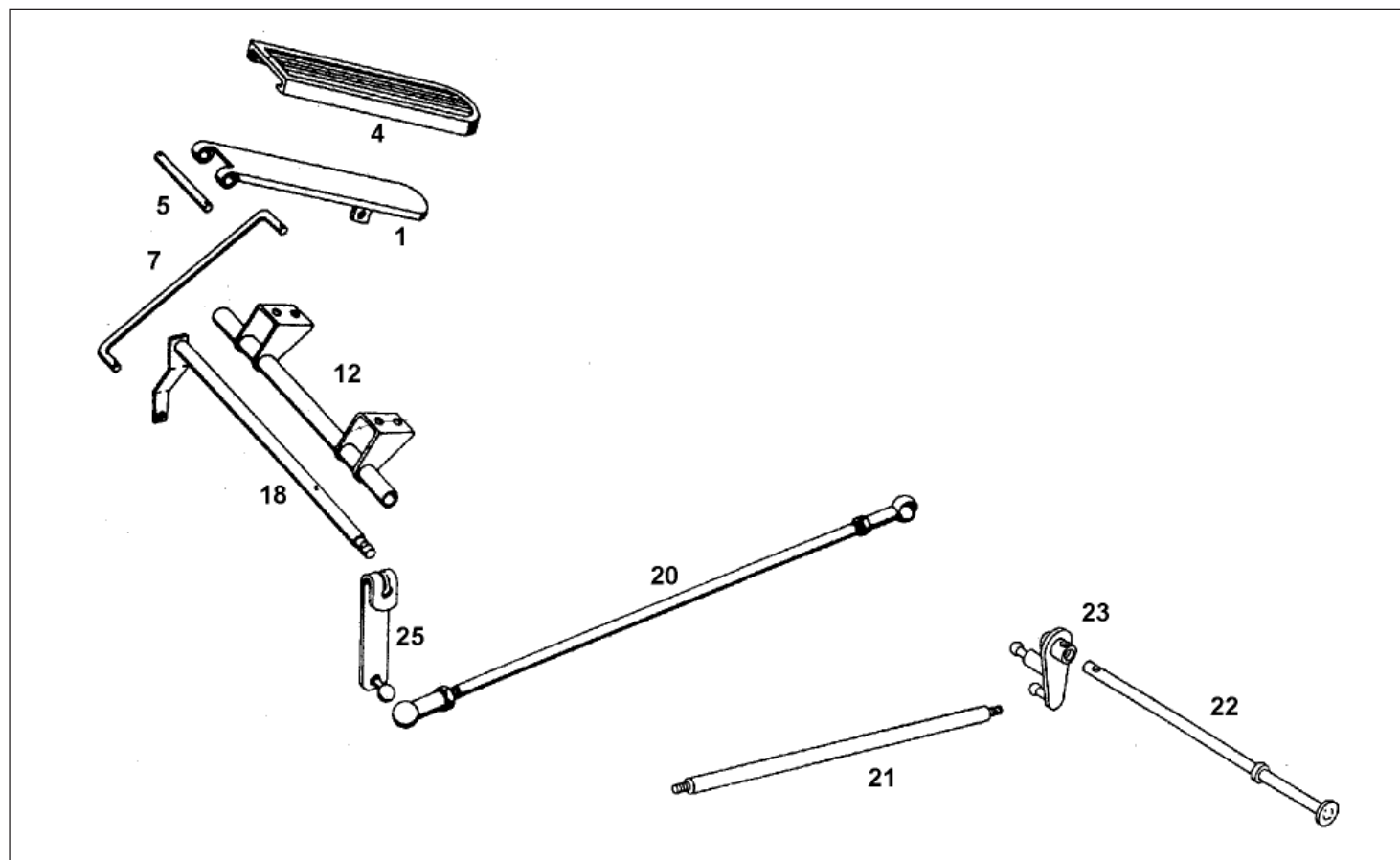


TABLE 30.1
ACCELERATOR CONTROL
GROUP 30

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		ACCELERATOR CONTROL				
1	2078 3010 01 15	Assy. Accel. Pedal	1			
	2751 3010 01 22	Assy. Accelerator Stopper	1			
	2696 3010 77 03	Rubber Cap (For Accelerator Stopper)	1			
	3505 3001 78 02	Cover Plate (Accelerator)	1			
	3505 3001 78 01	Rubber Cover (Accelerator)	1			
4	2067 3010 75 01	Cover For Accel. Pedal	1			
5	312 301 10 09	Hinge Pin (Pedal)	1			
7	2574 3010 99 01	Thrust Rod	1			
12	2177 3010 01 01	Assy. Housing Accel. Shaft	1			
18	2177 3010 01 02	Assy. Accelerator Shaft	1			
20	2573 3010 01 50	Assy. Pull Rod (Pedal End)	1			
21	2177 3010 01 05	Assy. Pull Rod (FIP End)	1			
22	2525 0710 03 65	Assy. Control Shaft	1			
23	2177 3010 01 03	Assy. Lever with Bush	1			
25	2078 3010 01 50	Assy. Accelerator Lever	1			

TABLE 31.1

FRAME

GROUP 31

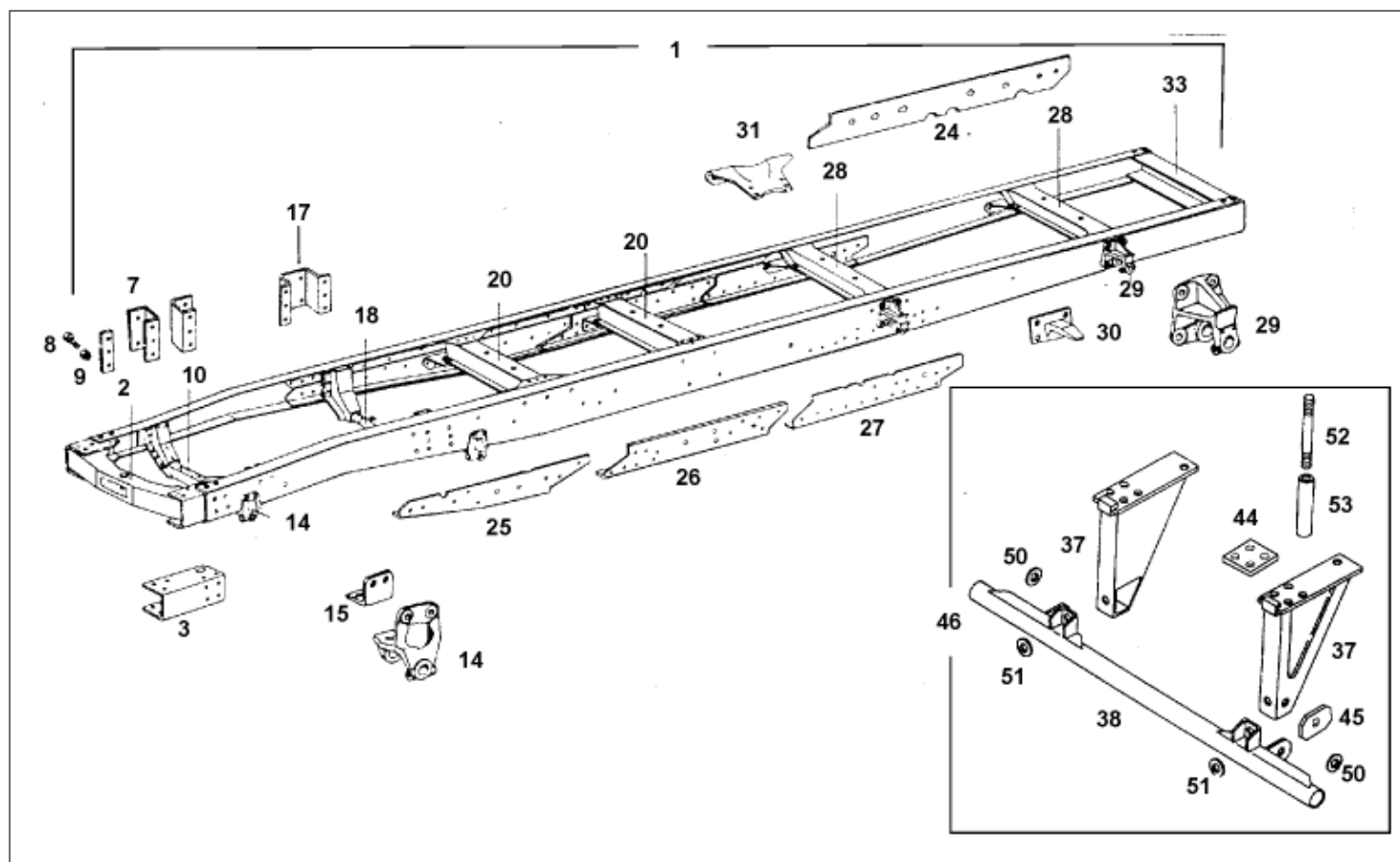


TABLE 31.1	FRAME	GROUP 31
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		FRAME				
1	2187 3100 01 01	Assy Frame Complete with Front Coupling		1		
1	2177 3100 01 07	Assy Frame Complete with Front Coupling			1	
2	2060 3120 01 10	Assy. Bumper Cross Member	1			
3	2078 3130 71 05	Gusset RH	1			
3	2078 3130 71 06	Gusset LH	1			
7	2177 3120 01 10	Assy. Support Front LH	1			
7	2177 3120 01 03	Assy. Support Front RH	1			
10	2177 3120 01 05	Assy. Engine Cross Member Front	1			
14	042 322 04 01J	Front Spring Bracket Front and Rear	4			
15	2060 3120 82 35	Reinforcement (for Spring Bracket)	4			
	2099 3120 01 10	Assy. Reinforcement Bracket RH	1			
	2099 3120 01 11	Assy. Reinforcement Bracket LH	1			
17	2177 3120 01 07	Assy. Support RH	1			
17	2177 3120 01 08	Assy. Support LH	1			
18	2576 3120 01 07	Assy. Engine Cross Member Rear	1			
20	2067 3120 01 21	Assy. 3rd Cross Member	1			
20	2573 3120 82 16	Cross Member		1		

TABLE 31.1

FRAME

GROUP 31

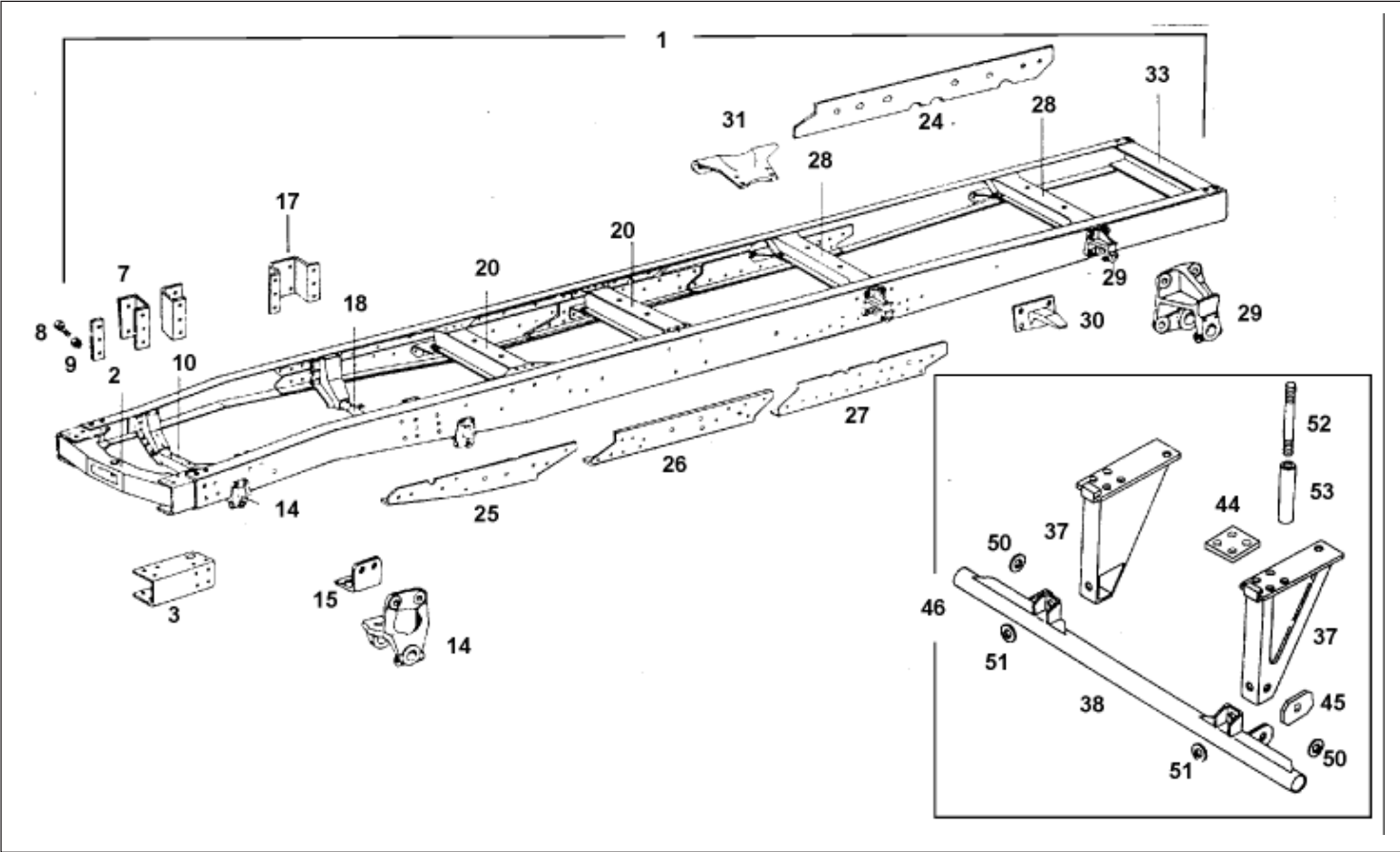


TABLE 31.1 **FRAME** **GROUP 31**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	2574 3120 71 34	Support Top		2		
24	2067 3120 71 70	Front Reinforcement (Bottom) LH	1			
24	2067 3120 71 71	Front Reinforcement (Bottom) RH	1			
25	2067 3120 71 28	Reinforcement Top RH		1		
25	2067 3120 71 29	Reinforcement Top LH		1		
25	2078 3120 71 21	Reinforcement Rear (Top) RH			1	
25	2078 3120 71 22	Reinforcement Rear (Top) LH			1	
26	2067 3120 71 64	Reinforcement - RH (Bottom)		1		
26	2067 3120 71 65	Reinforcement - LH (Bottom)		1		
26	2078 3120 71 55	Reinforcement Rear (Bottom - RH)			1	
26	2078 3120 71 54	Reinforcement Rear (Bottom - LH)			1	
27	2078 3120 71 40	Reinforcement RH	1			
27	2078 3120 71 39	Reinforcement LH	1			
28	2700 3120 71 05	Cross Member Rear Spring (No.6)	2			
	358 325 00 01	Rear Spring Bracket Front	1			
29	352 325 01 01	Rear Spring Bracket Rear	3			
30	2576 3240 33 10	Helper Spring Bracket	4			
31	2067 3120 71 77	Support (Rear Spring Cross Member).	2			

TABLE 31.1

FRAME

GROUP 31

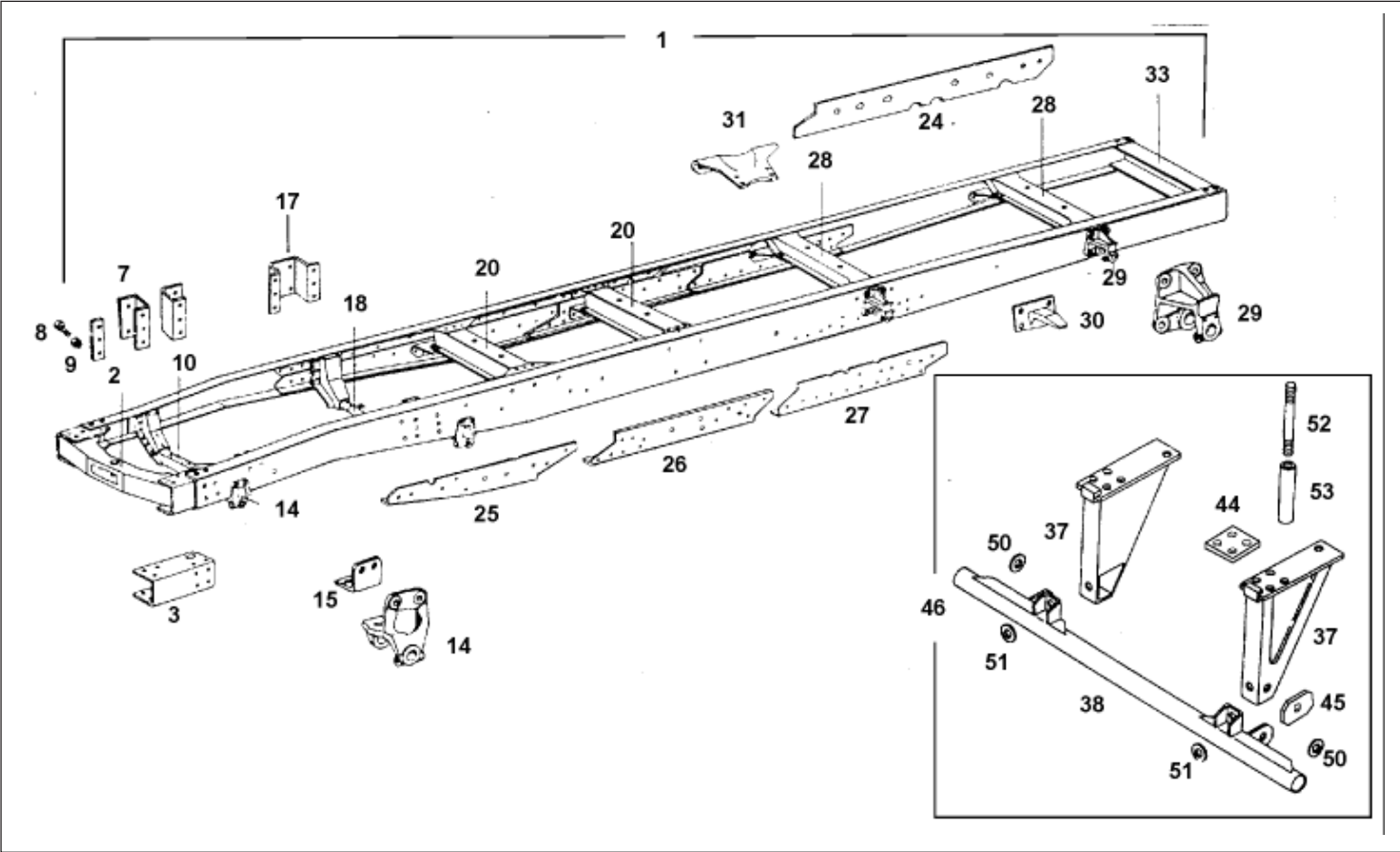


TABLE 31.1	FRAME	GROUP 31
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	2067 3120 71 78	Support (Rear Spring Cross Member).			2	
	2078 3120 71 45	Reinforcement (Helper Spring Bkt)	4			
	2078 3120 32 01	Special Bolt (Rear Spg.Bracket to L.M.)	4			
	340 990 02 01	Bolt	28			
	2640 3120 86 02	Special Washer	8			
33	2754 3120 71 34	End Cross Member	1			
		Rear Underrun Protection Device (RUPD)				
46	2632 3170 01 01	Assy.Rear Underrun Protection Device		1		
37	2782 3170 01 14	Assy.Bracket RH		1		
37	2782 3170 01 15	Assy.Bracket LH		1		
38	2782 3170 01 11	Assy.Tube (RUPD)		1		
44	2782 3170 71 22	Plate		2		
45	2782 3170 71 38	Plate		2		
	2632 3170 01 02	Assy.Support LH		1		
	2632 3170 01 03	Assy.Support RH		1		
50	2782 3170 86 02	Washer (13 ID x 25 OD)		1		
51	2782 3170 86 03	Washer (17 ID x 36 OD)		1		
52	2632 3170 88 01	Assy.Stud		4		

TABLE 31.1

FRAME

GROUP 31

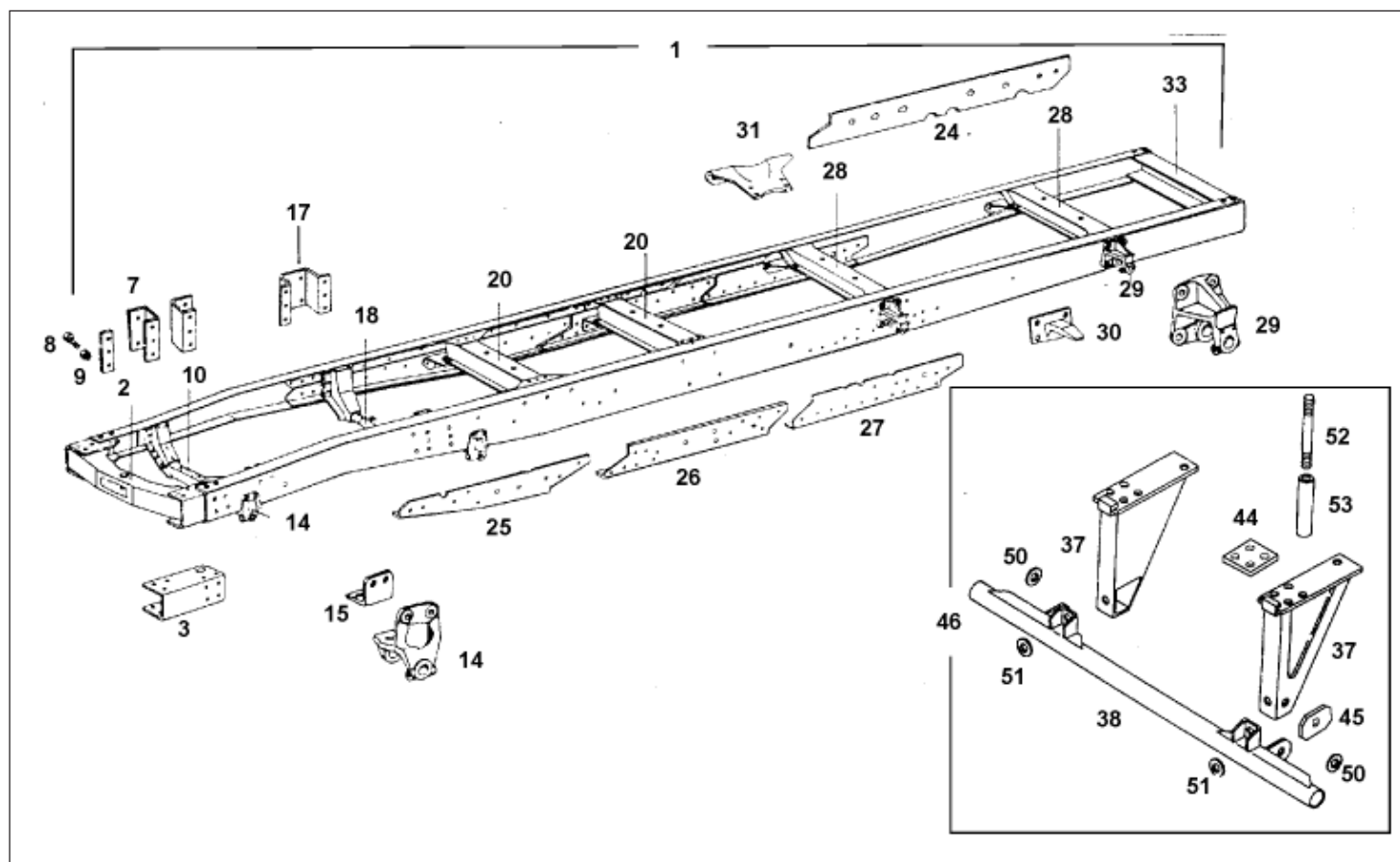


TABLE 31.1	FRAME	GROUP 31
-------------------	--------------	-----------------

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
53	2632 3170 69 01	Spacer Tube		4		
		Noise Shield				
	2187 3170 01 02	Assy Noise Shield Gear Box Bottom		1		
	2177 3170 01 04	Assy Noise Shield Gear Box Bottom			1	
	2177 3170 01 10	Assy Bracket-RH (G/Box Noise Shield Mtg)	1			
	2177 3170 01 11	Assy Bracket-LH (G/Box Noise Shield Mtg)	1			
	2177 3170 01 05	Assy Bracket RH Radiator Noise Shield	1			
	2177 3170 01 06	Assy Bracket LH Radiator Noise Shield	1			
	2177 3170 01 01	Assy Noise Shield Radiator Bottom	1			
	2177 3170 01 02	Assy.Noise Shield Engine Bottom Front	1			
	2177 3170 01 03	Assy Noise Shield Engine Rear Bottom	1			
	2177 3170 01 07	Assy Channel-RH (Eng Noise Shield)	1			
	2177 3170 01 08	Assy Channel-LH (Engine Noise Shield)	1			
	2177 3170 01 09	Assy Bracket Engine Rear Heat Shield	1			

TABLE 32.1

FRONT SPRING AND SUSPENSION

GROUP 32

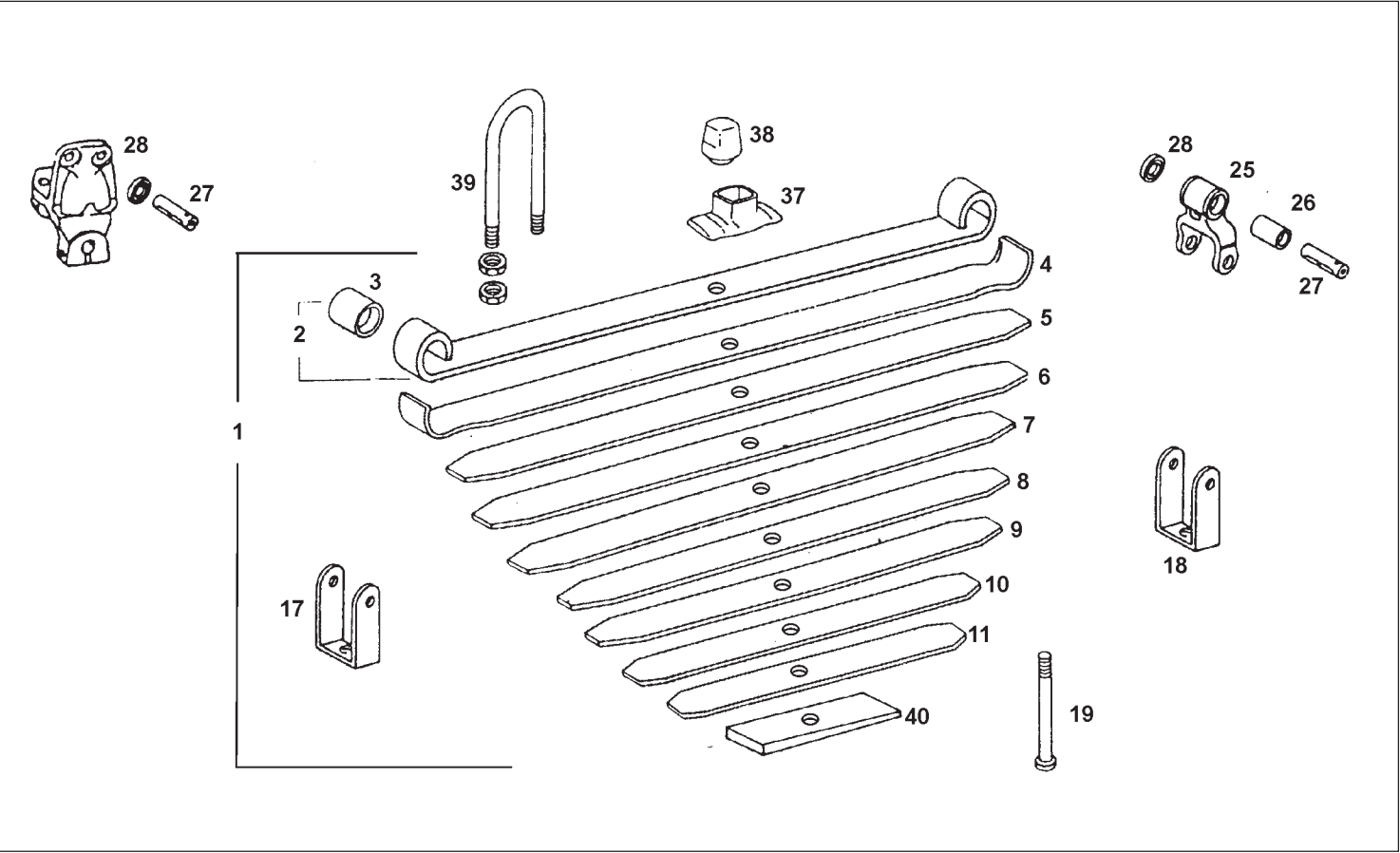


TABLE 32.1
FRONT SPRING AND SUSPENSION
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		FRONT SPRING AND SUSPENSION				
1	2067 3210 01 12	Assy. Front Spring	2			
2	2067 3210 01 11	Assy. First Leaf With Bush	2			
3	2575 3220 34 01	Bush	4			
4	2067 3210 71 32	Second Leaf	2			
5	2067 3210 71 33	Third Leaf	2			
6	2067 3210 71 34	Fourth Leaf	2			
7	2067 3210 71 35	Fifth Leaf	2			
8	2067 3210 71 36	Sixth Leaf	2			
9	2067 3210 71 37	Seventh Leaf	2			
10	2067 3210 71 38	Eighth Leaf	2			
11	2067 3210 71 39	Nineth Leaf	2			
17		Spring Clip	4			Not Serviced Loose
18		Spring Clip	4			Not Serviced Loose
19		Centre Bolt	2			Not Serviced Loose
	2067 3210 01 08	Assy. Bracket RH (Front Axle Stopper)	1			
	2067 3210 01 09	Assy. Bracket LH (Front Axle Stopper)	1			
25	352 320 00 63	Assy. Spring Shackle Front	2			

TABLE 32.1

FRONT SPRING AND SUSPENSION

GROUP 32

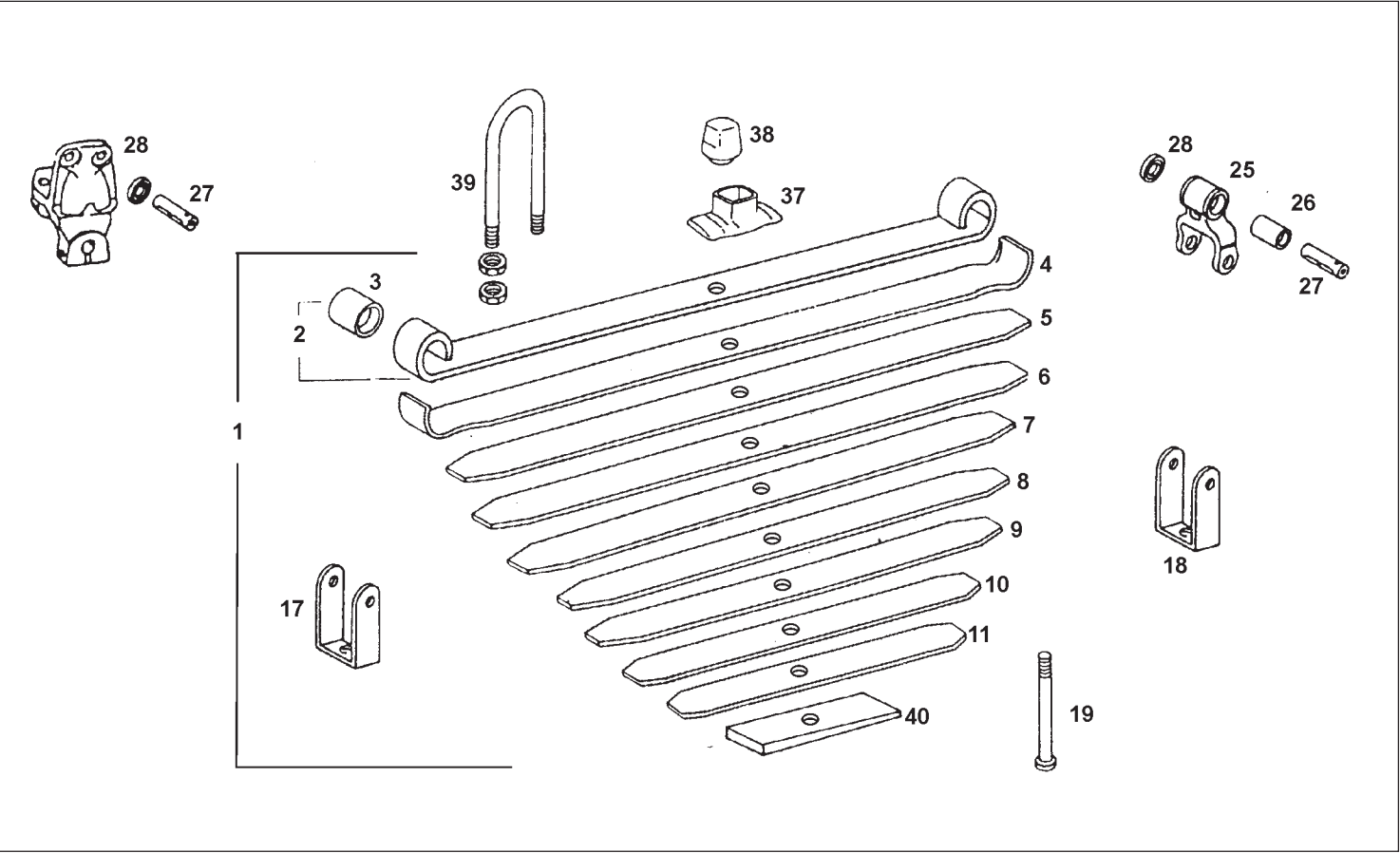


TABLE 32.1
FRONT SPRING AND SUSPENSION
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
26	352 322 00 50	Bush	2			
27	352 322 05 30	Spring Pin	6			
28	2573 3210 01 07	Assy. Sealing Ring	12			
37	2576 3220 37 01	Guide Plate	2			
38	2576 3220 77 01	Rubber Buffer	2			
39	2575 3220 42 07	'U' Clamp	4			
40	342 322 00 84	Caster Plate	2			

TABLE 32.2

FRONT SHOCK ABSORBER

GROUP 32

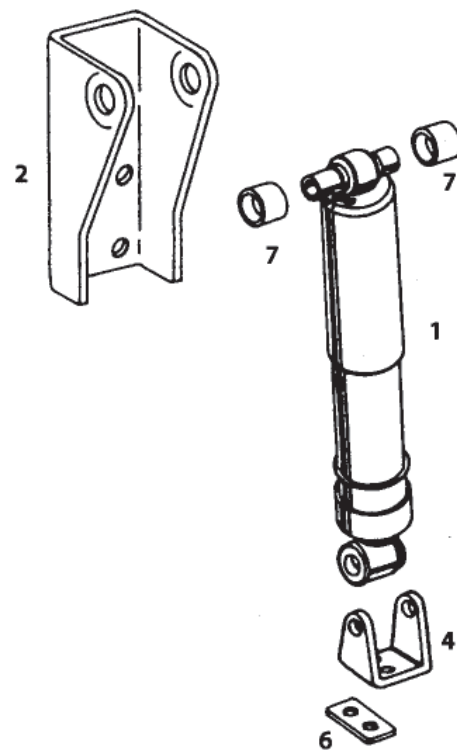


TABLE 32.2
FRONT SHOCK ABSORBER
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		FRONT SHOCK ABSORBER				
1	2618 3230 01 01	Assy. Front Shock Absorber	2			
2	2632 3230 01 01	Assy. Bracket (Front Shock Absorber) (Upper)	2			
4	042 323 00 63J	Bracket Lower (Front Shock Absorber)	2			
6	2573 3230 82 01	Locking Sheet	2			
7	2574 3230 86 02	Bush (Front Shock Absorber)	2			

TABLE 32.3

REAR SPRING AND SUSPENSION

GROUP 32

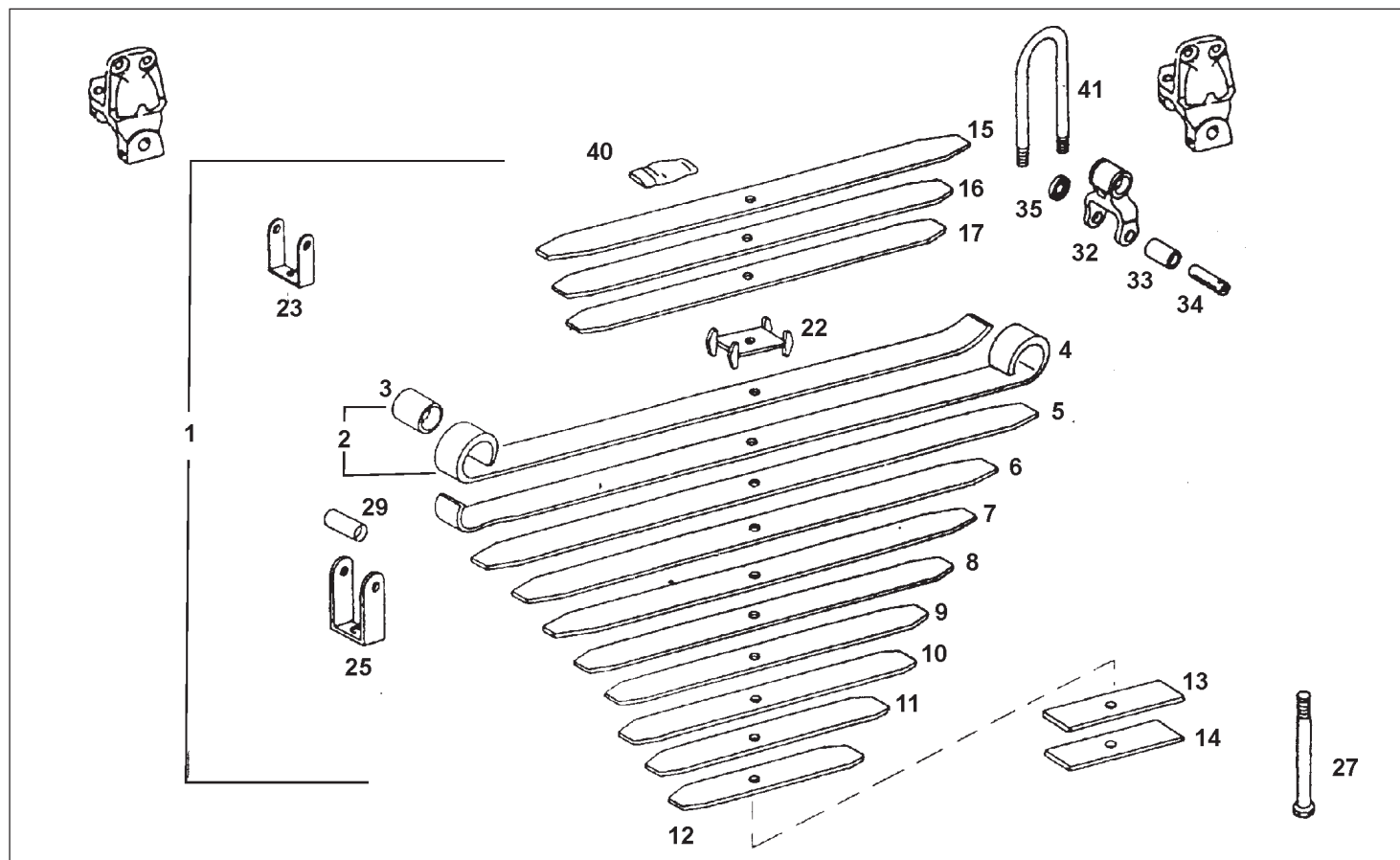


TABLE 32.3
REAR SPRING AND SUSPENSION
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		REAR SPRING AND SUSPENSION				
1	2632 3240 01 14	Assy. Rear Spring with Auxiliary Spring	2			
2	2632 3240 01 15	Assy. First Leaf with Bush	2			
3	2632 3240 34 01	Spring Bush	4			
4	2632 3240 71 56	Second Leaf (Main Pack)	2			
5	2632 3240 71 57	Third Leaf (Main Pack)	2			
6	2632 3240 71 58	Fourth Leaf (Main Pack)	2			
7	2632 3240 71 59	Fifth Leaf (Main Pack)	2			
8	2632 3240 71 60	Sixth Leaf (Main Pack)	2			
9	2632 3240 71 61	Seventh Leaf (Main Pack)	2			
10	2632 3240 71 62	Eighth Leaf (Main Pack)	2			
11	2632 3240 71 63	Nineth Leaf (Main Pack)	2			
12	2632 3240 71 64	Tenth Leaf (Main Pack)	2			
13	2632 3240 71 65	Eleventh Leaf (Main Pack)	2			
14	2632 3240 71 66	Twelfth Leaf (Main Pack)	2			
	2632 3240 71 67	Thirteenth Leaf (Main Pack)	2			
15	2632 3240 71 68	First Leaf (Auxiliary Pack)	2			
16	2632 3240 71 69	Second Leaf (Auxiliary Pack)	2			

TABLE 32.3

REAR SPRING AND SUSPENSION

GROUP 32

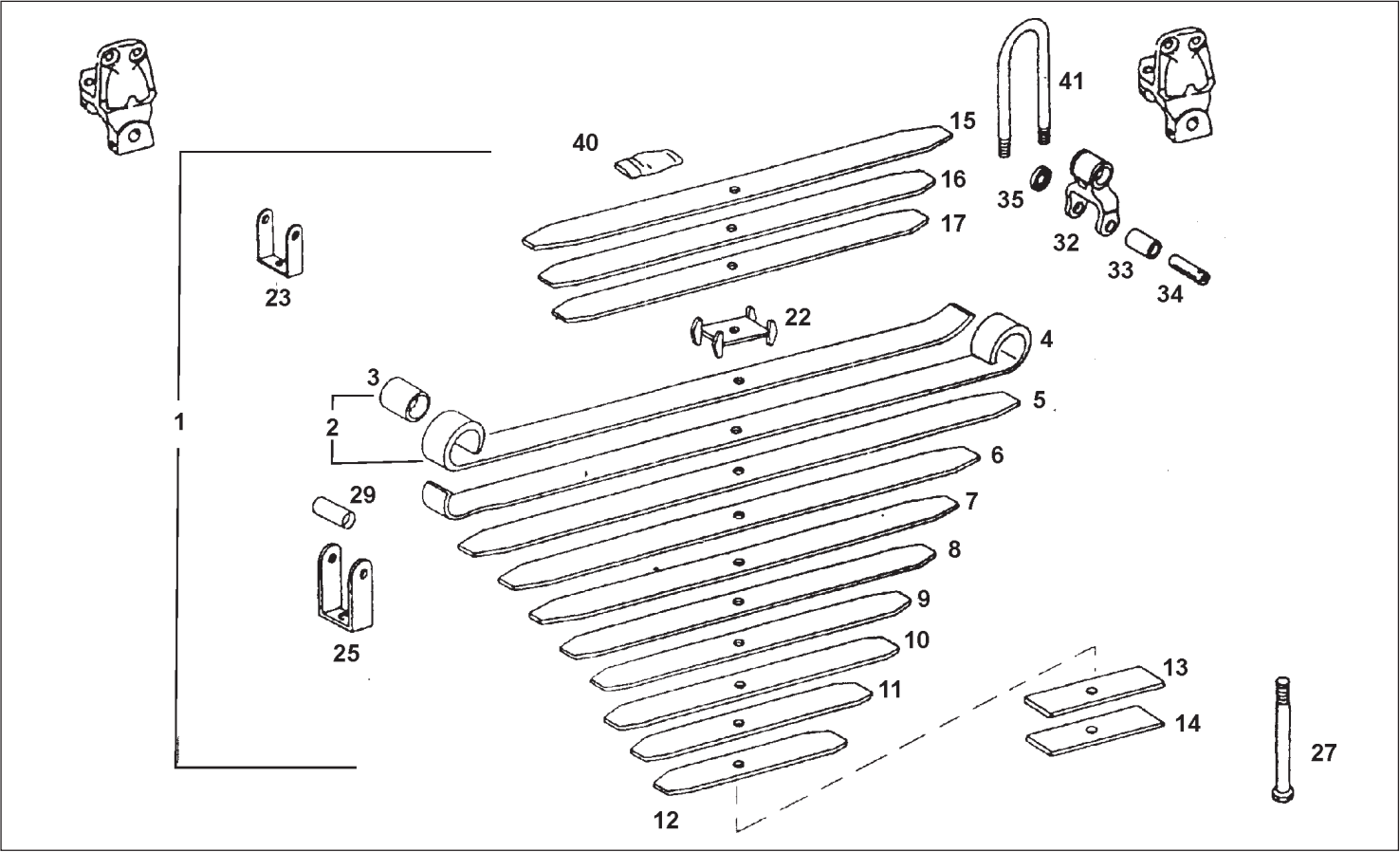


TABLE 32.3
REAR SPRING AND SUSPENSION
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
17	2632 3240 71 70	Third Leaf (Auxiliary Pack)	2			Not Serviced Loose Not Serviced Loose Not Serviced Loose
27	2632 3240 32 03	Centre Bolt	2			
23		Spring Clip (Main Spring)	8			
25		Spring Clip (Aux. Spring)	4			
29		Spacer	4			
32	352 320 01 63	Assy. Spring Shackle Rear	2			
33	2575 3250 34 01	Bush	2			
34	352 325 05 30	Spring Pin	6			
35	2573 3240 01 19	Assy. Sealing Ring	12			
40	2632 3250 37 03	Guide Plate Rear	2			
41	2632 3240 42 17	'U' Clamp	4			

TABLE 33.1

FRONT AXLE

GROUP 33

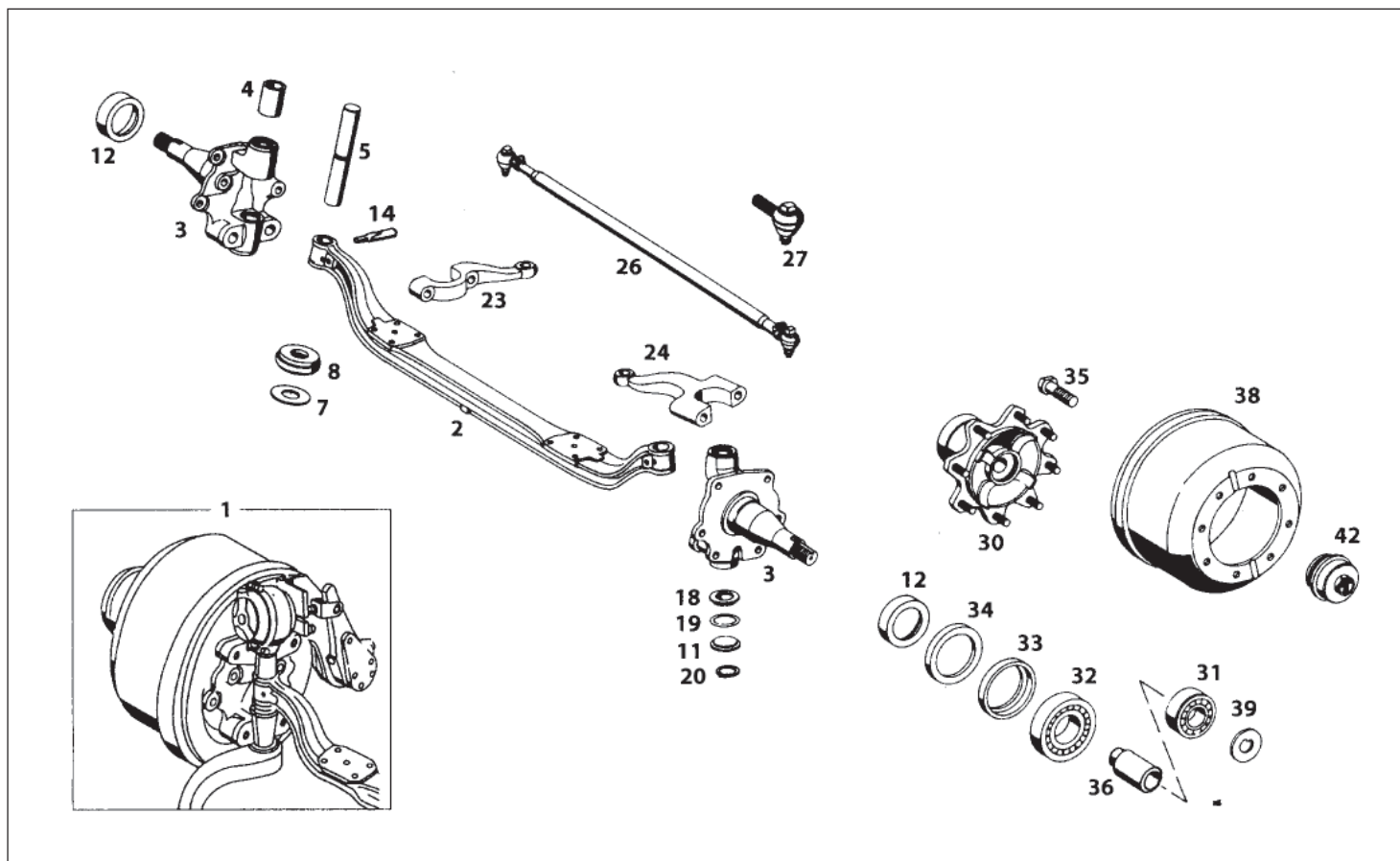


TABLE 33.1 **FRONT AXLE** **GROUP 33**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		FRONT AXLE				
1	2628 3300 01 01	Assy Front Axle Complete With S-CAM Brakes	1			
2	2575 3310 51 07	Front Axle Beam STD	1			
3	2575 3320 01 25	Assy Stub Axle STD	2			
4	2575 3320 34 01	Bush (for King Pin)	4			
5	2576 3320 67 09	King Pin STD.	2			
7	2575 3320 92 03	Thrust Washer Upper STD	1			
7	2575 3320 92 07	Thrust Washer Lower STD	1			
8	2576 3320 31 09	Tapered Roller Thrust Bearing STD	1			
11	2575 3320 63 01	Dust Cap (Stub Axle)	2			
12	2576 3320 86 01	Spacer	2			
	2576 3320 92 12	Thrust Washer 0.5 mm	ar			For Selection
	2576 3320 92 13	Thrust Washer 0.8 mm	ar			For Selection
	2576 3320 92 14	Thrust Washer 0.9 mm	ar			For Selection
	2576 3320 92 15	Thrust Washer 1.0 mm	ar			For Selection
	2576 3320 92 16	Thrust Washer 1.1 mm	ar			For Selection
	2576 3320 92 17	Thrust Washer 1.2 mm	ar			For Selection
	2576 3320 92 18	Thrust Washer 1.3 mm	ar			For Selection

TABLE 33.1

FRONT AXLE

GROUP 33

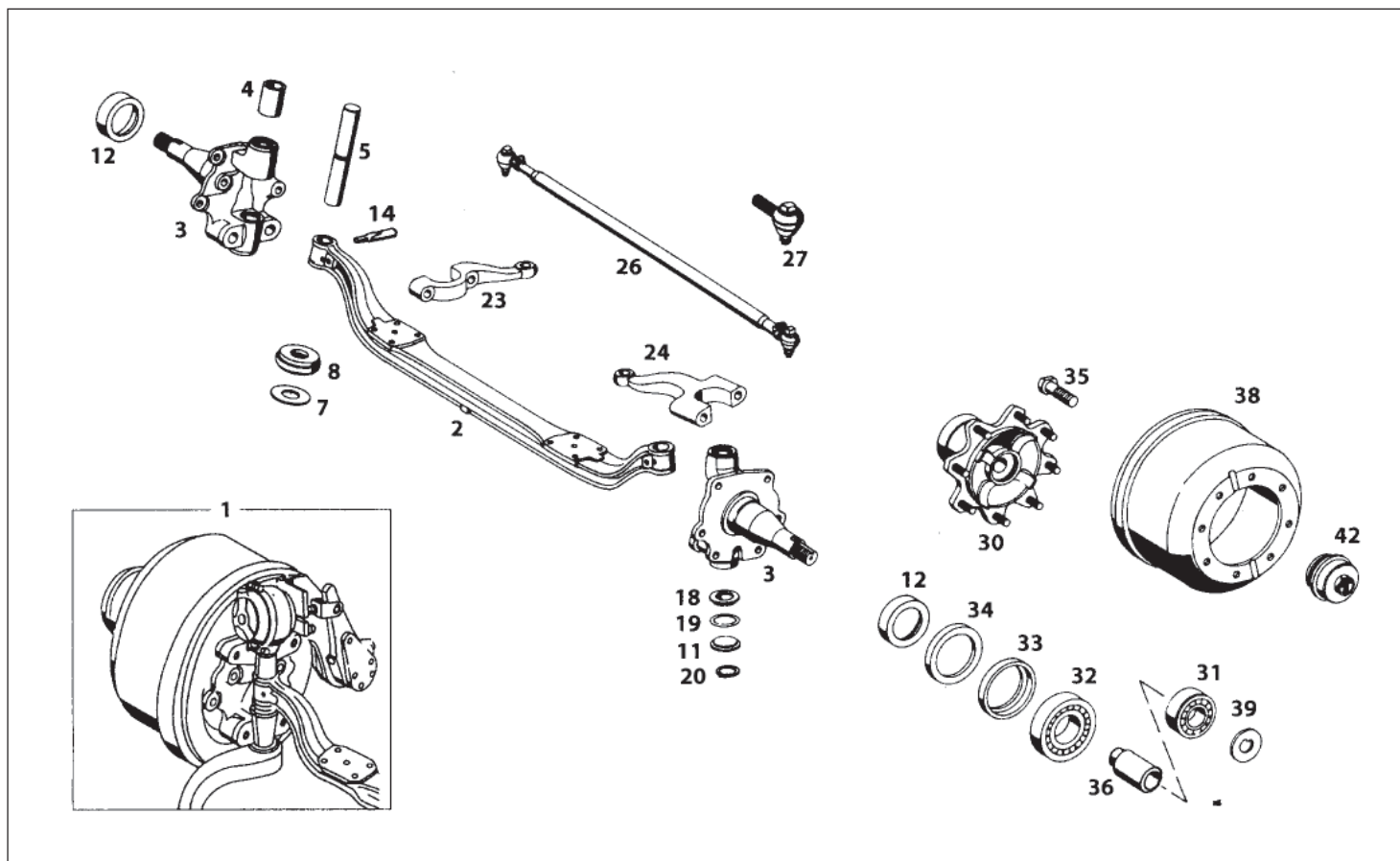


TABLE 33.1 **FRONT AXLE** **GROUP 33**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	2576 3320 92 19	Thrust Washer 1.4 mm	ar			For Selection
	2576 3320 92 20	Thrust Washer 1.5 mm	ar			For Selection
	2576 3320 92 21	Thrust Washer 1.6 mm	ar			For Selection
	2576 3320 92 22	Thrust Washer 1.7 mm	ar			For Selection
14	2576 3320 67 07	Cotter Pin	2			
18	2576 3320 82 02	Sealing Cap (Stub Axle)	4			
19	2576 3320 77 02	Gasket Ring	4			
20	1458 060500 2	Internal Circlip 50x2	2			
23	2576 3380 51 04	Steering Arm LH	1			
23	2576 3380 51 06	Steering Arm RH	1			
24	2576 3380 51 07	Steering Arm Top	1			
26	2754 3380 01 01	Assy. Tie Rod	1			
27	000 338 26 29	Assy. Ball Joint LH	1			
27	000 338 34 29	Assy. Ball Joint RH	1			
30	2631 3340 01 08	Wheel Hub (Front) with Bolts w/o Bearing	2			
31	2576 3340 31 03	Taper Roller Bearing, Outer	2			
32	2576 3340 31 01	Taper Roller Bearing, Inner	2			
33	2576 3340 86 01	Spacer	2			

TABLE 33.1

FRONT AXLE

GROUP 33

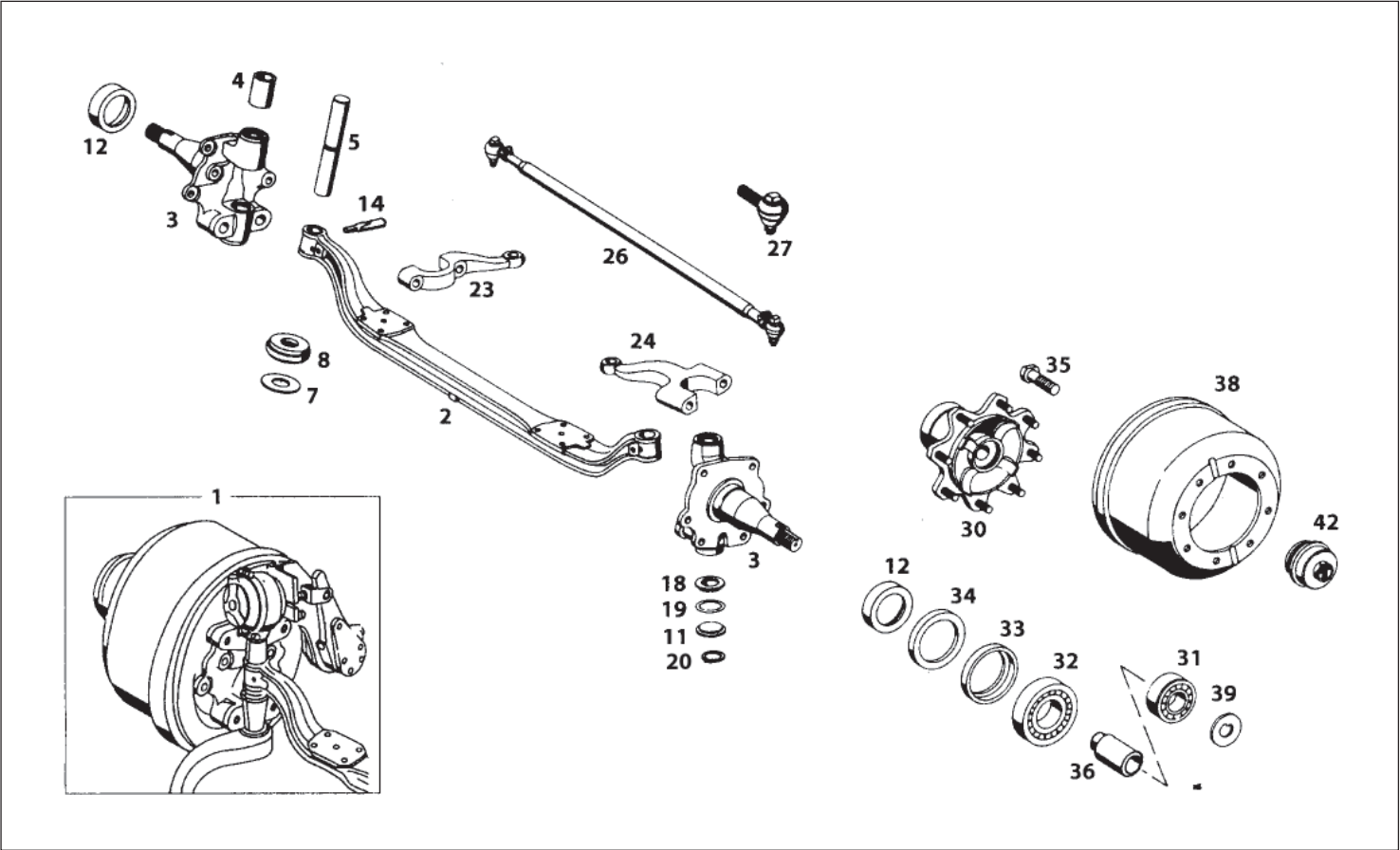


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
34	2576 3340 78 01	Sealing Ring	2			
35	2631 4010 67 01	Hub Bolt (M22)	20			
36	2573 3340 86 02	Spacer Tube	2			
	2574 3340 83 04	Shim 1.0 Thk	ar			
	2574 3340 83 05	Shim 0.5 Thk	ar			
	2574 3340 83 06	Shim 0.3 Thk	ar			
	2574 3340 83 07	Shim 0.1 Thk	ar			
38	2631 4210 37 01	Brake Drum Spigotted	2			
39	2575 3340 92 01	Thrust Washer	2			
42	2573 3340 37 03	Front Hub Cover	2			
	000 330 00 03J	Tie Rod Repair Kit Consisting of :	1			
		Upper Ball Cup	2			
		Lower Ball Cup	2			
		Pressure Spring	2			
		Locking Ring	2			
		Spherical Pin	2			
		Castle Nut	2			
		Seal Cap	2			

TABLE 33.1

FRONT AXLE

GROUP 33

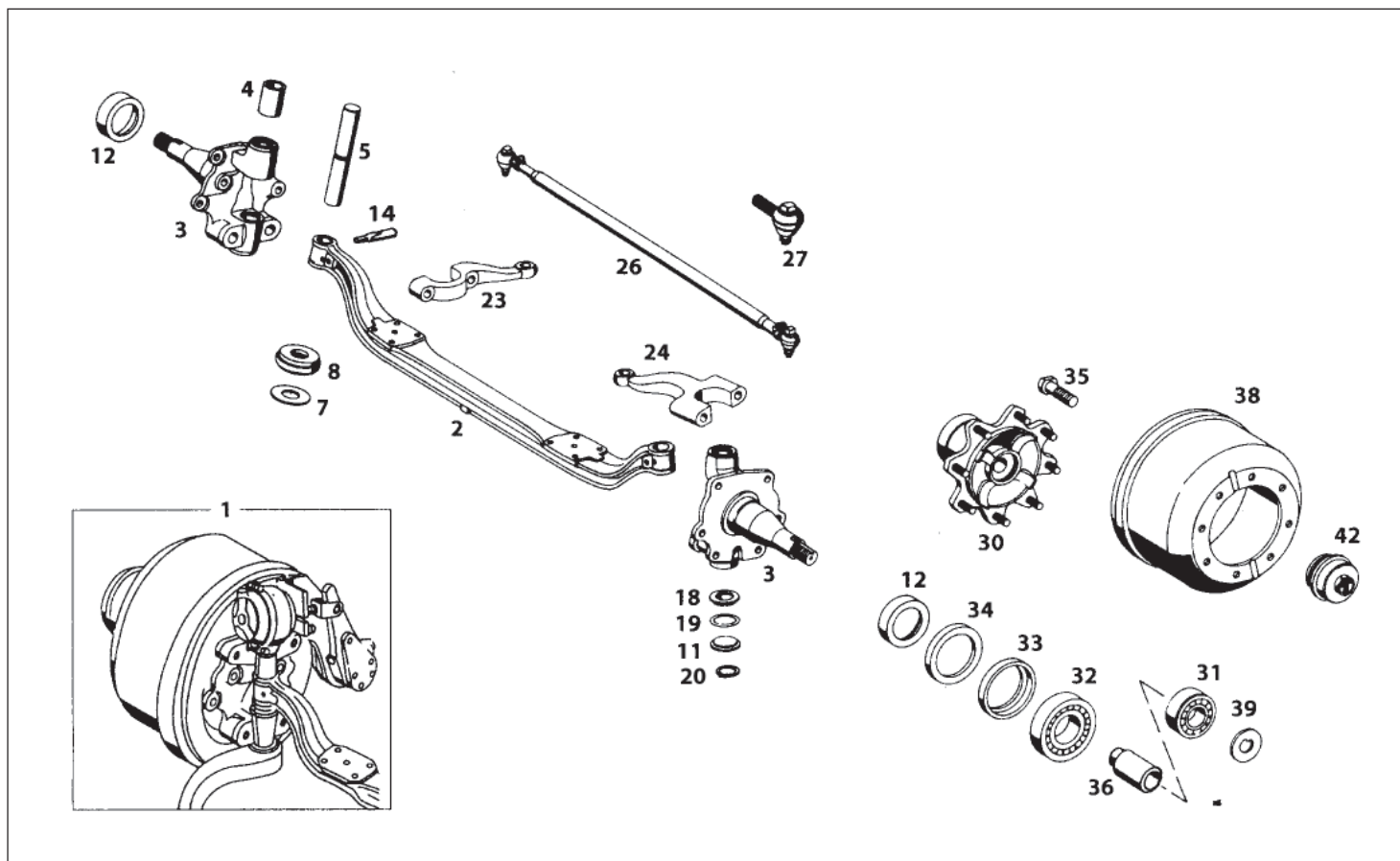


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		Thrust Washer (Brass)	2			
		Thrust Washer (Steel)	2			
		KING PIN REPAIR KITS				
	8854 3316 16 12	King Pin Repair Kit with Minor Kit & Bush STD (38.25mm)	1			
		Consisting of :				
		King Pin STD	2			
		King Pin Bush	4			
	8854 3301 16 12	King Pin Repair Kit with Minor Kit & Bush O/S I (38.35mm)	1			
		Consisting of :				
		King Pin O/S I	2			
		King Pin Bush	4			
		Minor Kit	1			
	8854 3302 16 12	King Pin Repair Kit with Minor Kit & Bush O/S II (38.45mm)	1			
		Consisting of :				
		King Pin O/S II	2			
		King Pin Bush	4			
		Minor Kit	1			

TABLE 33.1

FRONT AXLE

GROUP 33

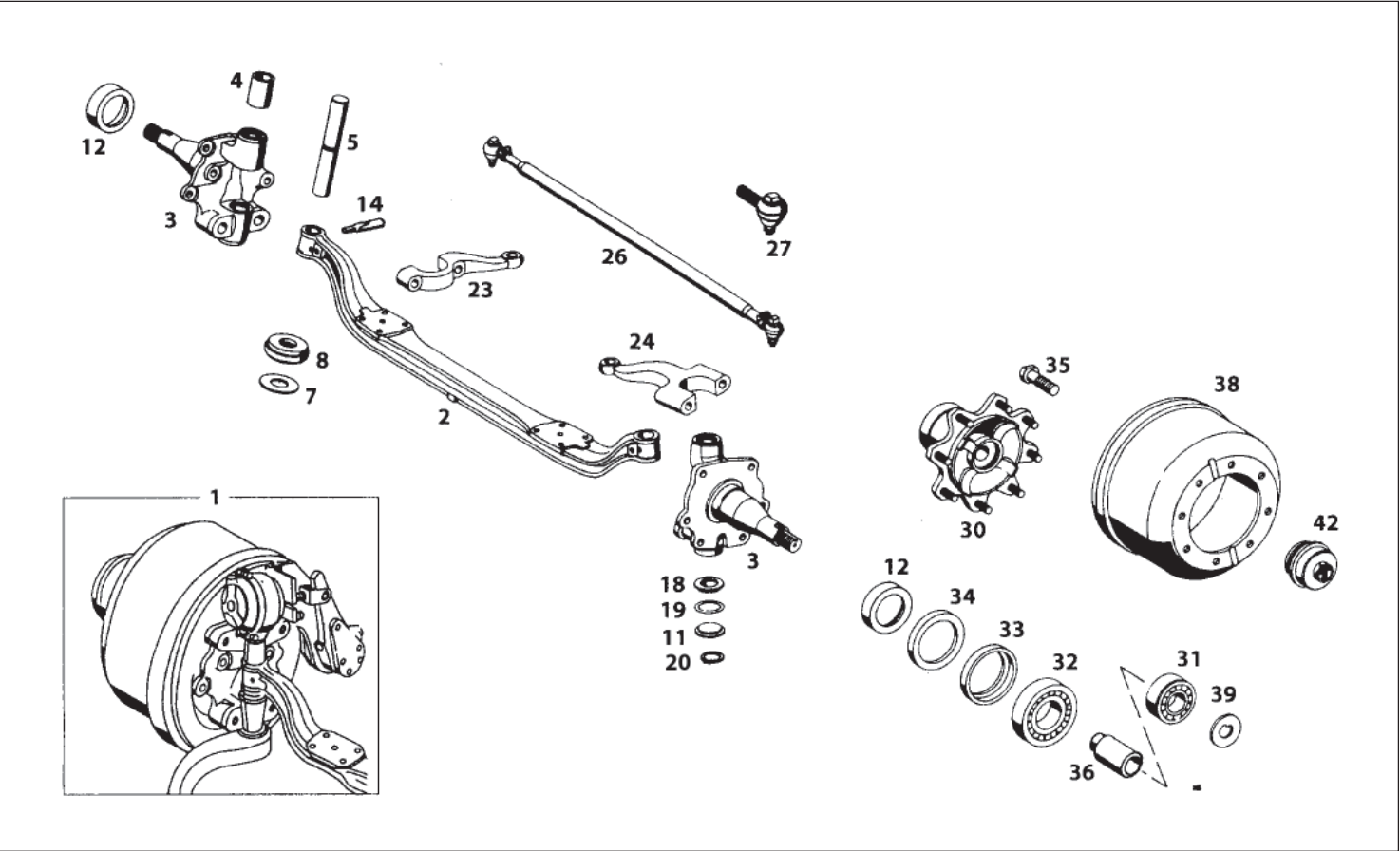


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	8854 3303 16 12	King Pin Repair Kit with Minor Kit & Bush O/S III (38.55mm) Consisting of : King Pin O/S III King Pin Bush Minor Kit	1 2 4 1			
	8854 3304 16 12	King Pin Repair Kit with Minor Kit & w/o Bush STD (38.25mm) Consisting of : King Pin STD Minor Kit	1 1 1			
	8854 3305 16 12	King Pin Repair Kit with Minor Kit & w/o Bush O/S I (38.35mm) Consisting of : King Pin O/S I Minor Kit	1 1 1			
	8854 3306 16 12	King Pin Repair Kit with Minor Kit & w/o Bush O/S II (38.45mm) Consisting of : King Pin O/S II Minor Kit	1 1 1			

TABLE 33.1

FRONT AXLE

GROUP 33

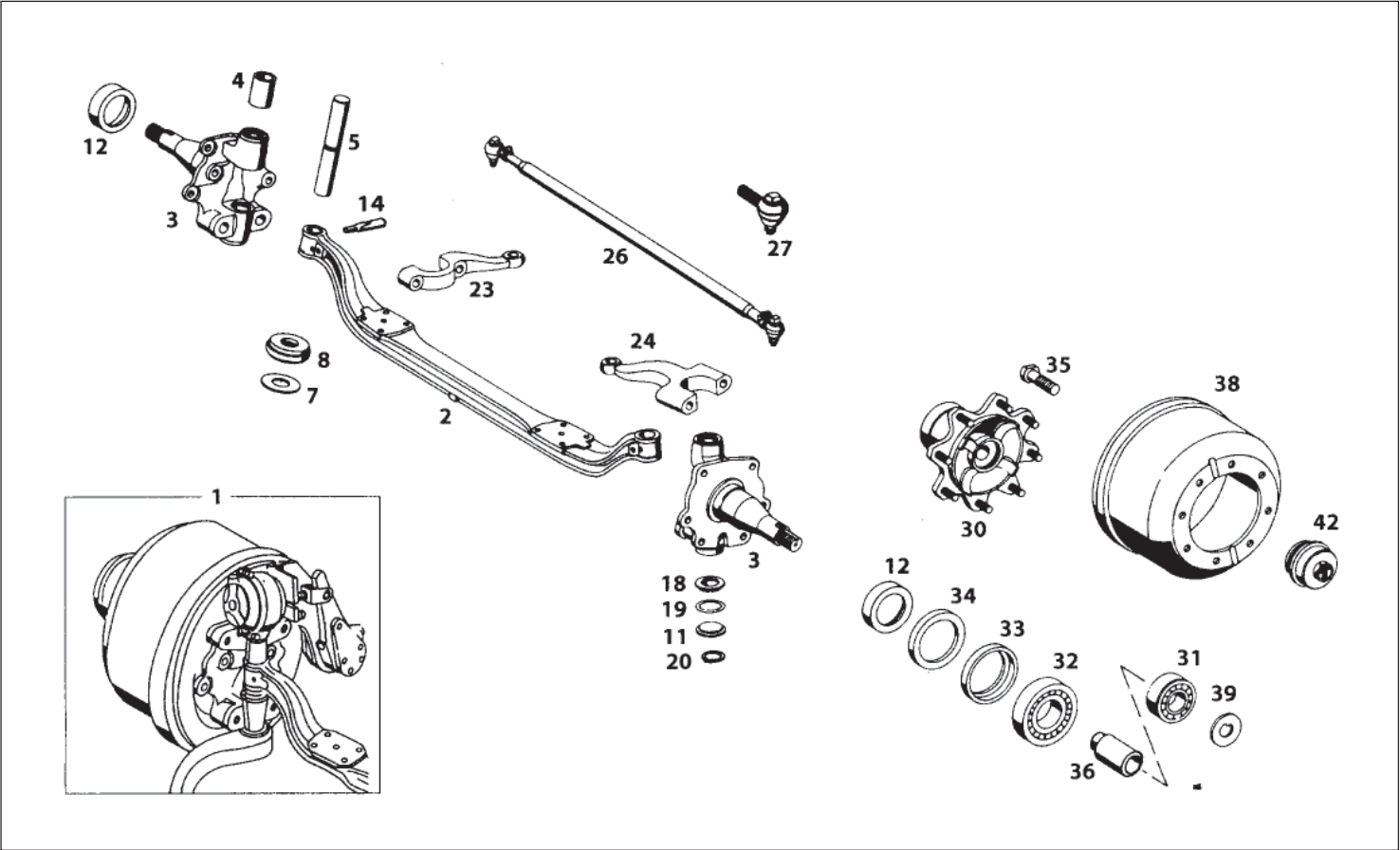


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	8854 3307 16 12	King Pin Repair Kit with Minor Kit & w/o Bush O/S III (38.55mm) Consisting of :	1			
		King Pin O/S III	1			
		Minor Kit	1			
	8854 3308 16 12	Minor Kit Consisting of :	1			
		Cotter Bolt	2			
		'O' Ring	4			
		Circlip B-50	4			
		Sealing Cap	4			
		Hex Nut M 8	2			
		Spring Washer'	2			
		Grease Nipple	4			

TABLE 35.1

REAR AXLE (RA 109 RR)

GROUP 35

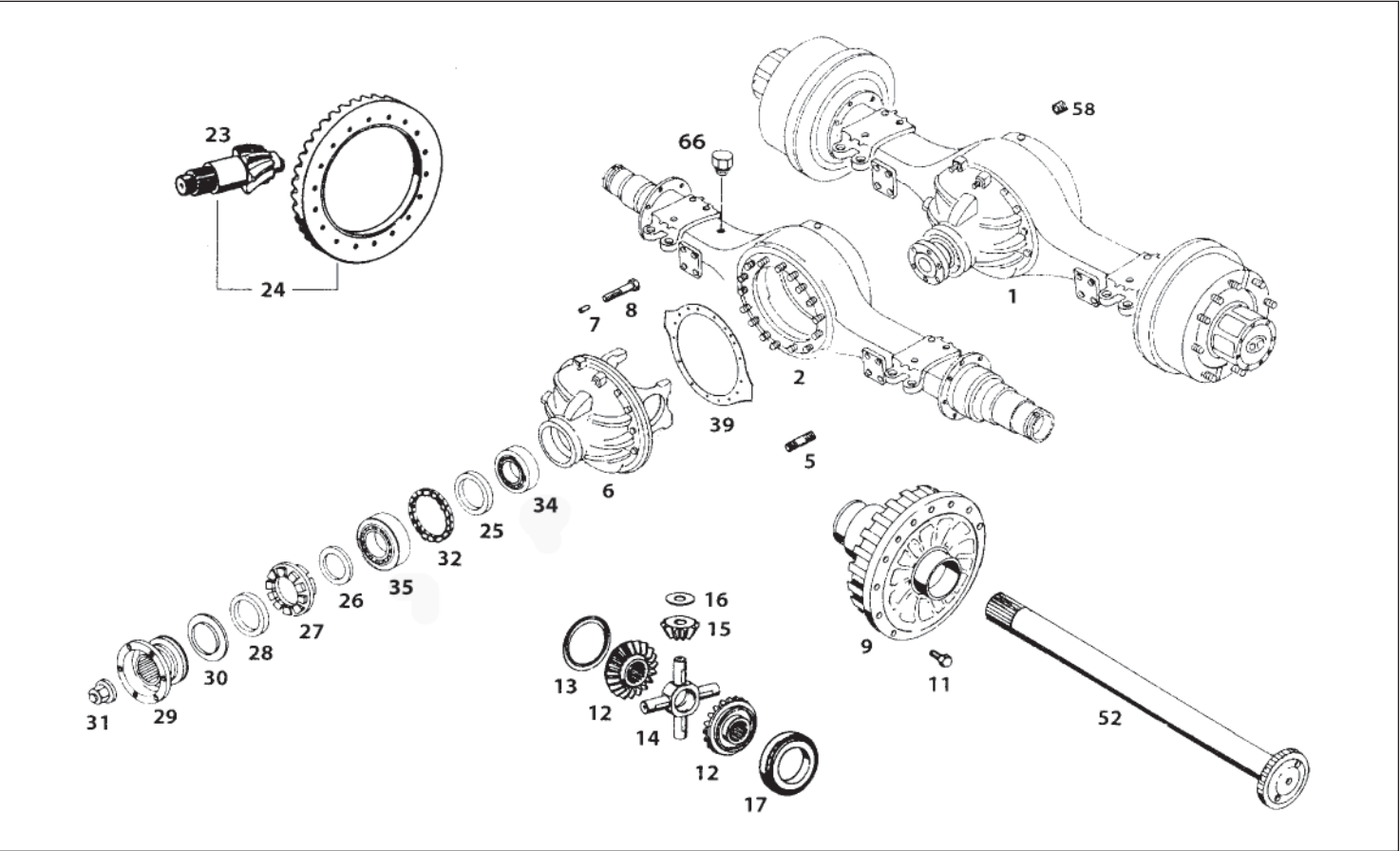


TABLE 35.1 **REAR AXLE (RA 109 RR)** **GROUP 35**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		REAR AXLE (RA 109 RR)				
1	2732 3500 01 62	Assy. Rear Axle RA 109 RR (41/7) Complete	1			
2	2732 3510 01 36	Assy. Rear Axle Beam with Pr. Rings & Studs	1			
5	1163 260940 1	Stud BM 12x40	12			
	1163 260964 9	Stud BM 12x80	2			
6	2732 3511 01 07	Assy. Carrier Housing	1			
7	1305 090920 9	Cylindrical Pin 10 H 8x20	4			
8	2732 3511 32 01	Bolt (Plummer Block Cover)	4			
9	2732 3530 01 83	Differential Housing	1			
	2732 3530 80 02	Hex. Screw (Diff. Case to Cover)	16			
11	2732 3530 80 03	Hex. Bolt Serrated (Crown Wheel)	18			
12	2732 3530 54 42	Gear, Rear Axle Shaft	2			
13	2732 3530 92 10	Thrust Washer (Gear) 1.95 mm Thick	2			For Selection
13	2732 3530 92 11	Thrust Washer (Gear) 2.00 mm Thick	2			For Selection
13	2732 3530 92 12	Thrust Washer (Gear) 2.05 mm Thick	2			For Selection
13	2732 3530 92 13	Thrust Washer (Gear) 2.10 mm Thick	2			For Selection
13	2732 3530 92 14	Thrust Washer (Gear) 2.15 mm Thick	2			For Selection
13	2732 3530 92 15	Thrust Washer (Gear) 2.20 mm Thick	2			For Selection

TABLE 35.1

REAR AXLE (RA 109 RR)

GROUP 35

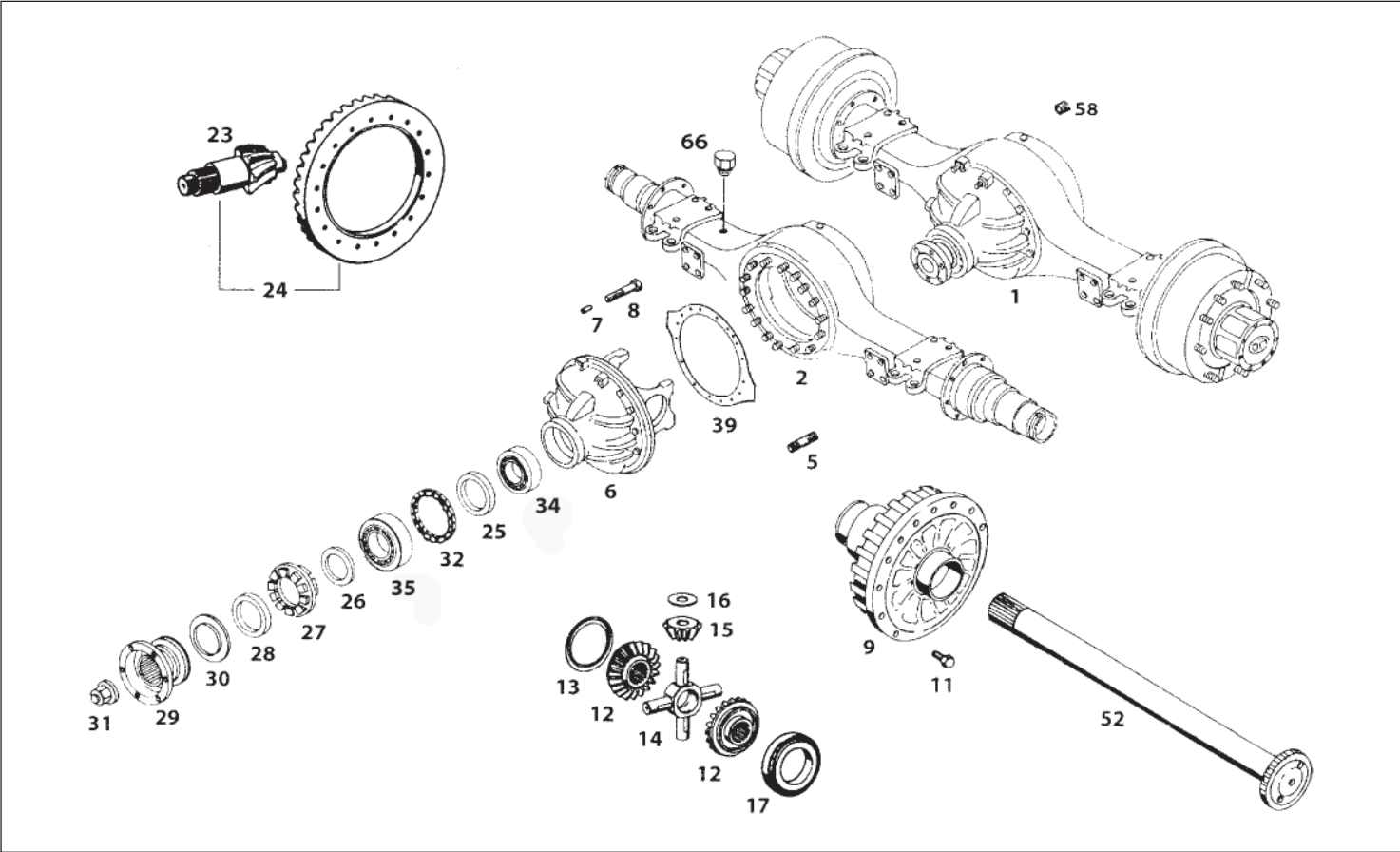


TABLE 35.1
REAR AXLE (RA 109 RR)
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
13	2732 3530 92 16	Thrust Washer (Gear) 2.25 mm Thick	2			For Selection
14	2732 3530 51 13	Spider (Differential) (Lockable)	1			
15	2732 3530 54 43	Bevel Pinion	4			
16	2732 3530 92 17	Spherical Washer (Lockable)	4			
17	2669 3530 31 01	Taper Roller Bearing (Diff.)	2			
24	2732 3530 01 31	Crown Wheel and Pinion (41/7)	1			
23	2732 3530 54 20	Pinion (41/7)	1			
25	2576 3530 86 01	Spacer (Between Pinion Brg.)	1			
26	2732 3530 86 01	Spacer (Between Pinion Brg. & Flange)	1			
27	2576 3530 65 03	Threaded Ring	1			
28	2573 3530 77 05	Oil Seal Double Lip	1			
29	2732 3530 50 03	Coupling Flange (130 dia)	1			
30	2732 3530 82 01	Dust Cover	1			
	2732 3530 77 01	Dust Seal	1			
31	042 353 01 72J	Hex. Nut (Machined)	1			
32	2576 3530 86 04	Spacer Ring 7.74 mm Thick	1			For Selection
32	2576 3530 86 05	Spacer Ring 7.72 mm Thick	1			For Selection
32	2576 3530 86 06	Spacer Ring 7.70 mm Thick	1			For Selection

TABLE 35.1

REAR AXLE (RA 109 RR)

GROUP 35

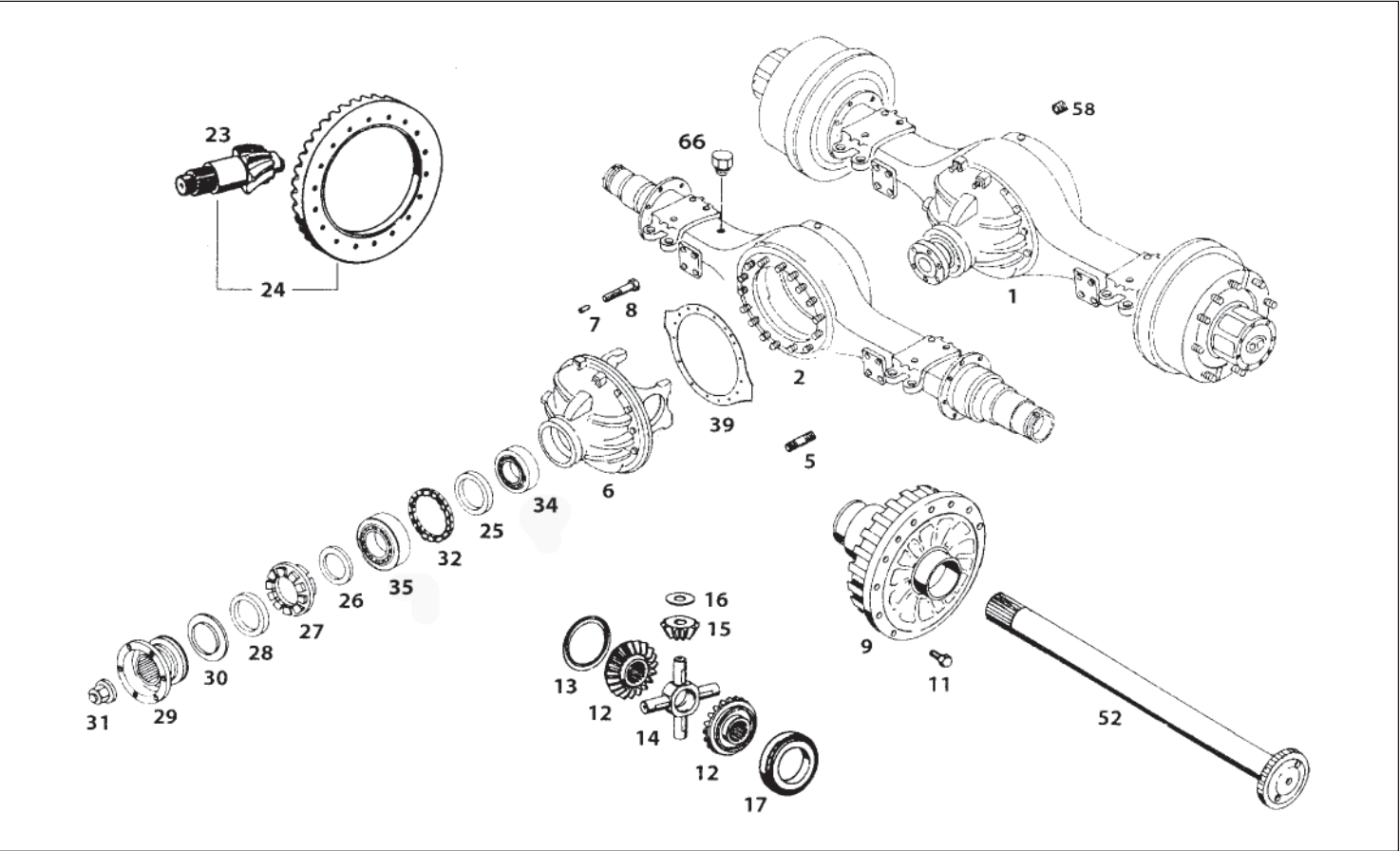


TABLE 35.1
REAR AXLE (RA 109 RR)
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
32	2576 3530 86 07	Spacer Ring 7.68 mm Thick	1			For Selection
32	2576 3530 86 08	Spacer Ring 7.66 mm Thick	1			For Selection
32	2576 3530 86 09	Spacer Ring 7.64 mm Thick	1			For Selection
32	2576 3530 86 10	Spacer Ring 7.62 mm Thick	1			For Selection
32	2576 3530 86 11	Spacer Ring 7.60 mm Thick	1			For Selection
32	2576 3530 86 12	Spacer Ring 7.58 mm Thick	1			For Selection
32	2576 3530 86 13	Spacer Ring 7.56 mm Thick	1			For Selection
32	2576 3530 86 14	Spacer Ring 7.54 mm Thick	1			For Selection
32	2576 3530 86 15	Spacer Ring 7.52 mm Thick	1			For Selection
32	2576 3530 86 16	Spacer Ring 7.50 mm Thick	1			For Selection
32	2576 3530 86 17	Spacer Ring 7.48 mm Thick	1			For Selection
32	2576 3530 86 18	Spacer Ring 7.46 mm Thick	1			For Selection
32	2576 3530 86 19	Spacer Ring 7.44 mm Thick	1			For Selection
32	2576 3530 86 20	Spacer Ring 7.42 mm Thick	1			For Selection
32	2576 3530 86 21	Spacer Ring 7.40 mm Thick	1			For Selection
32	2576 3530 86 22	Spacer Ring 7.38 mm Thick	1			For Selection
32	2576 3530 86 23	Spacer Ring 7.76 mm Thick	1			For Selection
34	2576 3530 31 02	Taper Roller Bearing (Pinion)	2			

TABLE 35.1

REAR AXLE (RA 109 RR)

GROUP 35

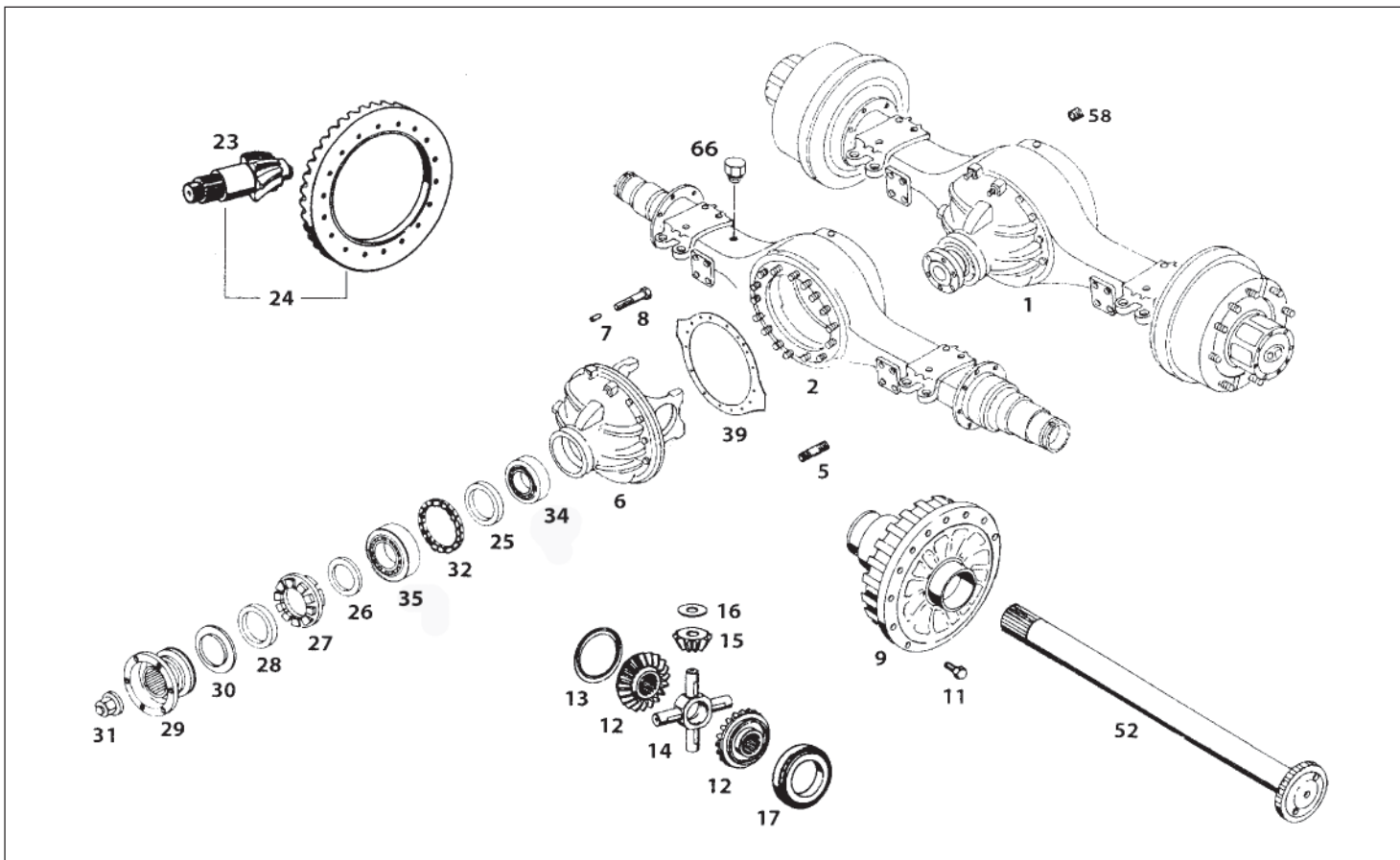


TABLE 35.1
REAR AXLE (RA 109 RR)
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	2576 3530 83 08	Shim 0.10 mm Thick (Pinion to Rear Axle Housing)	ar			For Selection
	2576 3530 83 02	Shim 0.15 mm Thick (Pinion to Rear Axle Housing)	ar			For Selection
	2576 3530 83 03	Shim 0.20 mm Thick (Pinion to Rear Axle Housing)	ar			For Selection
	2576 3530 83 04	Shim 0.25 mm Thick (Pinion to Rear Axle Housing)	ar			For Selection
	2576 3530 83 05	Shim 0.30 mm Thick (Pinion to Rear Axle Housing)	ar			For Selection
	2576 3530 83 06	Shim 0.50 mm Thick (Pinion to Rear Axle Housing)	ar			For Selection
	2576 3530 83 07	Shim 1.00 mm Thick (Pinion to Rear Axle Housing)	ar			For Selection
35	2576 3530 31 04	Cylindrical Roller Bearing	2			
	2576 3530 99 02	Locking Wire (Inner Race)	1			
	2576 3530 99 03	Locking Wire (Outer Race)	1			
	2576 3530 82 01	Locking Plate	1			
39	2576 3511 53 02	Gasket (Carrier)	1			
52	2668 3570 79 01	Rear Axle Shaft	1			
58	000 997 05 06	Screw Plug	1			
	2663 3510 72 07	Magnetic Drain Plug	1			
66	2574 3315 01 02	Assy Breather	1			
	2732 3530 02 15	Differential Gear Kit, Warm Forged, Consists of :	1			
12		Rear Axle Shaft Gear	2			

TABLE 35.1

REAR AXLE (RA 109 RR)

GROUP 35

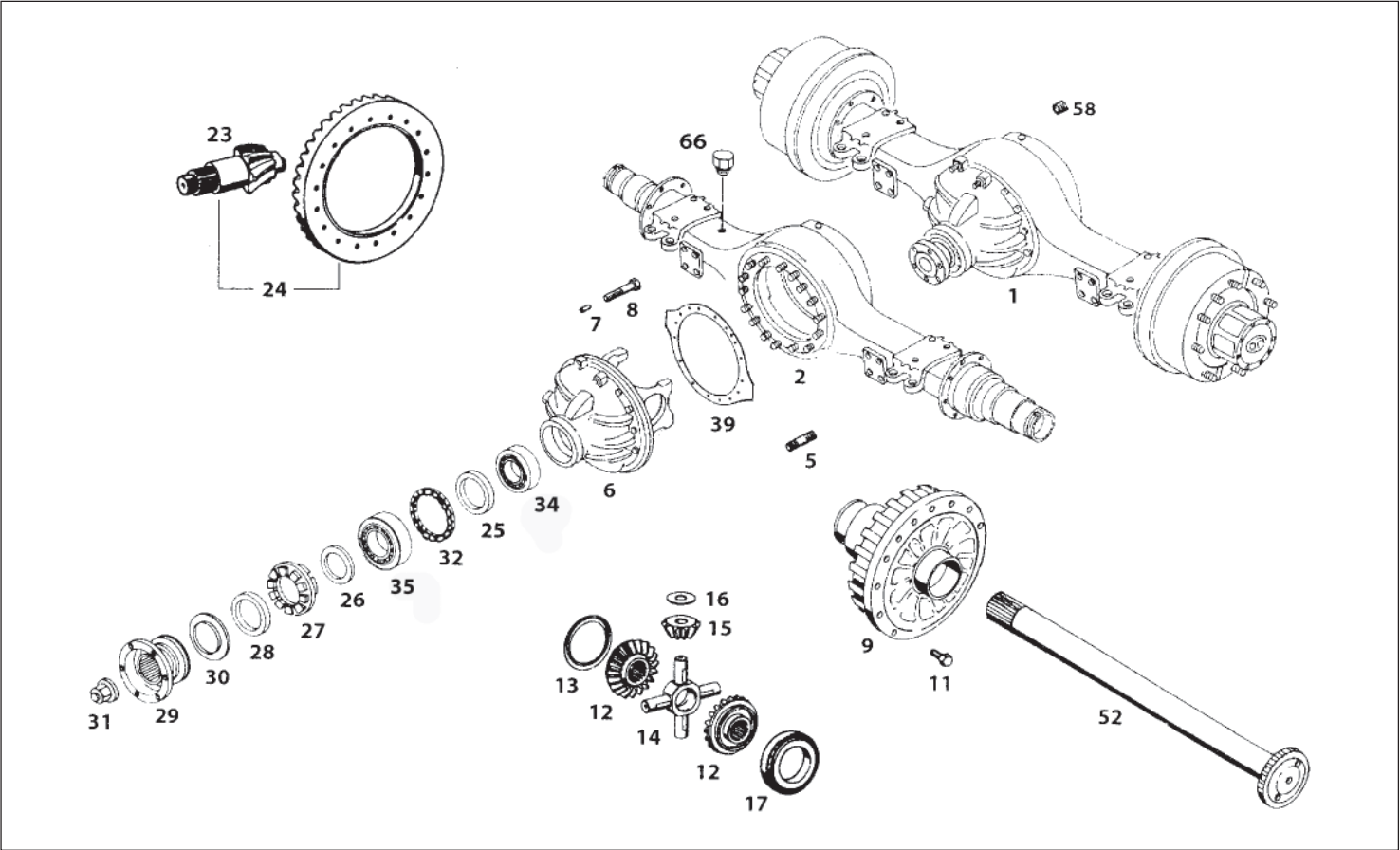


TABLE 35.1
REAR AXLE (RA 109 RR)
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
15		Differential Bevel Gear	4			
14		Spider	1			

TABLE 35.2

REAR AXLE (RA 109 RR)

GROUP 35

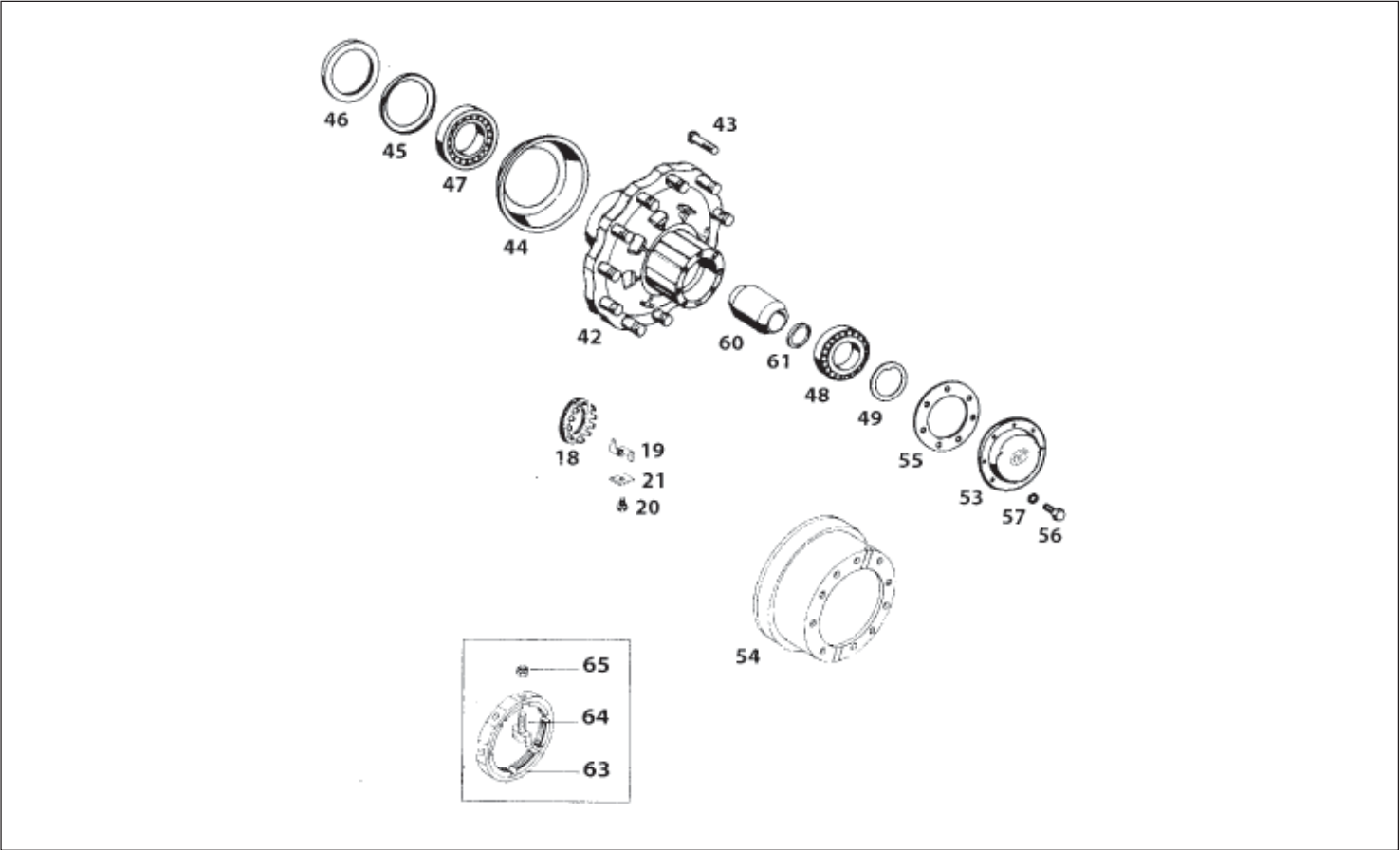


TABLE 35.2
REAR AXLE (RA 109 RR)
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		REAR AXLE (RA 109 RR)				
18	2576 3530 65 01	Threaded Ring	2			
19	2576 3530 82 01	Locking Plate (To Threaded Ring)	2			
20	1132 399619 1	Screw M 8x12	2			
21	312 994 12 01	Locking Plate	2			
42	2732 3560 01 03	Assy. Hub (Rear) w/o Bearings and Oil Seal	2			
43	2631 4020 67 01	Hub Bolt, Rear	20			
44	2668 3560 82 01	Oil Catcher Rear	2			
45	2668 3560 86 01	Spacer Ring (Hub Outer Seal)	2			
46	2668 3560 77 01	Oil Seal (Inner)	2			
47	2668 3560 31 01	Taper Roller Bearing (Inner) (95x168x41)	2			
48	2668 3560 31 02	Taper Roller Bearing (Outer) (85x150x38)	2			
	2668 3560 77 02	Oil Seal (Outer)	2			
60	2668 3560 86 03	Spacer Tube (Between Hub Brgs)	2			
61	2651 3530 83 03	Shim 0.10 Thick	ar			For Selection
61	2651 3530 83 04	Shim 0.15 Thick	ar			For Selection
61	2651 3530 83 05	Shim 0.20 Thick	ar			For Selection
61	2651 3530 83 06	Shim 0.25 Thick	ar			For Selection

TABLE 35.2

REAR AXLE (RA 109 RR)

GROUP 35

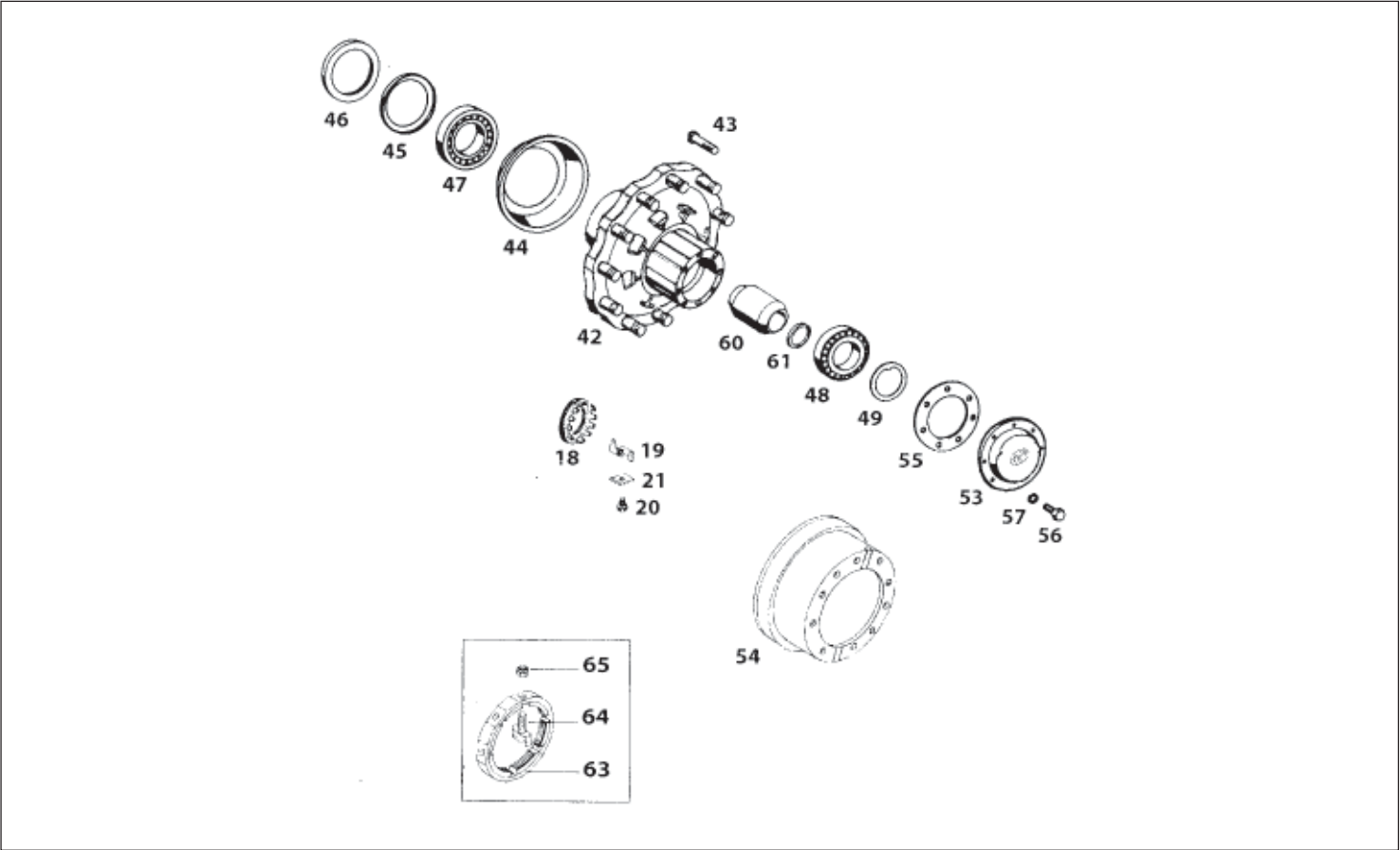


TABLE 35.2
REAR AXLE (RA 109 RR)
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
61	2651 3530 83 07	Shim 0.50 Thick	ar			For Selection
61	2651 3530 83 08	Shim 1.50 Thick	ar			For Selection
61	2651 3530 83 09	Shim 0.30 Thick	ar			For Selection
61	2651 3530 83 10	Shim 0.45 Thick	ar			For Selection
61	2651 3530 83 11	Shim 1.00 Thick	ar			For Selection
54	2631 4210 37 01	Brake Drum (Spigotted) (RA 109 RR)	2			
53	2668 3560 47 01	Cover, Rear Hub	2			
55	2668 3560 53 01	Gasket (Hub)	2			
56	1132 399911 4	Hex Screw M 8x18	16			
57	1252 069802 5	Spring Washer B 8	16			
49	2668 3560 86 02	Spacer	2			
	2668 3560 86 04	Tongue Spacer (Hub Outer Bearing)	2			
63	2668 3560 65 01	Hub Lock Nut	2			
64	2668 3560 80 01	Pin (Hub Lock Nut)	2			
65	1214 050080 0	Nyloc Nut M 8 (Hub Lock Nut)	2			
	2573 4230 32 07	Hex Bolt	16			
	2573 4230 01 79	Assy.Bracket LH (Bracket to RA Flange)	1			
	2573 4230 01 80	Assy.Bracket RH (Bracket to RA Flange)	1			

TABLE 35.2

REAR AXLE (RA 109 RR)

GROUP 35

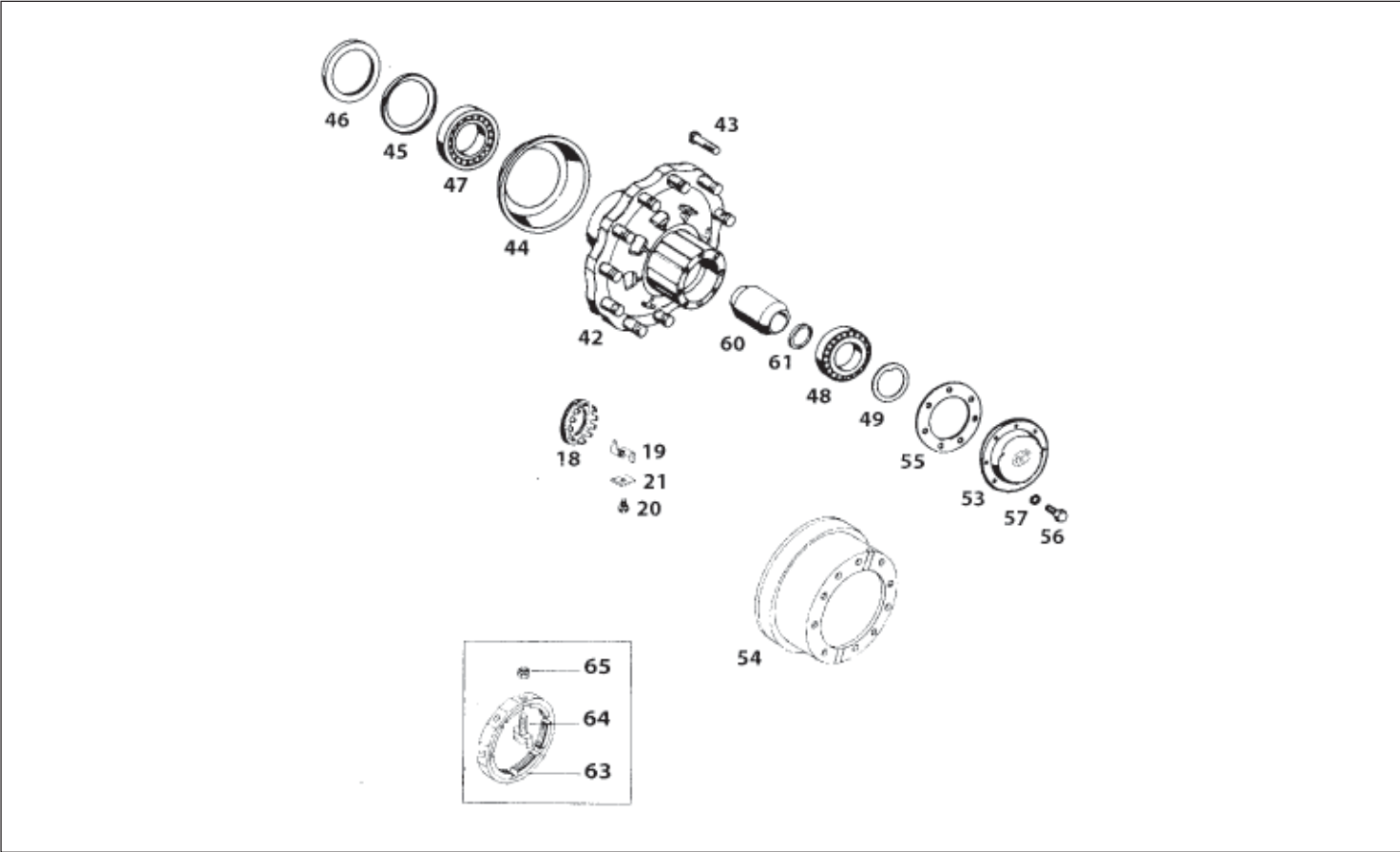


TABLE 35.2
REAR AXLE (RA 109 RR)
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	8854 3507 25 15	Rear Hub Greasing Kit consisting off: Oil Seal (Inner) Oil Seal (Outer) Gasket (Hub)	1 2 2 2			

TABLE 40.1

WHEELS

GROUP 40

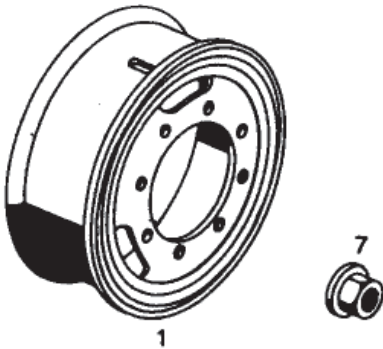


TABLE 40.1
WHEELS
GROUP 40

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		WHEELS				
1	2631 4010 01 01	Wheel Disc. Wheel (B 7.5 HD x 20)	7			
7	2631 4010 01 07	Assy. Wheel Nut	40			

TABLE 40.2

SPARE WHEEL CARRIER

GROUP 40

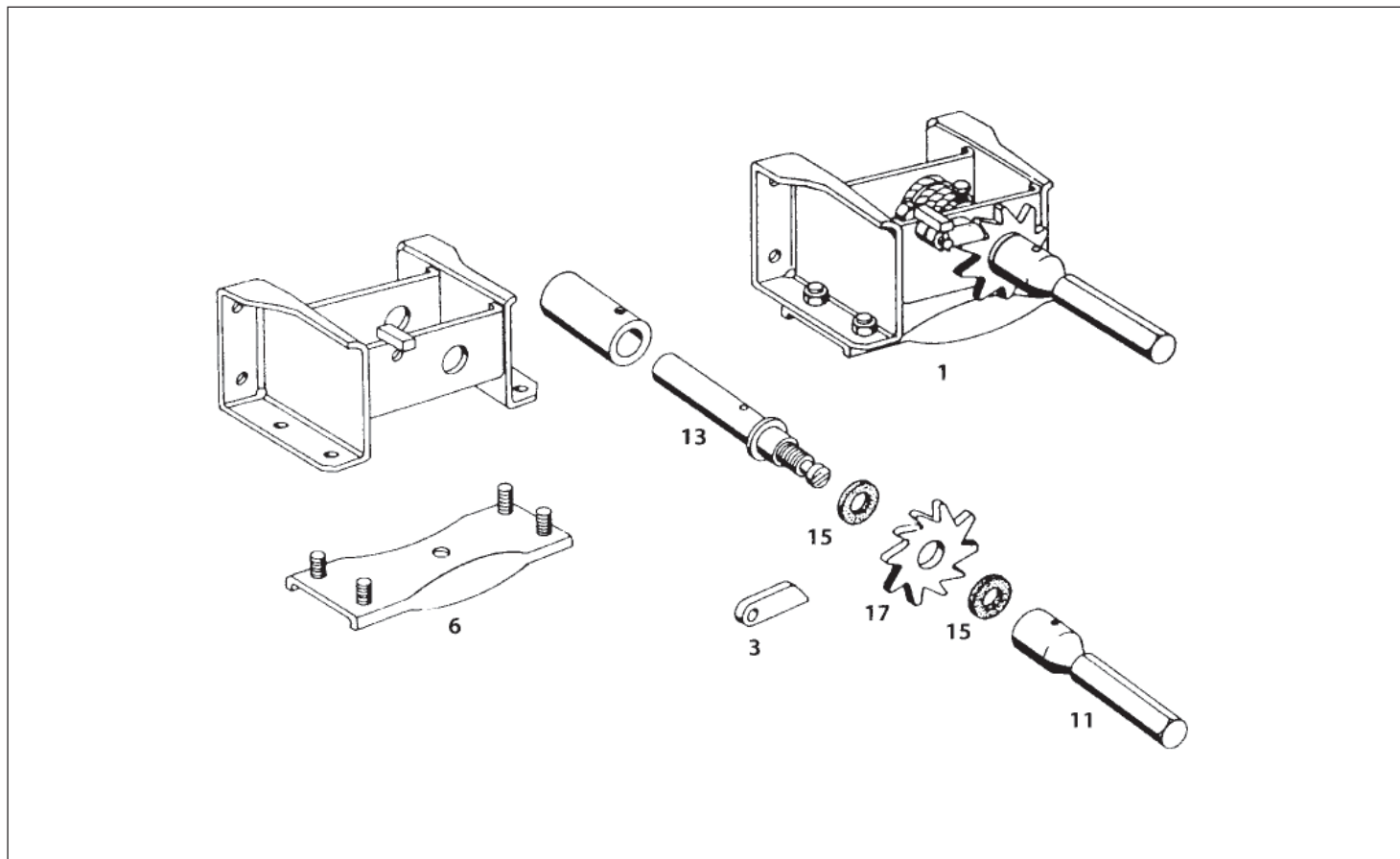


TABLE 40.2
SPARE WHEEL CARRIER
GROUP 40

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		SPARE WHEEL CARRIER				
1	2576 4030 01 11	Assy. Spare Wheel Carrier	1			
3	2576 4030 71 09	Ratchet Arm	1			
6	2576 4030 01 09	Assy. Holding Bracket	1			
11	2573 4030 01 13	Assy. Handle	1			
13	2573 4030 01 11	Assy. Shaft	1			
15	2573 4030 63 01	Friction Pad	2			
17	2576 4030 71 08	Ratchet Wheel	1			
	2573 4030 01 06	Assy. Wire Rope	1			
	2576 3130 71 35	Reinforcement LH	2			

TABLE 41.1

PROPELLER SHAFT

GROUP 41

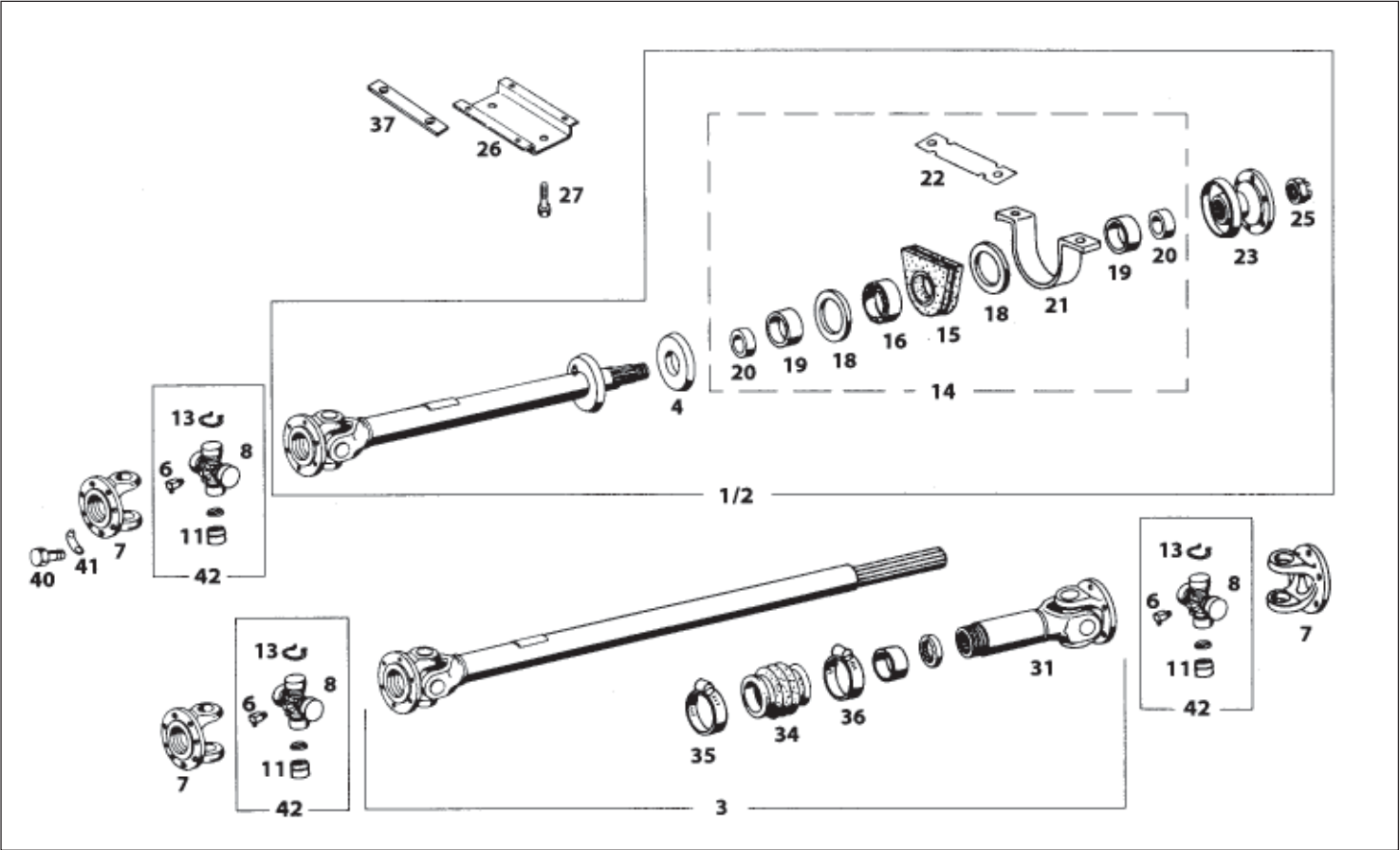


TABLE 41.1
PROPELLER SHAFT
GROUP 41

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		PROPELLER SHAFT				
1	2187 4110 01 01	Assy. Propeller Shaft With Centre Bearing Front		1		
1	2177 4110 01 09	Assy. Propeller Shaft With Centre Bearing Front			1	
3	2067 4110 01 04	Assy. Propeller Shaft Complete Rear		1		
3	2067 4110 01 07	Assy. Propeller Shaft Complete Rear			1	
4	2078 4130 82 01	Dust Cover	1			
7	2576 4111 51 10	Flange Yoke	1			
14	2632 4130 01 03	Assy. Centre Bearing Bracket	1			
15	2576 4130 63 01	Rubber Housing	1			
16	2067 4130 31 01	SRDG Ball Brg.(with Double Oil Seal)	1			
18	2576 4130 43 01	Snap Ring	1			
19	2632 4130 78 01	Oil Seal	2			
20	2632 4130 86 02	Spacer	2			
21	2632 4130 01 03	Centre Bearing Bracket	1			
22	2632 4130 42 01	Clamp	1			
23	2576 4111 51 05	Coupling Flange	1			
25	042 353 01 72J	Hex. Nut	1			
26	2573 4130 33 11	Bracket, Centre Bearing Mounting		1		

TABLE 41.1

PROPELLER SHAFT

GROUP 41

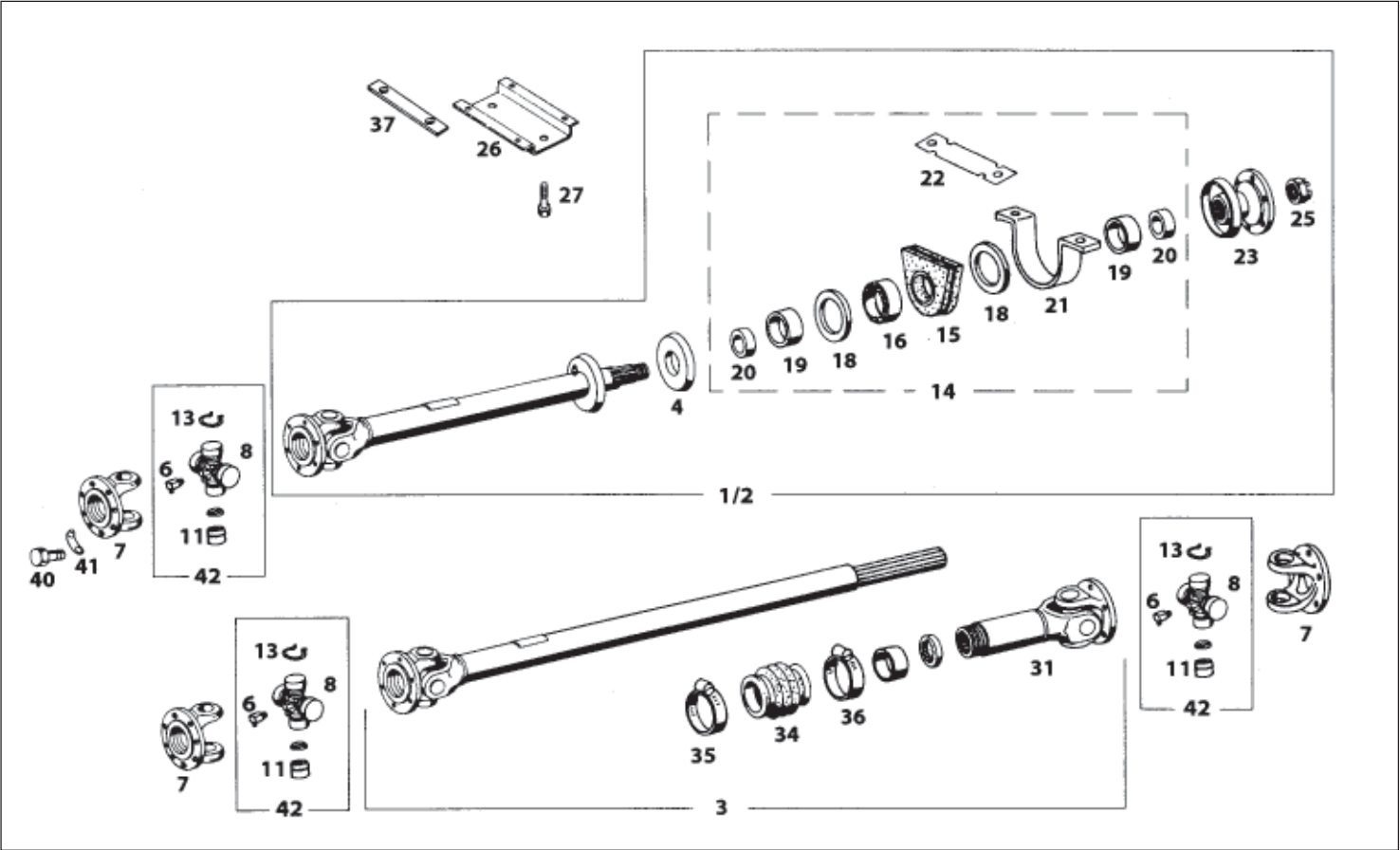


TABLE 41.1
PROPELLER SHAFT
GROUP 41

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
26	2177 4130 33 01	Bracket, Centre Bearing Mounting			1	Kit Qty.3 per Vehicle
27	2576 4110 80 02	Screw	2			
31	2576 4112 01 21	Assy. Universal Joint Long Fork Complete	1			
	2576 4111 51 09	Assy.Universal Joint Short Fork		2	1	
32	2576 4112 82 01	Sealing Ring Retainer	1			
34	2600 4112 75 01	Rubber Boot	1			
35	1428 050080 2	Hose Clamp 80	1			
36	1428 050100 1	Hose Clamp 100	1			
37	2573 4130 82 17	Spacer Plate	2			
40	2576 4111 32 01	Bolt		24	22	
41	2576 4111 61 01	Locking Plate		12	11	
42	8854 4121 16 12	Assy.Cross Kit Consisting of :	1			
8		Cross	1			
11		Assy.Bearing Cup	1			
		End Ring	1			
		Adapter	1			
6		Grease Nipple AM 10x1	1			
		Hex.Thin Nut M 8x1	1			
13		Spring Ring	1			

TABLE 42.1

FRONT WHEEL BRAKE S-CAM (BIL)

GROUP 42

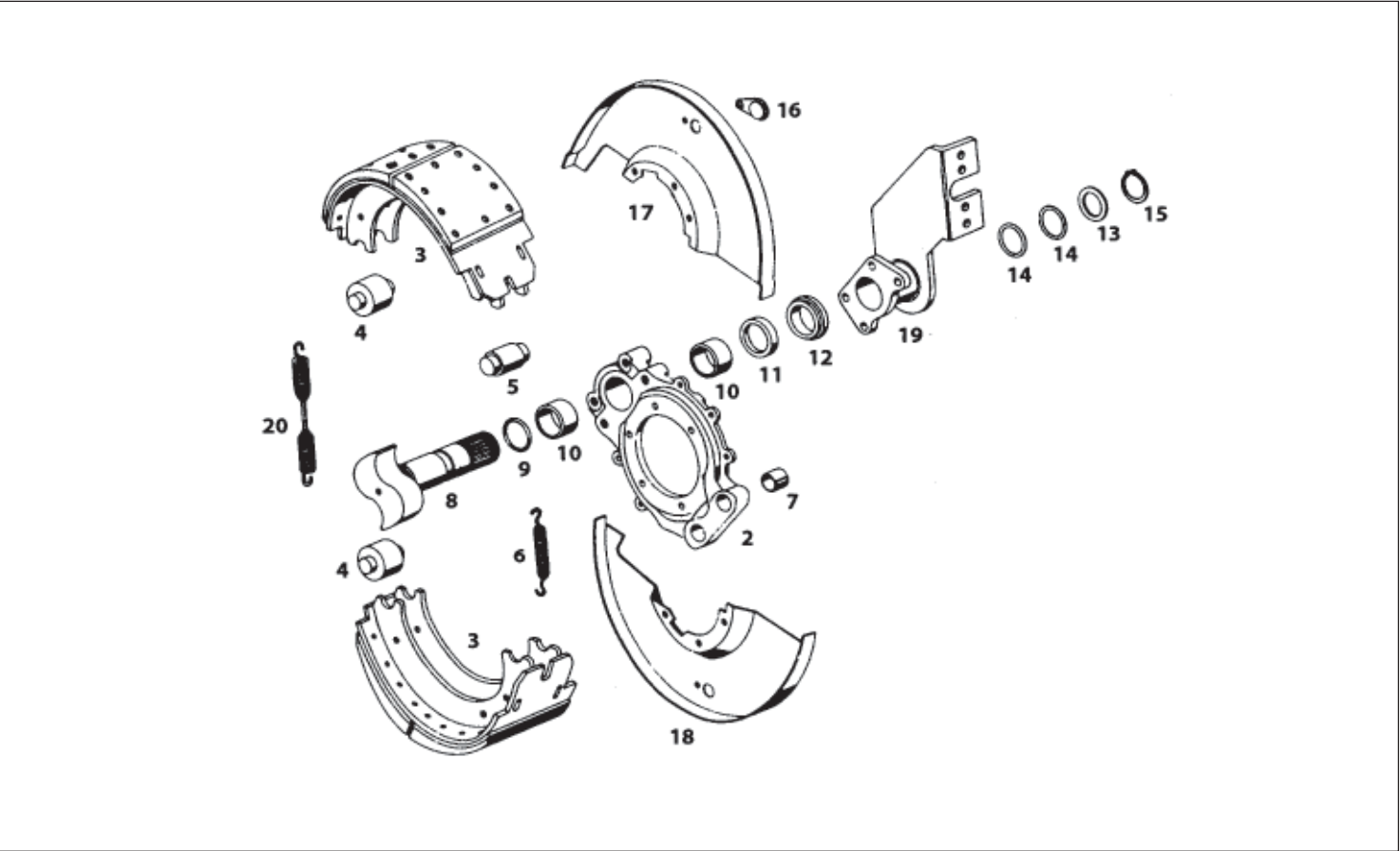


TABLE 42.1
FRONT WHEEL BRAKE S-CAM (BIL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		FRONT WHEEL BRAKE S - CAM (BIL)				Optional with AAL as a Set. Refer Table 42.2
	2575 4210 01 08	Assy. Drum Brake RH S-Cam Frt	1			
	2575 4210 01 07	Assy. Drum Brake LH S-Cam Frt	1			
3	2573 4213 01 23	Brake Shoe Assy. (Front)	4			
2	2575 4211 37 01	Torque Plate LH	1			
2	2575 4211 37 02	Torque Plate RH	1			
4	2573 4210 99 02	Roller	4			
5	2573 4210 67 24	Fulcrum	4			
6	2573 4210 87 04	Spring (Pull off) Fulcrum End	4			
7	2573 4210 34 04	Fulcrum Pin Bush	4			
8	2573 4210 79 04	Cam Shaft LH	1			
8	2573 4210 79 05	Cam Shaft RH	1			
9	2573 4210 77 02	'O' Ring	2			
10	2573 4210 34 05	Delrin Bush	4			
11	2573 4210 78 01	Oil Seal	2			
12	2573 4210 84 05	Sleeve (Slack Adj. End)	2			
13	2573 4210 92 09	Washer	2			

TABLE 42.1

FRONT WHEEL BRAKE S-CAM (BIL)

GROUP 42

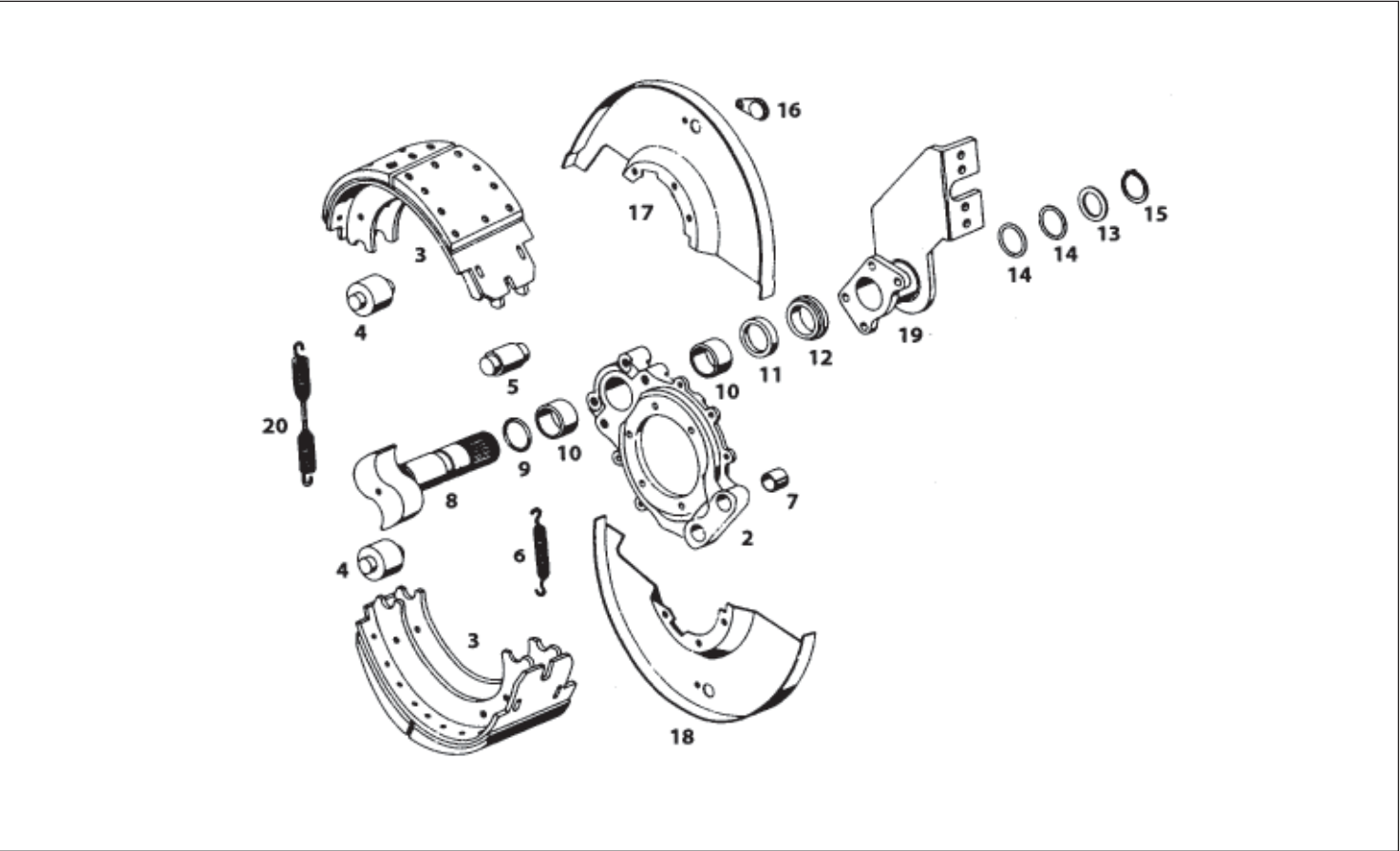


TABLE 42.1 **FRONT WHEEL BRAKE S-CAM (BIL)** **GROUP 42**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
14	2573 4210 83 01	Shim 0.5 mm	2			For Selection
14	2573 4210 83 02	Shim 1.0 mm	2			For Selection
15	2573 4210 43 03	Circlip	2			
16	2573 4210 75 01	Grommet	4			
17	2573 4211 82 11	Dust Cover Top	2			
18	2573 4211 82 10	Dust Cover Bottom	2			
19	2573 4210 01 56	Assy. Flange, Tube & Bracket LH	1			
19	2573 4210 01 57	Assy. Flange, Tube & Bracket RH	1			
20	2573 4210 87 05	Spring Pull off, Cam End	2			
		REPAIR KITS				
	2573 4213 01 24	Kit, Lining Set (STD)	1			For Selection
	2573 4213 01 25	Kit, Lining Set (1.0 mm Oversize) (R/S I)	1			A Kit Consists of
	2573 4213 01 26	Kit, Lining Set (2.0 mm Oversize) (R/S II)	1			8 Linings and 80 Rivets

TABLE 42.2

FRONT WHEEL BRAKE (AAL)

GROUP 42

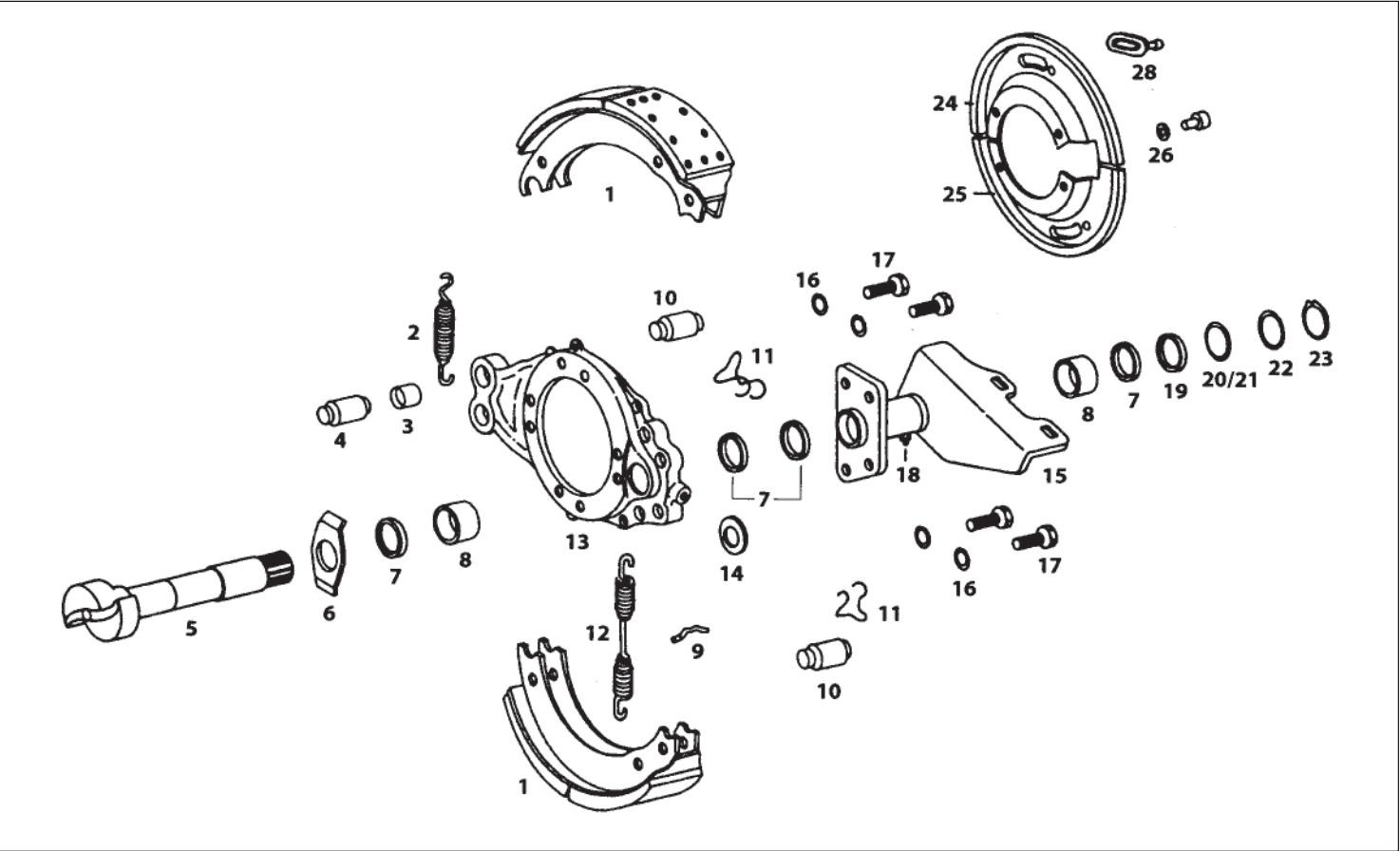


TABLE 42.2
FRONT WHEEL BRAKE (AAL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		FRONT WHEEL BRAKE (AAL)				Optional with BIL as a Set. Refer Table 42.1
	2575 4210 01 10	Assy. Drum Brake RH S-Cam Frt	1			
	2575 4210 01 09	Assy. Drum Brake LH S-Cam Frt	1			
1	2573 4210 01 51	Brake Shoe Lining & Roller Assy.	4			
2	2573 4210 87 02	Spring (Brake Shoe Return)	4			
3	2573 4210 34 01	Bush (Anchor Pin)	2			
4	2573 4210 67 23	Anchor Pin (Brake Shoe)	2			
5	2618 4210 79 02	Camshaft LH	1			
5	2618 4210 79 01	Camshaft RH	1			
6	2573 4210 92 03	Washer (Cam Head)	2			
7	2573 4210 77 01	Seal (Camshaft)	2			
8	2573 4210 34 02	Bush (Camshaft)	4			
9	2573 4210 34 03	Pin	4			
10	2573 4210 79 03	Roller (Brake Shoe)	4			
11	2573 4210 43 01	Retainer (Brake Shoe Roller)	4			
12	2573 4210 87 03	Return Spring (Brake Shoe)	2			
13	2573 4210 01 80	Spider Brake LH	1			

TABLE 42.2

FRONT WHEEL BRAKE (AAL)

GROUP 42

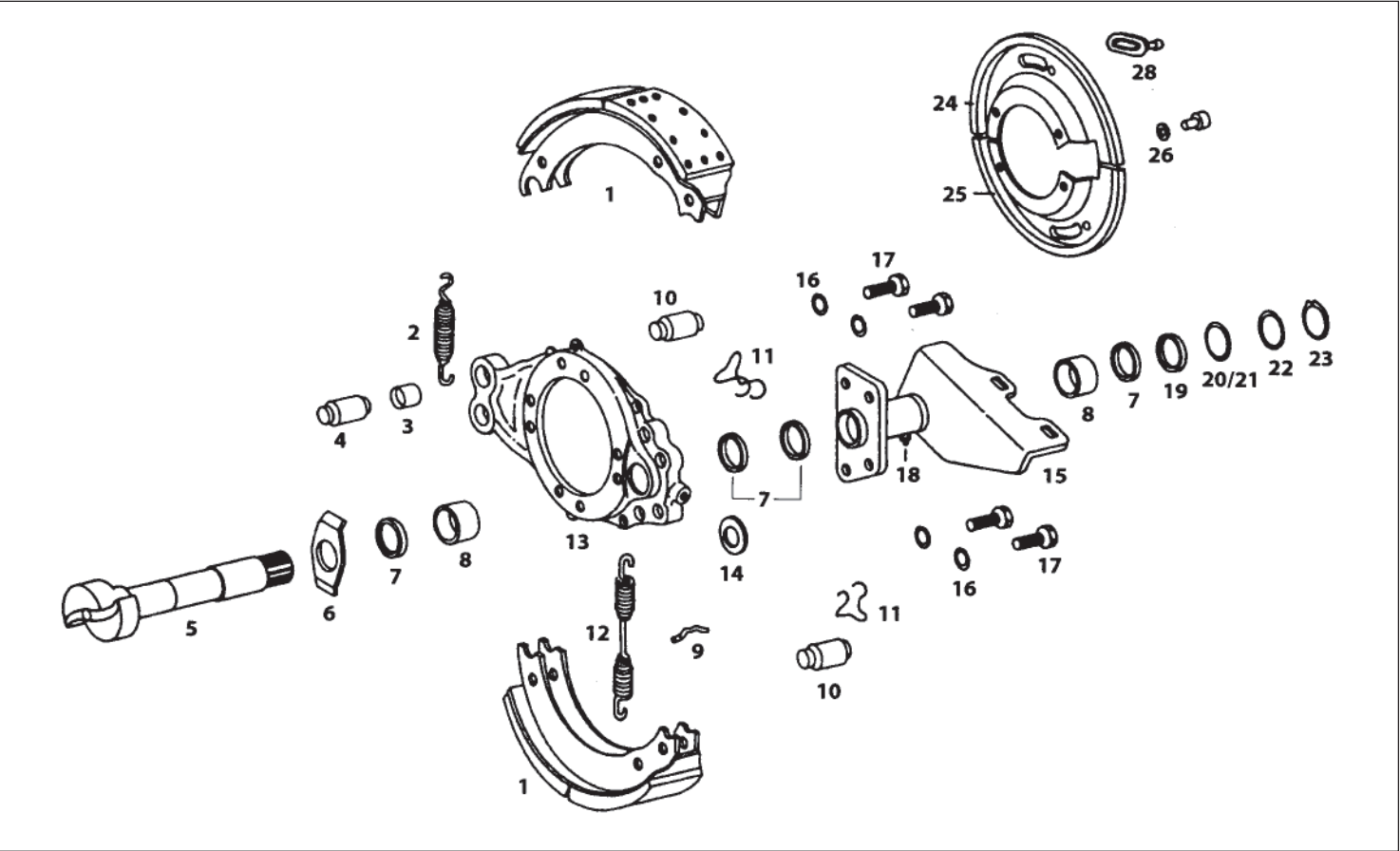


TABLE 42.2
FRONT WHEEL BRAKE (AAL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
13	2573 4210 01 81	Spider Brake RH	1			
14	2573 4210 53 01	Gasket (Chamber Bracket)	1			
15	2573 4210 33 01	Bracket LH	1			
15	2573 4210 33 02	Bracket RH	1			
16	2573 4210 92 04	Washer (Bracket for Cap Screw)	4			
17	2573 4210 80 07	Cap Screw (Chamber Bracket)	4			
18	2573 4210 99 01	Fitting Grease (Chamber Bracket)	1			
19	2618 4210 92 02	Washer	2			
20	2618 4210 92 03	Washer	2			
21	2618 4210 92 04	Washer (Hardened)	2			
23	2618 4210 43 01	Lock Ring	2			
24	2573 4210 82 07	Dust Shield Top	2			
25	2573 4210 82 08	Dust Shield Bottom	2			
26	2573 4210 92 08	Washer	12			
28	2573 4210 68 02	Plug	4			
	2573 4210 67 04	Collared Pin	4			
	2573 4210 67 20	Collared Pin	4			
	2573 4210 32 07	Bolt	4			

TABLE 42.2

FRONT WHEEL BRAKE (AAL)

GROUP 42

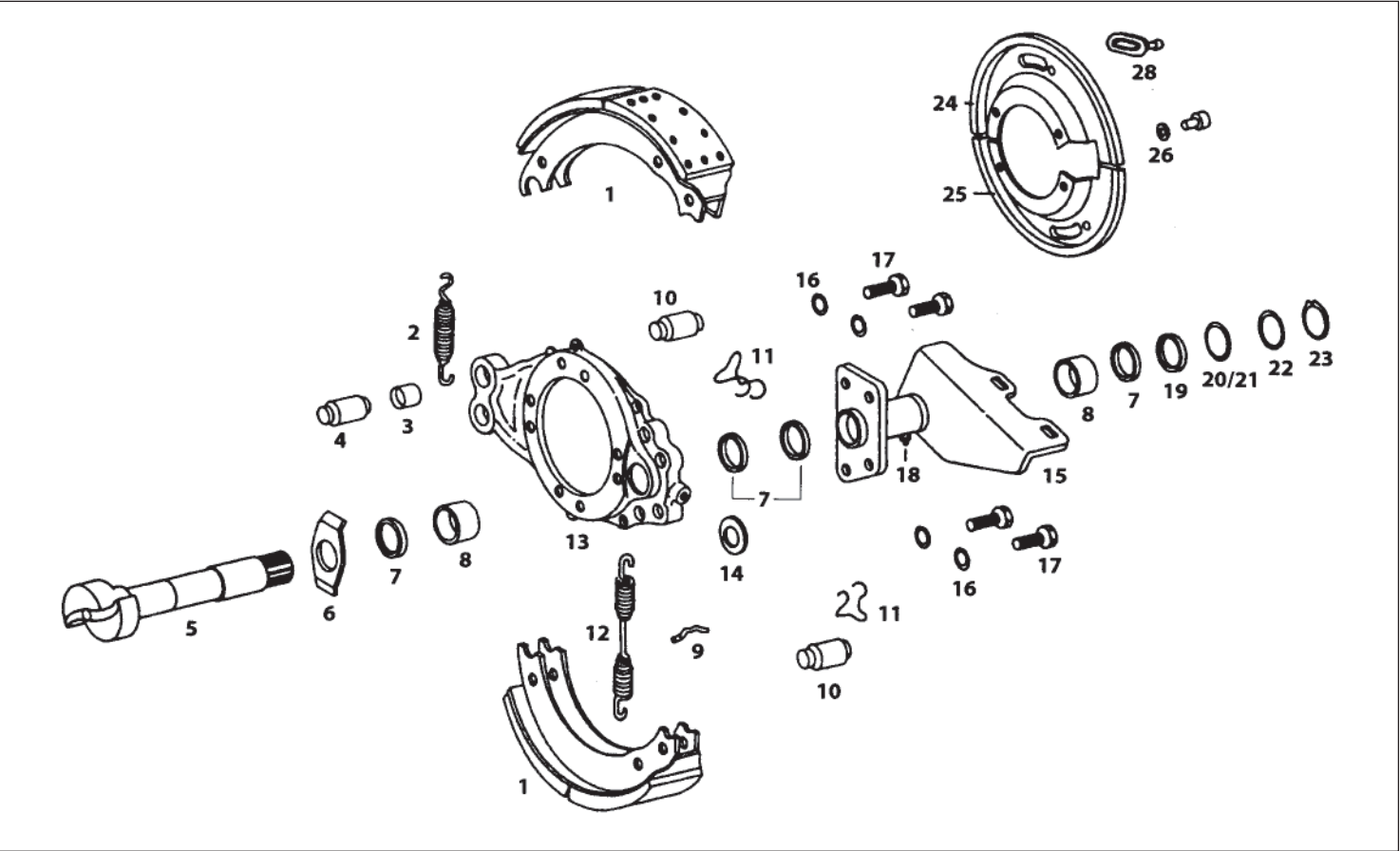


TABLE 42.2
FRONT WHEEL BRAKE (AAL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	2576 4210 65 01	Castle Nut	4			
	1315 060936 9	Split Pin 4 x 36	12			
		REPAIR KITS				
	2573 4210 01 83	Front Brake Overhaul Kit (Minor) Consisting of :	1			
		Brake Lining	8			
		Retaining Spring	4			
		Return Spring	2			
		Roller	4			
		Retainer	4			
		Rivets	80			
	2573 4210 01 48	Service Kit (Minor) Front Consisting of :	1			
		Spring (Retaining)	4			
		Spring (Return)	2			
		Roller (Brake Shoe)	4			
		Retainer	4			
		Pin (Return Spring)	4			
	2573 4210 01 49	Brake Spring Kit (Front) Consistng of :	1			
		Spring (Retaining)	4			

TABLE 42.2

FRONT WHEEL BRAKE (AAL)

GROUP 42

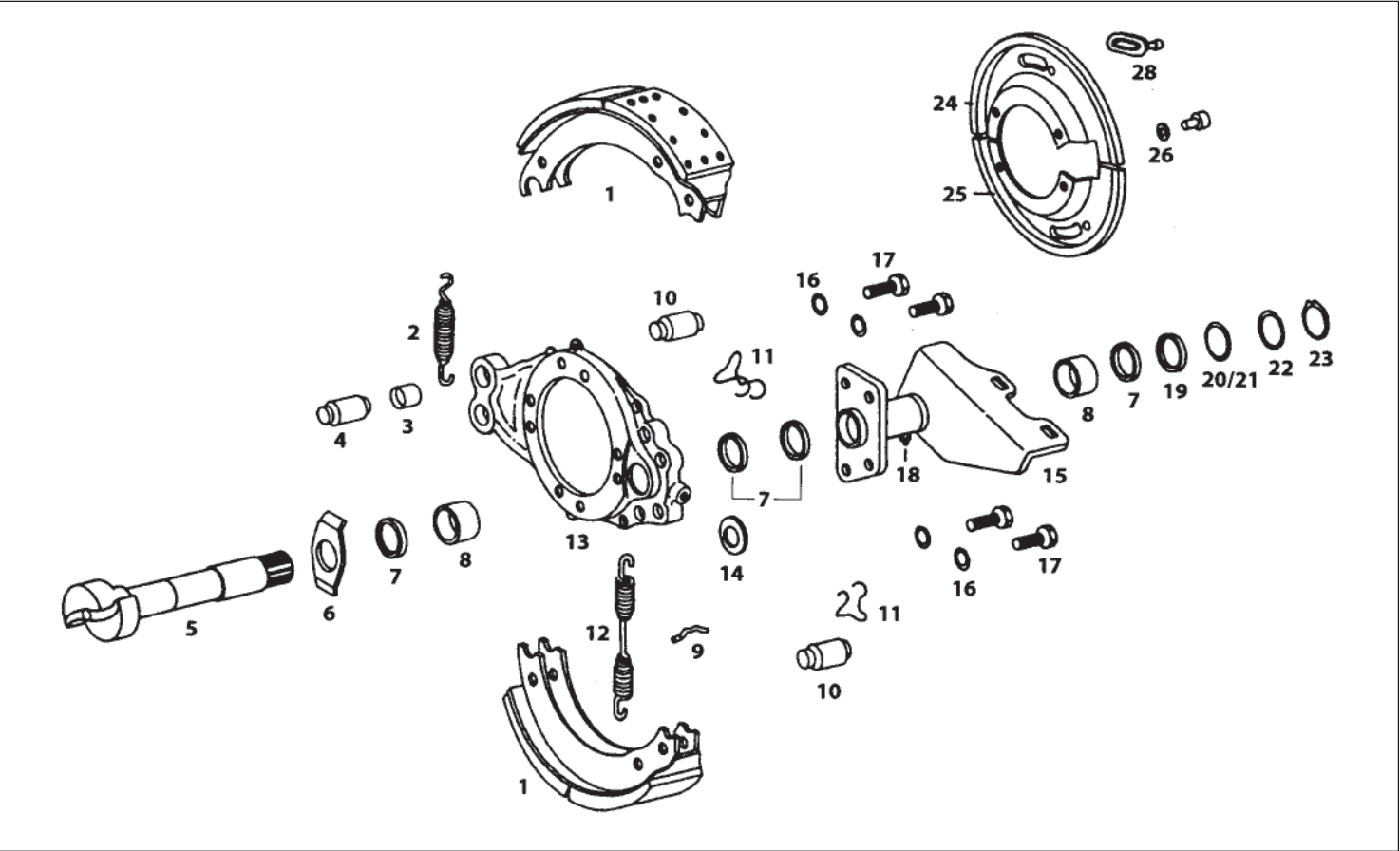


TABLE 42.2
FRONT WHEEL BRAKE (AAL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	2573 4210 01 50	Spring (Return)	2			
		Retainer (Shoe Roller)	2			
		Service Kit for Camshaft (Front) Consisting of :	1			
		Bush	4			
		Seal	2			
		Lock Ring	2			

TABLE 42.3

REAR WHEEL BRAKE (BIL)

GROUP 42

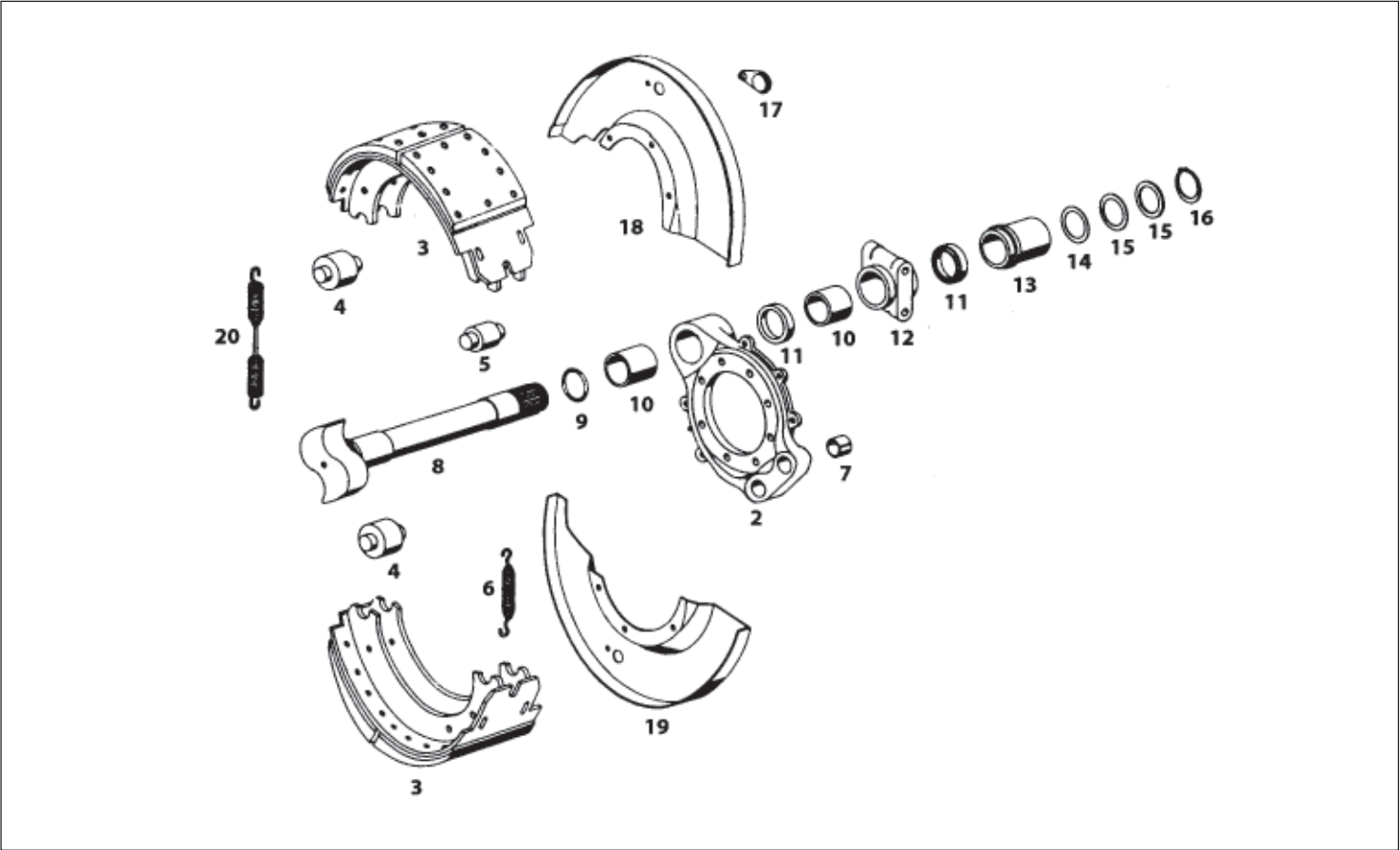


TABLE 42.3 **REAR WHEEL BRAKE (BIL)** **GROUP 42**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		REAR WHEEL BRAKE (BIL)				Optional with AAL as a Set. Refer Table 42.4
	2575 4230 01 11	Assy. Drum Brake RH S-Cam Rear	1			
	2575 4230 01 10	Assy. Drum Brake LH S-Cam Rear	1			
2	2573 4231 37 01	Torque Plate LH / RH	2			
3	2573 4233 01 23	Brake Shoe Assy.	4			
4	2573 4210 99 02	Roller	4			
5	2573 4210 67 24	Fulcrum Pin	4			
6	2573 4210 87 04	Spring Pull Off, Fulcrum Pin	4			
7	2573 4210 34 04	Fulcrum Pin Bush	4			
8	2575 4230 79 07	Camshaft LH	1			
8	2575 4230 79 08	Camshaft RH	1			
9	2573 4210 77 02	'O' Ring	2			
10	2573 4210 34 04	Delrin Bush	4			
11	2573 4210 78 01	Oil Seal	6			
12	2573 4230 01 90	Camshaft Bracket Assy.	2			
13	2573 4230 84 01	Sleeve (Slack Adj. End)	2			
14	2573 4210 92 09	Washer	2			

TABLE 42.3

REAR WHEEL BRAKE (BIL)

GROUP 42

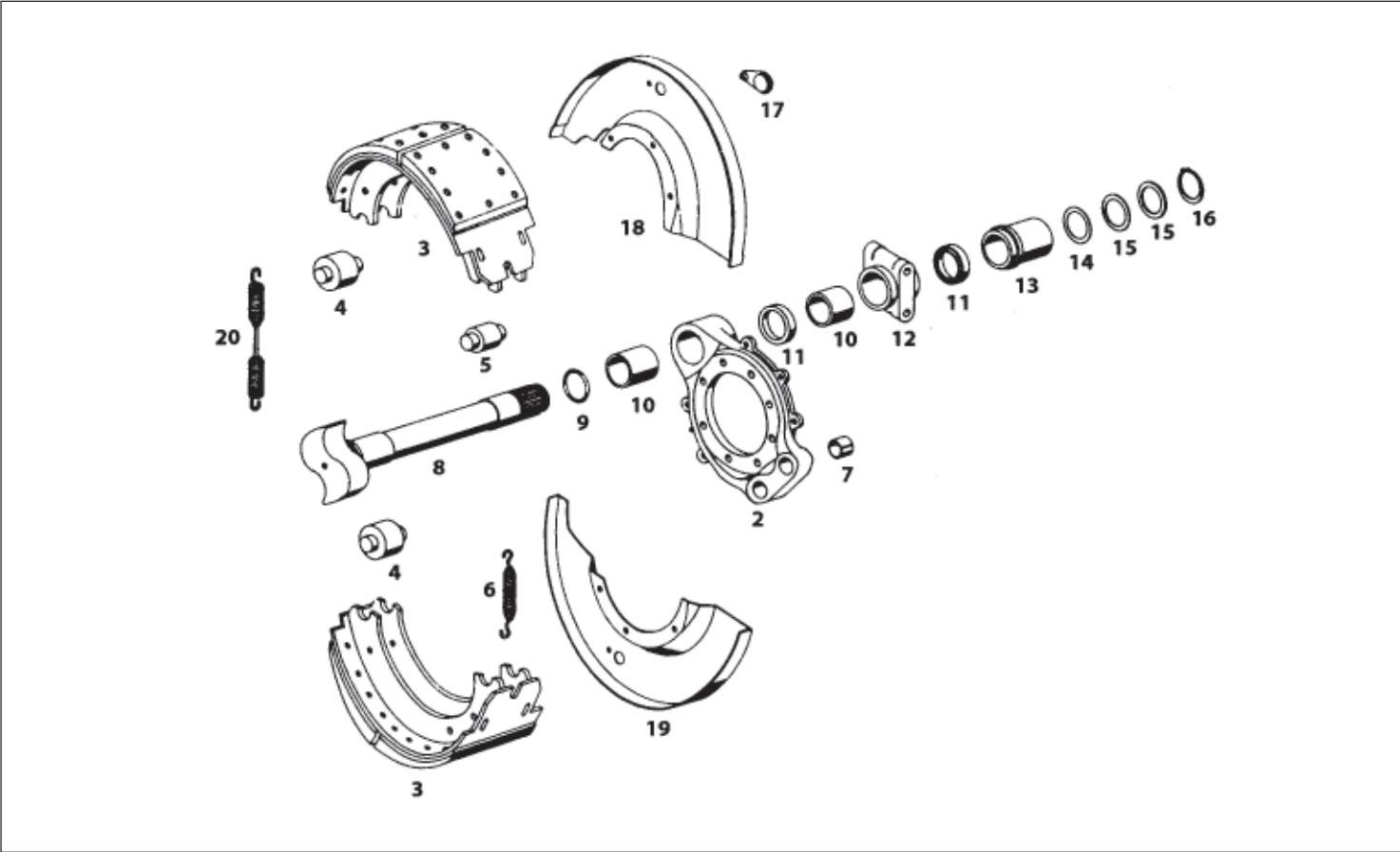


TABLE 42.3 **REAR WHEEL BRAKE (BIL)** **GROUP 42**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
15	2573 4210 83 01	Shim 0.5 mm	2			For Selection
15	2573 4210 83 02	Shim 1.0 mm	2			For Selection
16	2573 4210 43 03	Circlip	4			
17	2573 4210 75 01	Grommet	2			
18	2573 4231 82 12	Dust Cover (Top)	2			
19	2573 4231 82 13	Dust Cover (Bottom)	2			
20	2573 4210 87 05	Spring Pull Off Cam End	2			
		REPAIR KITS				
	2573 4233 01 24	Kit Lining Set (Rear) (STD)	1			For Selection
	2573 4233 01 25	Kit Lining Set (Rear) (R/S I)	1			A Kit Consists of
	2573 4233 01 26	Kit Lining Set (Rear) (R/S II)	1			8 Linings and 80 Rivets

TABLE 42.4

REAR WHEEL BRAKE (S-CAM) (AAL)

GROUP 42

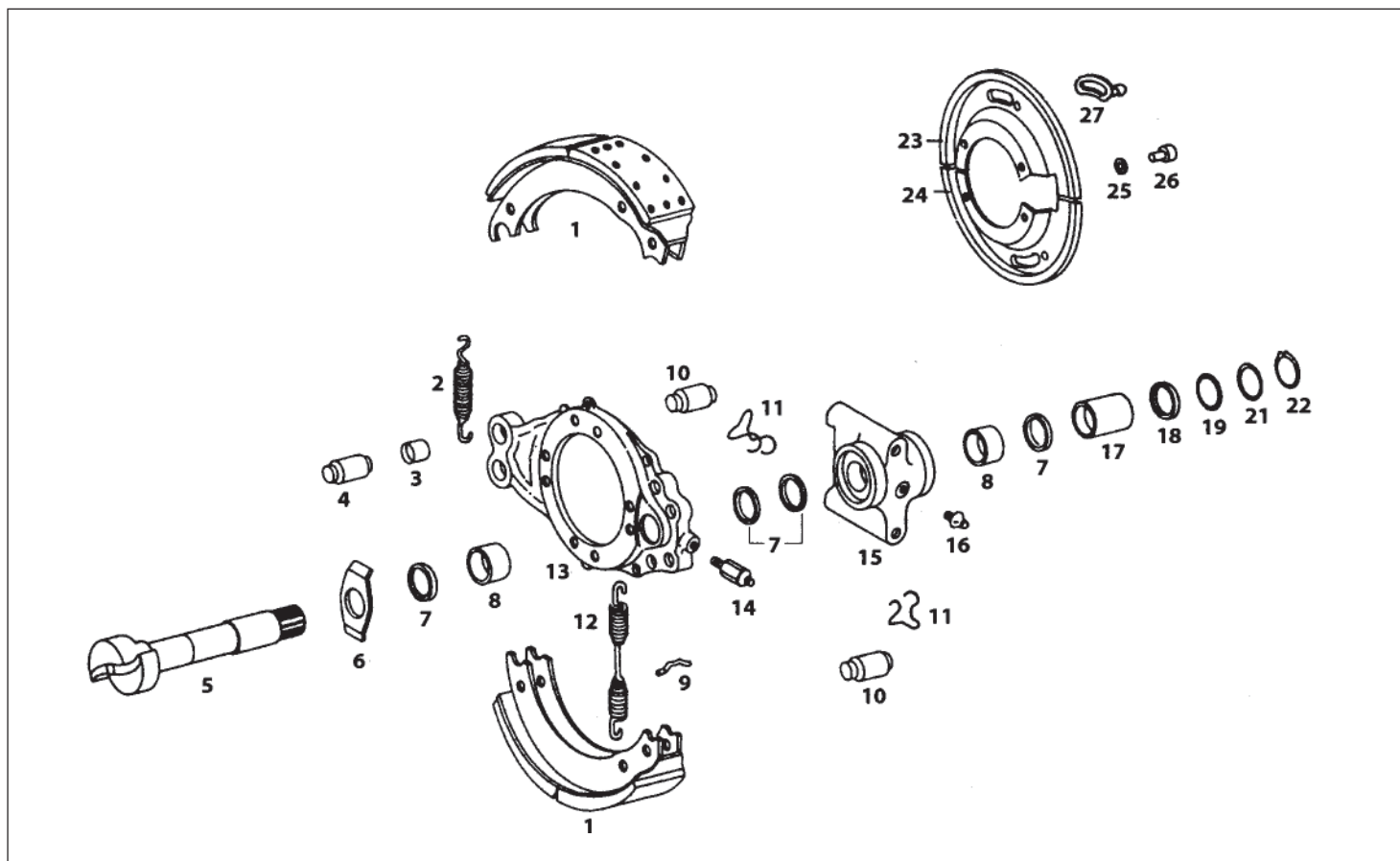


TABLE 42.4
REAR WHEEL BRAKE (S-CAM) (AAL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		REAR WHEEL BRAKE (S - CAM) (AAL)				Optional with BIL As a Set. Refer Table 42.3
	2575 4230 01 13	Assy. Drum Brake RH S-Cam Rear	1			
	2575 4230 01 12	Assy. Drum Brake LH S-Cam Rear	1			
1	2573 4230 01 84	Brake Shoe Lining & Roller Assy.	4			
2	2573 4210 87 02	Spring (Brake Shoe Return)	4			
3	2573 4210 34 01	Bush (Anchor Pin)	4			
4	2573 4210 67 23	Anchor Pin (Brake Shoe)	2			
5	2632 4230 79 02	Camshaft LH	1			
5	2632 4230 79 01	Camshaft RH	1			
6	2573 4210 92 03	Washer (Cam Head)	2			
7	2573 4210 77 01	Seal (Camshaft)	2			
8	2573 4230 34 03	Bush (Camshaft)	4			
9	2573 4210 34 03	Pin (Return Spring)	4			
10	2573 4210 79 03	Roller (Brake Shoe)	4			
11	2573 4210 43 01	Retainer (Brake Shoe Roller)	4			
12	2573 4210 87 03	Return Spring (Brake Shoe)	2			
13	2573 4231 01 49	Spider Brake LH/RH (Common)	2			

TABLE 42.4

REAR WHEEL BRAKE (S-CAM) (AAL)

GROUP 42

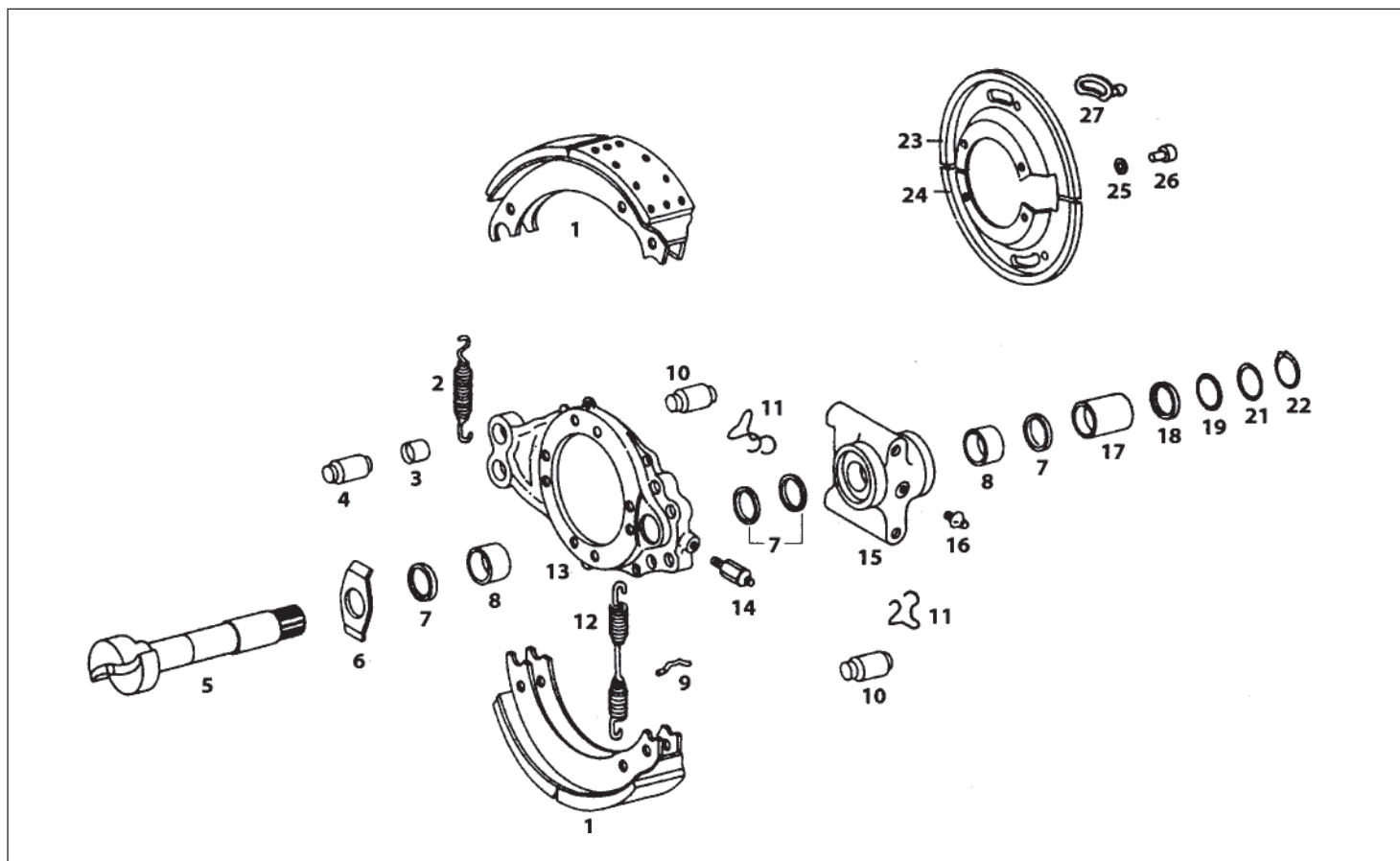


TABLE 42.4
REAR WHEEL BRAKE (S-CAM) (AAL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
14	2573 4210 99 01	Fitting Grease (Chamber Bracket)	2			
19	2618 4210 92 02	Washer Camshaft (Thick)	2			
20	2618 4210 92 03	Washer	2			
21	2618 4210 92 04	Washer (Hardened)	2			
18	2618 4210 43 01	Lock Ring (Camshaft)	2			
16	2573 4230 99 06	Fitting Grease (Spider)	2			
15	2573 4230 71 23	Plummer Block	2			
23	2573 4230 82 04	Dust Shield Top	2			
24	2573 4230 82 05	Dust Shield Bottom	2			
25	2573 4210 92 08	Washer	12			
27	2573 4210 68 02	Plug	2			
	2573 4210 74 01	Rivet	80			
		REPAIR KITS				
	2573 4231 01 51	Rear Brake Overhaul Kit (Minor) Consisitng of :	1			
		Brake Lining	8			
		Spring (Retaining)	4			
		Spring (Return)	2			
		Roller	4			

TABLE 42.4

REAR WHEEL BRAKE (S-CAM) (AAL)

GROUP 42

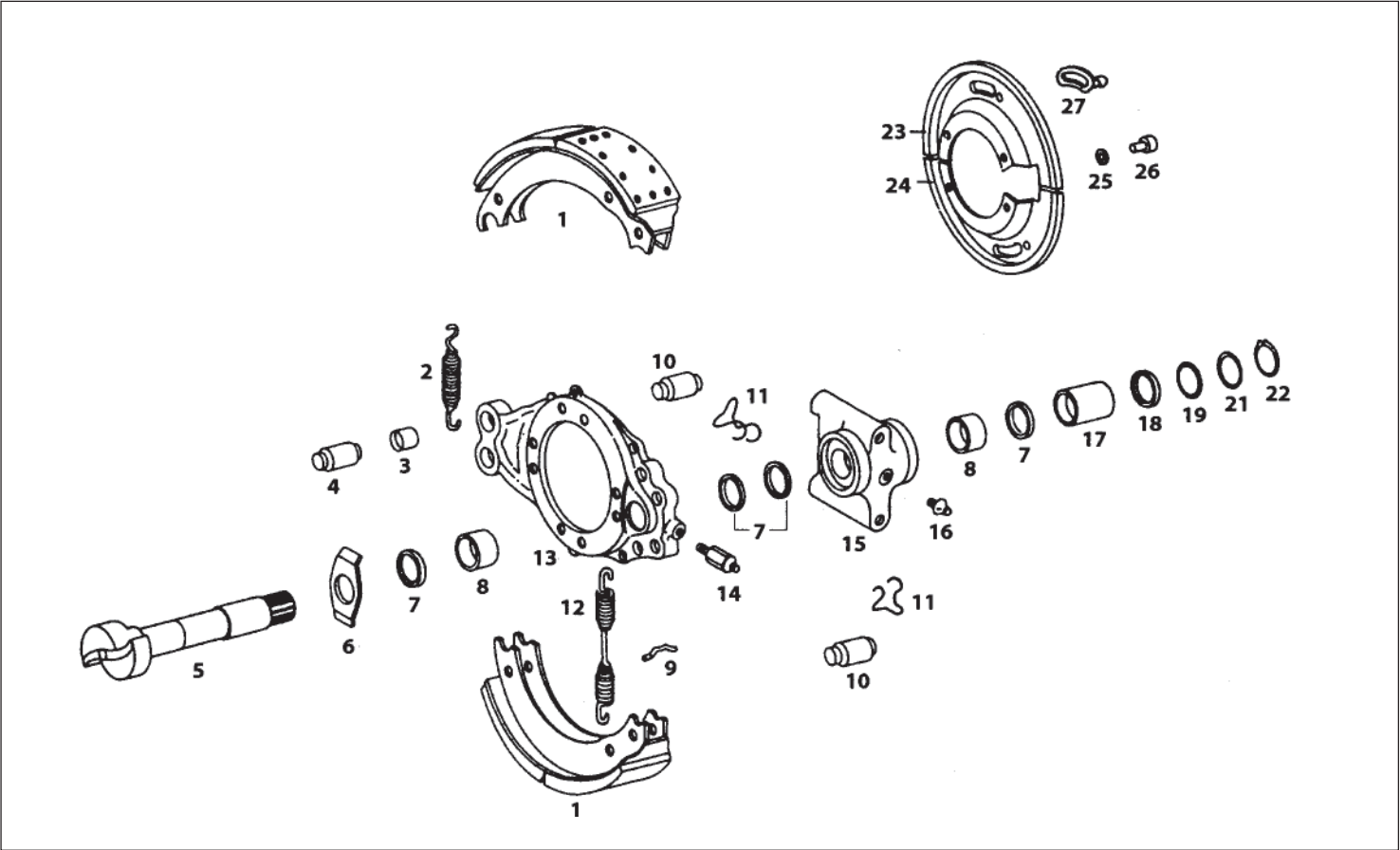


TABLE 42.4
REAR WHEEL BRAKE (S-CAM) (AAL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		Retainer	4			
		Rivet	80			
	2573 4210 01 48	Service Kit (Minor) Rear Consisting of :	1			
		Spring (Retaining)	4			
		Spring (Return)	2			
		Roller (Brake Shoe)	4			
		Retainer	4			
		Pin (Return Spring)	1			
	2573 4210 01 49	Brake Spring Kit (Rear) Consisting of :	1			
		Spring (Retaining)	4			
		Spring (Return)	2			
		Retainer	4			
	2573 4230 01 83	Service Kit Camshaft (Rear) Consisting of :	1			
		Bush	4			
		Seal	2			
		Lock Ring	2			

TABLE 42.5

FRONT BRAKE CHAMBER

GROUP 42

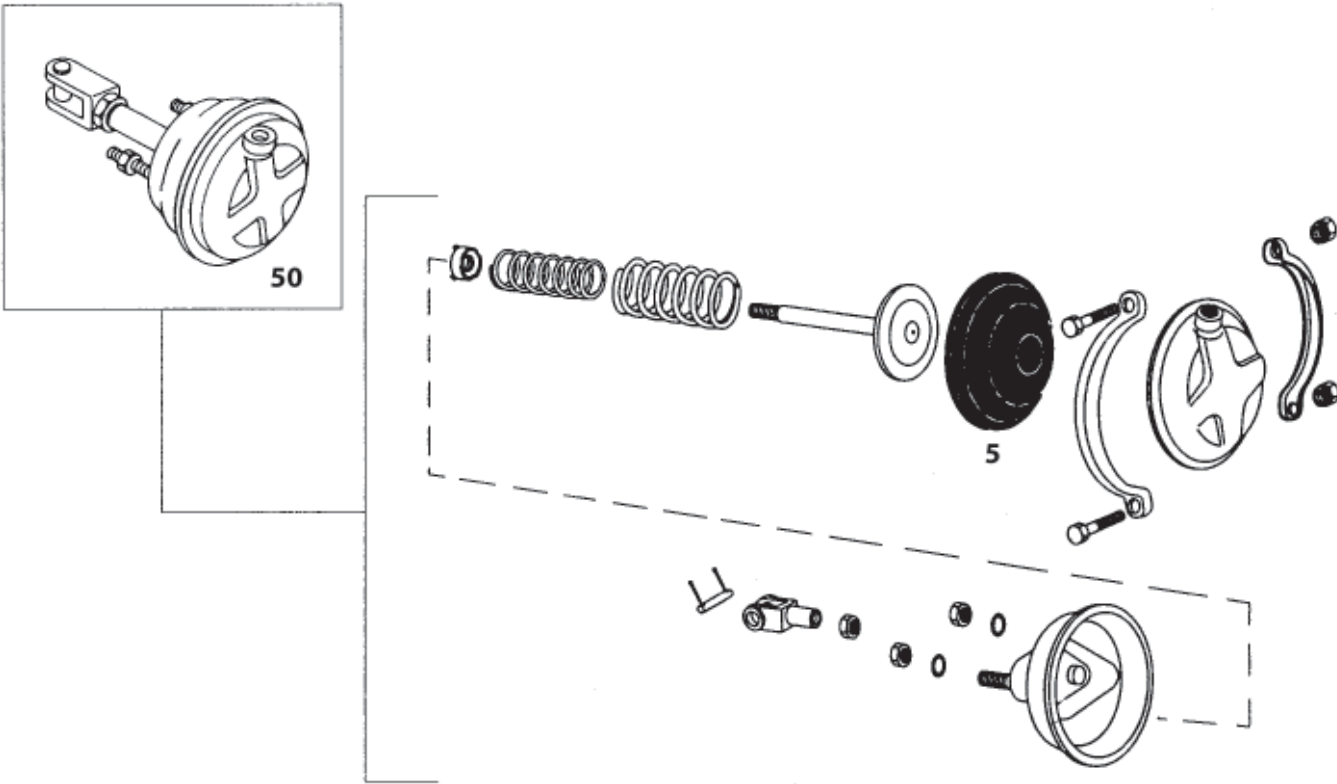


TABLE 42.5
FRONT BRAKE CHAMBER
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		FRONT BRAKE CHAMBER				
50	2632 4210 01 07	Assy. Front Brake Chamber LH	1			
50	2632 4210 01 08	Assy. Front Brake Chamber RH	1			
5	2573 4370 77 24	Diaphragm	1			

TABLE 42.6

REAR BRAKE ACTUATOR

GROUP 42

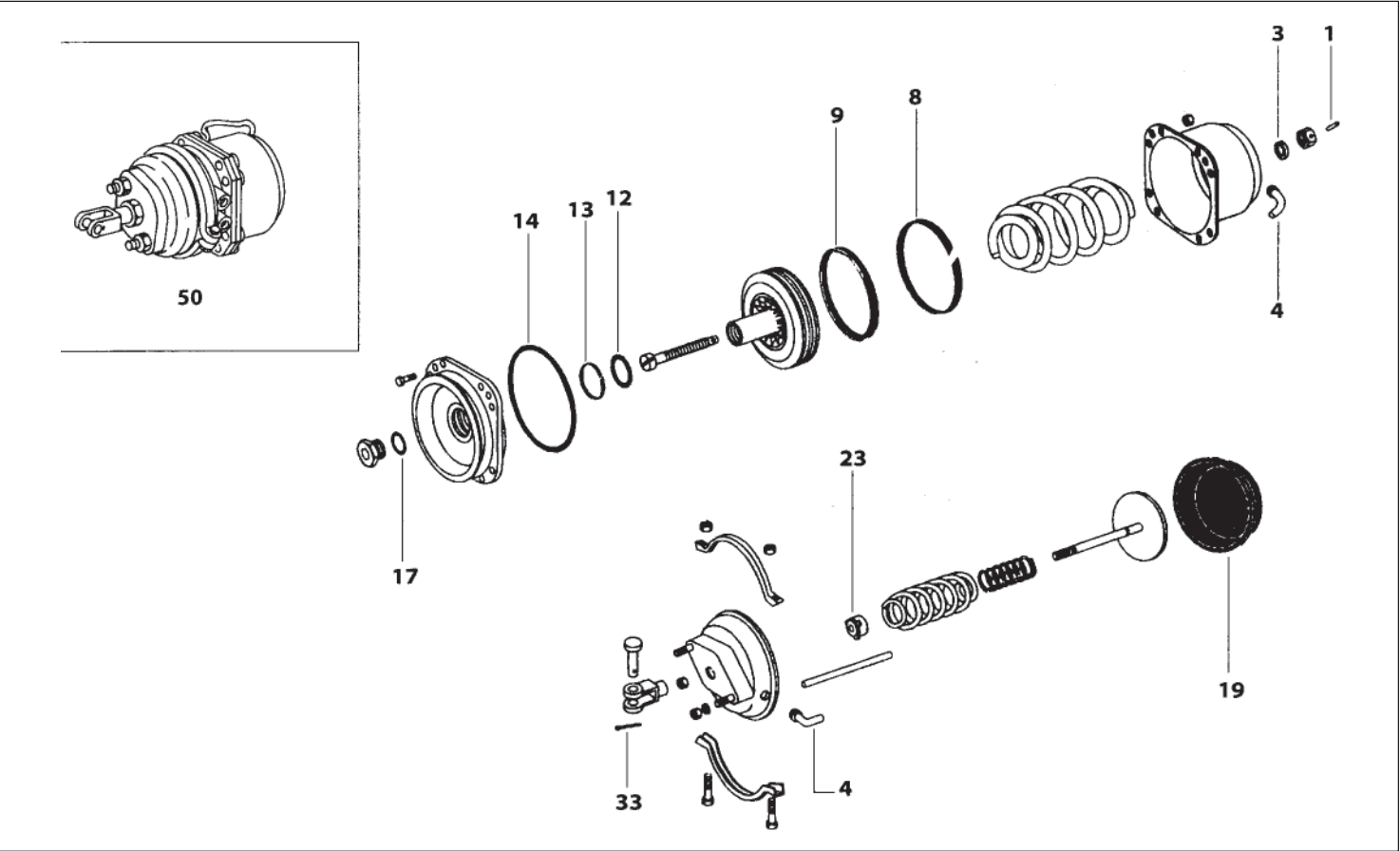


TABLE 42.6
REAR BRAKE ACTUATOR
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		REAR BRAKE ACTUATOR				
50	2632 4230 01 06	Assy. Rear Brake Actuator	2			
	2618 4230 01 32	Repair Kit for Rear Spring Brake Actuator Consisting of :	1			
1		Knurl Pin	1			
		Sealing Ring	1			
3		Sealing Washer	1			
4		Elbow	2			
8		Bearing	1			
9		Seal	1			
13		Bearing	1			
14		Sealing Ring	1			
17		'O' Ring	1			
19		Diaphragm	1			
23		Seal	1			
24		Tube	1			
33		Split Pin	1			
		Grease Sachet	4			

TABLE 42.7

SLACK ADJUSTER (FRONT AND REAR)

GROUP 42

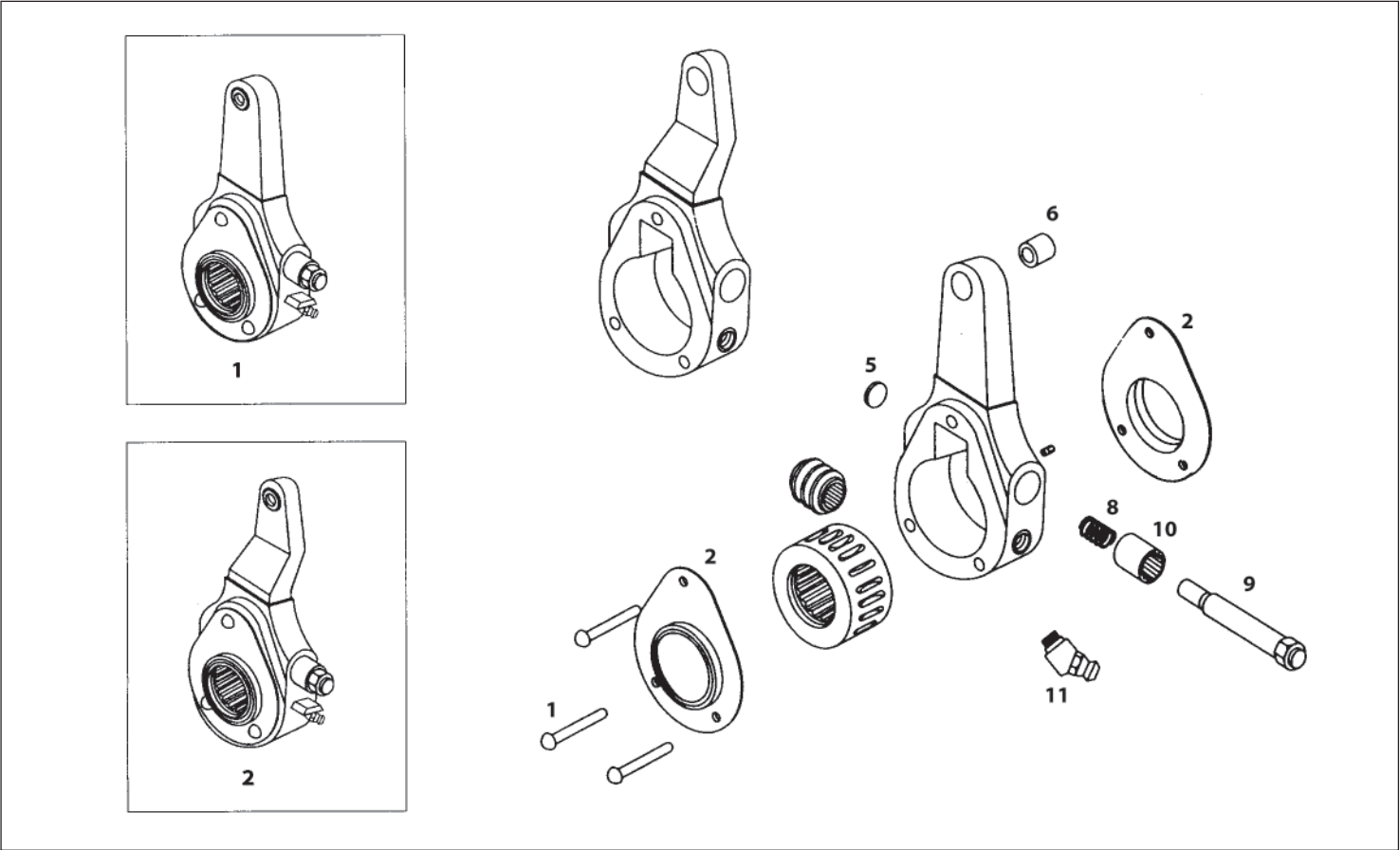


TABLE 42.7
SLACK ADJUSTER (FRONT AND REAR)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		SLACK ADJUSTER (FRONT AND REAR)				
1	2573 4210 01 60	Slack Adjuster (Front)	2			
2	2573 4230 01 92	Slack Adjuster LH (Rear)	1			
2	2573 4230 01 93	Slack Adjuster RH (Rear)	1			
	2641 4231 01 34	Repair Kit, Slack Adjuster (Front) Consisting of :	1			
1		Rivet	3			
2		Cover	2			
5		Welch Plug	1			
6		Bush	1			
8		Worm Shaft Lock Spring	1			
9		Worm Shaft	1			
10		Worm Shaft Lock	1			
11		Grease Nipple	1			
	2618 4210 01 45	Repair Kit, Slack Adjuster (Rear) Consisting of :	1			
1		Rivet	3			
2		Cover	2			
5		Welch Plug	1			
6		Bush	1			

TABLE 42.7

SLACK ADJUSTER (FRONT AND REAR)

GROUP 42

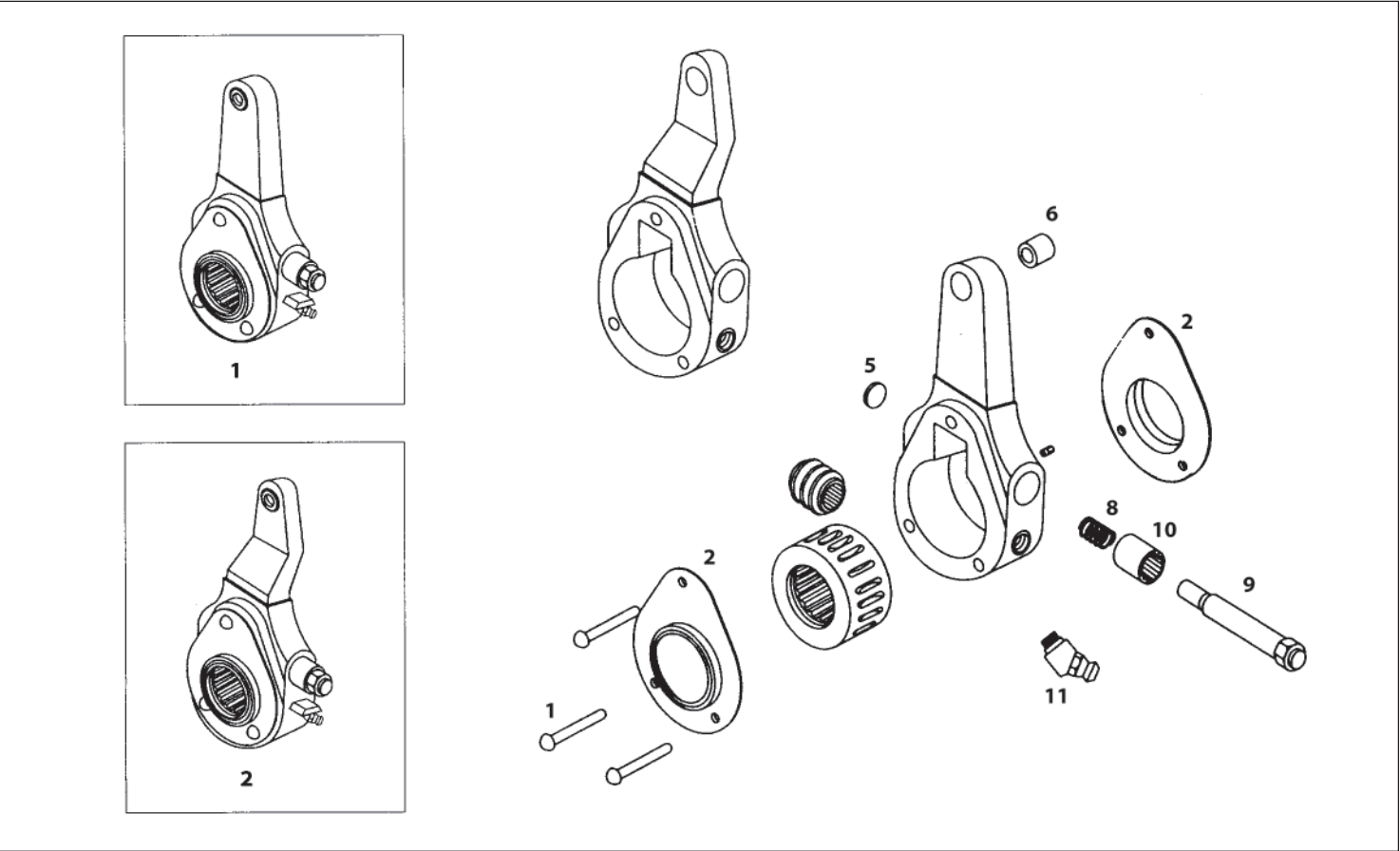


TABLE 42.7
SLACK ADJUSTER (FRONT AND REAR)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
8	2641 4210 01 68	Worm Shaft Lock Spring	1			
9		Worm Shaft	1			
10		Worm Shaft Lock	1			
11		Grease Nipple	1			
		Worm Shaft Repair Kit, Slack Adjuster (Rear) Consisting of :	1			
6		Bush	1			
8		Worm Shaft Lock Spring	1			
9		Worm Shaft	1			
10		Worm Shaft Lock	1			

TABLE 42.8

DUAL BRAKE VALVE

GROUP 42

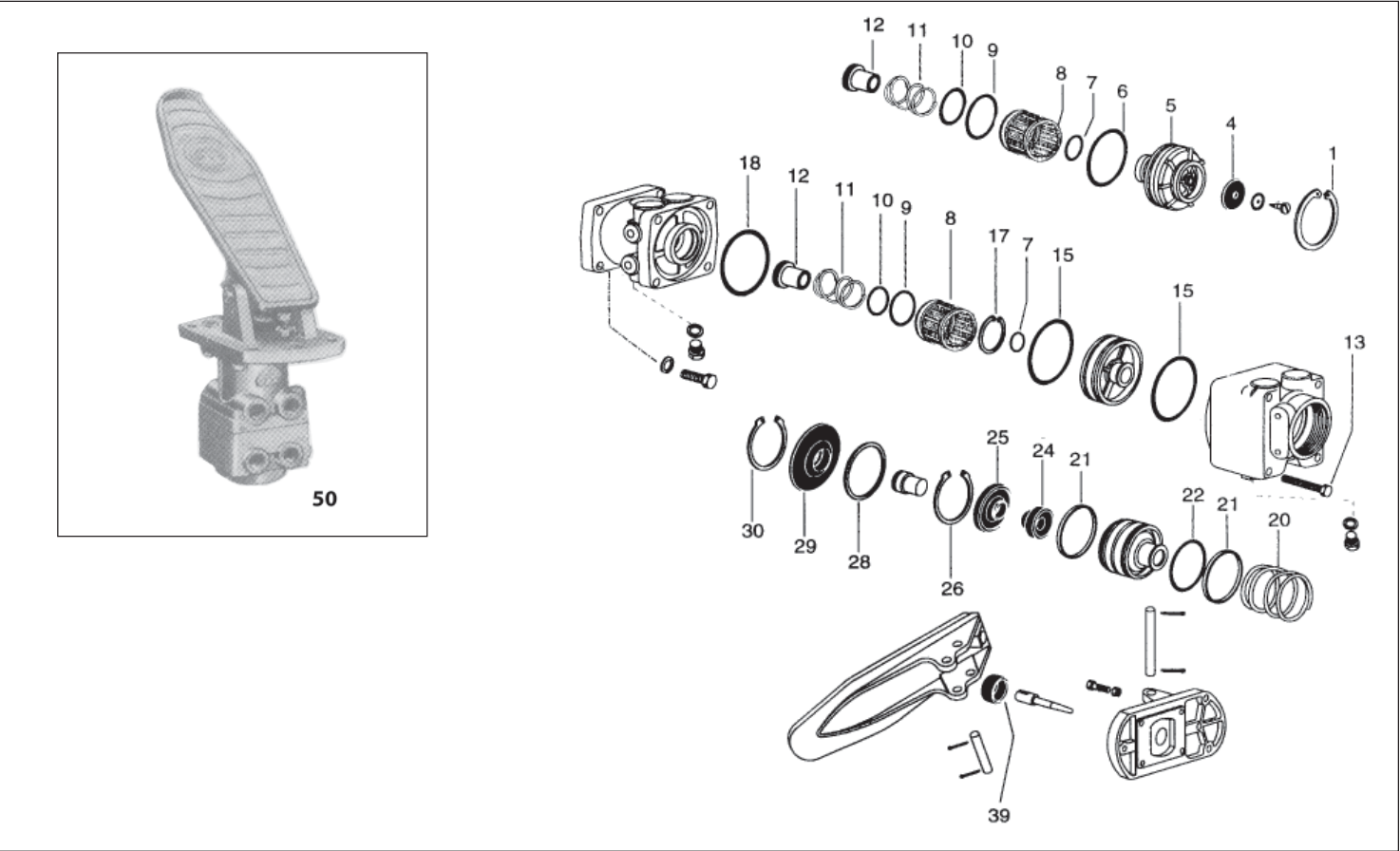


TABLE 42.8
DUAL BRAKE VALVE
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		DUAL BRAKE VALVE				
50	2641 4370 01 02	Dual Brake Valve w/o Integral Filter	1			
	2576 4373 01 34	Repair Kit for Dual Brake Valve w/o Integral Filter	1			
		Consisting of :				
1		Circlip	1			
4		Washer	1			
6		'O' Ring	1			
7		'O' Ring	2			
9		'O' Ring	2			
10		'O' Ring	2			
11		Spring	2			
12		Valve	2			
15		'O' Ring	2			
17		Internal Circlip	1			
18		'O' Ring	1			
21		Guide Ring	2			
22		'O' Ring	1			
24		Rubber Spring	1			

TABLE 42.8

DUAL BRAKE VALVE

GROUP 42

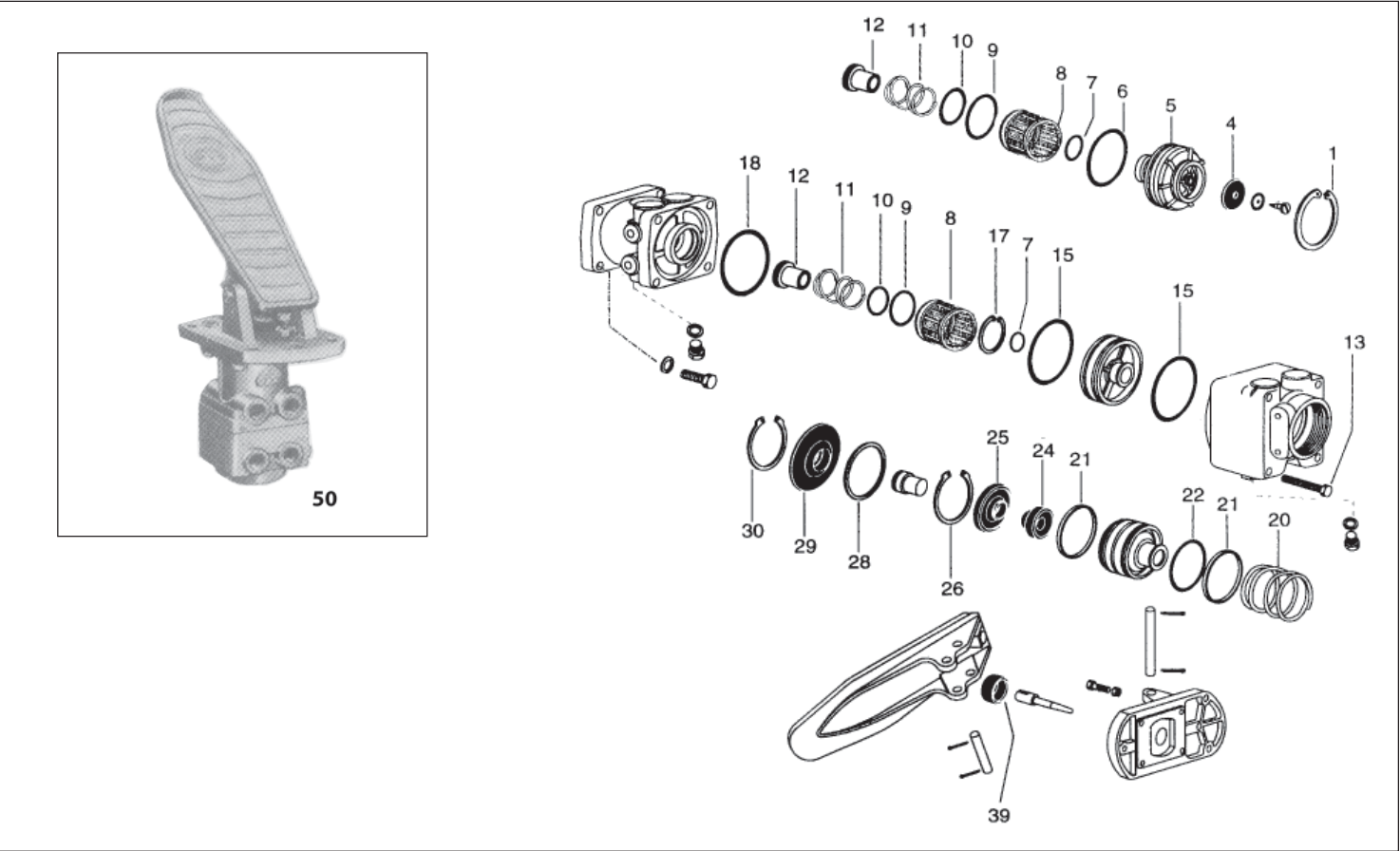


TABLE 42.8
DUAL BRAKE VALVE
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
25		Spring Seat	1			
26		Circlip	1			
29		Boot	1			
30		Circlip	1			
33		Split Pin	4			
39		Boot	1			
		Grease Sachet	2			

TABLE 42.9

GRADUATED HAND BRAKE VALVE

GROUP 42

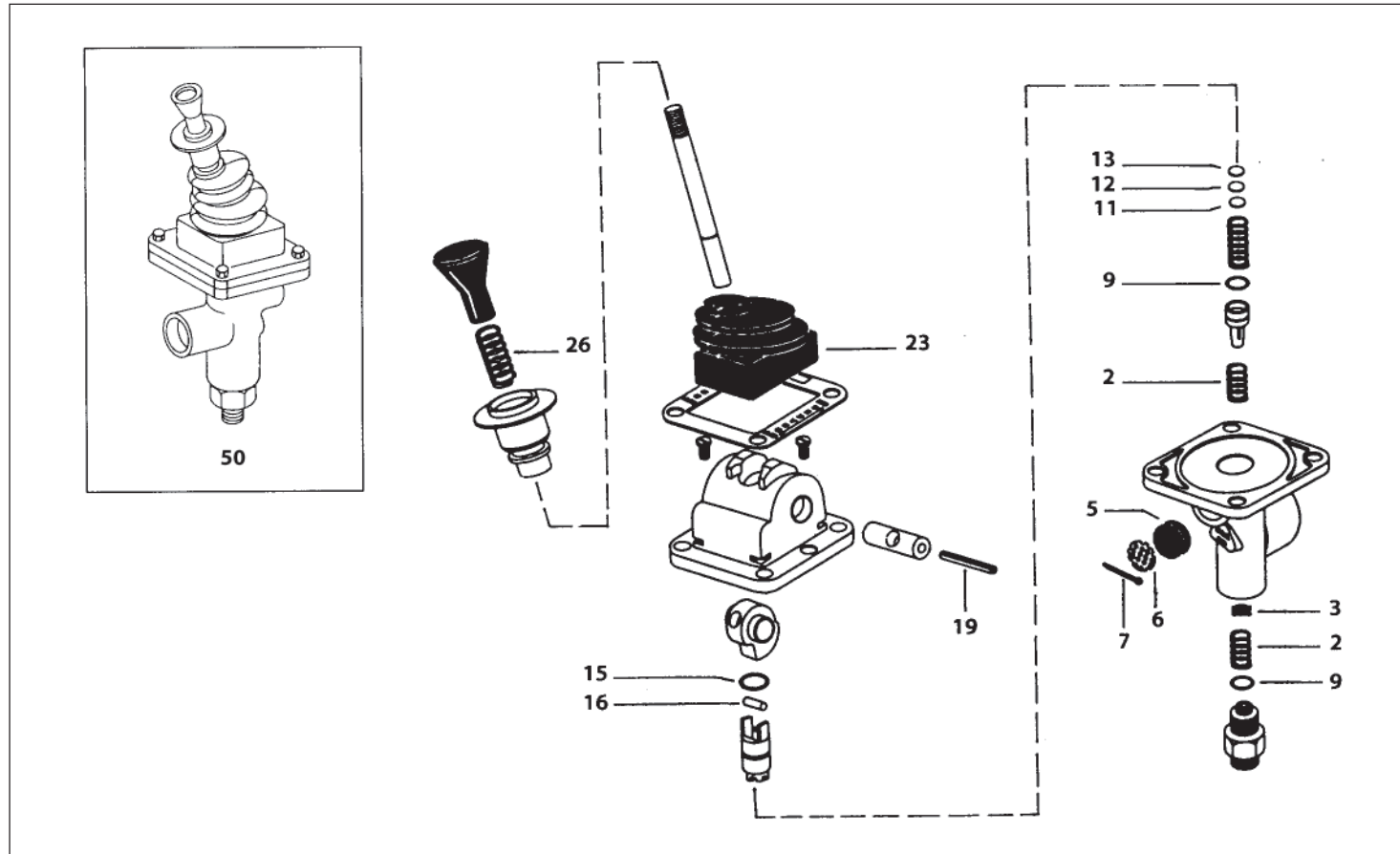


TABLE 42.9
GRADUATED HAND BRAKE VALVE
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		GRADUATED HAND BRAKE VALVE				
1	2573 4370 01 55	Graduated Hand Brake Valve	1			
	2078 4270 01 23	Assy.Bracket for Hand Brake Valve	1			
	2573 4242 00 01	Repair Kit Graduated Hand Brake Valve Consisting of :	1			
3		Valve	1			
23		Gaiter	1			
26		Spring	1			
16		Roller	1			
2		Spring	1			
9		Sealing Ring	1			
15		Sealing Ring	1			
7		Split Pin	1			
19		Tension Pin	1			
5		Filter	1			
6		Strainer Plate	1			
11		Shim	1			
12		Shim	1			
13		Shim	1			
		Grease Sachet	1			

TABLE 42.10

AIR TANK

GROUP 42

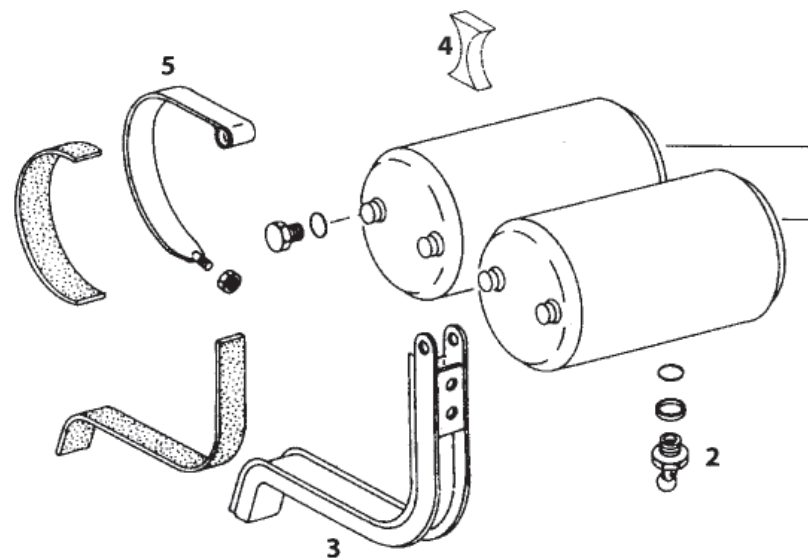


TABLE 42.10
AIR TANK
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		AIR TANK				
1	2632 4290 01 09	Assy. Air Tank	2			
	2576 4350 92 01	Thrust Ring	4			
	1705 050117 5	'O' Ring	4			
2	2576 4379 01 59	Water Drain Valve	2			
3	2632 4291 01 08	Assy. Support	2			
4	2576 4320 86 02	Spacer Block	2			
5	2632 4291 01 06	Assy. Strap (Metal)	2			

TABLE 42.11

QUICK RELEASE VALVE

GROUP 42

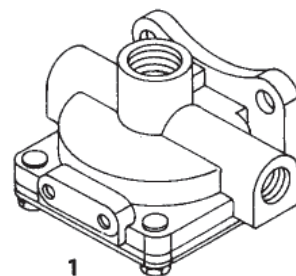


TABLE 42.11
QUICK RELEASE VALVE
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
1	2632 4291 01 65	QUICK RELEASE VALVE Quick Release Valve	1			
	2632 4290 01 01	Assy.Bracket for Quick Release Valve		1		
	2078 4290 33 10	Bracket for Quick Release Valve			1	
	2632 4291 01 89	Repair Kit, Quick Release Valve Consists of :	1			
		Diaphragm	1			
		Sealing Ring	1			

TABLE 42.12

DRYING AND DISTRIBUTION UNIT

GROUP 42

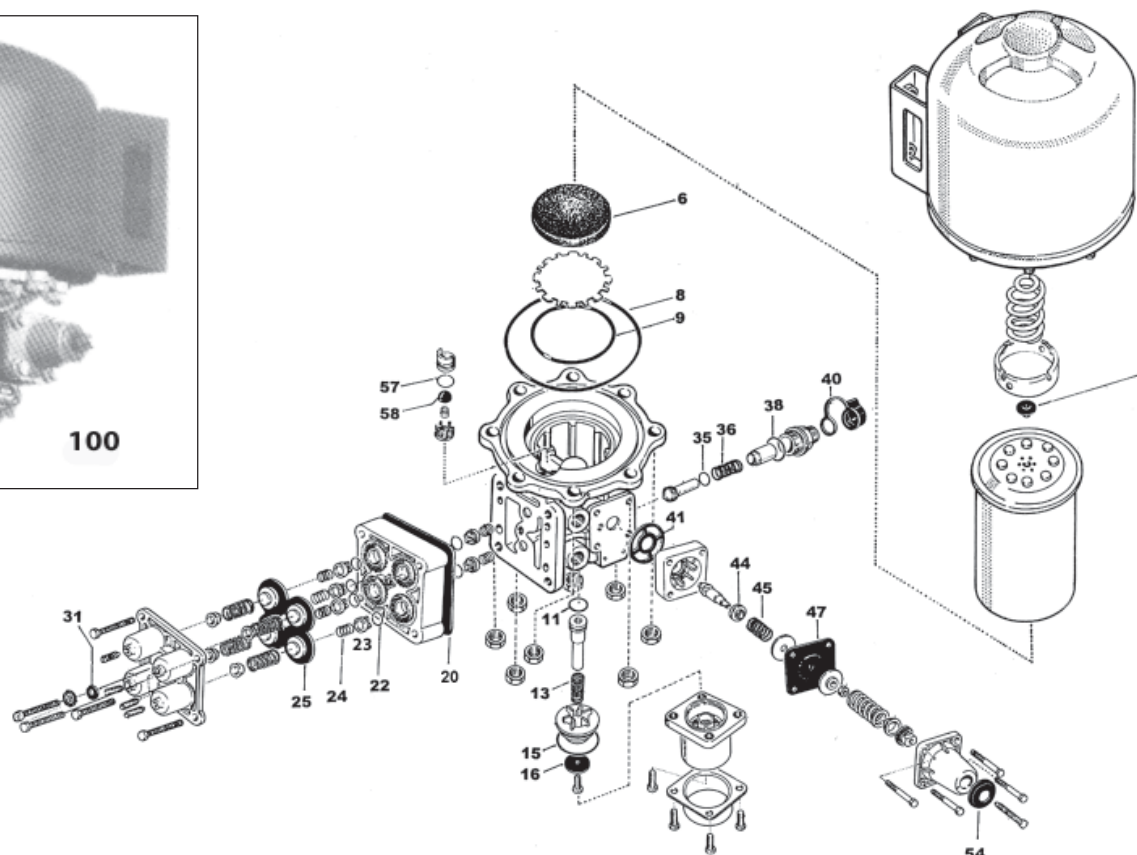
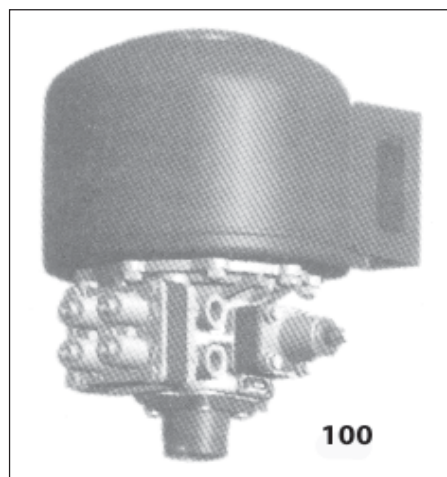


TABLE 42.12
DRYING AND DISTRIBUTION UNIT
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		DRYING AND DISTRIBUTION UNIT				
50	2782 4370 01 63	Drying and Distribution Unit	1			
5	2632 4370 01 17	Dessicant Cartridge	1			
	2641 4370 01 27	Repair Kit, Drying and Distribution Unit, Consisting of :	1			
4		Purge Valve	1			
6		Filter	1			
8		Sealing Ring	1			
9		Sealing Ring	1			
11		'O' Ring	1			
13		Spring	1			
15		'O' Ring	1			
16		Spherical Valve	1			
20		Gasket, QSPV	1			
22		'O' Ring	6			
23		Valve	6			
24		Spring, Sys. Prot. Valve	7			
25		Diaphragm, Sys. Prot. Valve	1			
31		Lip Seal	1			

TABLE 42.12

DRYING AND DISTRIBUTION UNIT

GROUP 42

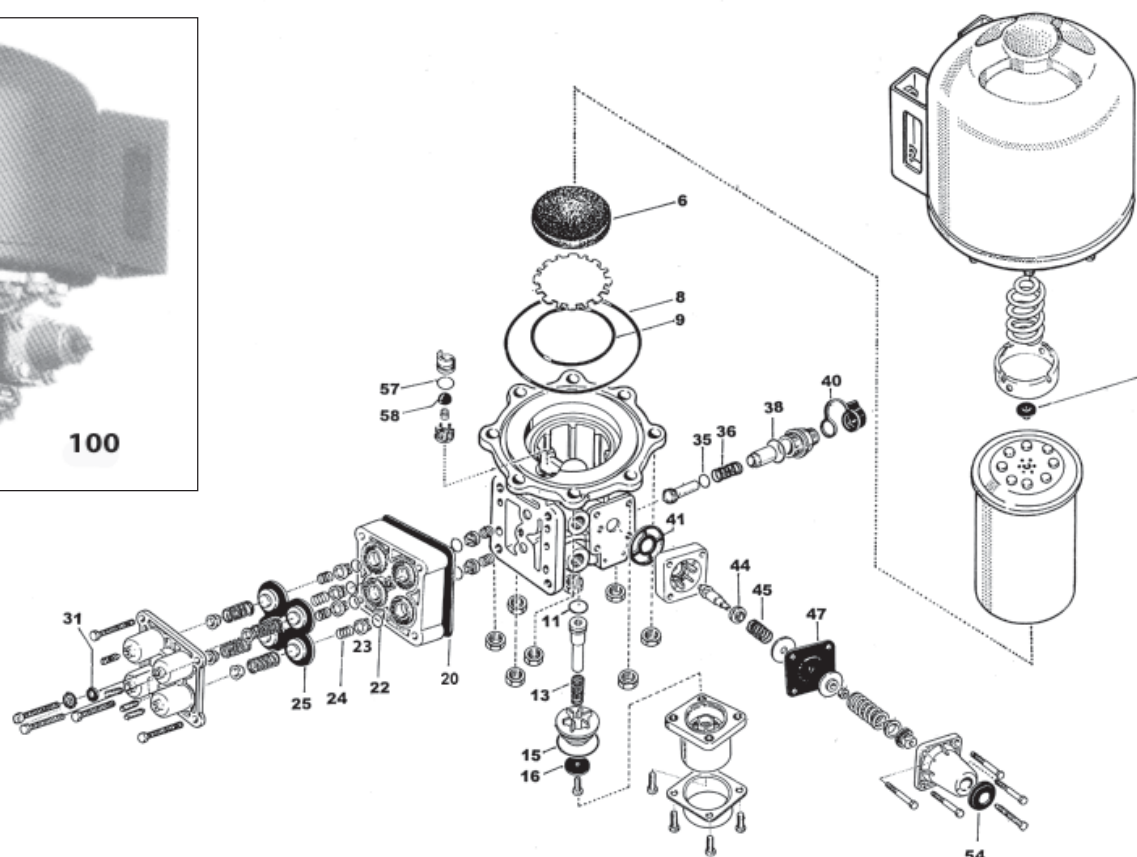
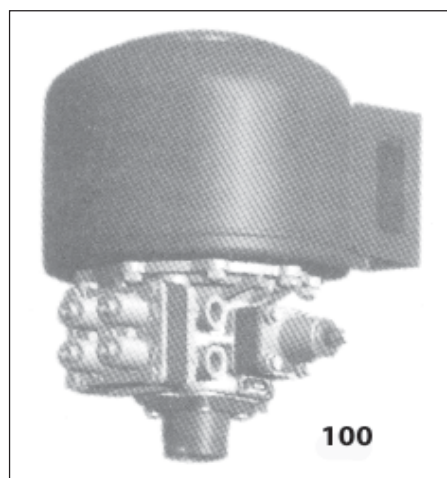


TABLE 42.12
DRYING AND DISTRIBUTION UNIT
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
35		'O' Ring	1			
36		Spring	1			
38		'O' Ring	1			
40		Cap	1			
41		Gasket, Unloader Valve	1			
44		Bonded Valve	1			
45		Spring, Unloader Valve	1			
47		Diaphragm, Unloader Valve	1			
54		Cap	1			
57		'O' Ring	1			
58		Spherical Valve	1			
		Grease Sachet	2			

TABLE 42.13
LOAD SENSING VALVE
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		LOAD SENSING VALVE				
	2783 4370 01 01	Automatic Load Sensing Valve			1	
	2754 4240 01 02	Assy.Bracket (Load Sensing Valve)			1	

TABLE 42.14
BRAKE LINES
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		BRAKE LINES				
	2187 4390 01 03	Assy. Nylon Pipe Set Complete		1		Optional
	2187 4390 01 06	Assy. Nylon Pipe Set Complete		1		Optional
	2187 4390 01 09	Assy. Tube with Crimped R/Hose (From Air Duct to Air Compressor)	1			
	2618 4290 01 70	Assy. 3/8 Inch Hose With Bulk Hd.St.Body (From DTV Port 22 to T Connector)	1			
	2078 5420 01 04	Assy. Nylon Tube For Pr. Gauge	2			
	2064 4295 01 01	3/8 Inch Hose Assy(From DTV Port 21 to Quick Release Valve)	1			
	2064 4295 01 01	3/8 Inch Hose Assy(From Hand Br Valve to Rear Br Chamber)	1			
	2096 4290 01 04	Assy. Tube (15 O.D. X 910 Lg.)-From Air Comp.to DDU Port 1	1			
	2067 4290 01 54	Assy. Rubber Hose (From Air.Comp.to DDU Port 1)	1			
	2177 4390 01 01	Assy. Nylon Pipe Set Complete (for Jsr Vehicle)			1	
	2078 4310 01 33	Assy. Tube (DDU Port 24 to Pneumatic Shift Cylinder)			1	

TABLE 44.1

HYDRAULIC PIPE LINES (SINGLE TIPPER CYLINDER)

GROUP 44

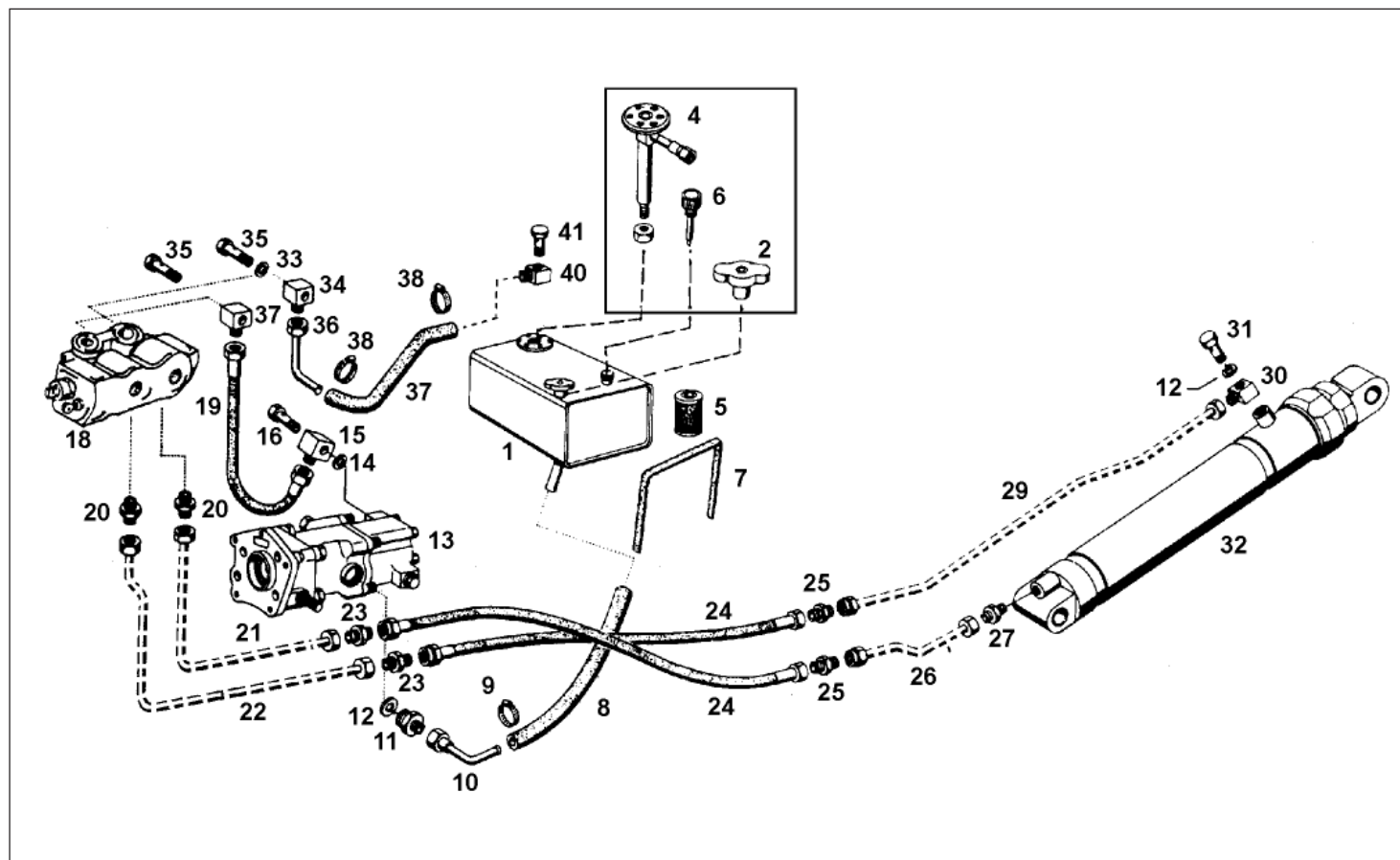


TABLE 44.1 **HYDRAULIC PIPE LINES (SINGLE TIPPER CYLINDER)** **GROUP 44**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		HYDRAULIC PIPE LINES (SINGLE TIPPER CYLINDER)				
1	2563 4440 01 10	Assy.Tank (Hydraulic)			1	
2	000 500 00 06 J	Assy.Filler Cap			1	
4	2510 5120 01 05	Bypass Valve Assy			1	
5	2563 4440 01 01	Filter Cartridge			1	
6	2563 4442 01 02	Dipstick Assy			1	
7	2563 4440 77 01	Rubber Packing(Mtg of Hyd Tank to Sub Frame)			2	
8	2560 4410 58 03	Hose SAE 100(Hyd.Tank to APP)			1	
9	1428 050050 1	Hose Clamp 50			2	
10	2563 4410 01 32	Swivel Elbow			1	
11	2563 4410 68 02	Adapter			1	
12	1622 051052 6	Sealing Washer 33x39 Al			1	
	2510 5230 01 42	Axial Piston Pump with Shift Cylinder			1	
13	2510 5230 01 41	Assy. Axial Piston Pump w/o Shift Cylinder			1	
	2594 4520 01 02	Assy.Shift Cylinder			1	
14	1622 071034 7	Sealing Washer 22X27			4	
15	1656 050180 7	Banjo Body 18			2	
16	1653 090220 3	Banjo M 22X15			2	

TABLE 44.1

HYDRAULIC PIPE LINES (SINGLE TIPPER CYLINDER)

GROUP 44

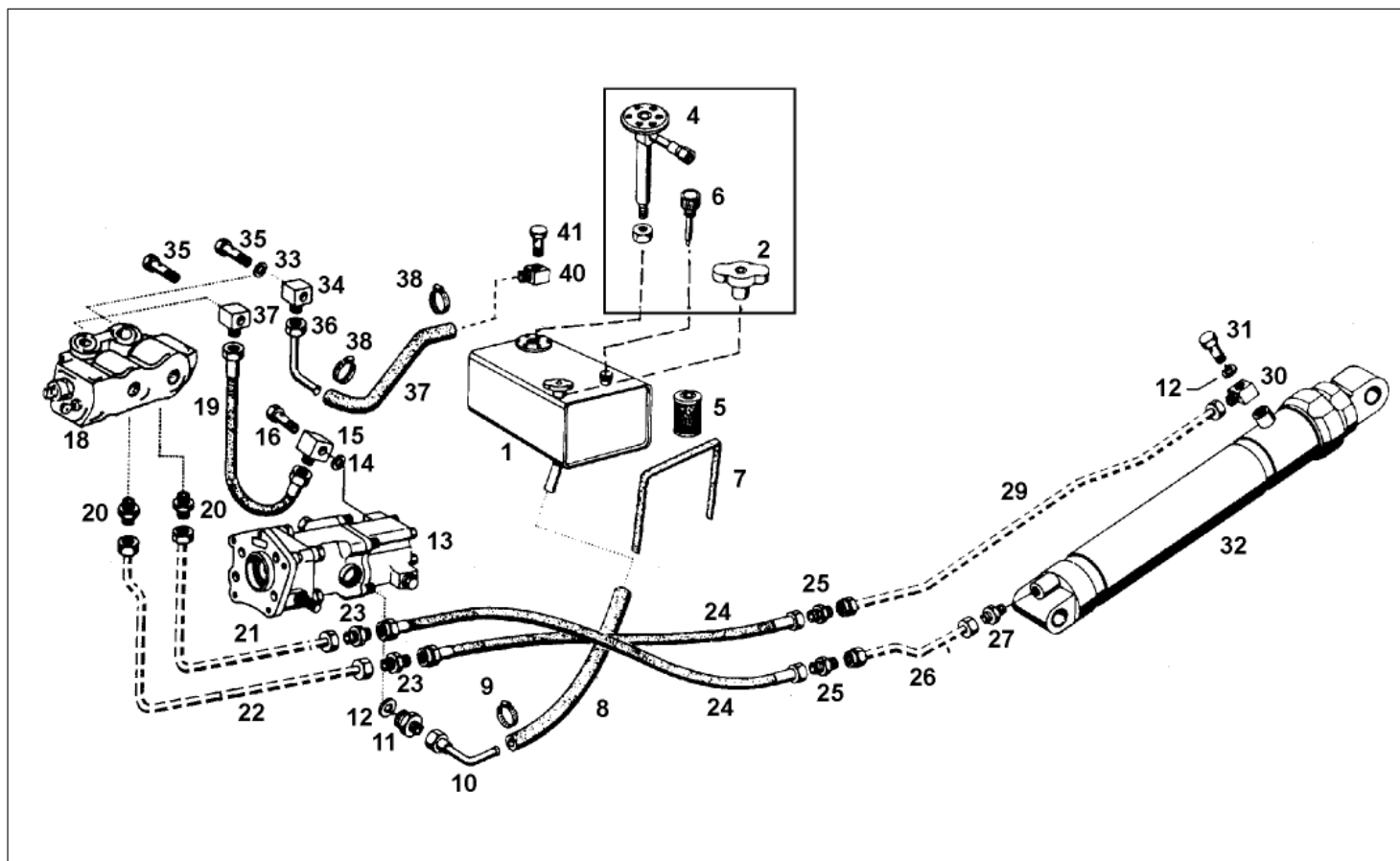


TABLE 44.1
HYDRAULIC PIPE LINES (SINGLE TIPPER CYLINDER)
GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
18	2510 5130 01 31	Assy.Manual Control Valve			1	
19	2030 4410 01 17	Hose Assy.(APP to Manual Control Valve)			1	
20	1644 050180 3	Coupling Body L 18 M			2	
23	1642 080180 1	Coupling Body L 18			1	
24	2030 4410 01 17	Hose Assy.(APP to Manual Control Valve)			2	
25	1642 080180 1	Coupling Body L 18			1	
28	1622 071034 7	Sealing Washer 22X27			2	
30	1656 050180 7	Banjo Body 18			1	
31	1653 090220 3	Banjo M 22X15			1	
32	2510 5330 01 02	Telescopic Cylinder			1	
33	1622 071034 7	Sealing Washer 22X27			2	
34	1656 050180 7	Banjo Body 18			1	
35	1653 090220 3	Banjo M 22X15			1	
37	2560 4410 58 03	Hose Assy.(Manual Control Valve to Hyd.Tank)			1	
38	1428 050045 4	Hose Clip			2	

TABLE 44.2

HYDRAULIC PIPE LINES (TWIN TIPPER CYLINDER)

GROUP 44

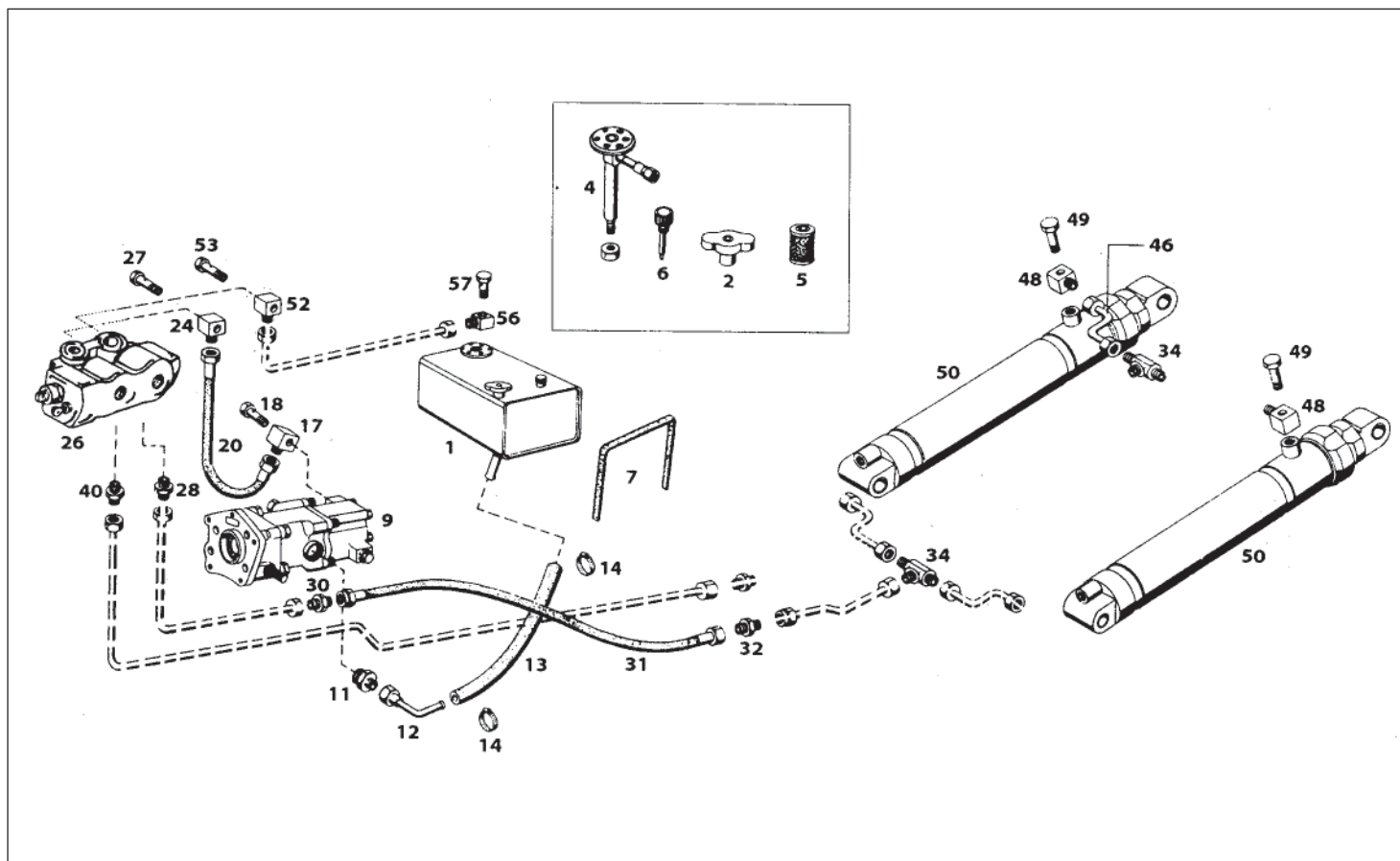


TABLE 44.2 **HYDRAULIC PIPE LINES (TWIN TIPPER CYLINDER)** **GROUP 44**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		HYDRAULIC PIPE LINES (TWIN TIPPER CYLINDER)				
1	2567 4440 01 01	Hydraulic Tank Assy.			1	
2	000 500 00 06 J	Assy.Filler Cap			1	
4	2510 5120 01 05	By Pass Valve Assy.			1	
5	2563 4440 01 01	Filter Cartridge			1	
6	2563 4442 01 02	Dipstick Assy.			1	
7	2563 4440 77 01	Rubber Packing (Hyd.Tank Mounting)			2	
	2510 5230 01 42	Axial Piston Pump with Shift Cylinder			1	
9	2510 5230 01 41	Assy. Axial Piston Pump w/o Shift Cylinder			1	
	2594 4520 01 02	Assy.Shift Cylinder			1	
11	2563 4410 68 02	Adapter			1	
12	2563 4410 01 32	Swivel Elbow			1	
13	2560 4410 58 03	Hose SAE 100(Hyd.Tank to APP)			1	
14	1428 050045 4	Hose Clip 45A			4	
17	1656 050180 7	Banjo Body 18			8	
18	1653 090220 3	Banjo M22x1.5			8	
	1642 080180 1	Socket L18			1	
20	2030 4410 01 17	Hose Assy.			3	

TABLE 44.2

HYDRAULIC PIPE LINES (TWIN TIPPER CYLINDER)

GROUP 44

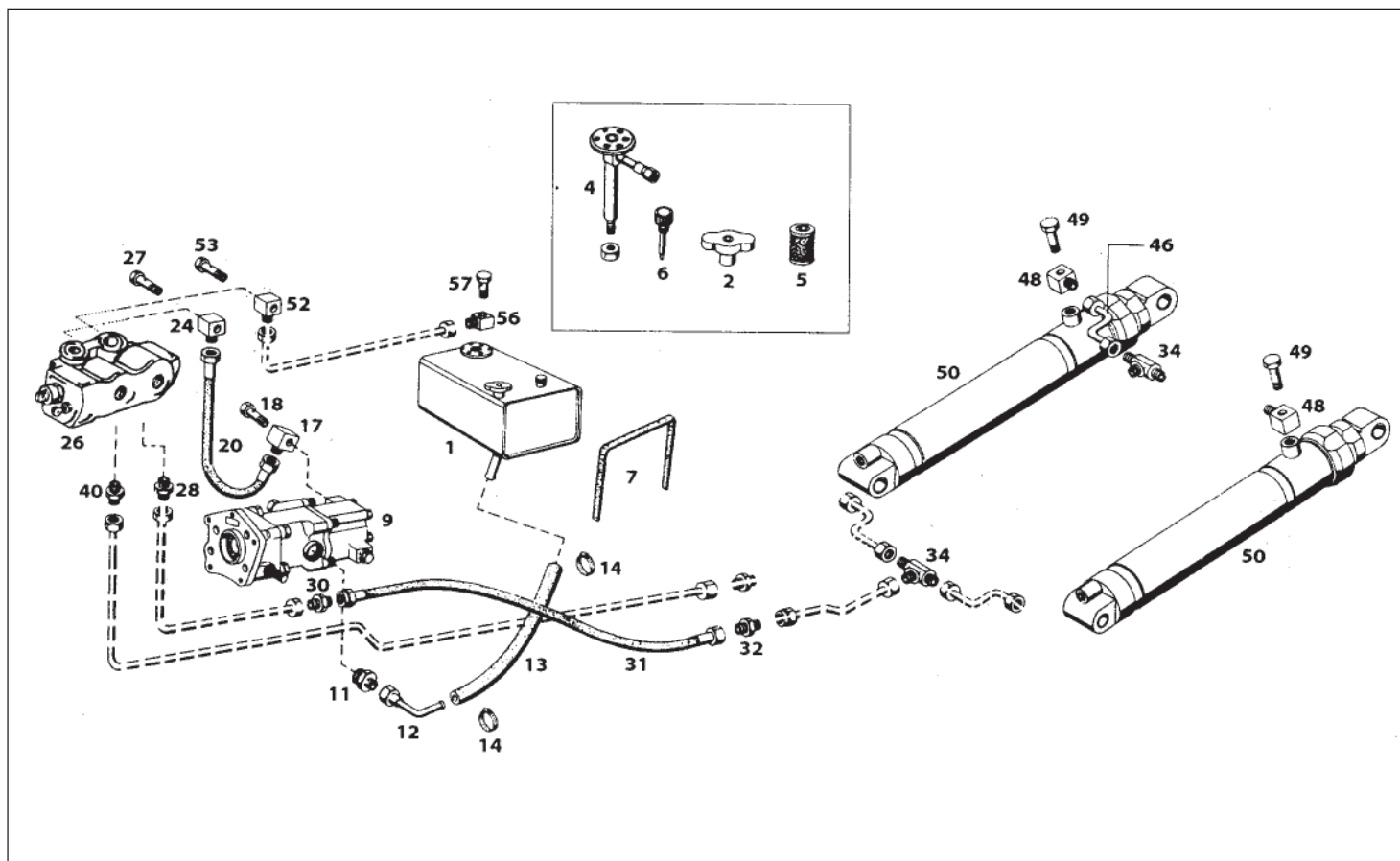


TABLE 44.2
HYDRAULIC PIPE LINES (TWIN TIPPER CYLINDER)
GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	1644 050180 3	Coupling Body L18 M			2	
	1622 071034 7	Sealing Washer A 22x27 Cu			1	
24	1656 050180 7	Banjo Body 18			5	
26	2510 5130 01 31	Assy. Manual Control Valve			1	
27	1653 090220 3	Banjo M22x1.5			2	
	1622 071034 7	Sealing Washer A22x27 Cu			1	
28	1644 050180 3	Coupling Body L18M			1	
	1642 200180 1	Bulk HD. ST. Body L18			2	
31	2030 4410 01 17	Assy. Hose (3/4"HP)			2	
32	1642 080180 1	Coupling Body L18,			2	
34	1664 140180 7	T. Connector			2	
37	1656 050180 7	Banjo Body 18			2	
48	1656 050180 7	Banjo Body 18			2	
49	1653 090220 3	Banjo Bolt M 22x1.5			2	
50	2510 5330 01 02	Telescopic Cylinder			2	
52	1656 050180 7	Banjo Body 18			1	
53	1653 090220 3	Banjo M 22x1.5			1	
56	1656 050180 7	Banjo Body 18			1	

TABLE 44.2

HYDRAULIC PIPE LINES (TWIN TIPPER CYLINDER)

GROUP 44

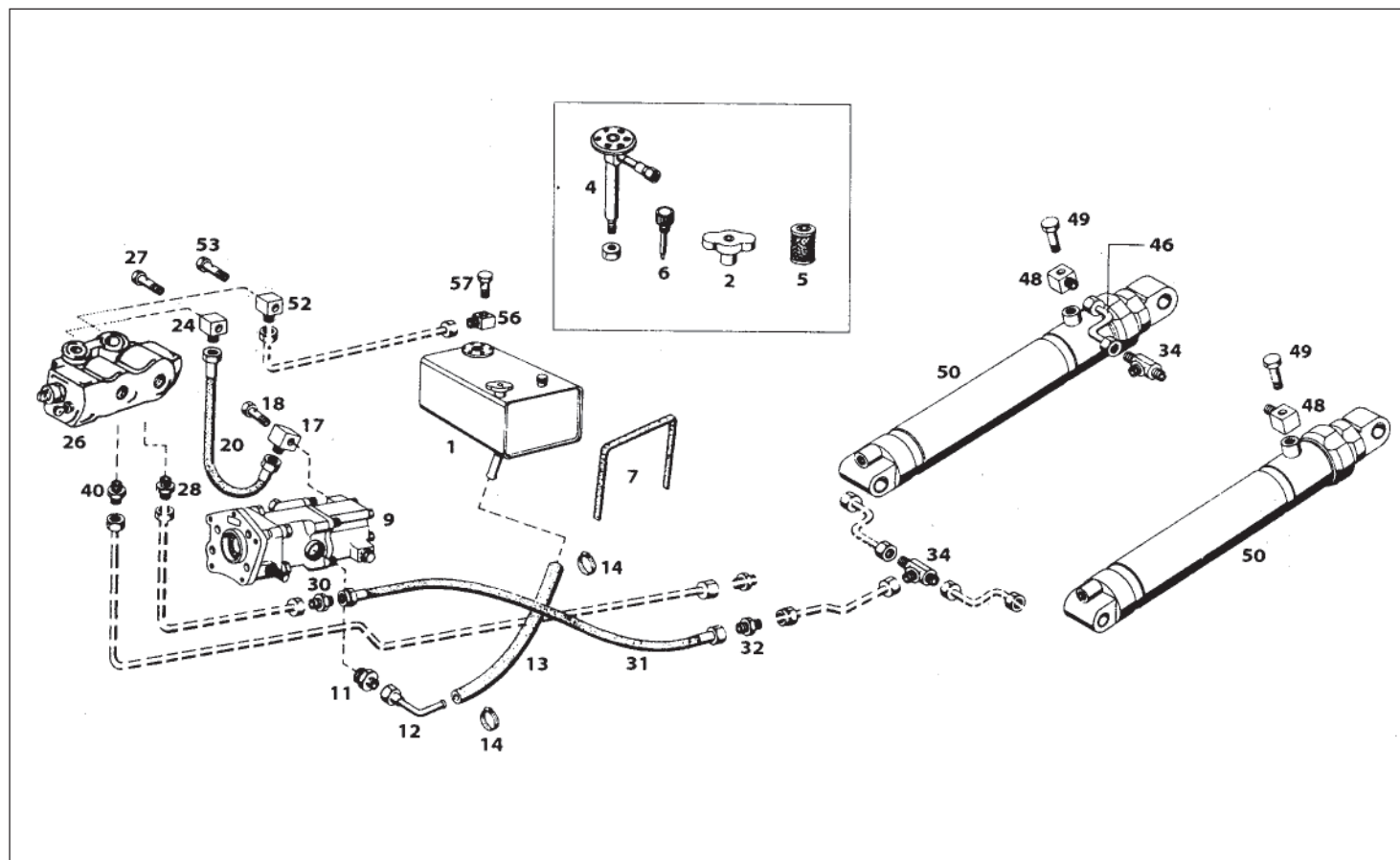


TABLE 44.2
HYDRAULIC PIPE LINES (TWIN TIPPER CYLINDER)
GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
57	1653 090220 3	Banjo Bolt M 22x1.5			1	
	1608 100220 1	Sealing Plug AM 22x1.5			1	

TABLE 44.3

MANUAL CONTROL VALVE

GROUP 44

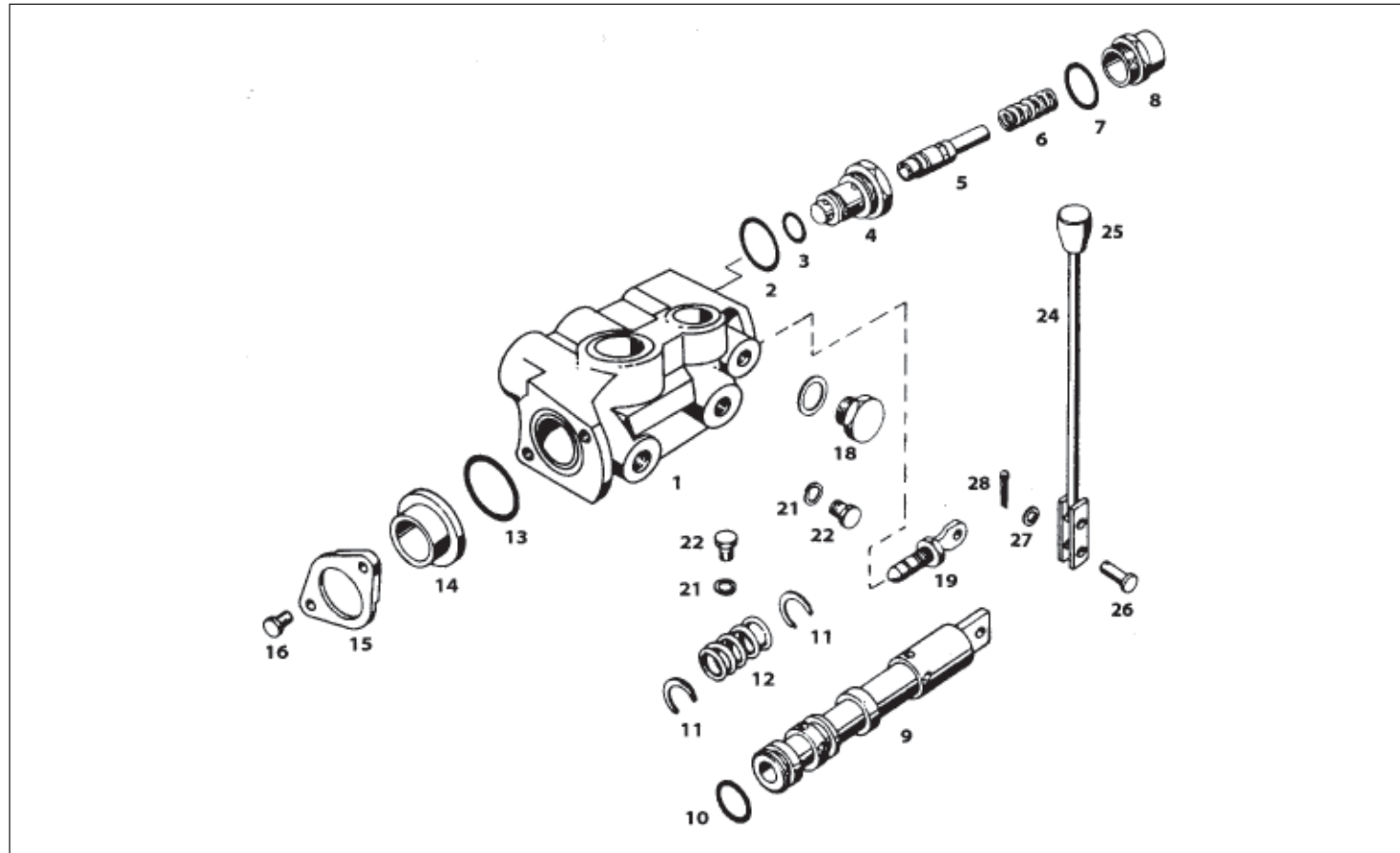


TABLE 44.3
MANUAL CONTROL VALVE
GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		MANUAL CONTROL VALVE				
	2510 5130 01 31	Manual Control Valve			1	
1	2510 5131 37 02	Valve Body			1	
2	1705 050213 9	O' Ring 23.39X3.53			1	
3	1705 050119 1	O' Ring 23.47X2.62			1	
	1705 050016 1	O' Ring 15.60X1.78			1	
	2510 5132 77 01	Back - up Ring			1	
	2510 5134 77 01	Teflon Ring			1	
4	2510 5134 01 06	Relief Valve Assy.			1	
5	2510 5134 90 05	Spool			1	
6	2510 5134 87 04	Spring			1	
	2510 5134 83 07	Shim			ar	For Selection
	2510 5134 83 06	Shim			ar	For Selection
	2510 5134 83 08	Shim			ar	For Selection
7	1705 050116 7	O' Ring 18.72X2.62			1	
8	2510 5134 72 03	Valve Cap			1	
9	2510 5132 01 04	Spool Assy.			1	
10	1705 050209 1	O' Ring 17.04X3.53			1	

TABLE 44.3

MANUAL CONTROL VALVE

GROUP 44

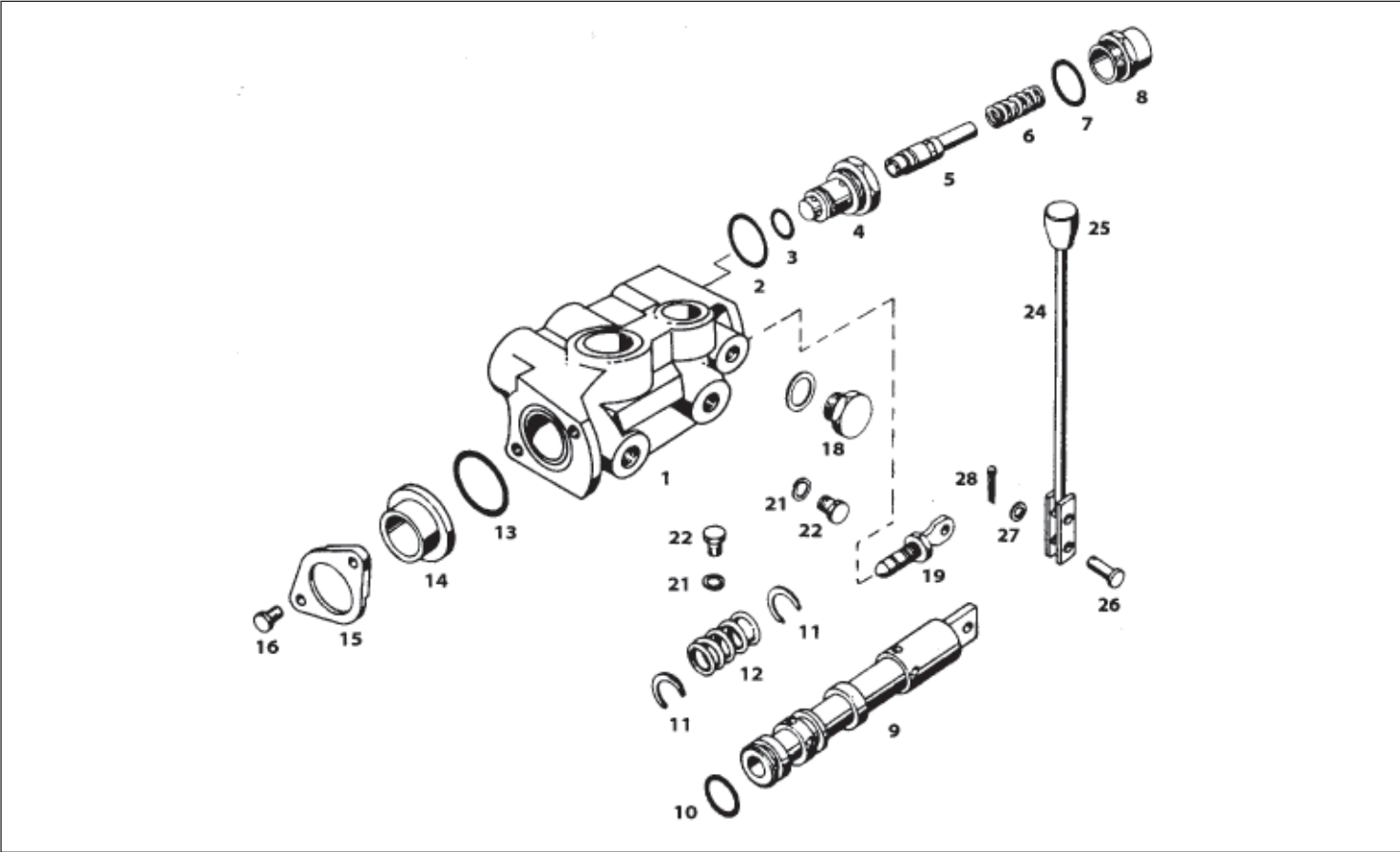


TABLE 44.3 **MANUAL CONTROL VALVE** **GROUP 44**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
11	2510 5132 92 03	'C' Washer			2	
12	2510 5132 87 02	Centering Spring			1	
13	1705 050127 2	O' Ring 36.17X2.62			1	
14	2510 5133 47 04	End Cover			1	
15	2510 5133 47 05	Cover			1	
16	1132 390820 8	Screw M 8x20			2	
18	1608 100140 9	Sealing Plug AM 14x1.5			1	
	1205 159802 2	Hex. Nut M 8			1	
19	2510 5131 32 01	Pivot			1	
21	1252 069802 5	Spring Washer B 8			4	
22	1132 399617 4	Screw M 8x14			4	
	2510 5131 82 01	Foot			1	
24	2563 4422 01 11	Assy. Operating Lever			1	
25	1791 520320 5	Knob 32			1	
26	1318 159901 9	Clevis Pin 8F8x24x21			1	
27	1246 050084 1	Bright Washer 8.4			2	
28	1315 060610 6	Split Pin 2x10			1	

TABLE 44.3

MANUAL CONTROL VALVE

GROUP 44

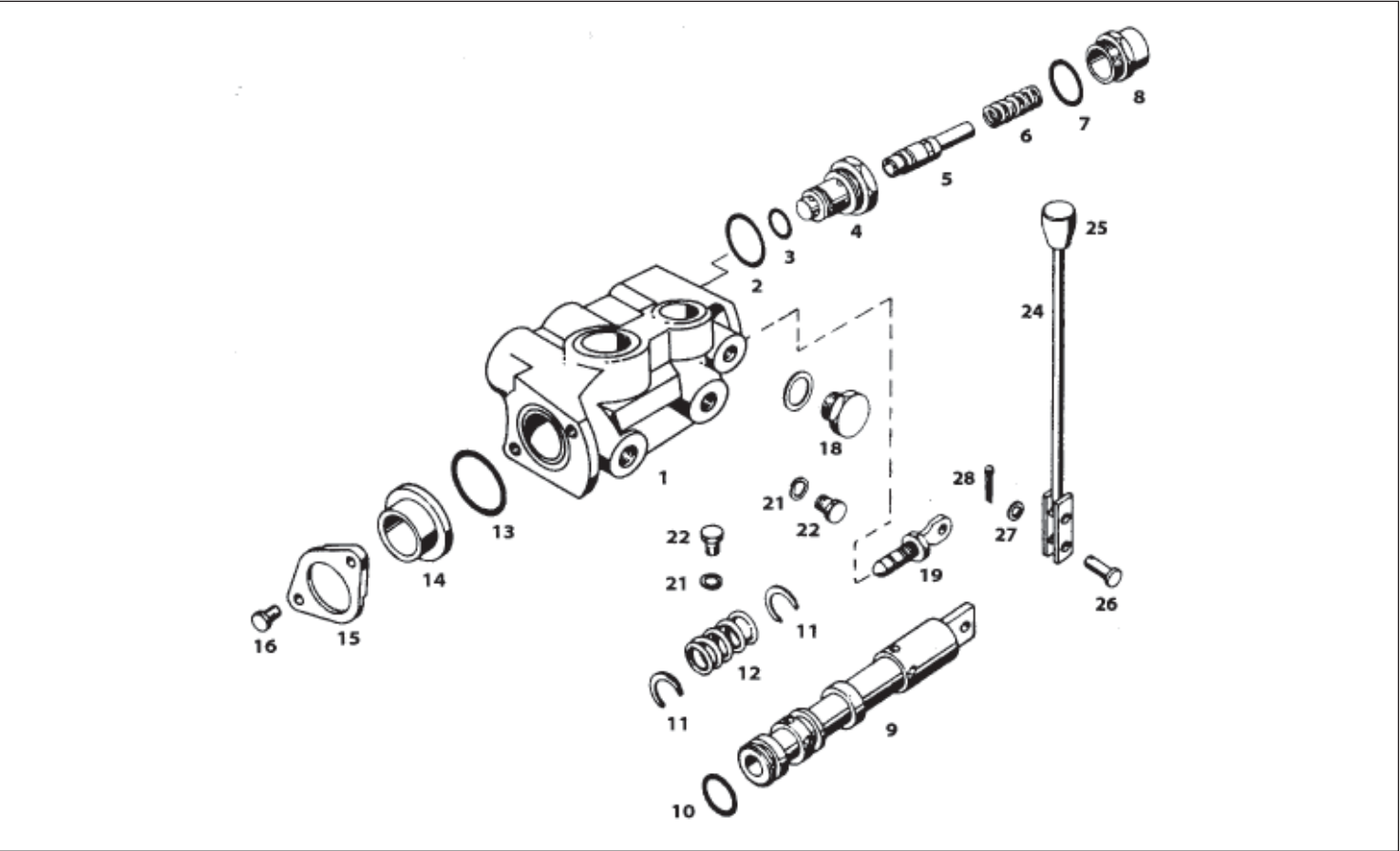


TABLE 44.3
MANUAL CONTROL VALVE
GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	2510 5130 01 12	Repair Kit for Manual Control Valve Consisting of :			1	
2		'O' Ring 213			1	
10		'O' Ring 209			1	
7		'O' Ring 116			1	
3		'O' Ring 119			1	
13		'O' Ring 127			1	
7		'O' Ring			1	
		Back - up Ring			1	

TABLE 44.4

AXIAL PISTON PUMP (MK II)

GROUP 44

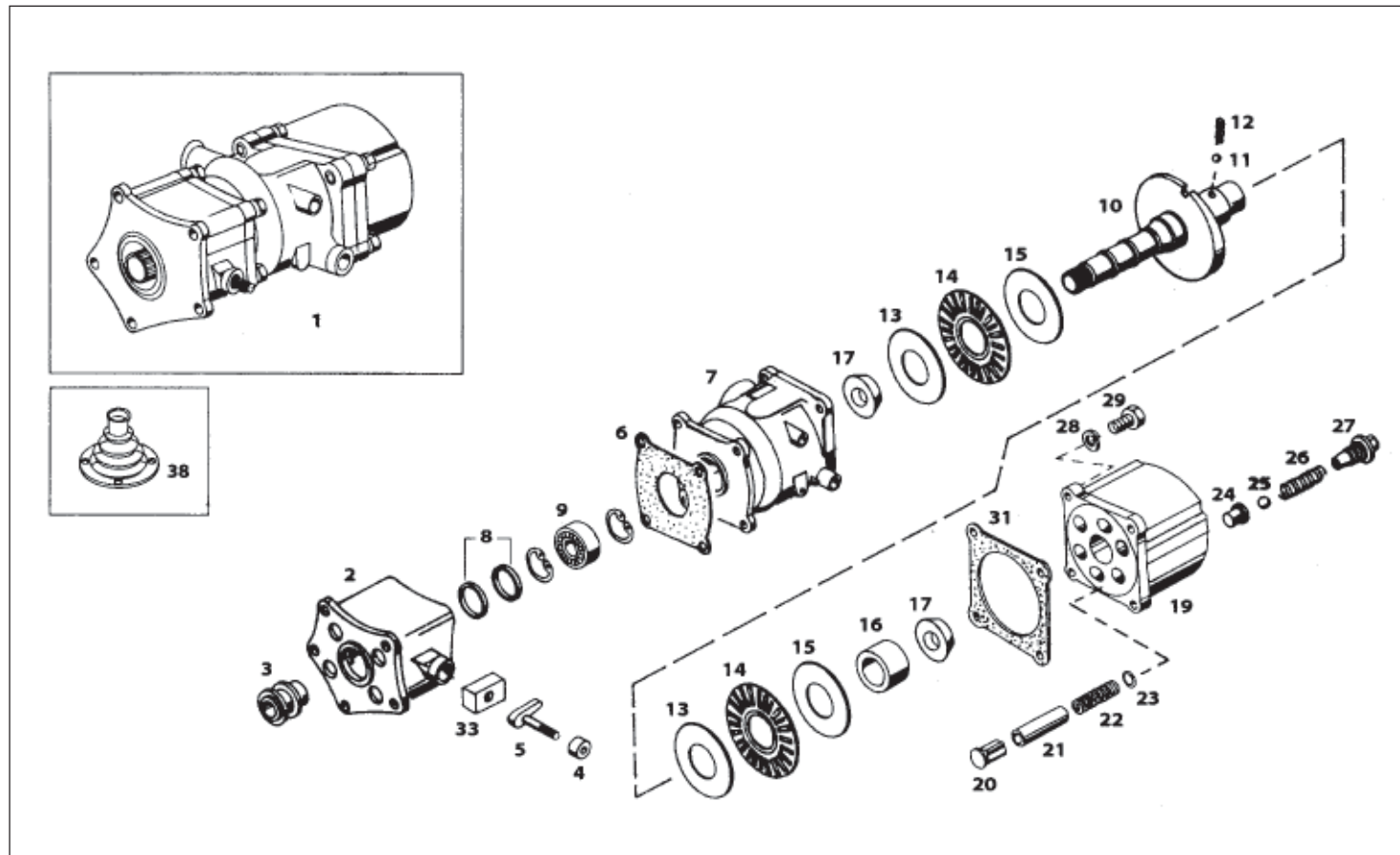


TABLE 44.4
AXIAL PISTON PUMP (MK II)
GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		AXIAL PISTON PUMP (MK II)				
1	2510 5230 01 42	Axial Piston Pump with Shift Cylinder			1	
	2510 5230 01 41	Assy. Axial Piston Pump w/o Shift Cylinder			1	
2	2510 5231 37 13	Housing, Shifter			1	
3	2510 5232 46 01	Sleeve Coupler			1	
33	2510 5231 34 05	Piece, Shifter			1	
4	1706 169801 9	Oil Seal B 16x24x6.5			1	
5	2510 5231 60 02	Shaft, Shifter			1	
6	2510 5231 53 03	Gasket			1	
7	2510 5231 37 11	Housing			1	
8	1706 160452 9	Oil Seal B 45x62x8			2	
9	1566 202209 5	Bearing T.R. 45KB22			1	
10	2510 5233 79 06	Shaft			1	
11	1595 010080 7	Ball Steel 8 mm			2	
12	2510 5231 87 03	Spring, Detent			1	
13	2510 5233 31 02	Brg. Race (Small)			1	
14	2510 5233 31 04	Cyl. Roller Cage (Thrust)			1	
15	2510 5233 31 03	Brg. Race Larger			1	

TABLE 44.4

AXIAL PISTON PUMP (MK II)

GROUP 44

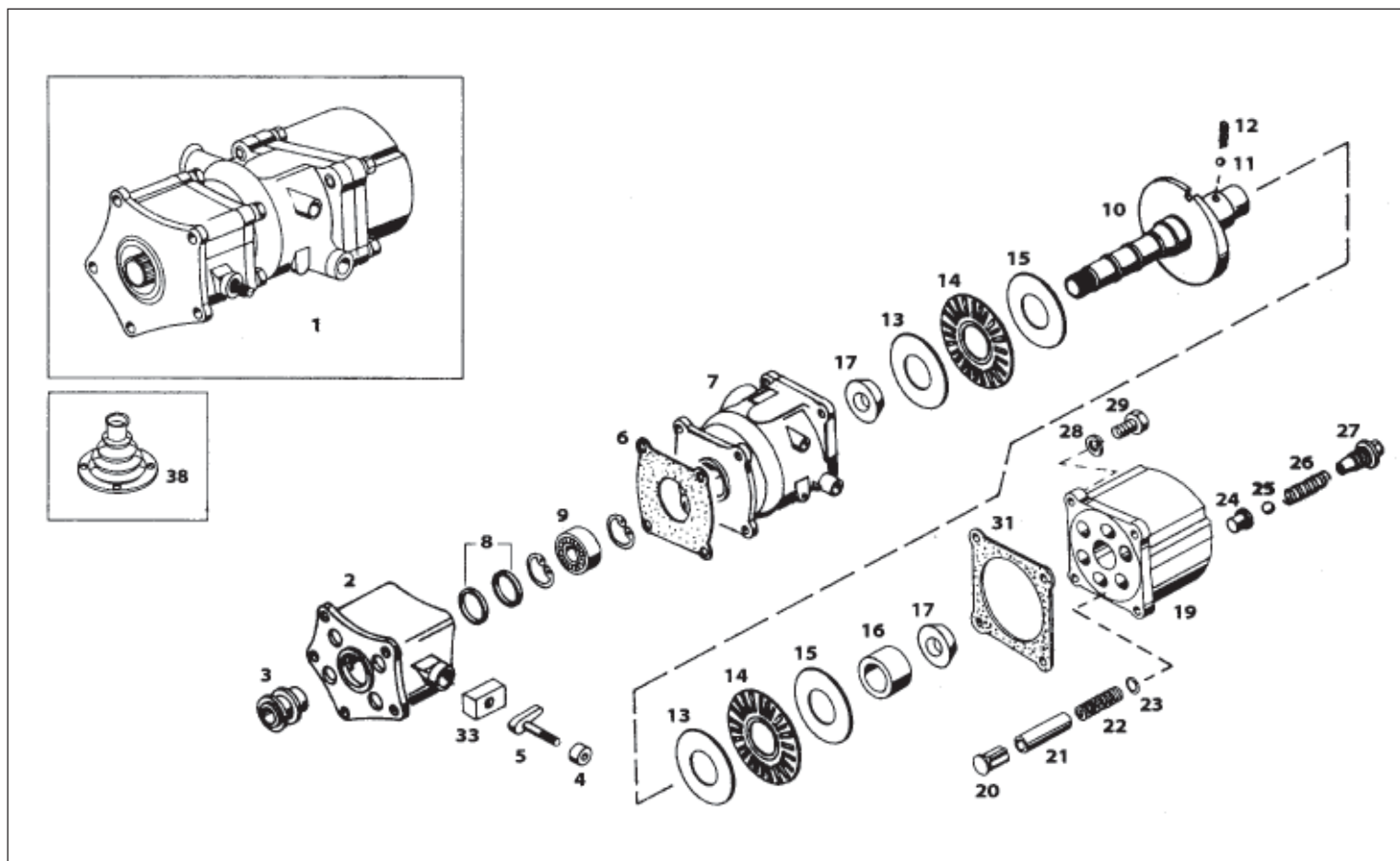


TABLE 44.4
AXIAL PISTON PUMP (MK II)
GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
16	2510 5233 34 07	Bush			1	
	2510 5231 53 02	Gasket			1	
17	2510 5231 86 04	Spacer			1	
19	2510 5231 37 10	Housing Plunger			1	
20	2510 5232 66 04	Poppet			6	
21	2510 5232 66 05	Sleeve			6	Optional
21	2510 5232 66 06	Sleeve			6	Optional
22	2510 5232 87 03	Spring Compression			6	
23	2510 5231 92 01	Washer			6	
24	2510 5231 99 01	Ball Seat			6	
25	1595 040016 9	Ball Steel 1/2 In Dia.			6	
26	2510 5231 87 02	Spring			6	
27	2510 5231 72 07	Plug			6	
31	2510 5231 53 02	Gasket (Seal Hsg. to Plunger Hsg.)			1	
28	1252 120120 5	Spg. Washer B 12			4	
29	1141 141235 2	Cap. Screw M 12x35			4	
	2510 5231 72 02	Plug, bedding			2	
	1622 051018 6	Sealing Washer 12x16 AL			1	

TABLE 44.4

AXIAL PISTON PUMP (MK II)

GROUP 44

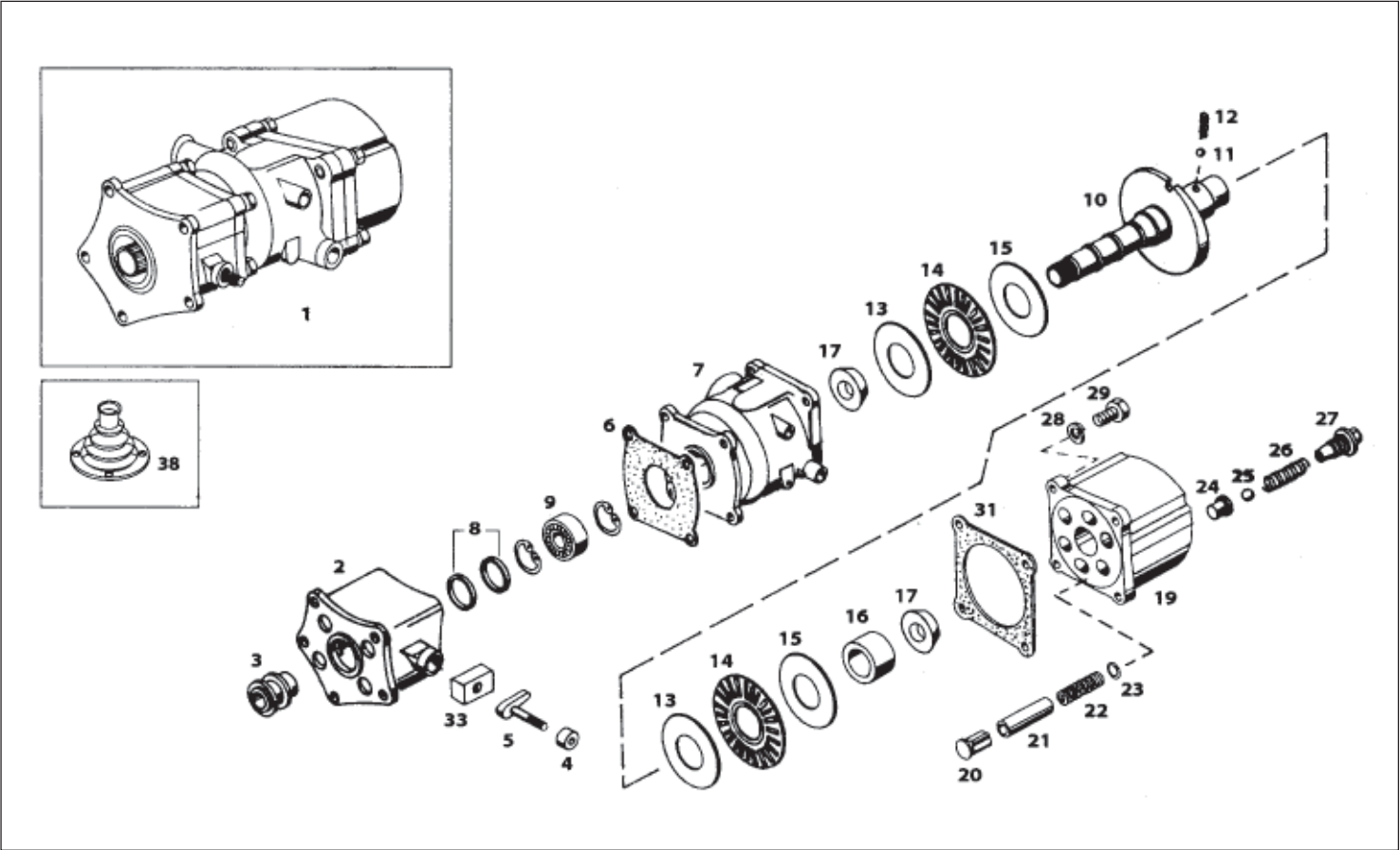


TABLE 44.4
AXIAL PISTON PUMP (MK II)
GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
38	2574 2845 75 01	Rubber Bellow			1	
	2510 5230 01 34	Repair Kit (for Axial Piston Pump) Consisting of :			1	
8		Oil Seal			2	
4		Oil Seal			1	
6		Gasket			1	
		Gasket			1	
		Gasket			1	

TABLE 44.5

SHIFTING CYLINDER

GROUP 44

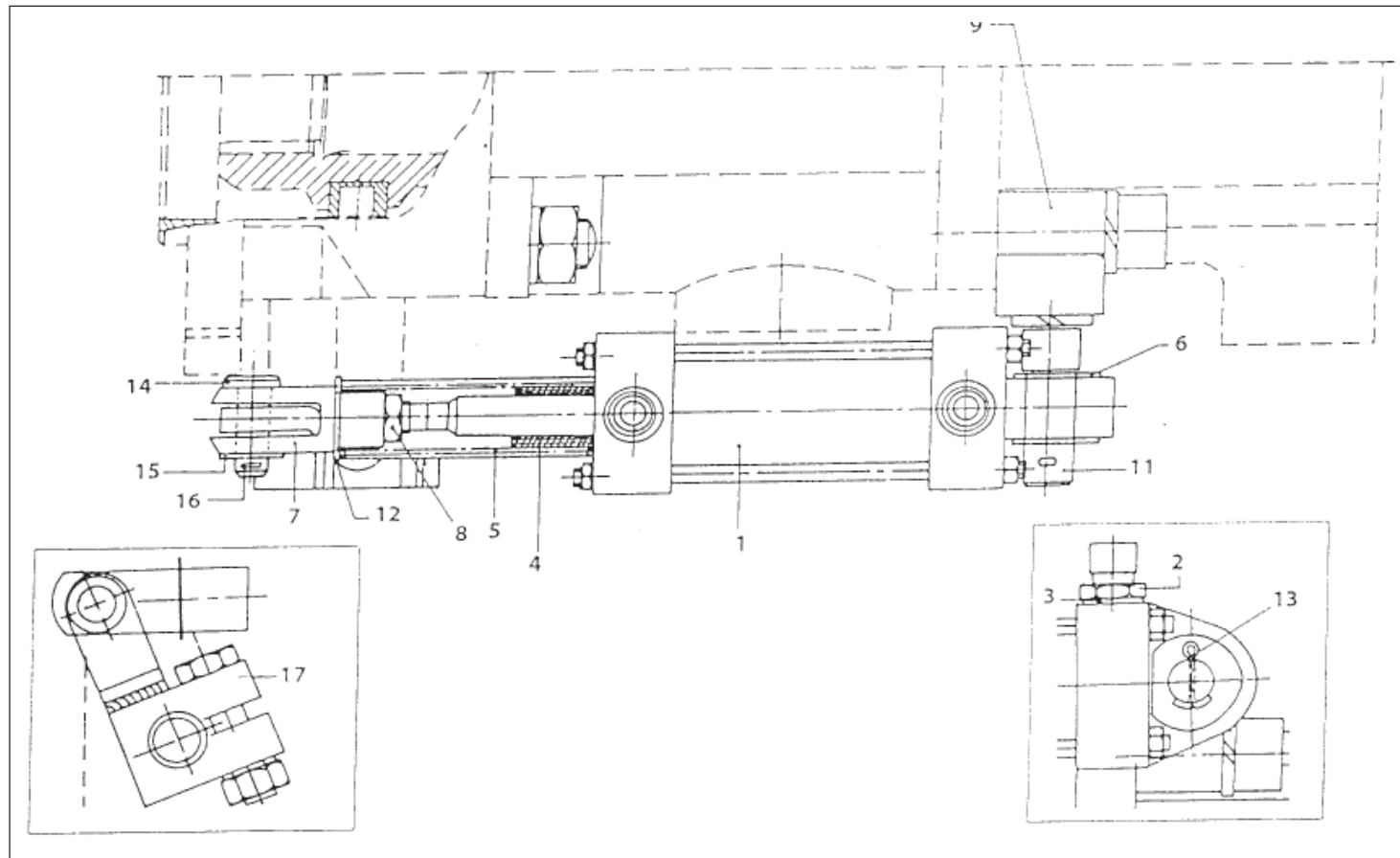


TABLE 44.5
SHIFTING CYLINDER
GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		SHIFTING CYLINDER				
1	2594 4520 01 02	Assy Shifting Cylinder			1	
2	1644 050060 2	Coupling Body L 6 M			2	
3	1622 051013 5	Sealing Washer 10X13.5			2	
4	2594 4411 86 02	Spacer			1	
5	2510 5232 87 03	Compression Spring			1	
6	2510 5231 92 01	Washer			1	
7	1727 340816 9	Fork Head 8X16			1	
8	1208 080080 9	Hex Thin Nut M 8			1	
9	2575 4411 99 01	Boss For Mtg Shifting Cylinder			1	
10	1252 069601 4	Spring Washer B 12			1	
11	2594 4411 67 01	Pivot Pin			1	
12	2594 4411 92 01	Washer			2	
13		Split Pin 3.2 X 18			1	Not Serviced
14	2594 4411 67 02	Clevis Pin			1	
15	1246 050084 1	Bright Washer 8.4			1	
16	1315 060610 6	Split Pin 2X10			1	
17	2575 4411 01 07	Lever Assy			1	

TABLE 44.6

TELESCOPIC CYLINDER

GROUP 44

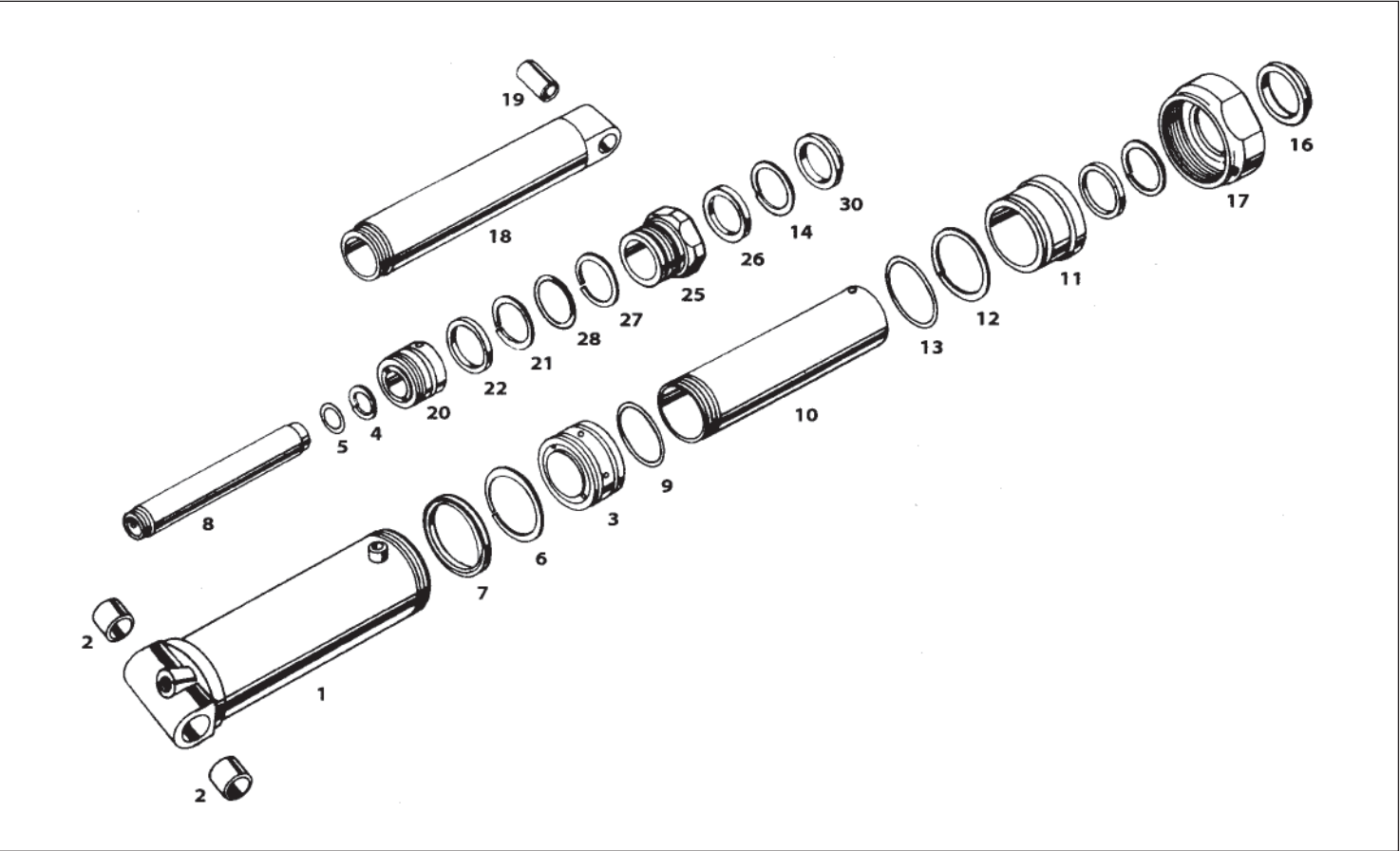


TABLE 44.6
TELESCOPIC CYLINDER
GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		TELESCOPIC CYLINDER				
	2510 5330 01 02	Assy. Telescopic Cylinder			1	Qty. 1 or 2 per Vehicle
1	2510 5331 01 08	Tube Assy. 1st Stage			1	
2	2510 5330 34 01	Bush			2	
3	2510 5331 66 06	Piston 1st Stage			3	
4	2510 5331 77 15	Ring Back Up			1	
5	1705 050215 5	'O' Ring 26.57X3.55			3	
6	2510 5331 77 02	Ring, Back Up			3	
7	2510 5331 77 14	Seal			2	
8	2510 5331 69 05	Tube			1	
9	1705 050344 5	'O' Ring 97.79X5.33			1	
10	2510 5332 69 04	Tube 2nd Stage			1	
	2510 5332 77 01	Nylon Piece			3	
	1143 750606 1	Grub Screw EM 6x6			3	
11	2510 5331 34 01	Seal Housing			1	
12	2510 5331 77 04	Ring Back Up			2	
13	1705 050348 8	'O' Ring 110.49X5.33			1	
14	2510 5331 77 02	Ring Back Up			1	

TABLE 44.6

TELESCOPIC CYLINDER

GROUP 44

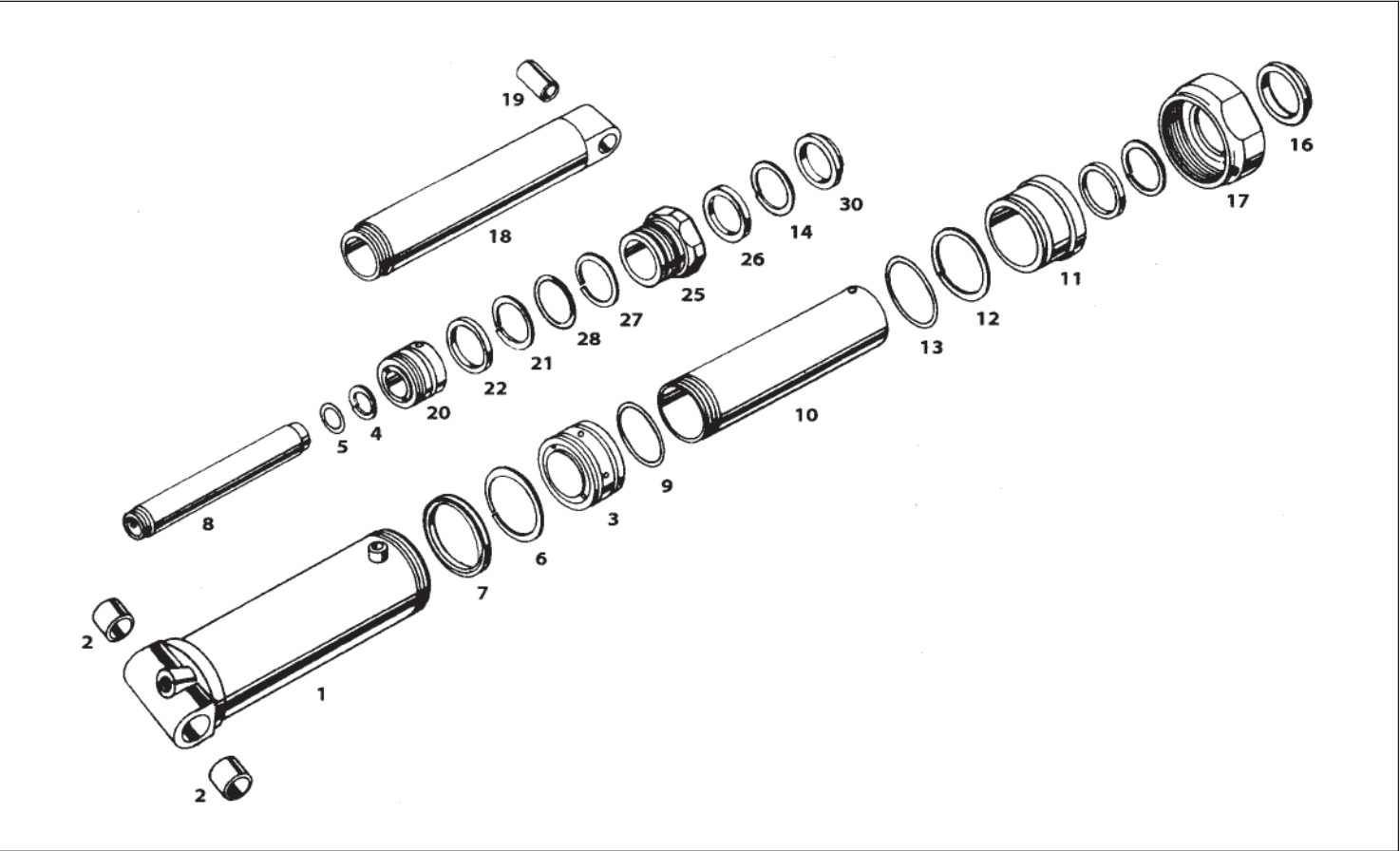


TABLE 44.6
TELESCOPIC CYLINDER
GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
16	2510 5331 77 05	Scraper Ring			1	
17	2510 5331 47 04	Cylinder Head Nut			1	
	1143 750808 1	Grub Screw EM 8x8			3	
18	2510 5332 01 03	Tube Sub. Assy.			1	
19	2510 5330 34 02	Bush			1	
20	2510 5332 66 05	Piston 2nd stage			1	
21	2510 5332 77 02	Ring Back Up			2	
22	2510 5332 77 09	Seal			3	
	2510 5330 77 03	Nylon Piece			3	
	1143 750808 1	Grub Screw EM 8x8			3	
25	2510 5332 47 02	Nut 2nd Stage Cyl.			1	
26	2510 5331 77 14	Seal			1	
27	2510 5332 77 01	Ring Back Up			1	
28	1705 050338 1	'O' Ring 78.74X5.33			1	
30	2510 5332 77 04	Ring Scraper			1	
	2510 5330 77 03	Nylon Piece			3	
	1143 750808 1	Grub Screw EM 8x8			3	
	1143 750606 1	Grub Screw EM 6x6			3	

TABLE 44.6

TELESCOPIC CYLINDER

GROUP 44

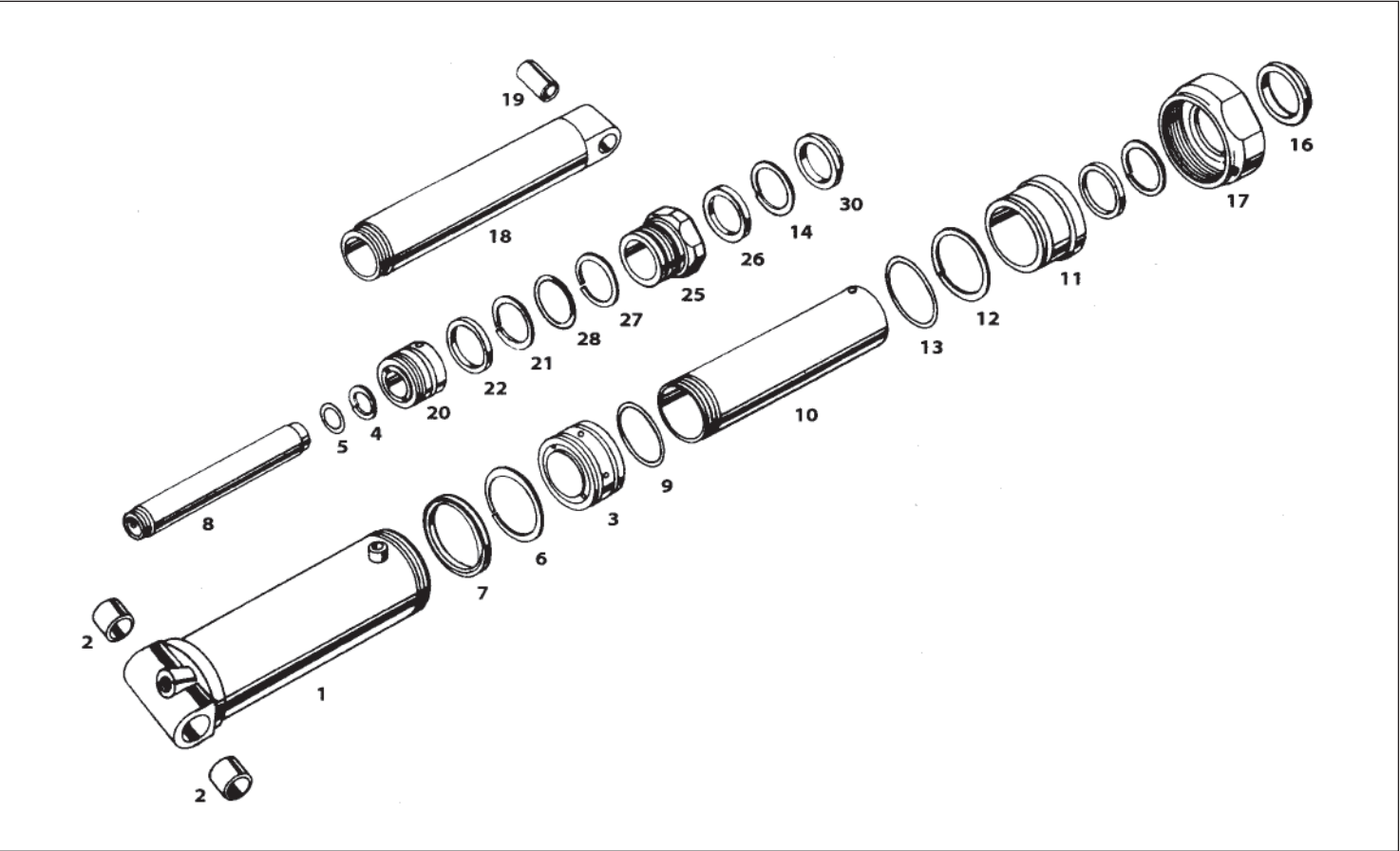


TABLE 44.6
TELESCOPIC CYLINDER
GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	2567 6360 67 01	Pin (Cyl.Mounting)			2	
	2594 6320 67 02	Pin (Cyl.Mounting)			1	
	1707 350350 7	Locking Plate			8	
	2510 5330 01 08	Repair Kit (for Telescopic Cylinder) Consists of :			1	
4		Back-up Ring			3	
14		Back-up Ring			3	
12		Back-up Ring			1	
26		Back-up Ring			1	
6		Back-up Ring			3	
7		Seal			2	
22		Seal			2	
		Nylon Piece			12	
16		Scraper Ring			1	
12		Scraper Ring			1	
5		O' Ring			3	
28		O' Ring			1	
9		O' Ring			1	
13		O' Ring			1	

TABLE 44.7
TIPPER KIT
GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	2567 4410 00 16	TIPPER KIT Kit of Tipping Gear Hyd with Twin Telescopic Cyl consisting off : Hose Clamp 50 Coupling Nut L18 Sealing Washer 33X39 Sealing Washer 22X27 Ferrule L18 Coupling Body L18 Coupling Body L 18M Banjo M 22X1.5 Banjo Body 18 Equal Tee Body L18 Knob 32 Knob 40 3/4" H P Hose Assy Cap Nut Assy.Manual Control Valve Mk II.D.A			1 2 20 1 18 20 3 2 8 8 2 1 1 3 1 1	

TABLE 44.7
TIPPER KIT
GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	2567 4410 00 05	Assy Telescopic Cylinder			2	
		Swivel Elbow			1	
		Adapter			1	
		Filter Cartridge			1	
		Tank Assy			1	
		Rubber Strap			2	
		Lever			1	
		Tube 18 OD x 1.5 Thk			12	
		Hose 25			3 Meter	
		Hydraulic Tipping Kit (Single Ram):			1	
		consisting off :				
		Hose Clamp 50			4	
		Coupling Nut L18			13	
		Sealing Washer 22X27			4	
		Sealing Washer 33X39			1	
		Sealing Washer 22X27			9	
		Ferrule L18			13	
		Coupling Body L18			5	

TABLE 44.7
TIPPER KIT
GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		Coupling Body L 18 M			3	
		Banjo M22X1.5			5	
		Banjo Body 18			5	
		Knob 32			1	
		Knob 40			1	
		3/4" H P Hose Assy			3	
		Assy Pull Rod			1	
		Cap Nut			1	
		Assy Manual Control Valve MkII D.A.			1	
		Assy Telescopic Cylinder			1	
		Pipe Socket			2	
		Swivel Elbow			1	
		Adapter			1	
		Filter Cartridge			1	
		Tank Assy			1	
		Rubber Strap			2	
		Lever			2	
		Tube 18 OD x 1.5 Thk			6	

TABLE 44.7
TIPPER KIT
GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	8854 4404 16 13	Hose 25 Kit Shifting Lever M. C. Valve & APP consisting off : Assy Lever Assy Pull Rod Bright Washer 10.5 Clevis Pin 10F8X28X24 Split Pin 3.2X16 Lever Assy Assy Operating Lever Clevis Pin 8F8X24X21 Bright Washer 8.4 Split Pin 2X10			1.5 Meter 1 1 1 2 2 2 1 1 1 1 1	
	8854 4401 16 13	Hydraulic Tipping Kit (Single Ram) with APP MK II Pump consisting off : Hydraulic Tipping Kit (Single Ram) Assy Axial Piston Pump Mk II Kit Shifting Lever M. C. Valve & APP			1 1 1 1	

TABLE 44.7
TIPPER KIT
GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	8854 4402 16 13	Hydraulic Tipping Kit (Twin Ram) with APP MK II Pump			1	
		Hydraulic Tipping Kit (Twin Ram)			1	
		Assy Axial Piston Pump Mk II			1	
		Kit Shifting Lever M. C. Valve & APP			1	

TABLE 46.1

STEERING LINKAGES

GROUP 46

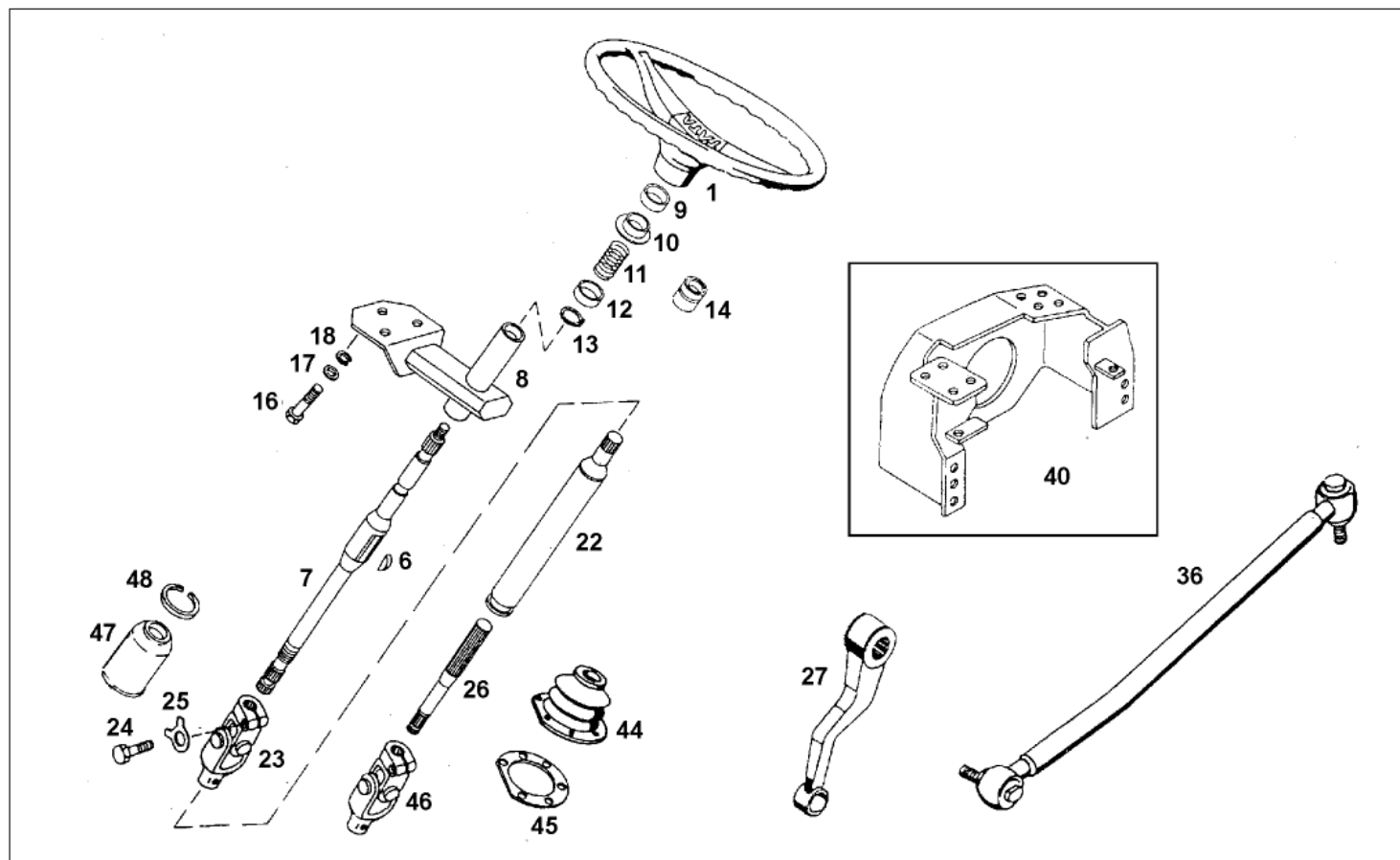


TABLE 46.1
STEERING LINKAGES
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		STEERING LINKAGES				
1	2573 4640 01 02	Assy. Steering Wheel (500 mm dia.)	1			
6	1365 059601 8	Woodruff Key 5x7.5	1			
7	2632 4620 79 06	Steering Spindle Top	1			
8	2632 4610 01 10	Assy. Steering Column Support	1			
	2632 4620 63 01	Cam	1			
9	2641 4620 79 20	Spacer	1			
10	2654 4620 99 15	Spring Seat	1			
11	2654 4620 87 11	Compression Spring	1			
12	2654 4620 82 78	Spring Seat Cup	1			
13	1455 060200 9	Ext. Circlip 20x1.2 N	1			
14	2640 4620 31 02	SRDG Ball Bearing	2			
16	1132 399804 5	Hex. Screw M 10x25	3			
17	1246 050105 7	Bright Washer 10.5	3			
18	1252 069805 0	Spring Washer B10	3			
22	2632 4620 01 05	Steering Spindle Middle	1			
	2641 4620 63 01	Rubber Bellow	1			
23	2651 4660 01 02	Assy. U.J. Steering	1			

TABLE 46.1

STEERING LINKAGES

GROUP 46

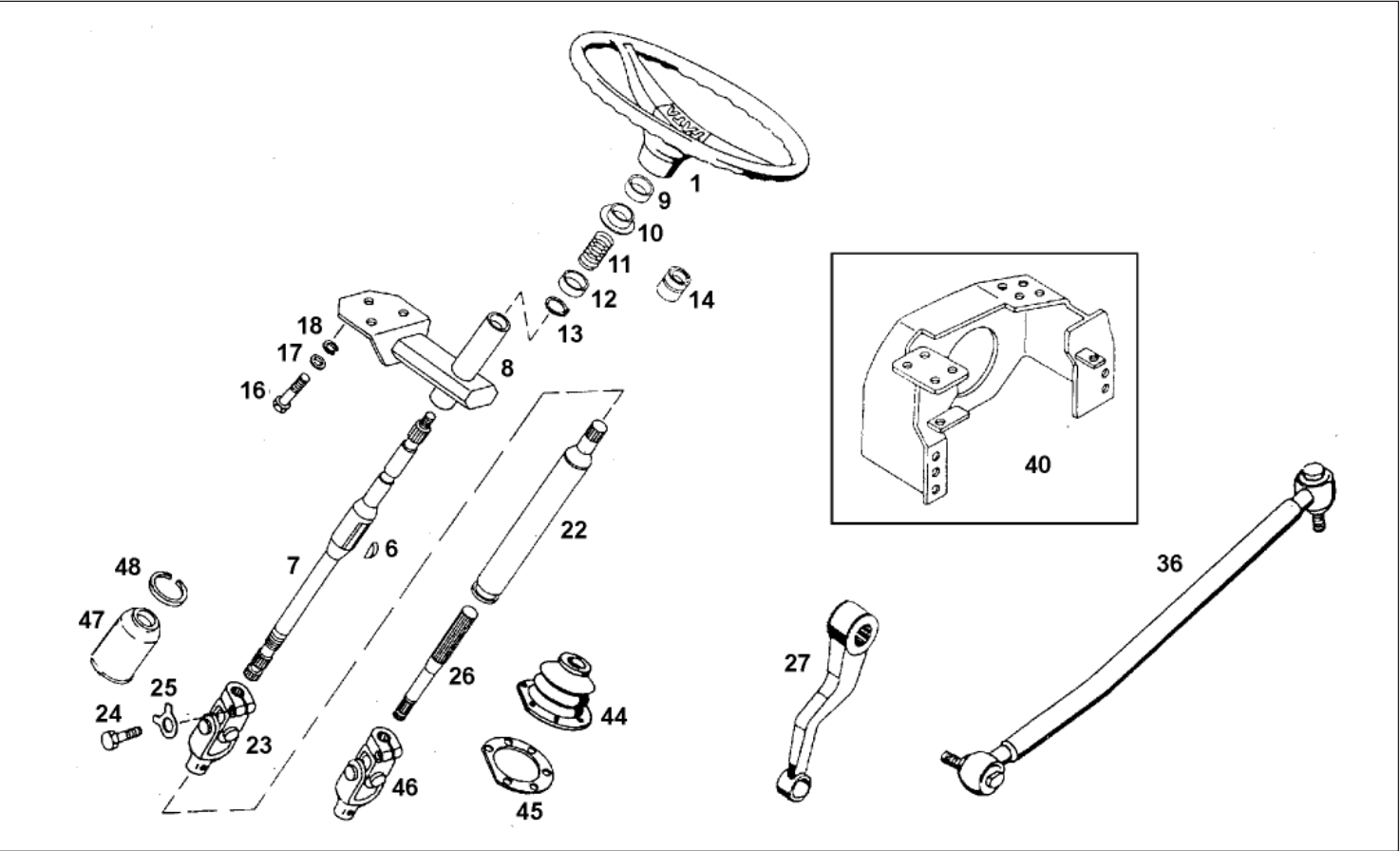


TABLE 46.1
STEERING LINKAGES
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
24	321 990 04 01	Hex.Screw	2			
25	1258 060105 5	Tab Washer 10.5	2			
26	2632 4620 79 09	Steering Spindle (Bottom) (L=206)	1			
27	2574 4630 60 02	Pitman Arm	1			
36	2078 4600 01 05	Assy.Drag Link	1			
40	2067 4600 01 12	Assy.Steering Bracket	1			
	2574 4605 67 01	Hex Screw (Steering to Strg.Bracket)	4			
44	2632 4610 63 03	Rubber Bellow	1			
45	2067 4620 82 01	Cover Plate	1			
46	2573 4620 01 06	Assy.UJ Steering	1			For ZF Power Strg
46	2573 4620 01 08	Assy.UJ Steering	1			For Rane Power Strg
47	2632 4610 75 01	Protective Cover	1			
48	2632 4620 43 01	Spring Clip	1			
	2067 4620 75 01	Rubber Bellow (Steering)	1			

TABLE 46.2

POWER STEERING COMPONENTS

GROUP 46

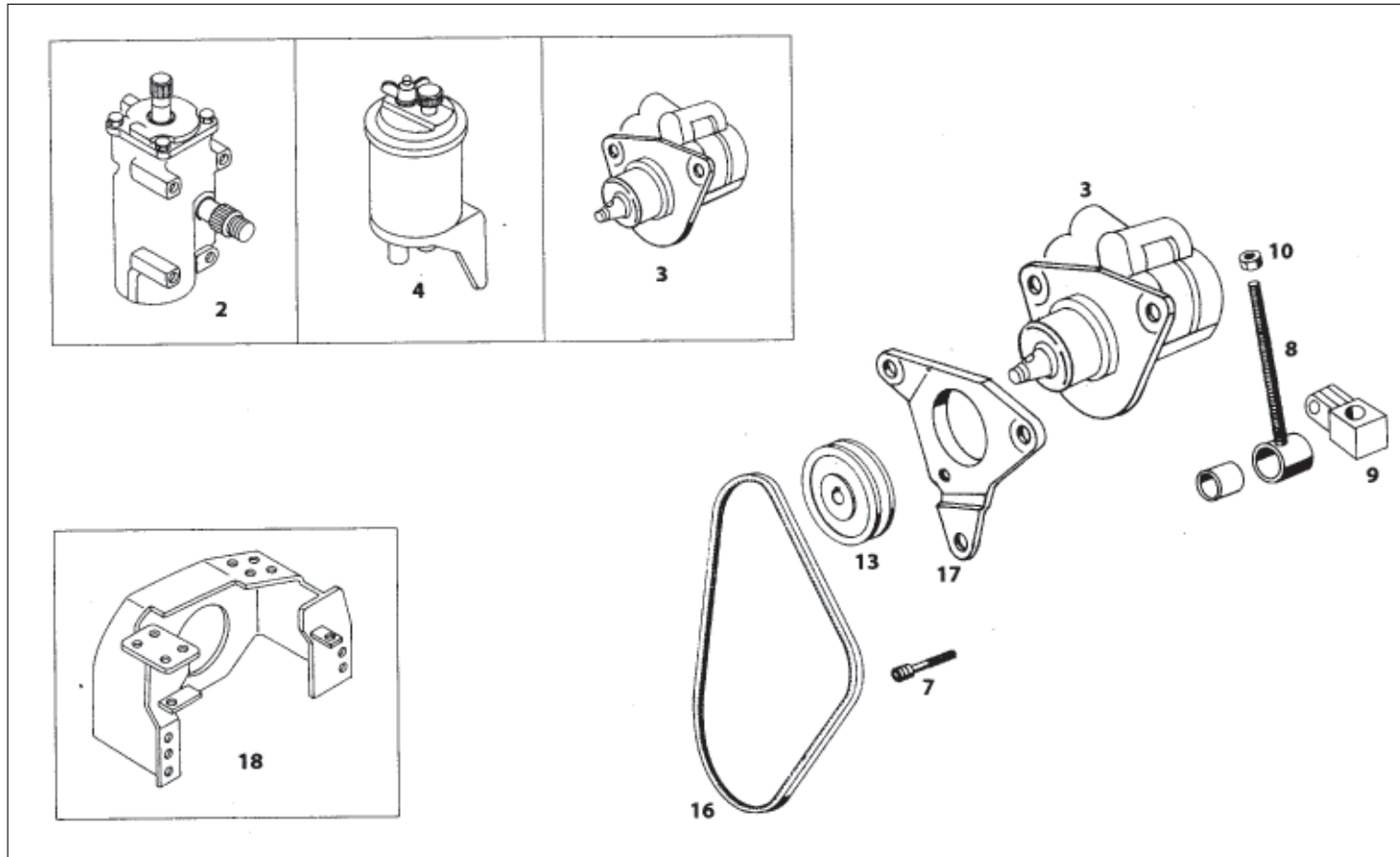


TABLE 46.2
POWER STEERING COMPONENTS
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		POWER STEERING COMPONENTS				
2	2630 4660 01 02	Assy. Power Steering Gear Box (Rane) with Pr. Release Valve	1			} Set A
3	2618 4660 01 01	Assy. Power Steering Pump (Rane)	1			
4	2782 4440 01 02	Assy. Power Steering Hydraulic Tank (Rane)	1			
						Optional with
2	2067 4660 01 01	Assy. Power Steering Gear Box (ZF)	1			} Set B
3	2573 2310 01 01	Assy. Power Steering Pump (ZF)	1			
4	2782 4440 01 01	Assy. Power Steering Hydraulic Tank (ZF)	1			
						Optional with
2	2770 4600 01 09	Assy. Power Steering Gear Box (China)	1			} Set C
3	2632 4660 01 11	Assy. Power Steering Pump (China)	1			
4	2770 4600 01 11	Assy. Power Steering Hydraulic Tank (China)	1			
7	2525 2311 67 05	Pin (Stgr. Pump with Bracket to Fuel Filter Bracket)	1			
8	2525 2340 01 05	Clamping Lever Assy.	1			
9	314 155 02 28	Clamping Piece	1			
10	352 155 02 72	Clamping Nut	1			
13	2525 2340 70 05	Pulley (Power Steering Pump)	1			
16	2600 2015 63 02	'V' Belt (Cogged) 980 mm	1			

TABLE 46.2

POWER STEERING COMPONENTS

GROUP 46

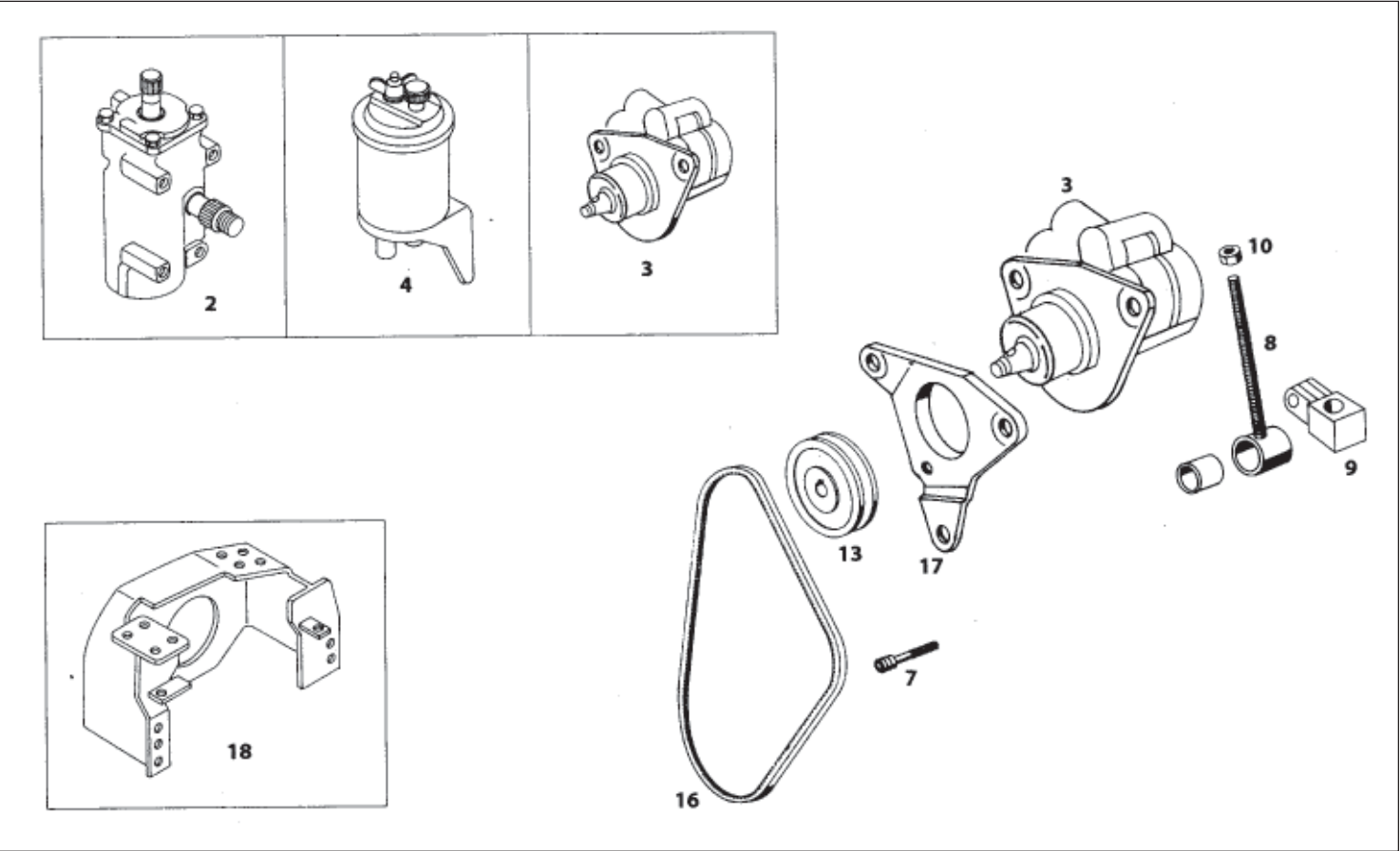


TABLE 46.2
POWER STEERING COMPONENTS
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
17	2525 2340 33 04	Bracket, Hyd. Pump	1			
18	2067 4600 01 12	Assy. Bracket, Power Steering Gearbox Mounting	1			

TABLE 46.3

POWER STEERING PUMP (ZF & RANE)

GROUP 46

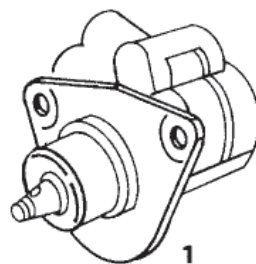


TABLE 46.3
POWER STEERING PUMP (ZF & RANE)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		POWER STEERING PUMP (ZF & RANE)				
1	2573 2310 01 01	Assy Power Steering Pump (ZF)	1			
1	2618 4660 01 01	Assy Power Steering Pump (Rane)	1			
	2573 2310 01 02	Pump Seal Kit, ZF, Consisting of :	1			
		Oil Seal	1			
		'O' Ring	1			
		Support Ring	1			
		Profile Sealing Ring	1			
	2618 4660 01 10	Pump Seal Kit, Rane, Consisting of :	1			
		Double Lip Oil Seal	1			
		Single Lip Oil Seal	1			
		'O' Ring	1			

TABLE 46.4

POWER STEERING PUMP (CHINA)

GROUP 46

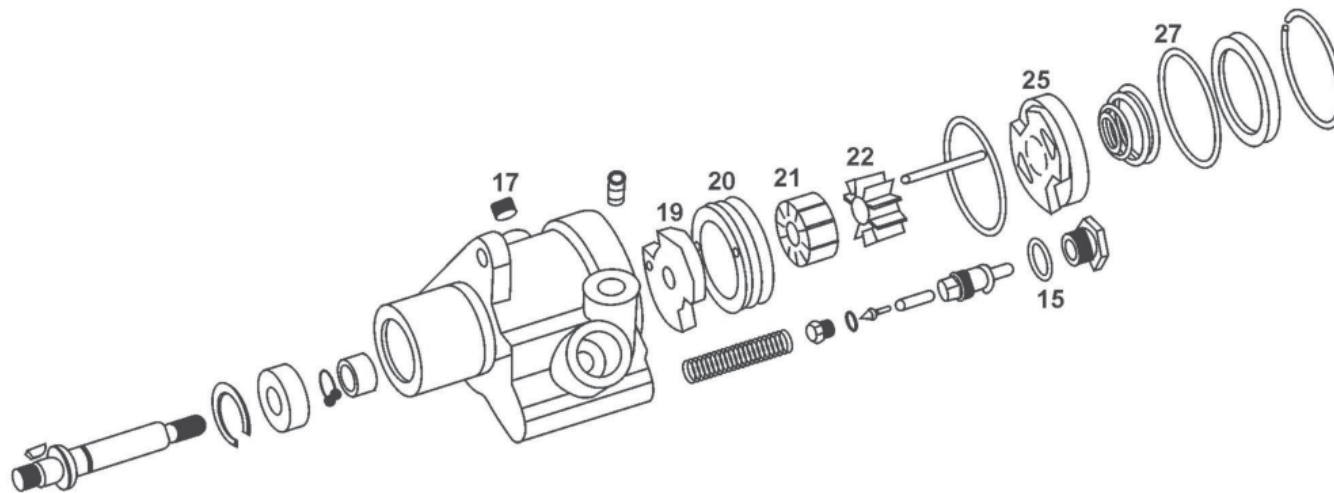


TABLE 46.4
POWER STEERING PUMP (CHINA)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		POWER STEERING PUMP (CHINA)				
	2632 4660 01 11	Assy. Power Steering Pump (China)	1			
	2782 4660 01 26	Kit Strg. Pump (Belt Drive)	1			
		consists of:				
15		O-Ring 18x2	1			
17		O-Ring 66x2.65	1			
19		Vane	10			
20		Rotor	1			
21		Cam Ring	1			
22		Side Plate	1			
25		Valve Plate	1			
27		O-Ring 68x2.65	1			

TABLE 46.5

POWER STEERING GEAR BOX (ZF)

GROUP 46

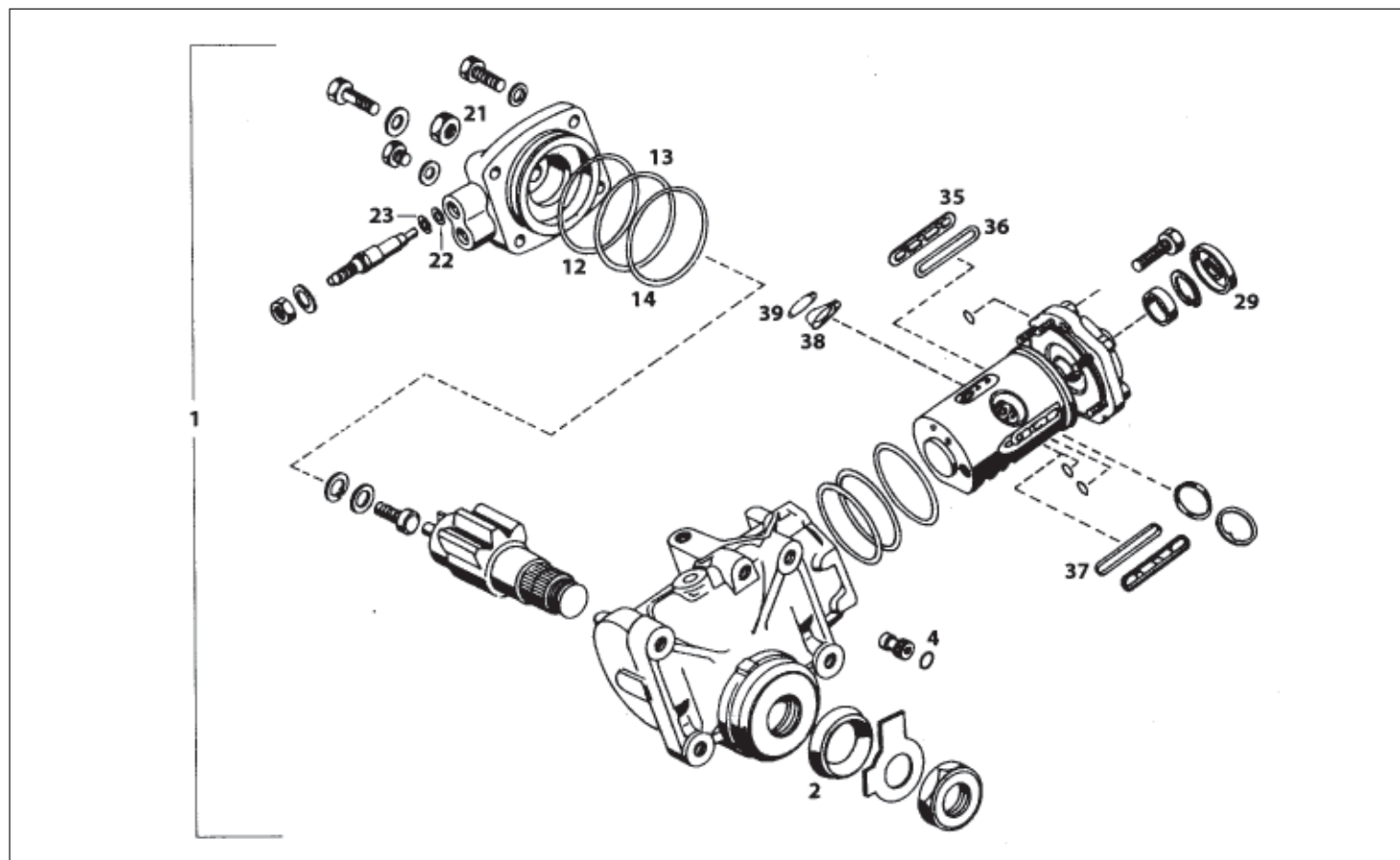


TABLE 46.5
POWER STEERING GEAR BOX (ZF)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		POWER STEERING GEAR BOX (ZF)				
1	2067 4660 01 01	Assy. Power Steering Gear Box (ZF)	1			
	2573 4621 01 02	Seal Kit (Power Steering Gear Box) Consisting of :	1			
2		Dust Seal	1			
		Gasket	3			
		Support Ring	3			
4		'O' Ring	1			
13		'O' Ring	1			
12		'O' Ring	1			
14		Sealing Ring	1			
21		Sealing Nut	1			
22		'O' Ring	2			
23		'O' Ring	2			
29		Protective Cap	1			
35		Gasket	2			
36		Gasket	2			
37		Gasket	2			

TABLE 46.5

POWER STEERING GEAR BOX (ZF)

GROUP 46

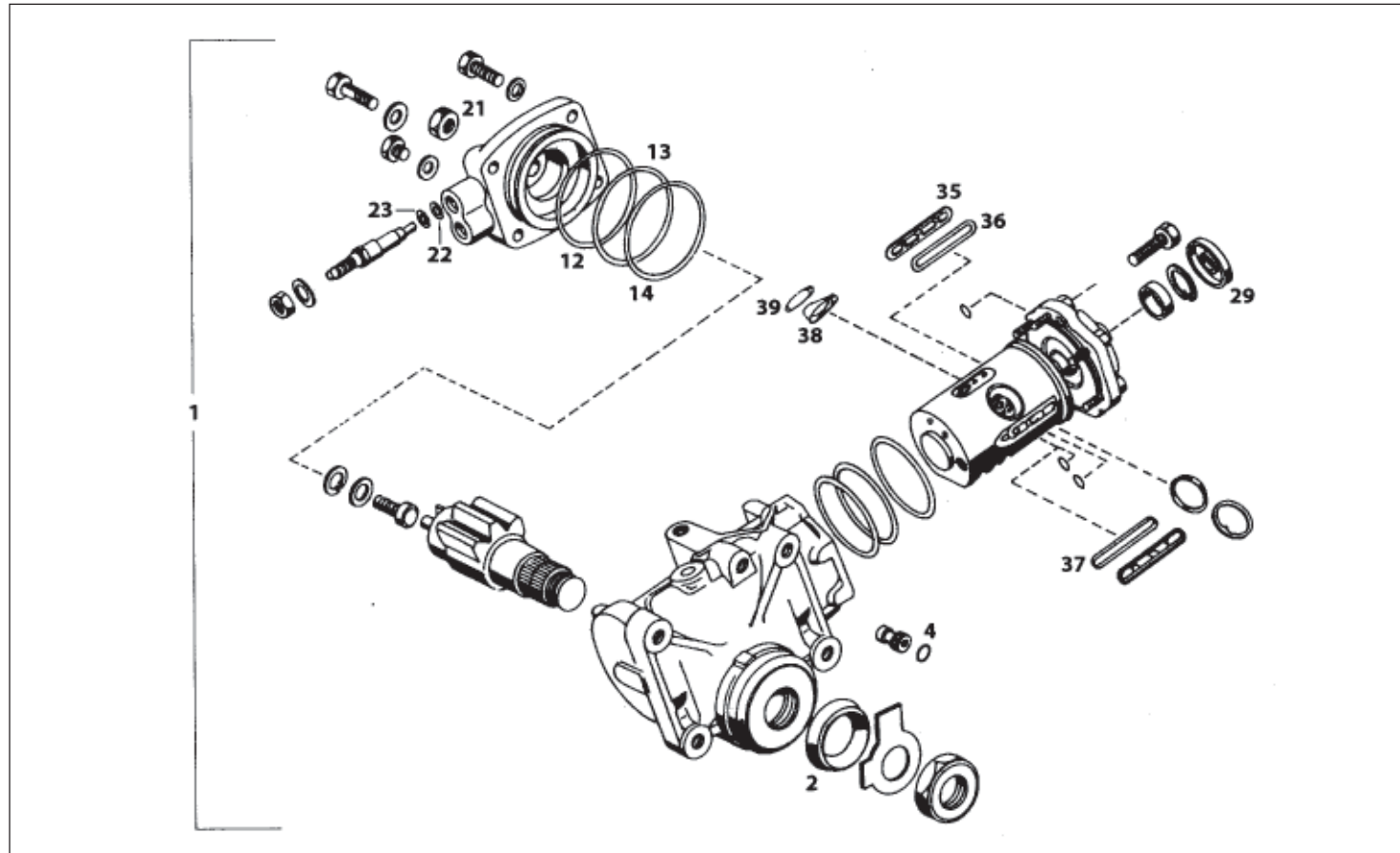


TABLE 46.5
POWER STEERING GEAR BOX (ZF)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
38		Gasket	2			
39		Gasket	2			
		Gasket	2			

TABLE 46.6

POWER STEERING GEAR BOX (RANE)

GROUP 46

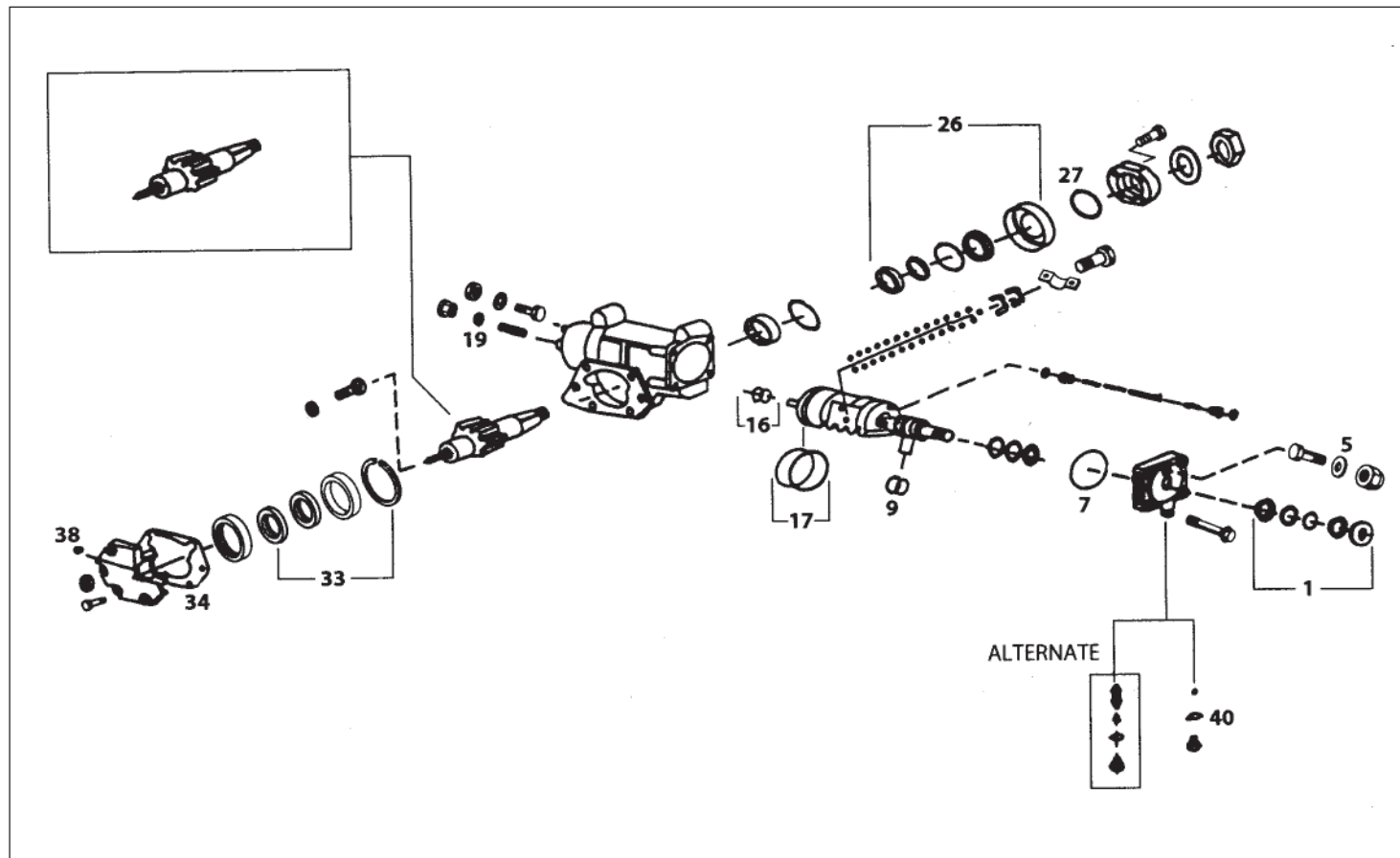


TABLE 46.6
POWER STEERING GEAR BOX (RANE)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		POWER STEERING GEAR BOX (RANE)				
1	2630 4660 01 02	Assy. Power Steering Gear Box (Rane)	1			
	2573 4620 01 15	Input Shaft Seal Kit Consisting of :	1			
		Seal Protector	1			
		Seal	1			
		Retaining Ring (Internal)	1			
9		Back Up Washer	1			
	2573 4620 01 16	Seal Kit, Valve Sleeve Consisting of :	1			
		Seal Ring	2			
		'O' Ring	2			
16	2573 4620 01 20	Seal Kit Worm Shaft Consisting of :	1			
		'O' Ring	1			
		Seal Ring	1			
17	2573 4620 01 21	Seal Kit Piston Rack Consisting of :	1			
		'O' Ring	1			
		Seal Ring	1			
26	2573 4620 01 22	Seal Kit Trunnion Cover Consisting of :	1			
		Seal Protector	1			

TABLE 46.6

POWER STEERING GEAR BOX (RANE)

GROUP 46

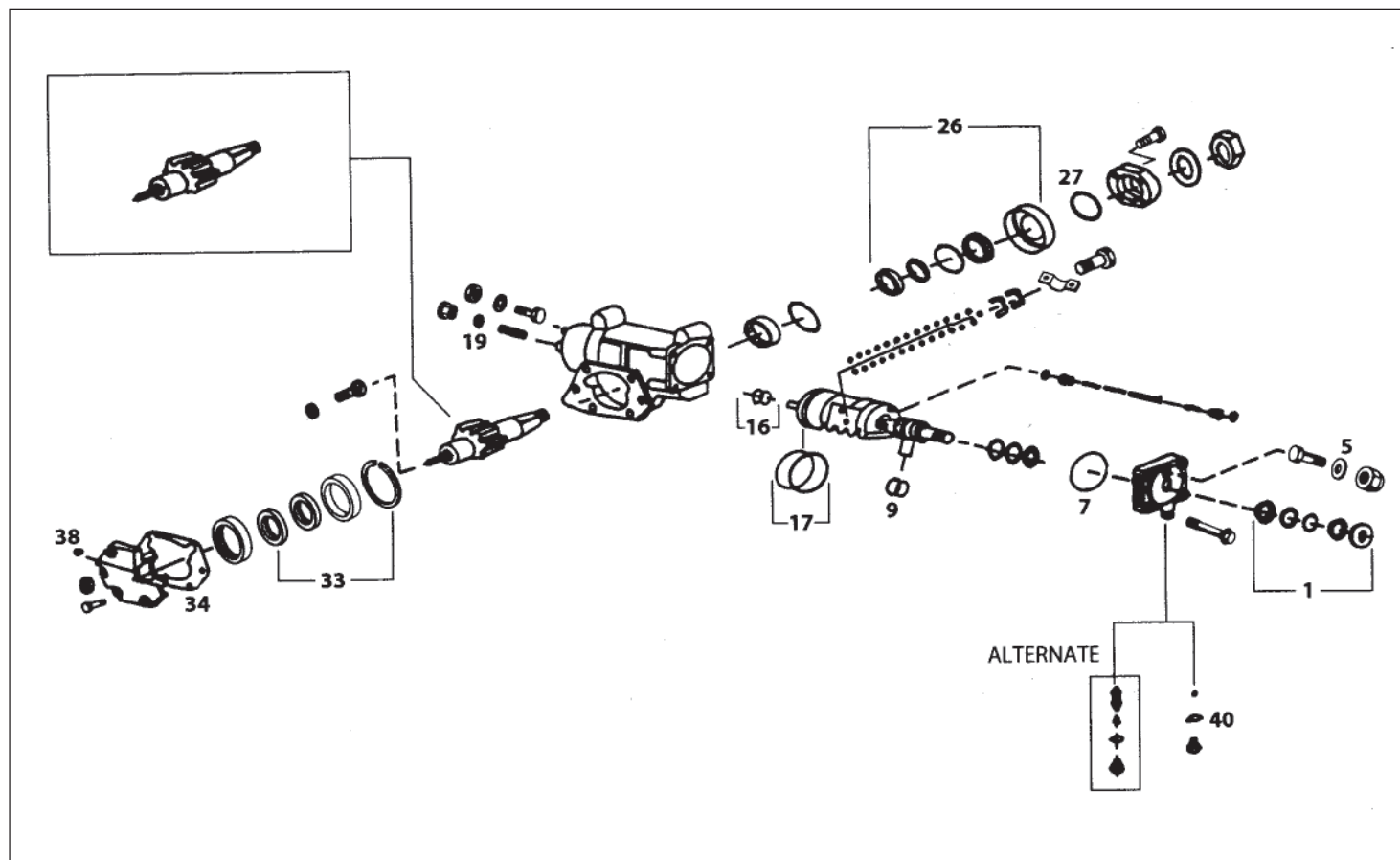


TABLE 46.6
POWER STEERING GEAR BOX (RANE)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
33	2573 4620 01 24	Trunnion Cover	1			
		Back Up Washer	1			
		Seal Ring Assy.	1			
		Seal Kit Side Cover Consisting of :	1			
		Retaining Ring, (Internal)	1			
		Seal Ring Assy.	1			
		Back Up Washer	1			
34	2573 4620 53 01	Back Up Washer	1			
		Side Cover Gasket	1			
	2573 4620 01 26	Major Seal Kit Consisting of :	1			
1		Input Shaft Seal Kit	1			
5		Sealing Washer, Poppet Adj.	2			
7		'O' Ring, V/Hsg.	1			
9		Seal Kit, Valve Sleeve	1			
16		Seal Kit, Worm Shaft	1			
17		Seal Kit, Piston Rack	1			
19		Sealing Washer	1			
26		Seal Kit, Trunnion Cover	1			

TABLE 46.6

POWER STEERING GEAR BOX (RANE)

GROUP 46

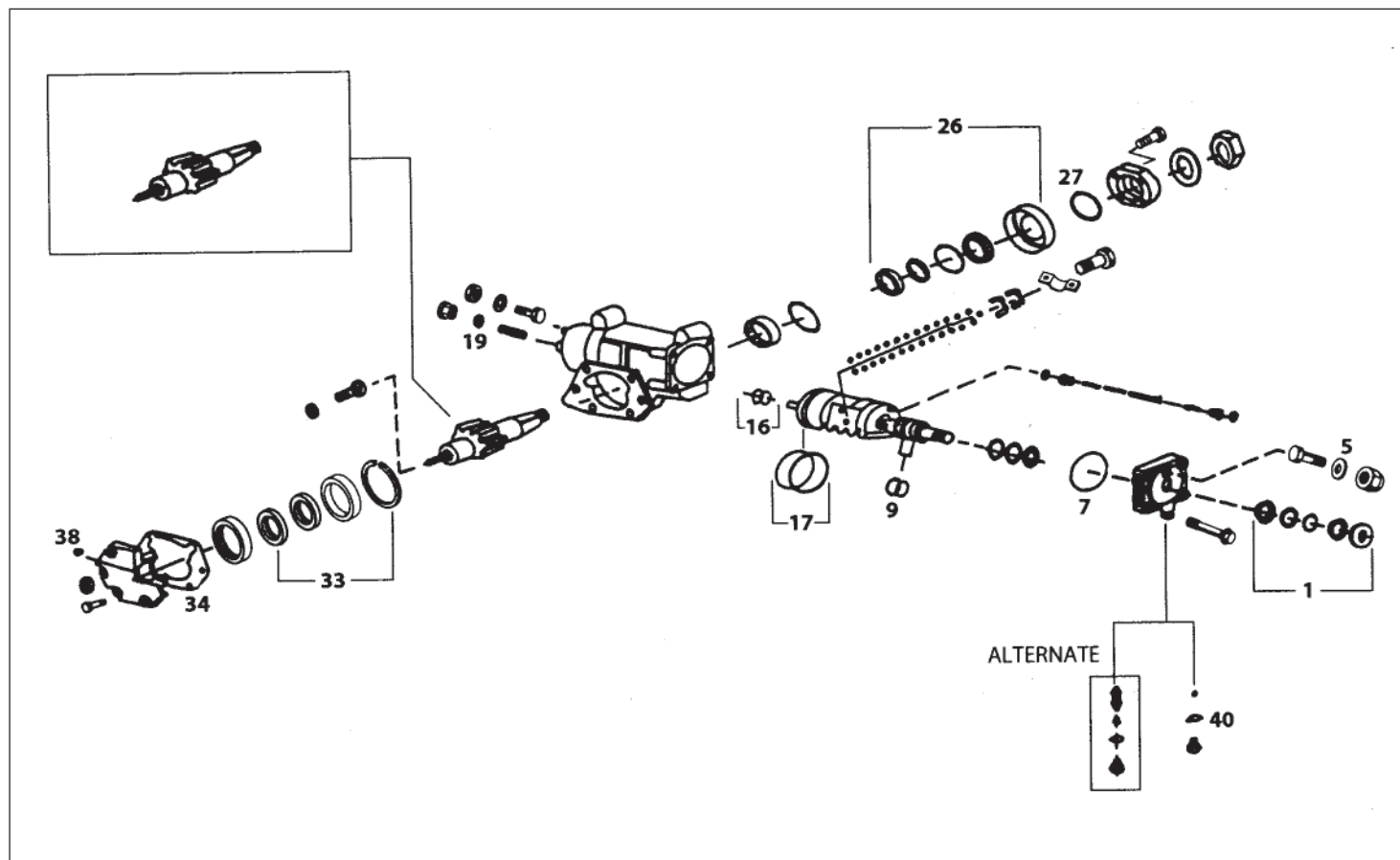


TABLE 46.6
POWER STEERING GEAR BOX (RANE)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
27		'O' Ring	1			
33		Seal Kit, Side Cover	1			
34		Side Cover Gasket	1			
38		Plug	1			
40		'O' Ring	1			

TABLE 46.7

POWER STEERING GEAR BOX (CHINA)

GROUP 46

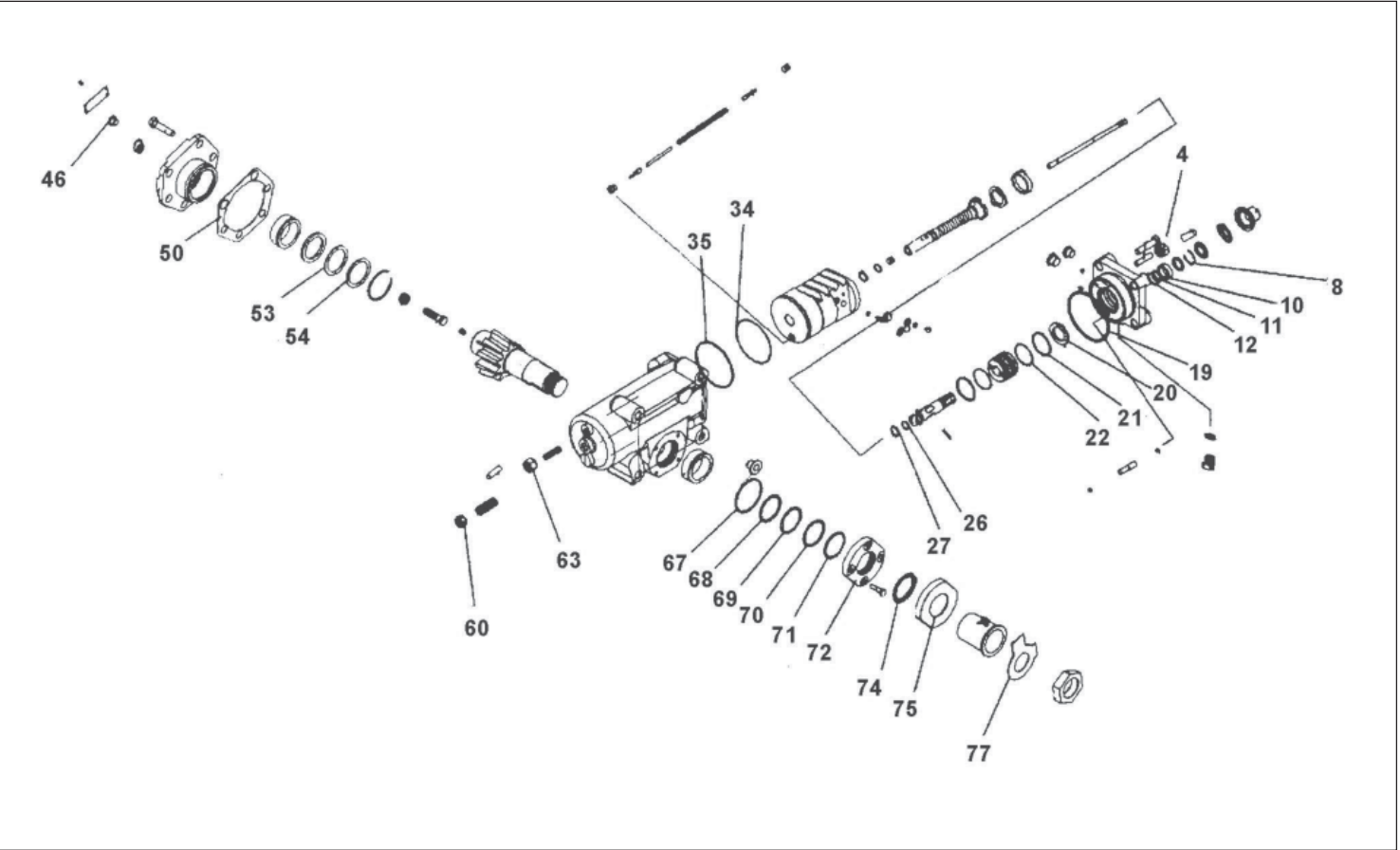


TABLE 46.7
POWER STEERING GEAR BOX (CHINA)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		POWER STEERING GEAR BOX (CHINA)				
	2770 4600 01 09	Assy. Power Steering Gear Box (China)	1			
	2782 4660 01 12	Housing Assembly	1			
	2782 4660 01 13	Valve Housing Assembly	1			
	2782 4660 01 14	Sector Shaft Cover Assembly	1			
	2782 4660 01 15	Valve Sleeve Assembly	1			
	2782 4660 01 16	Input Shaft and Torsion Bar Assembly	1			
	2782 4660 01 17	Worm Shaft Assembly	1			
	2782 4660 01 18	Piston Assembly	1			
	2782 4660 01 19	Sector Shaft Assembly	1			
	2782 4660 01 20	Housing Cover Assembly	1			
	2782 4660 01 24	Worm Shaft and Piston Assembly	1			
	2782 4660 01 05	Sealing Kit For Power Steering Gear Box consists of:	1			
4		Sealing Nut	1			
10		Oil Seal Assembly	1			
11		Sealing Ring for Input Shaft	1			
12		O Ring for Input Shaft	1			
19		Rectangular Oil Seal for Valve Housing	1			

TABLE 46.7

POWER STEERING GEAR BOX (CHINA)

GROUP 46

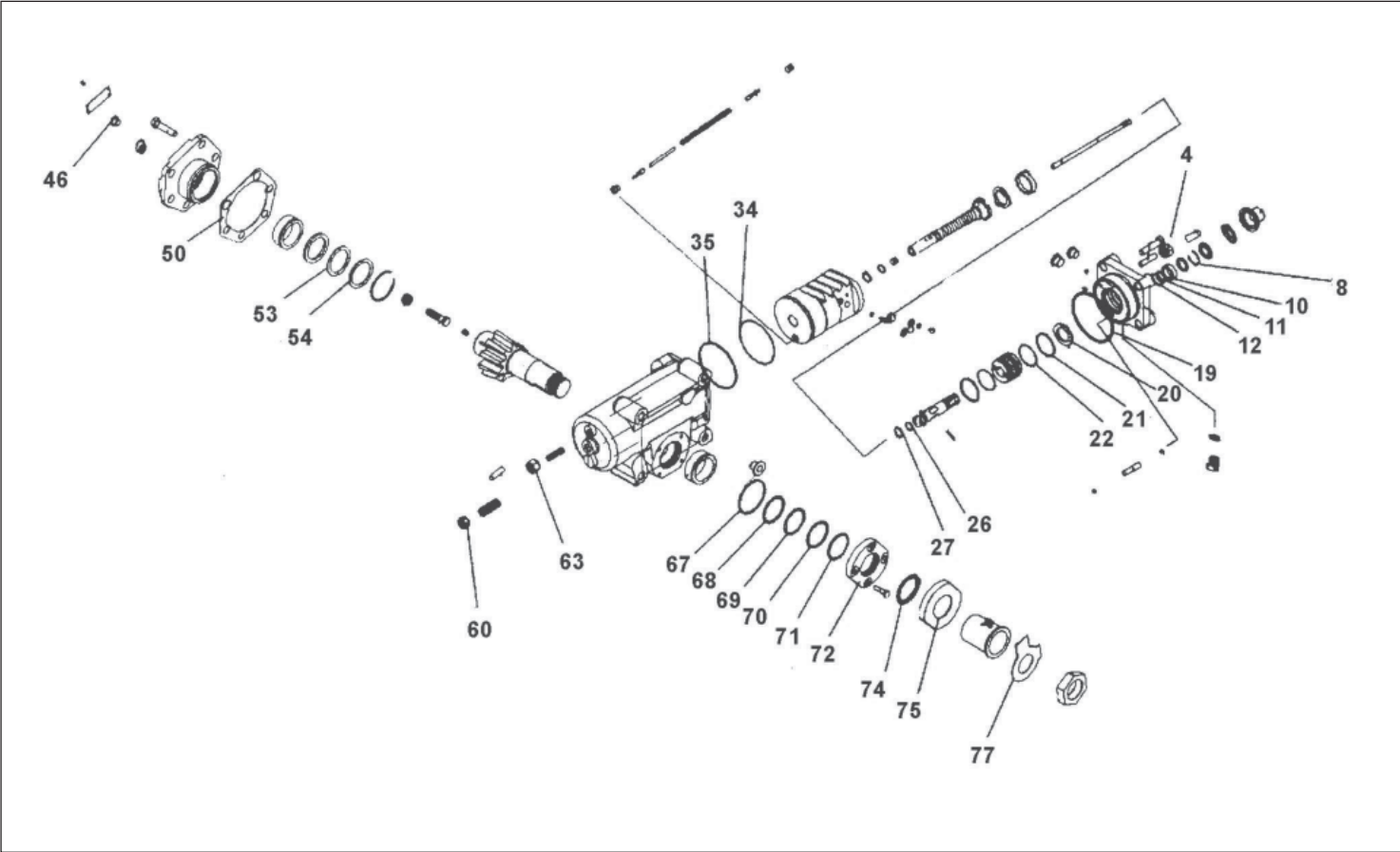


TABLE 46.7
POWER STEERING GEAR BOX (CHINA)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
20		Thrust Needle Roller Bearing	1			
21		Sealing Ring for Valve Sleeve	2			
22		O Ring for Valve Sleeve	2			
26		O Ring for Worm Shaft	2			
27		Sealing Ring for Worm Shaft	2			
34		O Ring for Rack Piston	1			
35		Sealing Ring for Rack Piston	1			
50		Side Cover Washer	1			
53		Thrust washer	1			
54		Sealing Ring Assembly for Housing Cover	1			
60		Sealing Nut	1			
63		Sealing Nut	1			
67		Rectangular Oil Seal for Pitman Shaft Cover	1			
68		Sealing Ring	1			
69		O Ring	1			
70		Sealing Ring	1			
71		High Pressure Sealing Ring	1			
72		Dust Oil Seal	1			

TABLE 46.7

POWER STEERING GEAR BOX (CHINA)

GROUP 46

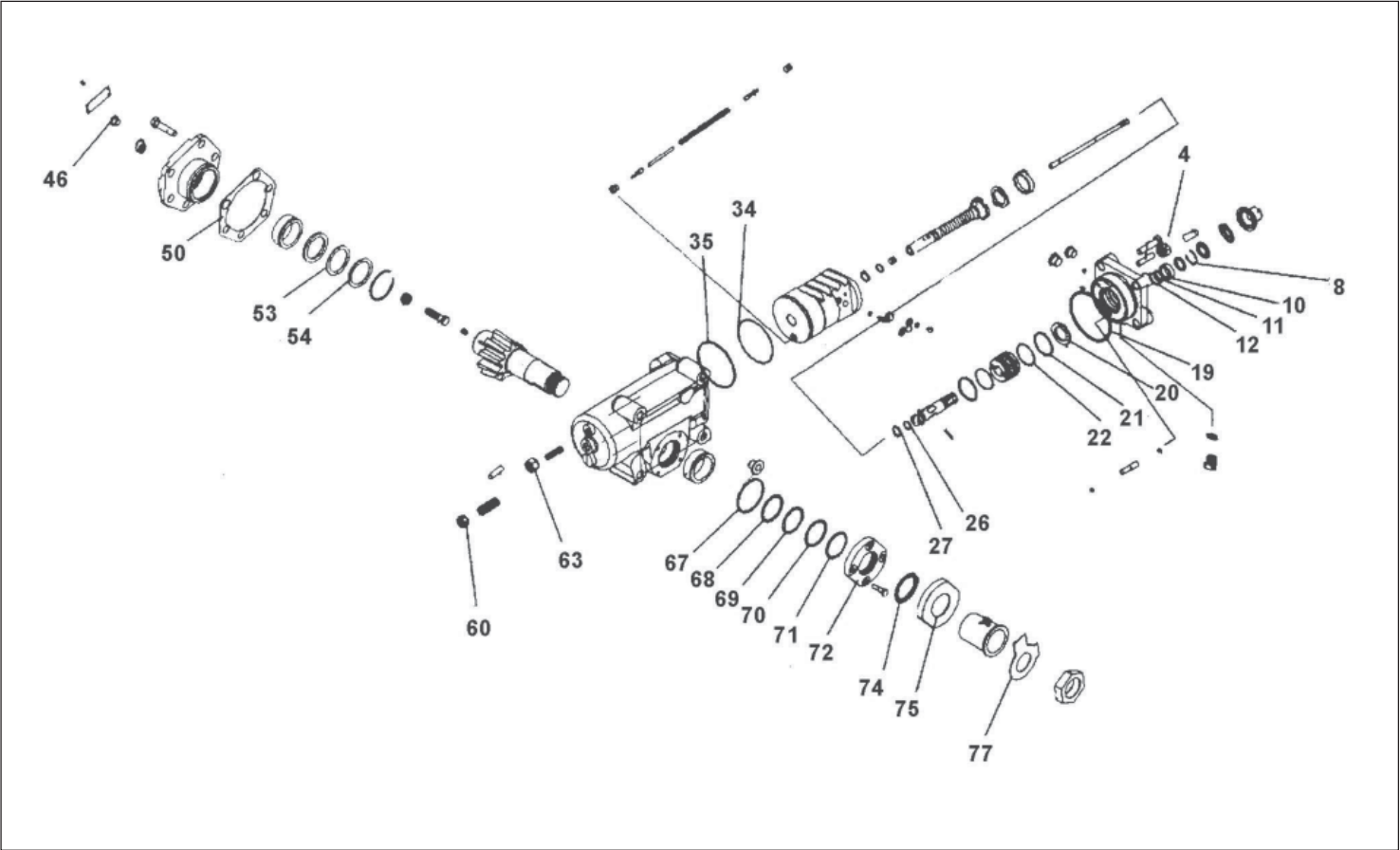


TABLE 46.7
POWER STEERING GEAR BOX (CHINA)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
74		Dust Oil Seal	1			
46		Plug	1			
75		Dust Cover	1			
77		Tab Washer/Locking Plate	1			
8		Retaining Ring	1			

TABLE 46.8

POWER STEERING HYDRAULIC TANK (ZF)

GROUP 46

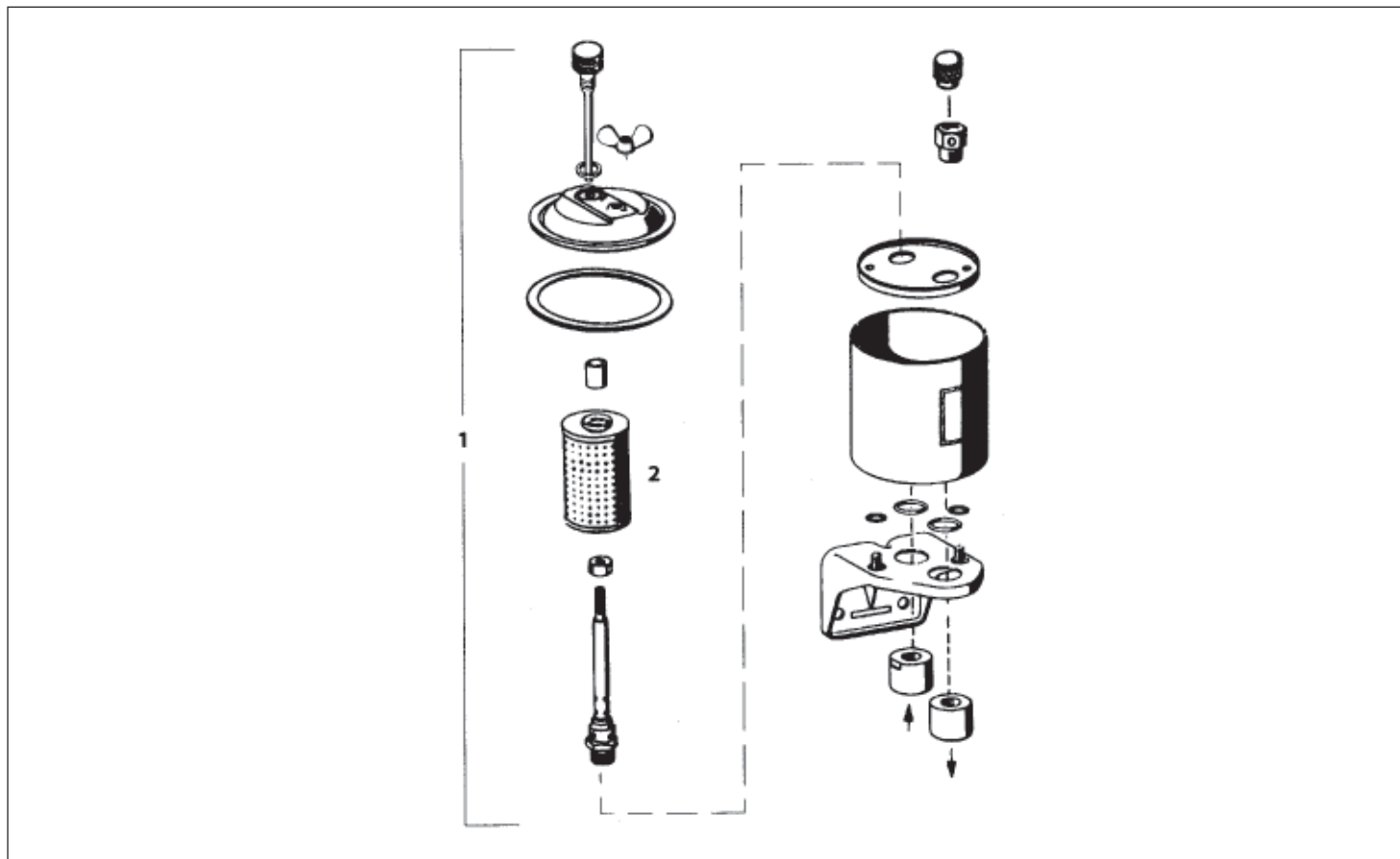


TABLE 46.8
POWER STEERING HYDRAULIC TANK (ZF)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
1	2782 4440 01 01	POWER STEERING HYDRAULIC TANK (ZF) Assy. Power Steering Hydraulic Tank ZF	1			Nipple Type
2	2573 4440 01 28	Assy. Filter	1			

TABLE 46.9

POWER STEERING HYDRAULIC TANK (RANE)

GROUP 46

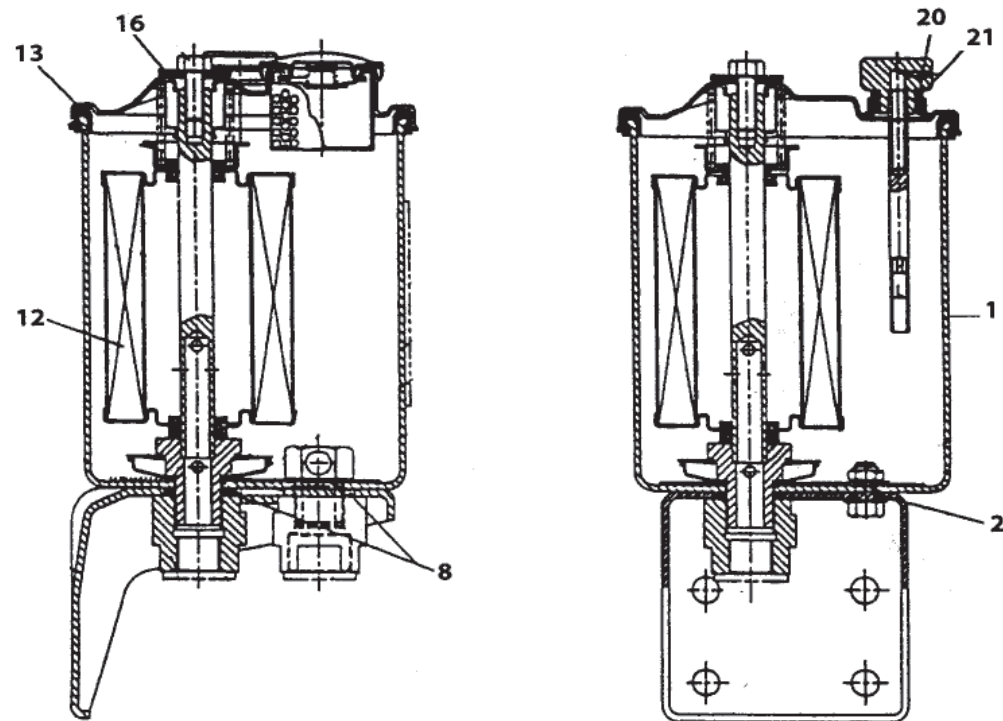


TABLE 46.9
POWER STEERING HYDRAULIC TANK (RANE)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		POWER STEERING HYDRAULIC TANK (RANE)				
1	2782 4440 01 02	Assy. Power Steering Hydraulic Tank (Rane)	1			Nipple Type
	2573 4450 01 06	Service Kit Consisting of :	1			
2		'O' Ring	2			
8		'O' Ring	2			
12	2573 4450 01 07	Filter Assy. (77 mm)	1			
13		Cover Seal	1			
16		Steel + Rubber + Washer	1			
19	2573 4450 01 11	Dipstick Assy. (for 77 mm Filter)	1			
20		'O' Ring	1			
21		'O' Ring Cup	1			

TABLE 46.10

POWER STEERING HYDRAULIC TANK (CHINA)

GROUP 46

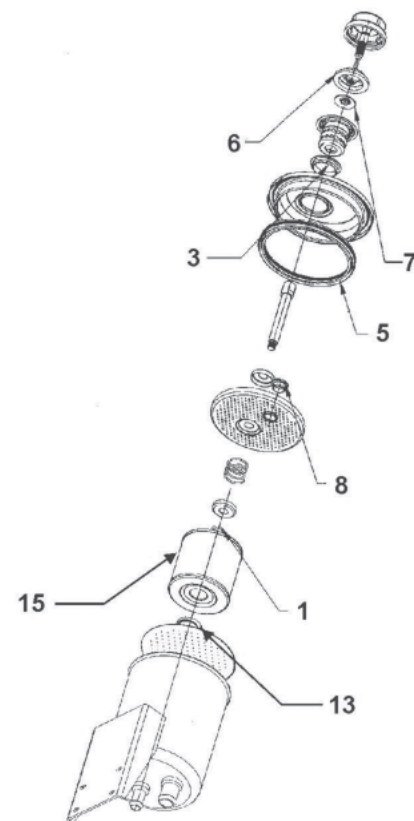


TABLE 46.10
POWER STEERING HYDRAULIC TANK (CHINA)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		POWER STEERING HYDRAULIC TANK (CHINA)				
	2770 4600 01 11	Assy. Steering Tank	1			
	2782 4660 01 08	Kit for Reservoir consists of:	1			
1		O ' Ring filter Element Top	1			
3		Filler Cover Seal Ring	1			
5		Top Cover Seal Ring	1			
6		Cap Seal	1			
7		Baffle Cap Seal	1			
8		Plug for Upper Filter	1			
13		Seal Oil filter Bottom	1			
15		Filter Element Assembly	1			

TABLE 46.11

STEERING PIPE LINES

GROUP 46

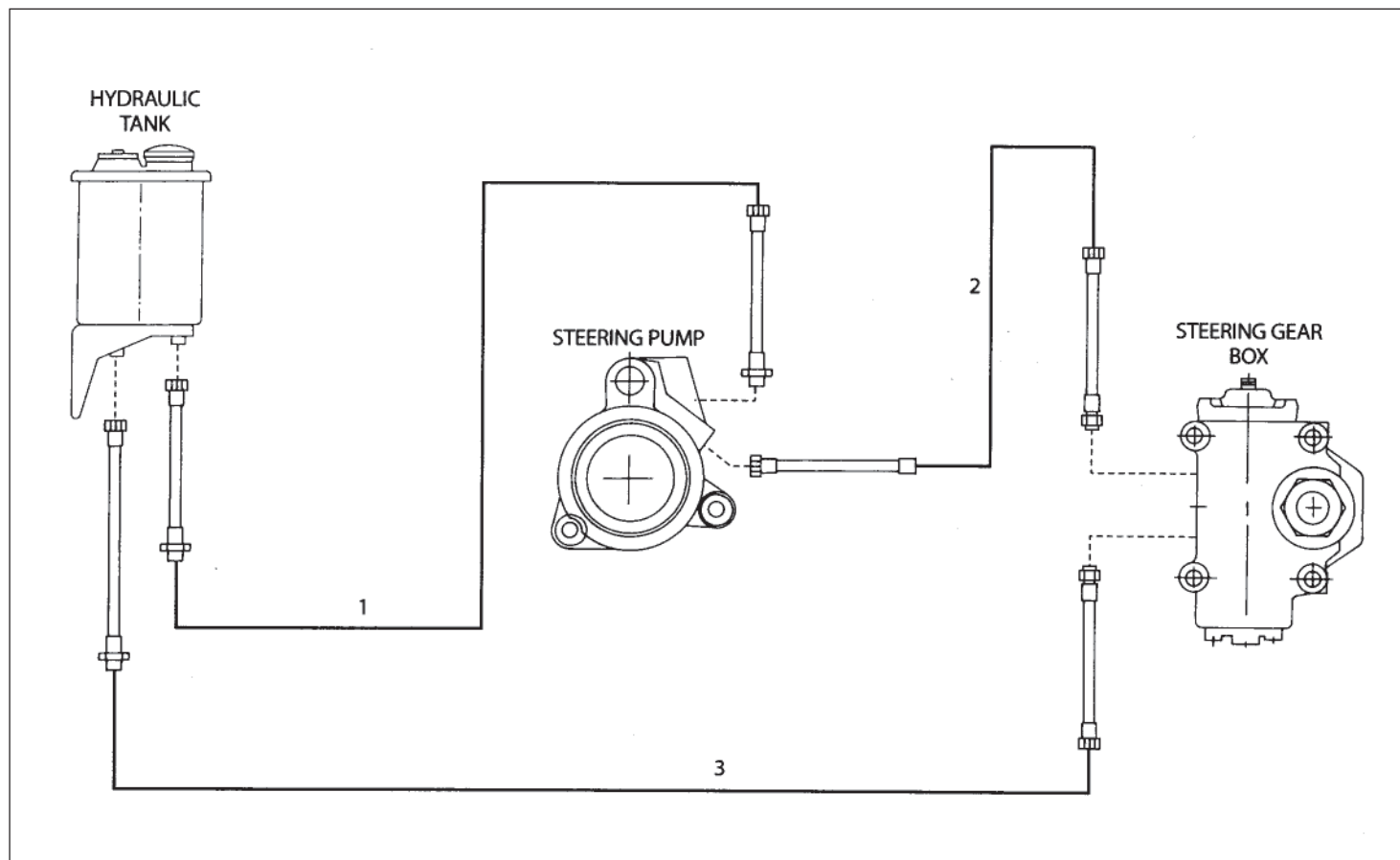


TABLE 46.11
STEERING PIPE LINES
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		STEERING PIPE LINES				
	2187 4615 01 02	Assy Kit for Power Steering Line and Connector	1			For ZF Power Steering
1	2187 4680 01 01	Suction Line Hose Assy	1			For ZF Power Steering
2	2187 4680 01 02	Pressure Line Hose Assy	1			For ZF Power Steering
3	2187 4680 01 03	Return Line Hose Assy	1			For ZF Power Steering
	2187 4615 01 04	Assy Kit for Power Steering Line and Connector	1			For Rane Power Steering
1	2187 4680 01 05	Suction Line Hose Assy	1			For Rane Power Steering
2	2187 4680 01 06	Pressure Line Hose Assy	1			For Rane Power Steering
3	2187 4680 01 08	Return Line Hose Assy	1			For Rane Power Steering
1	2030 4410 01 17	3/4" H P Hose	1			For China Power Steering
	2085 4680 01 08	3/8" H P Hose Assy With Wire Guard (Pump To Strg Gear Box)	1			For China Power Steering
2	2078 4680 01 05	Assy Tube Dia-15 OD X 1700 Lg(Pump To Strg Gear Box)	1			For China Power Steering
3	2078 4680 01 06	Assy Tube Dia-15 OD X 2290 Lg (Strg.Gear Box to Tank)	1			For China Power Steering
	2085 4680 01 08	3/8" HP Hose Assy With Wire Guard (Strg.Gear Box to Tank)	1			For China Power Steering

TABLE 47.1

FUEL SYSTEM

GROUP 47

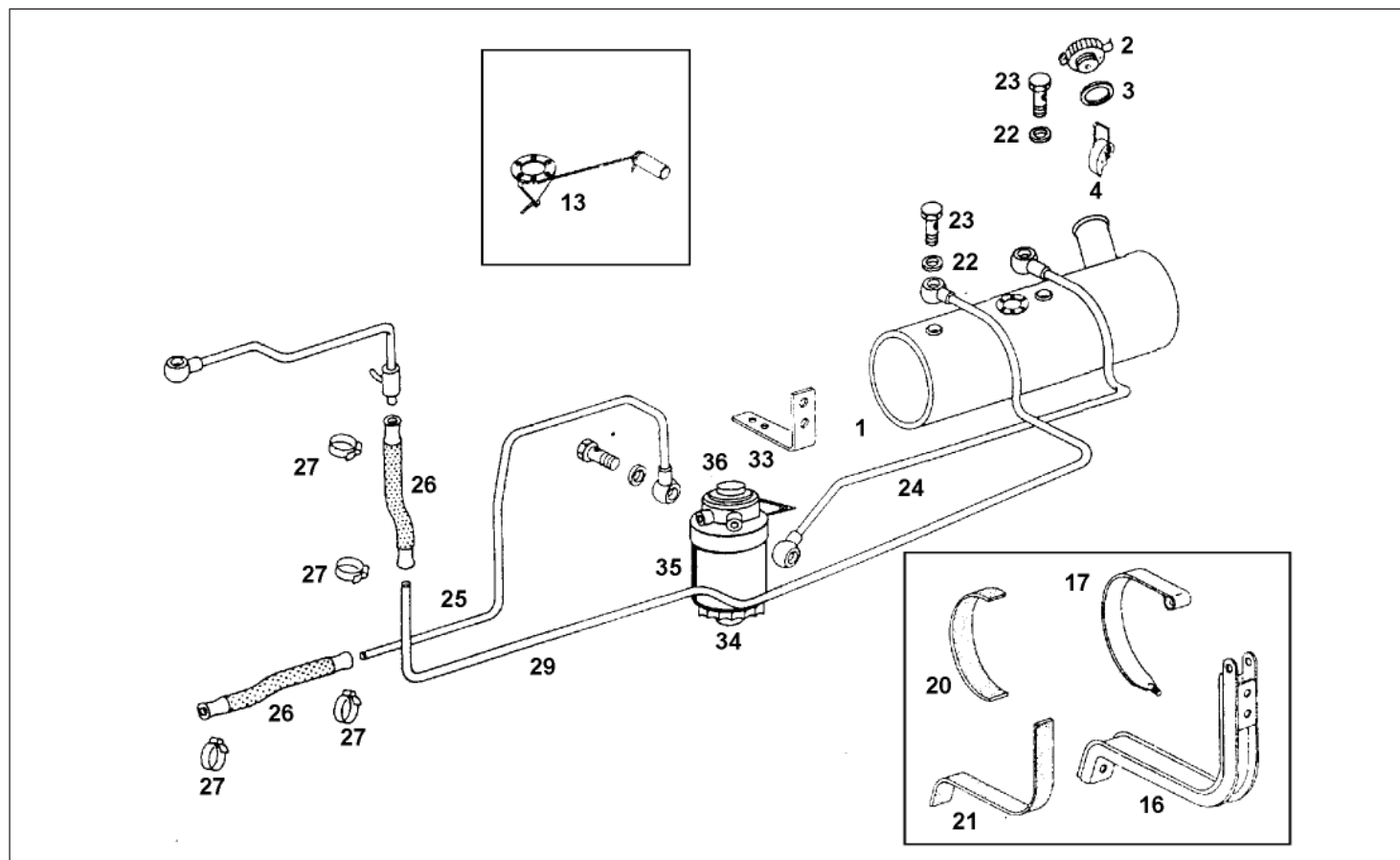


TABLE 47.1	FUEL SYSTEM	GROUP 47
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		FUEL SYSTEM				
1	2783 4710 01 04	Assy. Fuel Tank Complete (225 Lit Round)		1		
1	2573 4710 01 61	Assy. Fuel Tank Complete (160 Lit Round)			1	
2	042 470 06 05J	Cap (Fuel Tank)	1			
3	000 471 02 80J	Rubber Ring (For Cap)	1			
4	042 470 02 37J	Assy Handle	1			
13	2618 5420 99 04	Tank Unit	1			
16	2782 4750 01 03	Assy Support Complete		2		
16	2573 4750 01 05	Assy Support Complete			2	
17	2782 4750 01 04	Assy. Strap		2		
17	012 470 04 40 J	Assy. Strap			2	
20	2782 4750 77 01	Rubber Packing		2		
21	2782 4750 77 02	Rubber Packing		2		
20	2574 4750 77 02	Rubber Packing			2	
21	2574 4750 77 04	Rubber Packing			2	
		Fuel Lines				
22	2651 4710 77 10	Coated Aluminium Washer	10			Jsr Prodn.Vehicle
23	1653 199904 9	Banjo Bolt A 8	6			Jsr Prodn.Vehicle

TABLE 47.1

FUEL SYSTEM

GROUP 47

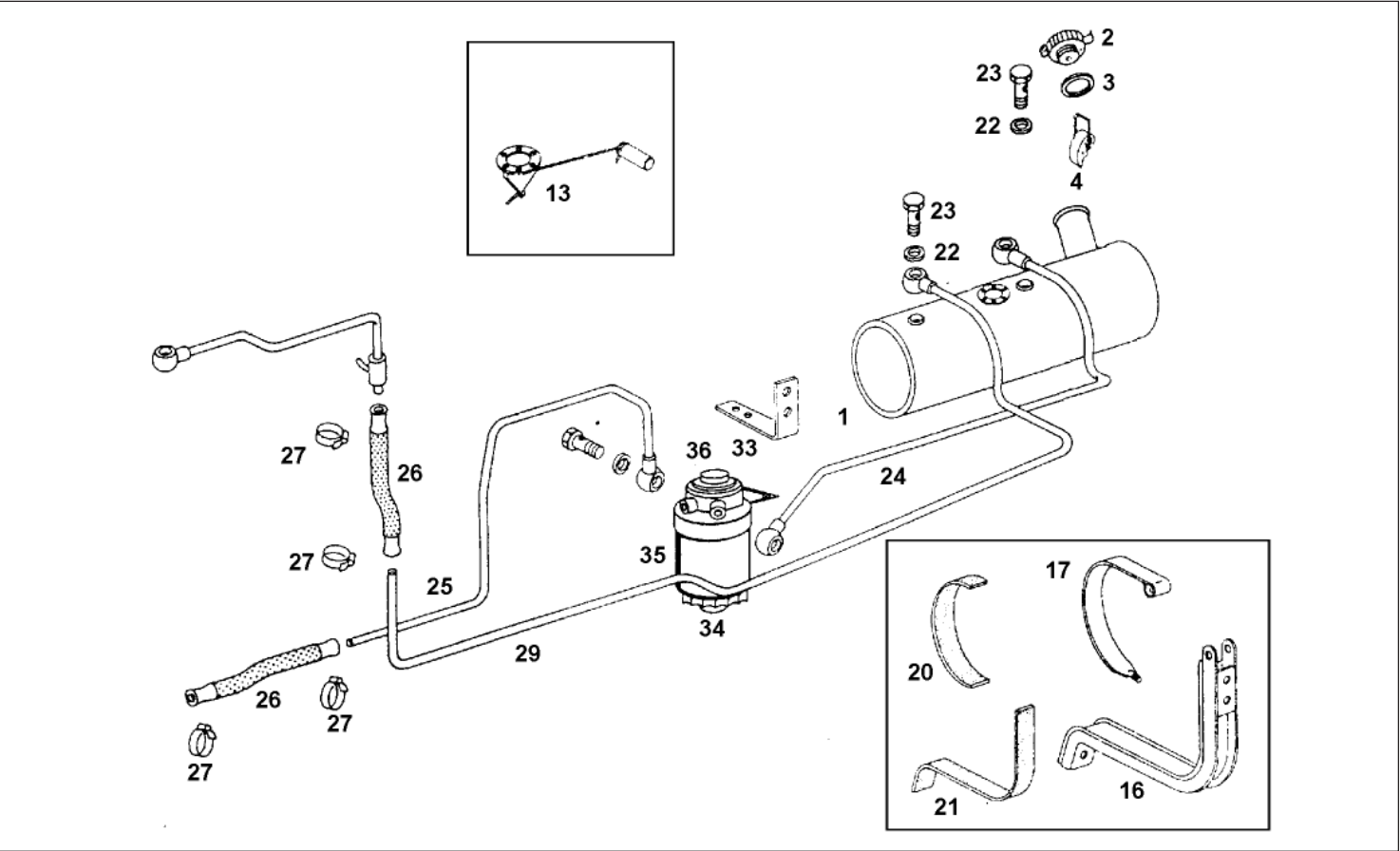


TABLE 47.1 **FUEL SYSTEM** **GROUP 47**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
24	2187 4760 01 01	Assy Tube with Crimped Rubber Hose (Tank to W/Separator-Suction Line)		1		Jsr Prodn.Vehicle
24	2177 4760 01 03	Assy Tube with Crimped Rubber Hose (Tank to W/Separator-Suction Line)			1	Jsr Prodn.Vehicle
22	1622 071028 2	Sealing Washer 18X22 IS 3175 CU		6		Pune Prodn.Vehicle
23	2068 4710 72 02	Banjo Bolt		3		Pune Prodn.Vehicle
24	2632 4760 01 23	Assy.Suction Line (Fuel Tank to Water Separator)		1		Pune Prodn.Vehicle
25	2177 4760 01 04	Assy Tube with Crimped Rubber Hose (W/Separator to Fuel Filter)	1			Jsr Prodn.Vehicle
25	2632 4760 01 26	Assy.Suction Line (Water Separatot to FIP)		1		Pune Prodn.Vehicle
26	312 476 00 26	Rubber Hose (Suction Line)		1		Pune Prodn.Vehicle
27	1428 050016 1	Hose Clamp 16	1			
29	2187 4760 01 03	Assy Tube with Crimped Rubber Hose (Overflow Pipe to Fuel Tank Return Port)		1		Jsr Prodn.Vehicle
29	2177 4760 01 05	Assy Tube with Crimped Rubber Hose(Overflow Pipe to Fuel Tank Return Port)			1	Jsr Prodn.Vehicle
29	2632 4760 01 30	Assy Return Line		1		Pune Prodn.Vehicle
26	312 476 00 26	Rubber Hose (FIP to Fuel Tank)		1		Pune Prodn.Vehicle

TABLE 47.1

FUEL SYSTEM

GROUP 47

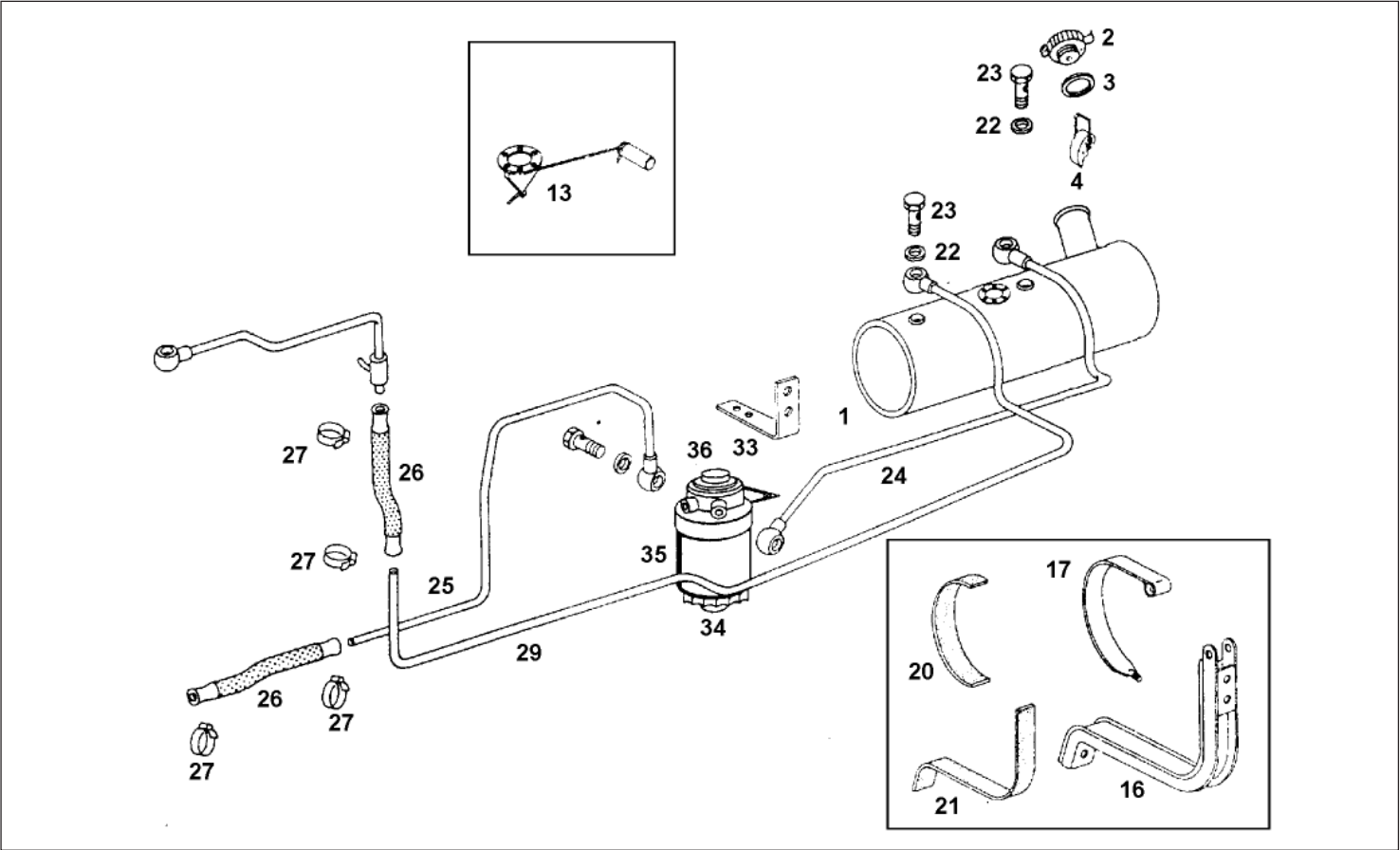


TABLE 47.1
FUEL SYSTEM
GROUP 47

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		Water Separator				
33	2177 4710 01 02	Assy.Bracket (Water Separator Mounting)	1			
34	F 002 H20 134	Water Separator with Hand Primer	1			Tata Part No.2525 0912 02 06
35	F 002 H20 387	Cartridge, Water Seperator	1			
36	F 002 H20 392	Assy. Cover with Hand Primer	1			

TABLE 49.1

EXHAUST SYSTEM

GROUP 49

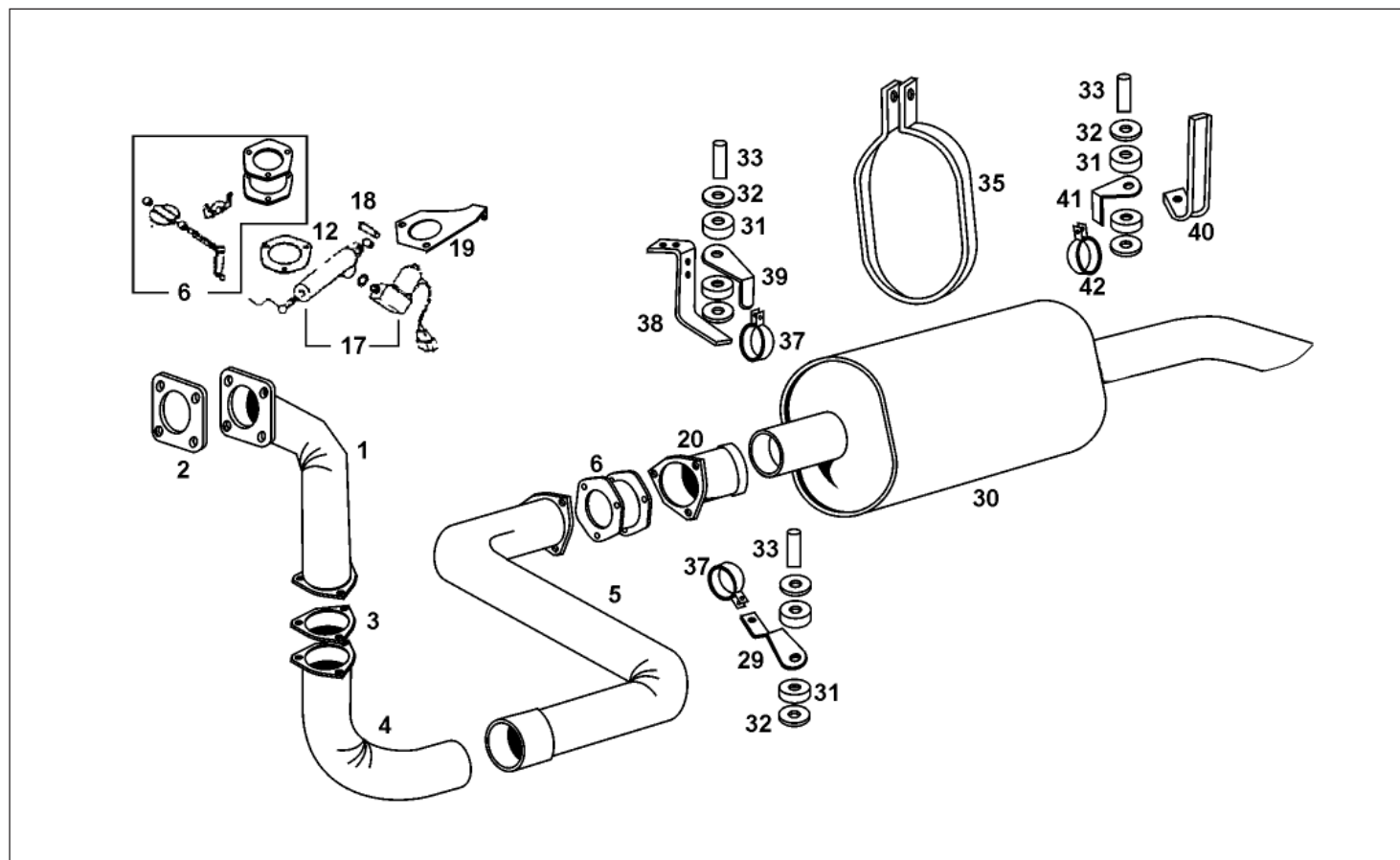


TABLE 49.1
EXHAUST SYSTEM
GROUP 49

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		EXHAUST SYSTEM				
1	2177 4920 01 07	Assy.Exhaust Pipe Front	1			
2	2763 4920 53 01	Gaskert (Between Turbocharge & First Pipe)	1			
3	2632 4910 53 01	Gasket (Between First and Second Pipe)	1			
4	2177 4920 01 12	Assy Exhaust 2nd Pipe	1			
5	2177 4920 01 08	Assy Exhaust Pipe Intermediate	1			
	2078 4920 82 01	Exhaust Pipe Clamp	1			
6	2763 4920 01 23	Assy.Exhaust Brake Unit	1			
12	2763 4920 53 01	Gasket (Intermediate Pipe to Exh.Brake)	1			
17	2641 5420 99 37	Assy Magnetic Valve With Din Ter& Hsg	1			Optional
17	2064 5420 01 01	Air Cylinder with Magnetic Valve	1			Optional
18	2754 4920 67 01	Pin	1			
19	2763 4920 01 31	Assy.Bracket	1			
20	2187 4920 01 10	Assy.Exhaust Pipe Rear		1		
20	2177 4920 01 10	Assy.Exhaust Pipe Rear			1	
29	2067 4920 33 06	Bracket	1			
30	2177 4910 01 02	Assy.Silencer with Short Tail Pipe	1			
31	2576 4900 75 02	Rubber Buffer	2			

TABLE 49.1

EXHAUST SYSTEM

GROUP 49

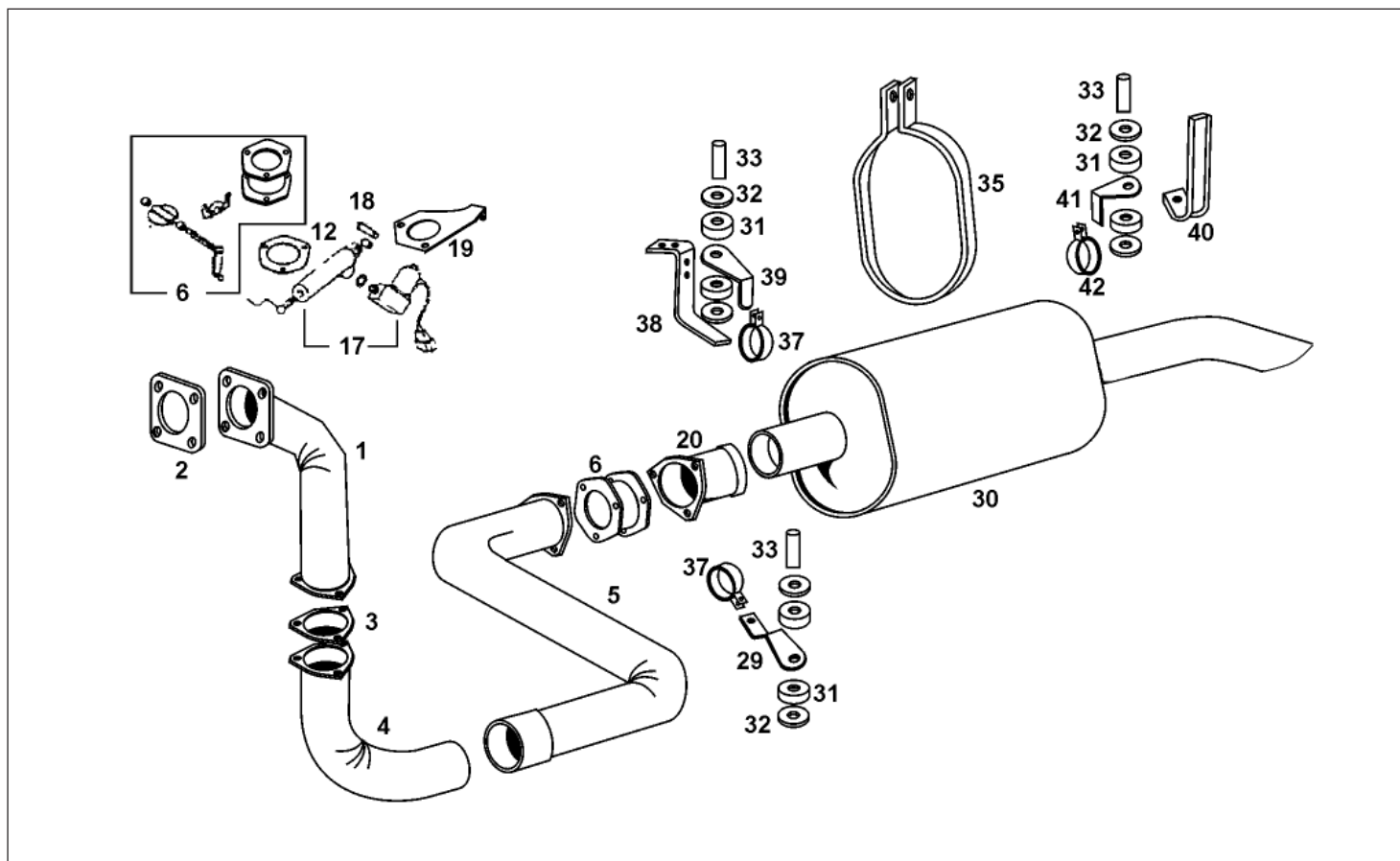


TABLE 49.1
EXHAUST SYSTEM
GROUP 49

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
32	2576 4900 92 02	Washer	1			
33	2576 4900 69 02	Tube	1			
	2067 4920 01 03	Assy.Bracket (Exh.Mounting)	1			
37	2576 4920 82 05	Pipe Clamp	1			
	2177 4920 82 02	Exhaust Mounting Plate (On Cross Member)		1		
31	2576 4900 75 02	Rubber Buffer	2			
32	2576 4900 92 02	Washer	2			
33	2576 4900 69 02	Tube	1			
35	2177 4920 82 01	Oval Clamp (for Silencer)	1			
	2754 4920 33 01	Bracket	1			
37	2576 4920 82 05	Pipe Clamp	1			
38	2067 4920 01 05	Assy.Bracket			1	
39	2187 4920 33 01	Bracket		1		
40	2754 4920 01 31	Assy.Bracket	1			
31	2576 4900 75 02	Rubber Buffer	2			
32	2576 4900 92 02	Washer	2			
33	2576 4900 69 02	Tube	1			
41	2641 4920 33 01	Bracket	1			

TABLE 49.1

EXHAUST SYSTEM

GROUP 49

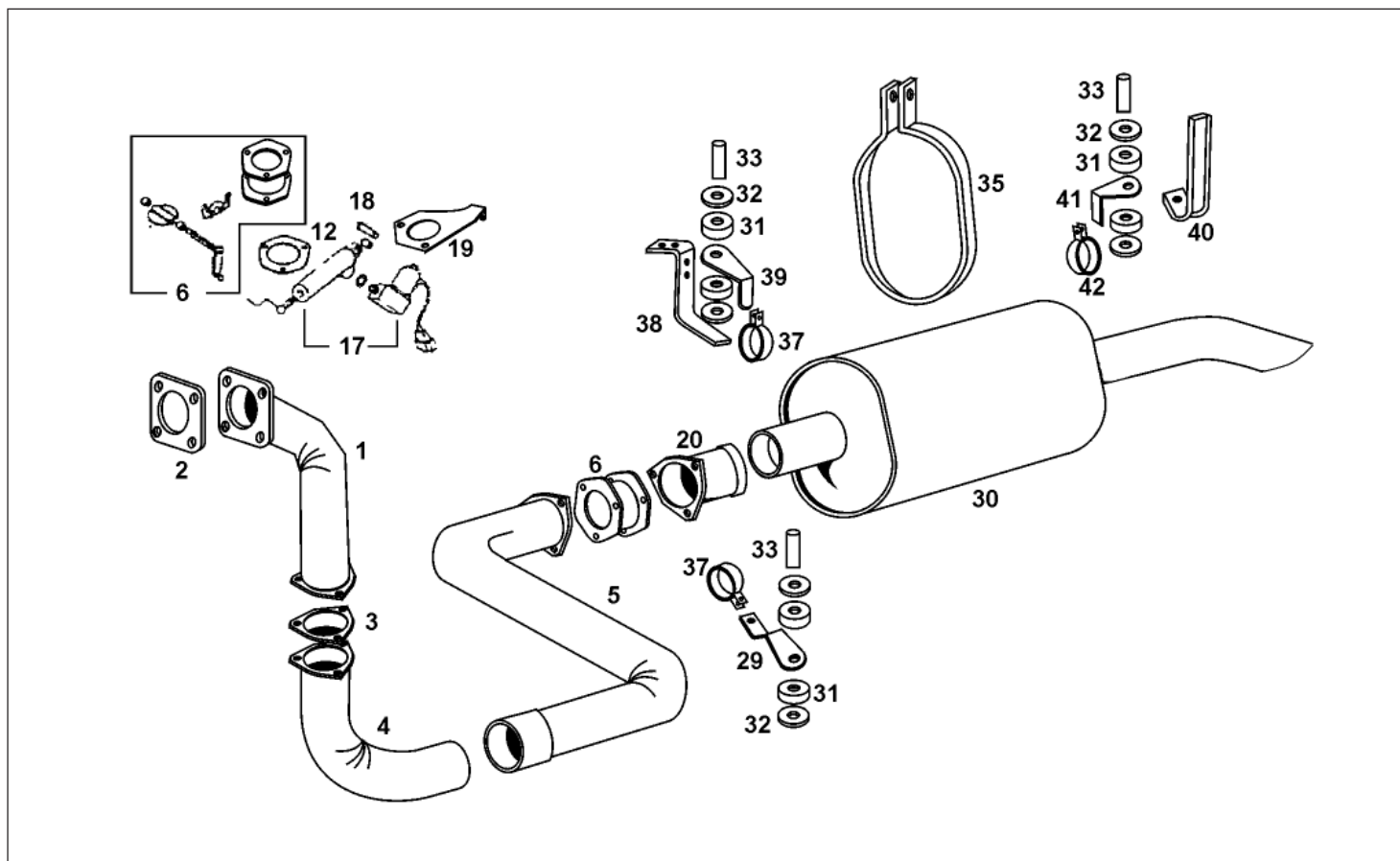


TABLE 49.1
EXHAUST SYSTEM
GROUP 49

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
42	2078 4920 82 01	Exhaust Pipe Clamp	1			
31	2576 4900 75 02	Rubber Buffer	2			
32	2576 4900 92 02	Washer	2			
33	2576 4900 69 02	Tube	1			
	2177 4920 82 02	Exhaust Mounting Plate (On Cross Member)	1			

TABLE 50.1

RADIATOR

GROUP 50

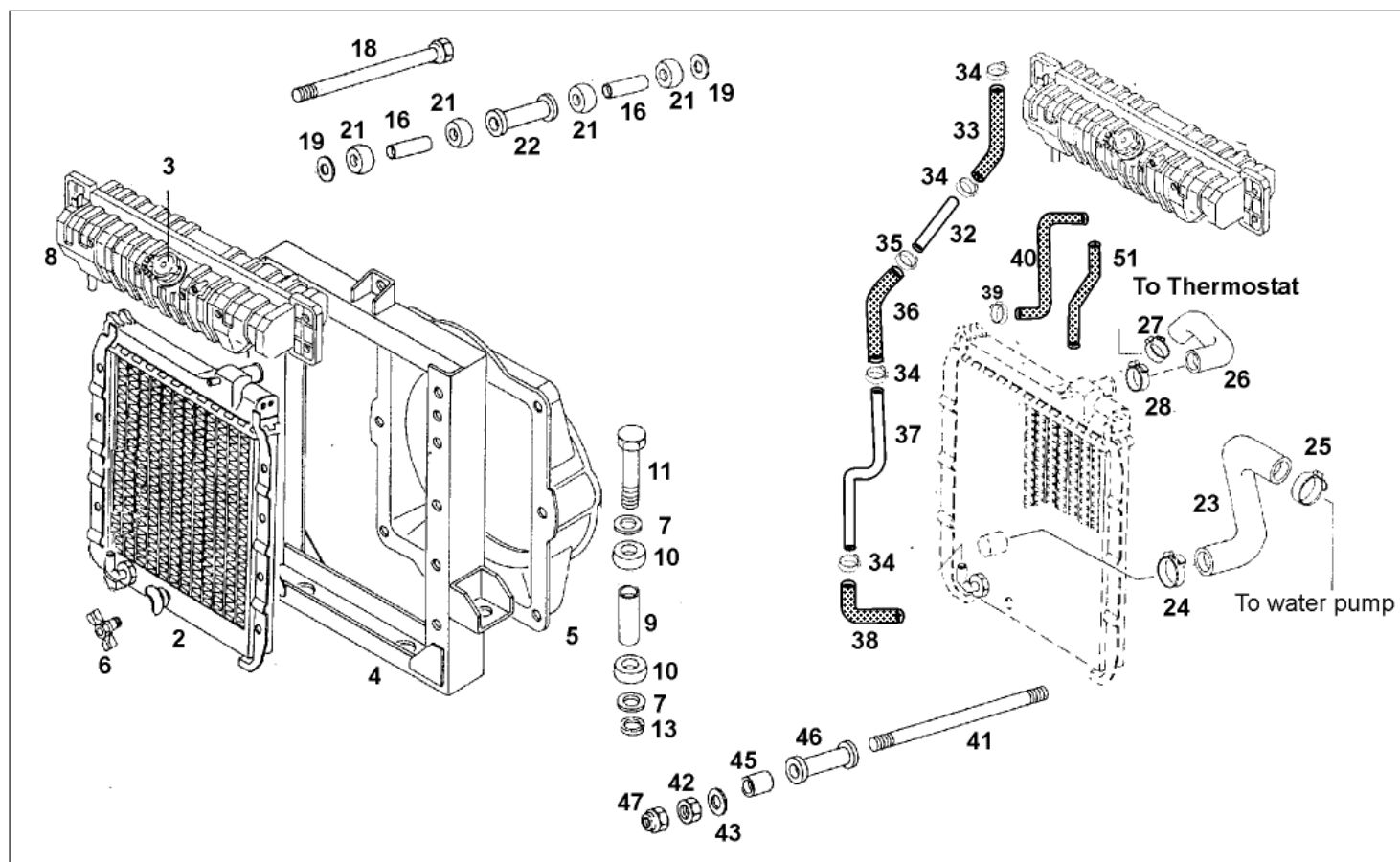


TABLE 50.1
RADIATOR
GROUP 50

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		RADIATOR				
2	2786 5010 03 06	Assy. Radiator complete	1			
6	2786 5010 99 08	Drain Cock	1			
8	2069 5010 01 79	Assy Aux Water Tank-Transluscent	1			
3	2786 5010 99 09	Pressure Cap	1			
4	2525 5000 02 51	Assy.Radiator Mounting Frame Complete	1			
5	2525 5050 63 30	Fan Shroud	1			
	2069 5000 01 65	Assy.Bracket RH (Side Rad.Mtg)	1			
	2069 5000 01 64	Assy.Bracket LH (Side Rad.Mtg)	1			
7	2574 5000 92 02	Washer (47Dia)	4			
9	2574 5000 69 04	Spacer Tube (35 Long)	2			
10	2574 5000 63 01	Rubber Buffer	4			
11	1106 389816 5	Hex Bolt M 16X85	2			
13	2786 5010 83 01	Shim (1 Thk)	ar			
13	2786 5010 83 02	Shim (2Thk)	ar			
13	2786 5010 83 03	Shim (5Thk)	ar			
	2069 5000 01 66	Assy Bracket-LH(A.W. Tank Mtg)	1			
	2069 5000 01 67	Assy Bracket-RH(A.W. Tank Mtg)	1			

TABLE 50.1

RADIATOR

GROUP 50

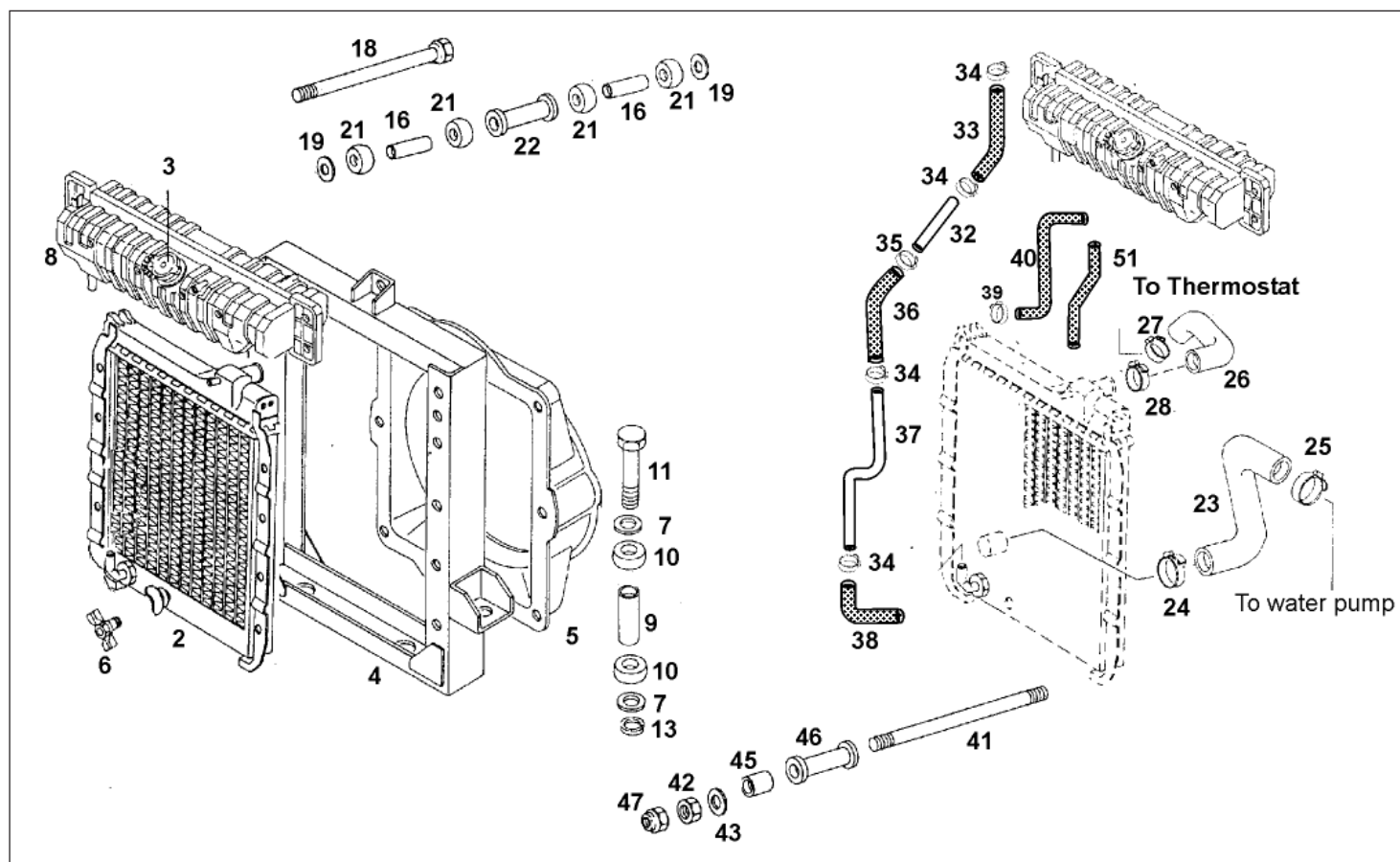


TABLE 50.1
RADIATOR
GROUP 50

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	2076 1460 99 09	Intercooler	1			
16	2574 5000 69 04	Spacer Tube (35 Long)	2			
18	1106 389816 5	Hex Bolt M 16X85	2			
19	2574 5000 92 02	Washer (47Dia)	2			
21	2574 5000 63 01	Rubber Buffer	4			
	2786 5000 63 02	Rubber Buffer (38 Dia X 12Thk)	4			
	2786 5000 92 03	Washer (40 ODx 20 IDx 2Thk)	2			
22	2574 5000 69 06	Spacer Tube (25.5 Long)	2			
	2525 5010 82 99	Bracket (Radiator Mtg Bottom)	1			
41	2574 5000 99 04	Tie Rod(200 Long)--to Frt.Mounting	1			
42	1205 159807 3	Hex Nut M 10 (to Frt.Mounting)	2			
43	2786 1460 92 01	Washer (to Frt.Mounting)	4			
45	2069 5010 63 01	Rubber Bush (to Frt.Mounting)	4			
46	2069 5000 69 02	Tube (100 Long) (to Frt.Mounting)	1			
47	1214 050100 8	Nyloc Nut M 10 (to Frt.Mounting)	2			
	2525 0117 02 28	Assy Bracket (for Mtg.Dipstick on Radiator)	1			
	312 995 24 20	Clamp (for Mtg.Dipstick on Radiator)	1			

TABLE 50.1

RADIATOR

GROUP 50

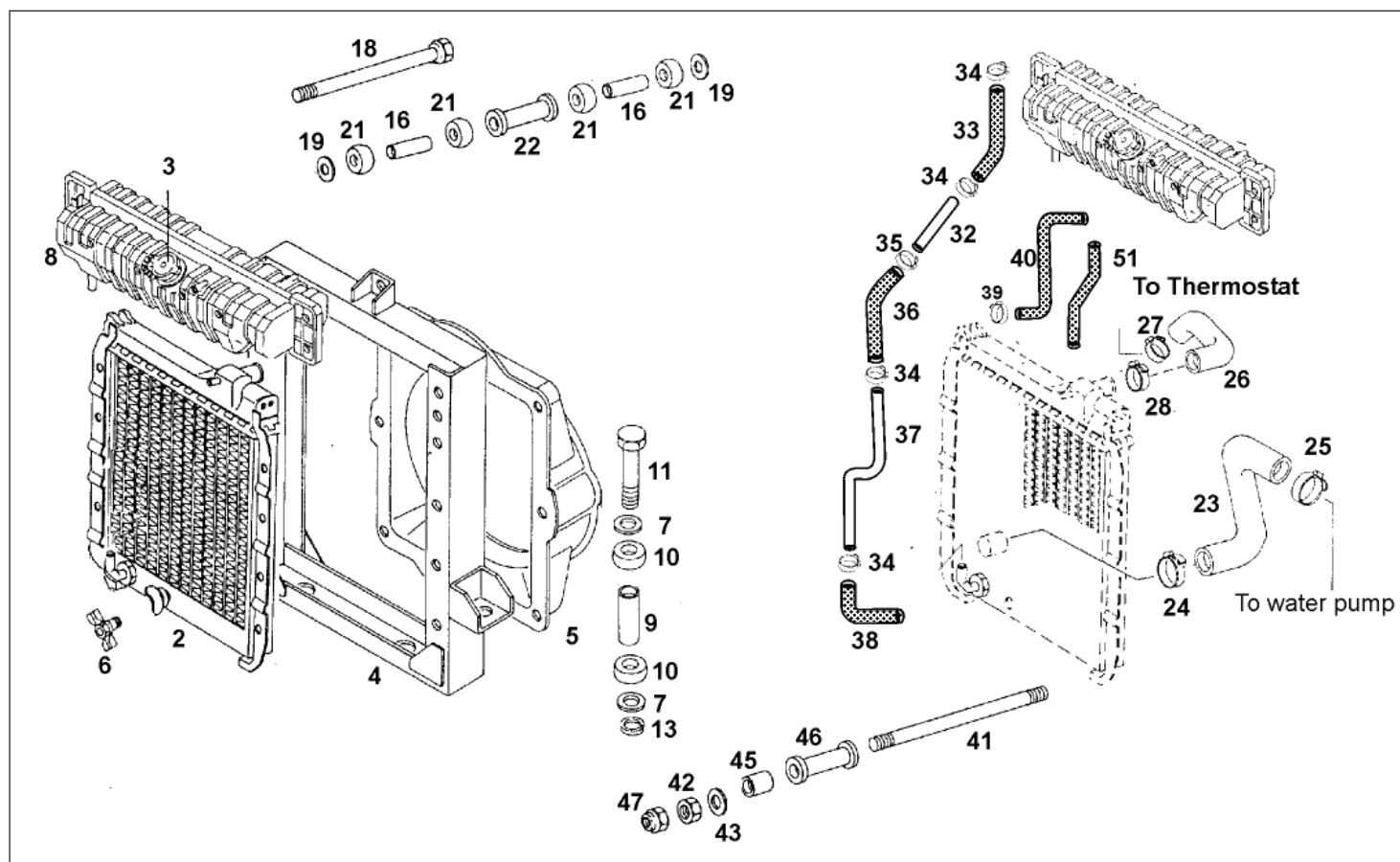


TABLE 50.1
RADIATOR
GROUP 50

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		RADIATOR CONNECTION				
23	2525 5010 58 99	Hose (Rad. To Water Pump)	1			
24	1428 059821 7	Hose Clamp TB-54	1			
25	1428 059926 4	Hose Clamp TB-34	1			
26	2525 5010 58 98	Hose (Top)	1			
27	1428 059930 2	Hose Clamp TB 36	1			
28	2547 5010 42 13	Hose Clamp- 56 Dia	1			
32	2525 5010 69 63	Fill Pipe (Top)	1			
33	2525 5010 58 95	Reducer Hose	1			
34	1428 050035 7	Hose Clamp 35	5			
35	1428 050030 6	Hose Clamp 30	1			
36	2525 5010 58 96	Fill Pipe Hose	1			
37	2525 5010 69 67	Fill Pipe-Bottom	1			
38	2069 5010 58 54	Elbow Hose-110X110	1			
	2525 5010 03 34	Fill Pipe Bracket	1			
39	1428 050016 1	Hose Clamp 16	4			
40	2525 5010 58 94	Hose (550 Long)	1			
51	2525 5010 58 97	Hose (460 Long)	1			

TABLE 54.1

LIGHT AND SIGNAL SYSTEM

GROUP 54

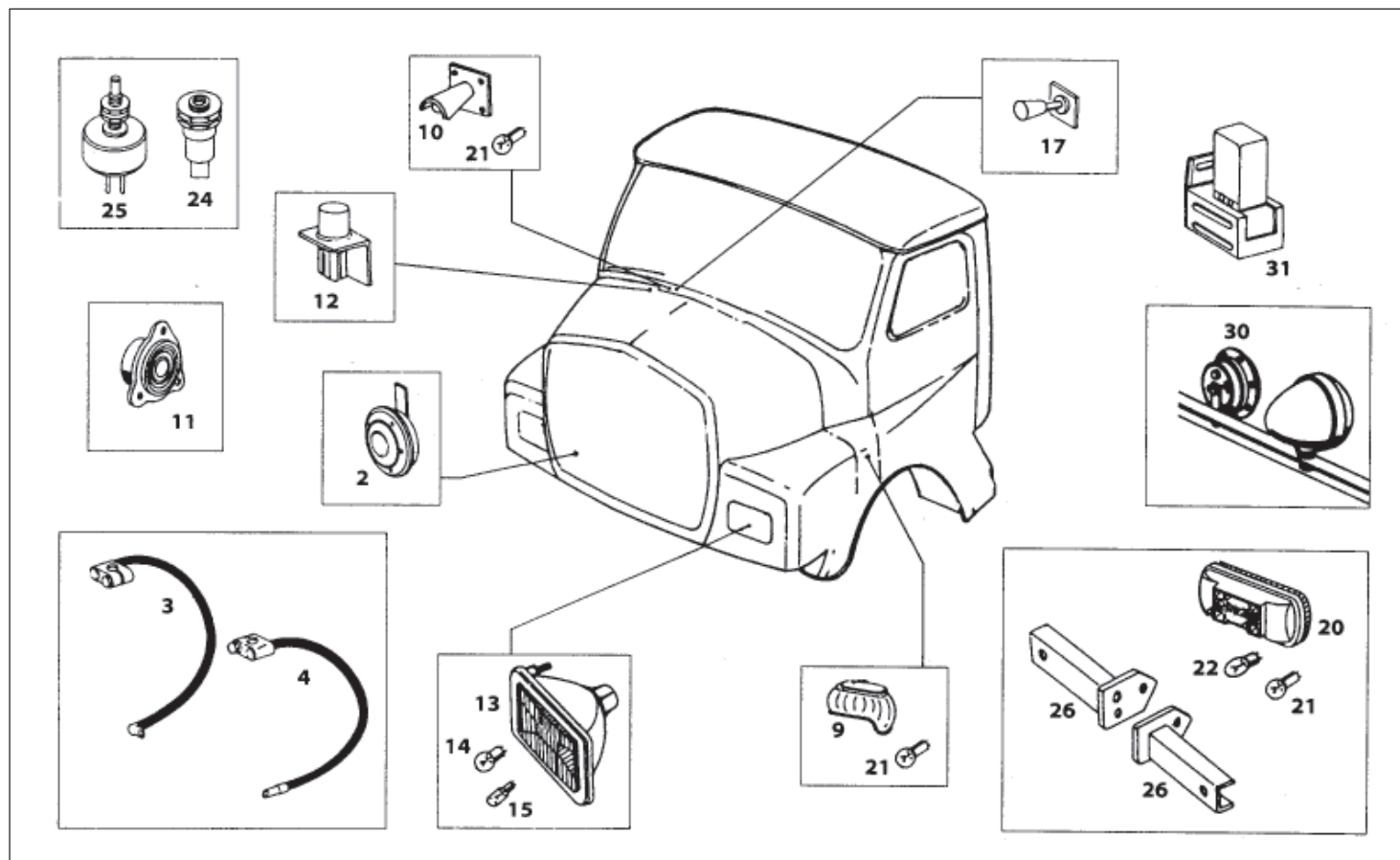


TABLE 54.1
LIGHT AND SIGNAL SYSTEM
GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		LIGHT AND SIGNAL SYSTEM				
2	2574 5420 99 87	Horn (12V)	1			
3	2575 5410 01 15	Assy. Battery Cable (+ve) (12V)		1		
4	2614 5411 01 03	Assy. Battery Cable (-ve) (12V)		1		
3	2574 5410 01 76	Assy. Battery Cable (+ve) (12V)			1	
4	2574 5411 01 56	Assy. Battery Cable (-ve) (12V)			1	
9	2574 5442 01 35	Assy. Blinker Lamp LH w/ Bulb	1			
9	2574 5442 01 34	Assy. Blinker Lamp RH w/ Bulb	1			
21	6212 040012 1	Bulb 12V, 21W (for Blinker Lamp)	2			
10	2576 5440 01 21	Assy. Engine Lamp	1			
21	6212 040012 1	Bulb 12V, 21W (for Engine Lamp)	1			
11	2573 5420 99 60	Beeper Alarm Unit (12V)	1			
12	2651 5450 46 03	Electronic Flasher (12V)	1			
13	2618 5440 01 54	Assy. Motorised Head Lamp Compl. LH (12V)	1			
13	2618 5440 01 55	Assy. Motorised Head Lamp Compl. RH (12V)	1			
14	6212 060101 1	Lamp H4 12V 60/55W	2			
15	6212 060111 9	Lamp T4W 12V 4W	2			
	2654 5460 99 19	Sleeve Adaptor for Head Lamp	2			

TABLE 54.1

LIGHT AND SIGNAL SYSTEM

GROUP 54

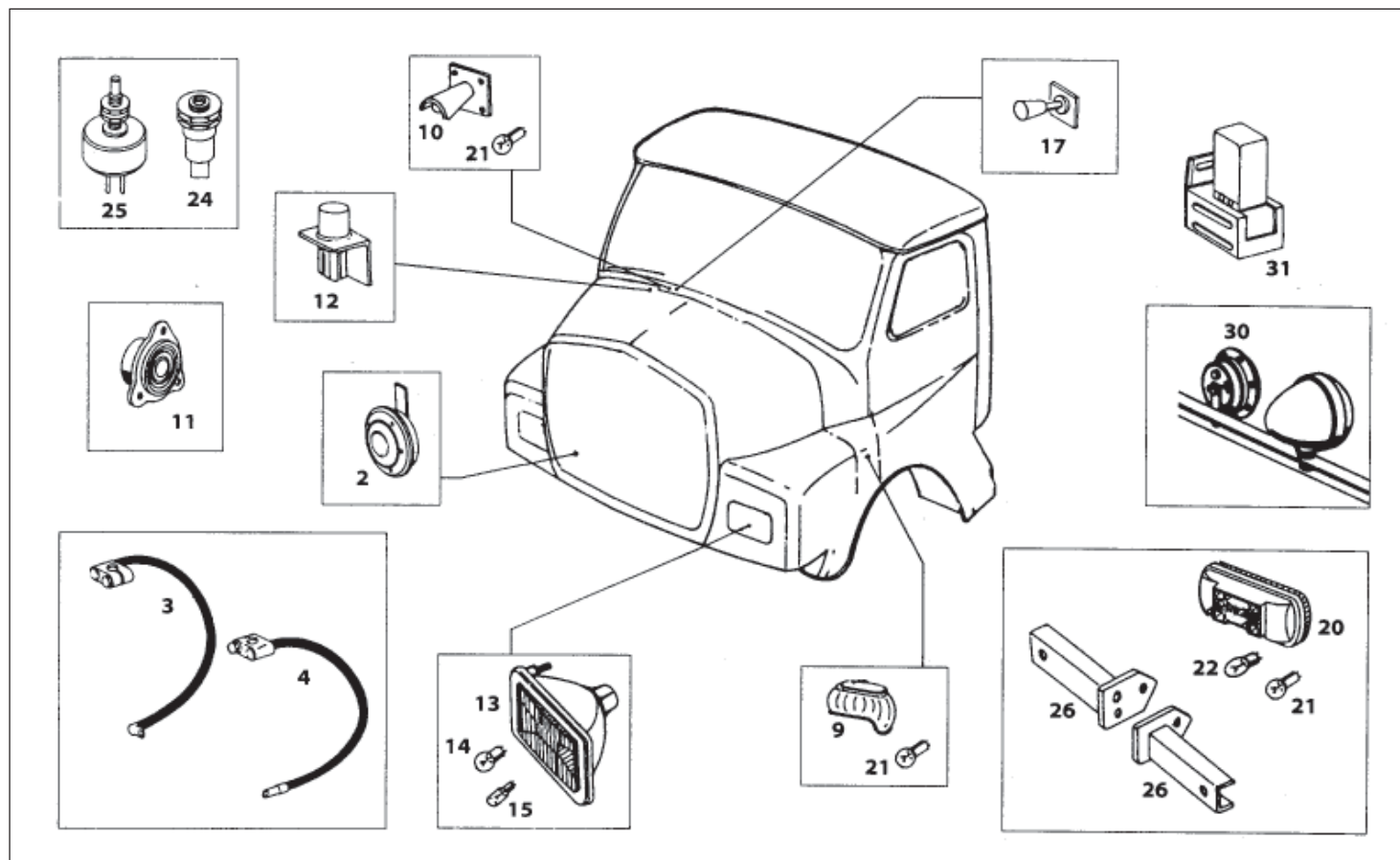


TABLE 54.1
LIGHT AND SIGNAL SYSTEM
GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	2698 5450 01 11	Head Lamp Levelling Switch	1			
17	000 540 01 44 J	Assy Push Pull Switch (For Engine Lamp)	1			
20	2698 5440 01 08	Assy. Tail Lamp with Bulb RH (12V)	1			
20	2698 5440 01 07	Assy. Tail Lamp with Bulb LH (12V)	1			
21	6212 040012 1	Bulb 12V 21W (for Tail Lamp)	6			
22	6212 030009 7	Bulb 12V 10W (for Tail Lamp)	2			
26	2573 5440 82 03	Bracket (Tail Lamp)	2			
	2574 5442 01 24	Assy. Tail Lamp Bracket LH (fitment on Frame)	1			
	2632 5440 01 69	Assy. Tail Lamp Bracket RH (fitment on Frame)	1			
24	2574 5450 99 56	Low Air Pressure Switch		3	1	
25	2702 5450 99 30	Stop Light Switch	1			
	2654 5420 49 13	Relay (with Resistor) 12 V	3			
	2659 5450 49 02	Starter Relay	1			
	2654 5451 01 23	Reverse Light Switch	1			
30	2574 5420 99 87	Horn 12V			1	Reverse Horn at Rear
	2078 5450 01 01	Assy Bracket (Horn Mounting)			1	
31	2574 5420 49 03	Horn Timer 12V			1	For Reverse Horn
	2654 5450 99 13	Low Oil Pressure Switch	1			

TABLE 54.1

LIGHT AND SIGNAL SYSTEM

GROUP 54

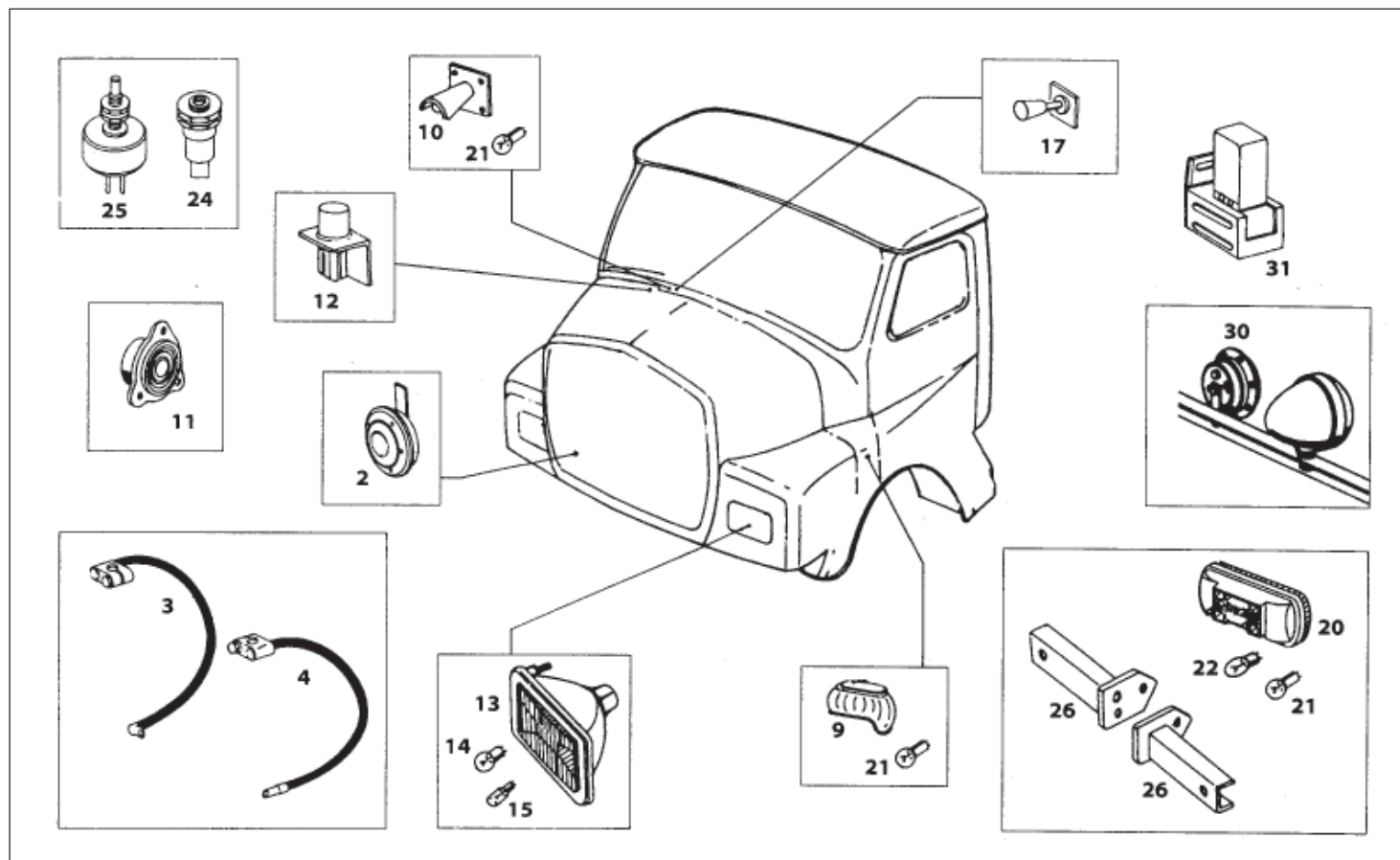


TABLE 54.1
LIGHT AND SIGNAL SYSTEM
GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	2618 5450 01 10	Assy Fuse Box Mounting Bracket	1			
	312 546 10 20	Earth Strap	1			

TABLE 54.2

INSTRUMENT PANEL

GROUP 54

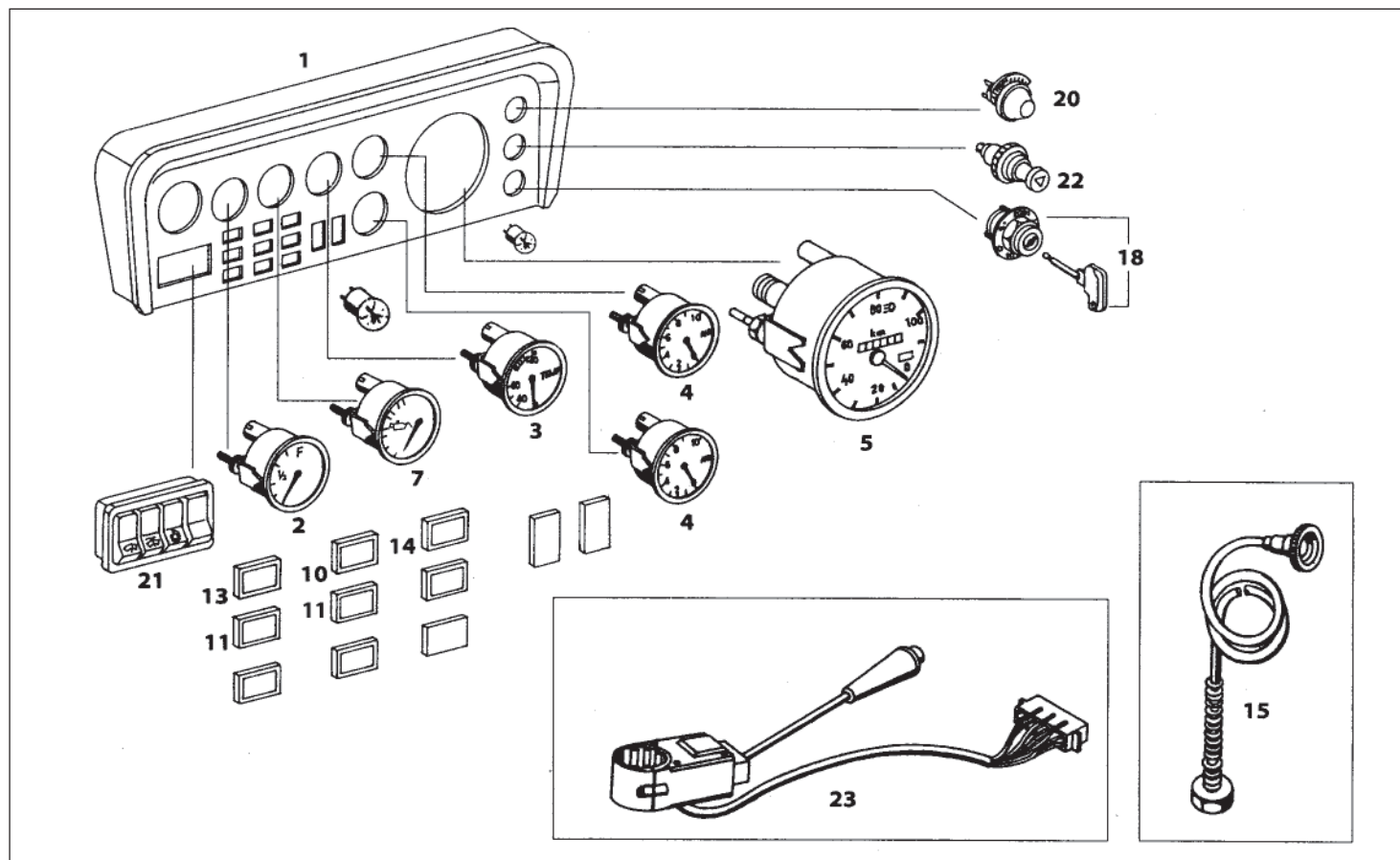


TABLE 54.2
INSTRUMENT PANEL
GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		INSTRUMENT PANEL				
1	2075 6890 01 01	Assy. Instrument Panel	1			Cab Version
1	2628 6890 01 01	Assy. Instrument Panel	1			Cowl Version
	3505 6809 25 05	Beading Instrument Panel	1			
	3505 6809 01 53	Assy Protective Cover (Instrument Panel)	1			
2	2632 5420 99 08	Fuel Gauge	1			
3	2754 5420 99 12	Temperature Gauge (Electrical)	1			
4	2574 5421 99 90	Air Pressure Gauge	2			
5	2618 5420 99 13	Speedometer (1:0.88)	1			
7	2707 5420 99 05	R P M Meter	1			
	6212 030012 7	Bulb 12V, 2W (for Gauges)	11			
10	2629 5440 01 02	Assy. Indicator Lamp (Low Air Pressure)	1			
	6212 030012 7	Bulb 12V, 2W (for Low Air Pressure Indicator)	1			
11	2576 5440 01 12	Assy. Indicator Lamp (Battery)	1			
	6212 030012 7	Bulb 12V, 2W (for Battery Indicator)	1			
13	2576 5440 01 14	Assy. Indicator Lamp (Hand Brake)	1			
	6212 030012 7	Bulb 12V, 2W (for Hand Brake Indicator)	1			
14	2780 5440 01 05	Assy. Indicator Lamp (Low Oil Pressure)	1			

TABLE 54.2

INSTRUMENT PANEL

GROUP 54

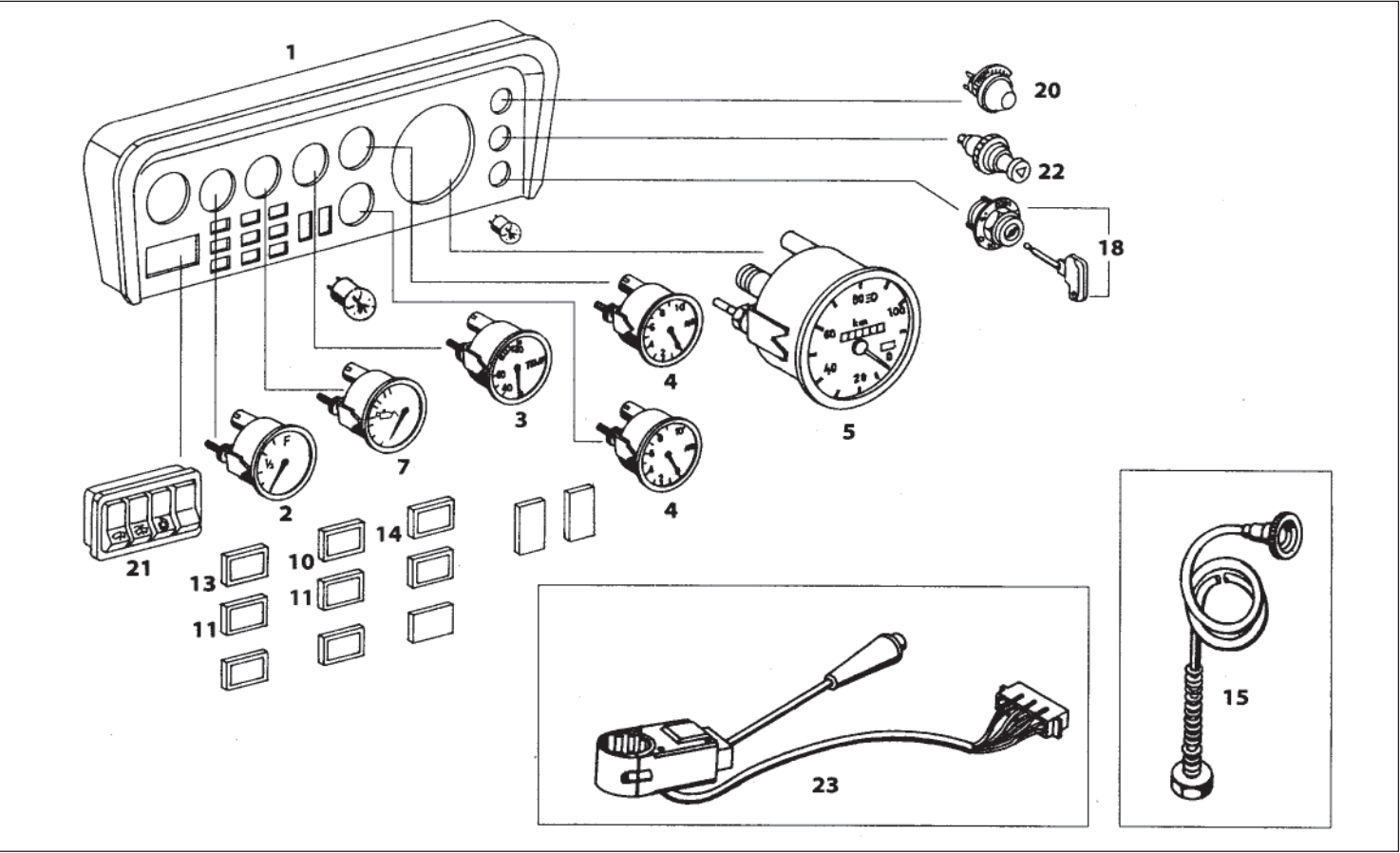


TABLE 54.2
INSTRUMENT PANEL
GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	6212 030012 7	Bulb 12V,2W (for Low Oil Pressure Indicator)	1			
	2574 5442 01 15	Assy. Indicator Lamp (Exh Brake ON)	1			
	6212 030012 7	Bulb 12V,2W (for Low Oil Pressure Indicator)	1			
15	2078 5420 99 31	Speedocable- 2450 mm	1			
18	2073 5450 01 01	Main Line Switch	1			
	2576 5450 75 05	Rubber Cover (Main Line Switch)	1			
20	2614 5450 99 01	Starter Push Button	1			
21	2780 5450 69 01	Piano Key Switch		1		
21	2078 5450 69 04	Piano Key Switch			1	
22	2618 5450 01 06	Assy. Hazard Warning Switch 12 V MSSL	1			
23	2618 5450 01 01	Combi Switch	1			
	2632 5420 99 26	Digital Hour Meter			1	
	2770 5420 99 06	High Temp Warning Buzzer Unit	1			
	2658 5440 01 05	Assy Hatch Back Lamp	1			
	6212 030023 2	Bulb 12V 5W	2			
	2647 5440 01 19	Marker Lamp	2			

TABLE 54.3

CABLE SET

GROUP 54

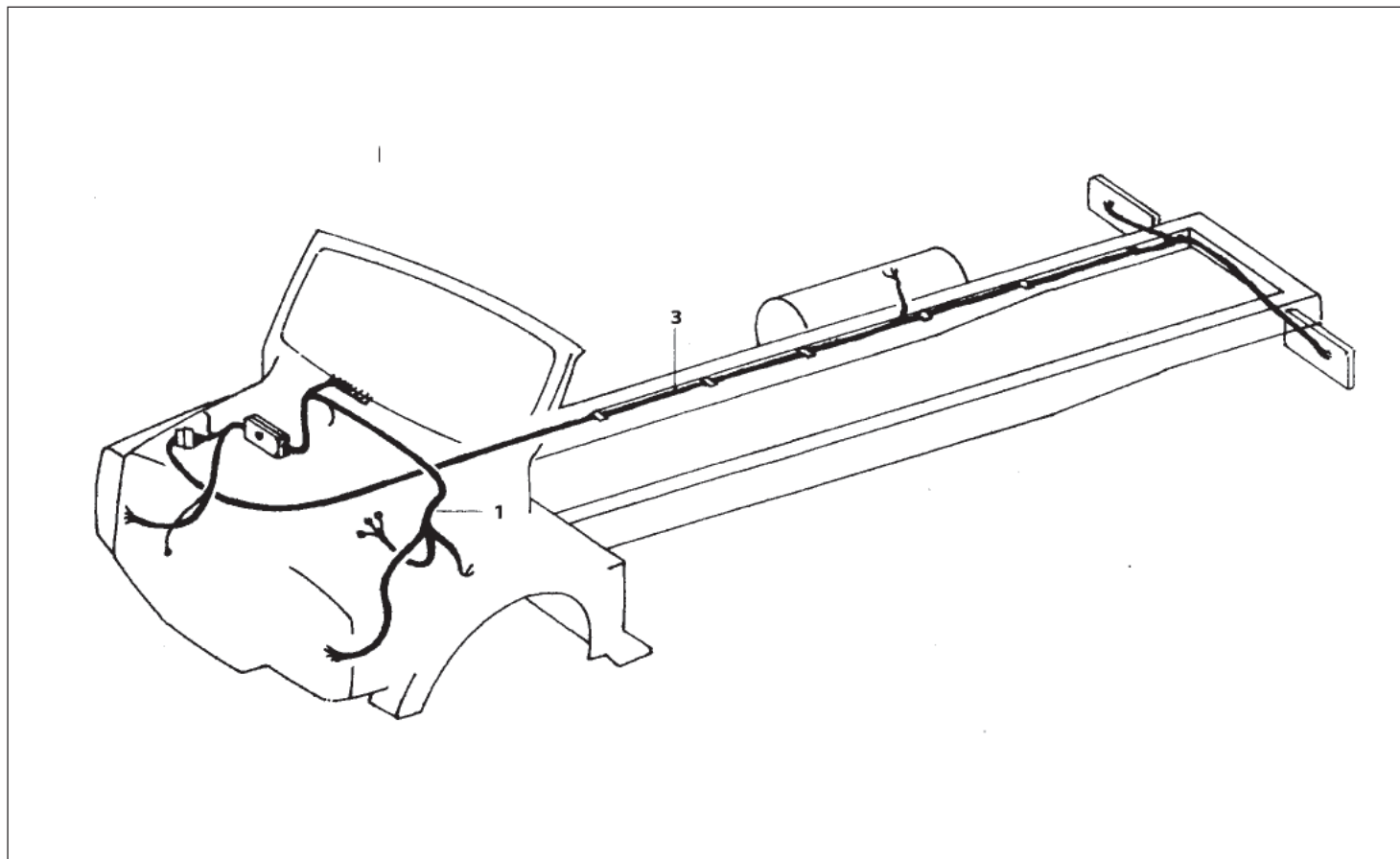


TABLE 54.3
CABLE SET
GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		CABLE SET				
1	2187 5482 01 01	Wiring Harness Main		1		JSR Vehicle
1	2632 5460 01 49	Wiring Harness Main		1		Pune Vehicle
1	2177 5482 01 01	Wiring Harness Main			1	JSR Vehicle
1	2628 5460 01 12	Wiring Harness Main			1	Pune Vehicle
3	2187 5482 01 02	Wiring Harness Tail		1		JSR Vehicle
3	2632 5460 01 51	Wiring Harness Tail		1		Pune Vehicle
3	2177 5482 01 03	Wiring Harness Tail			1	JSR Vehicle
3	2628 5460 01 14	Wiring Harness Tail			1	Pune Vehicle
	2078 5482 01 27	Assy. Cable Set (For Cab Lamp)	1			

TABLE 60.1

CAB

GROUP 60

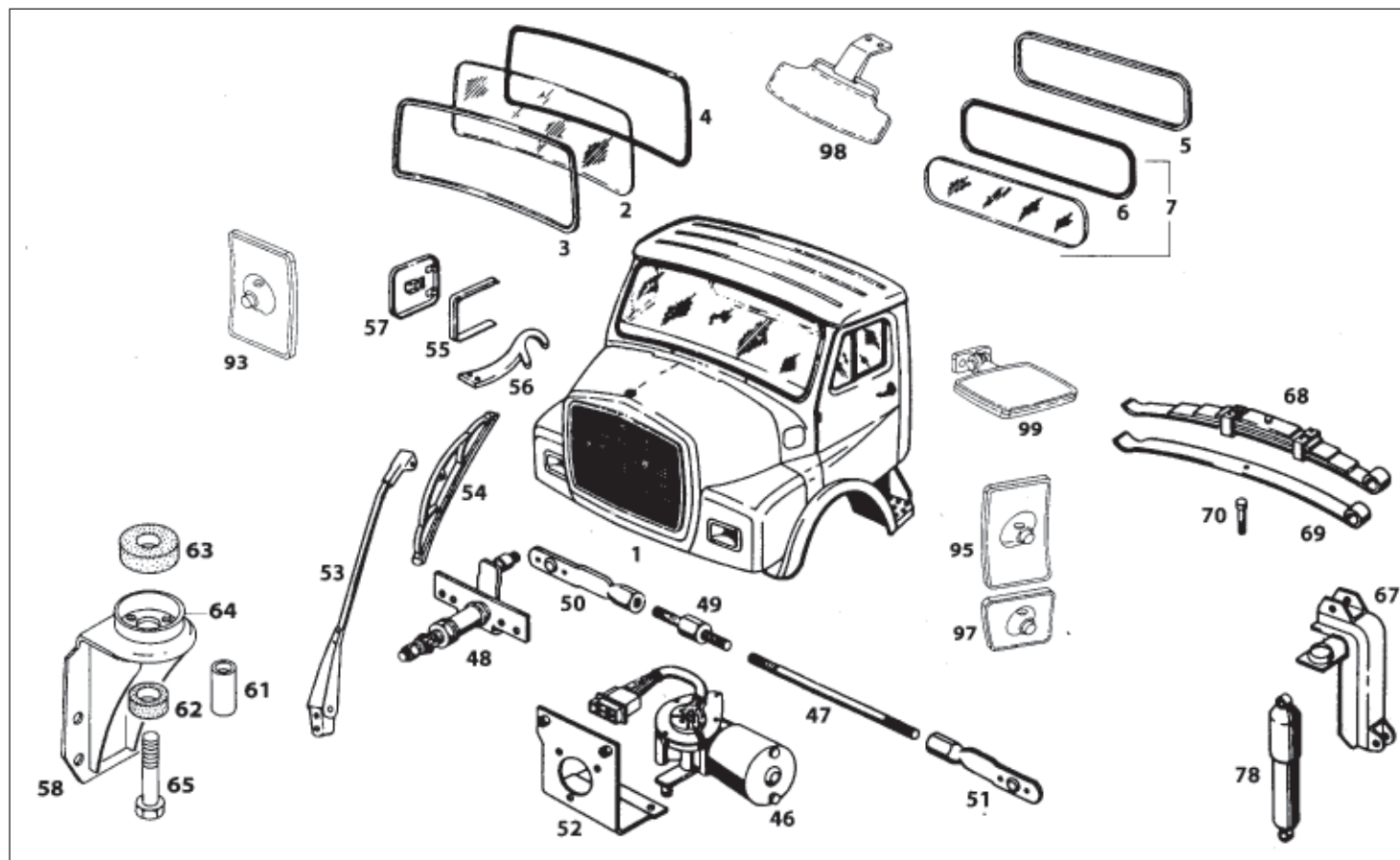


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
1	2075 6010 01 18	CAB Assy.Cab Complete	1			
	2075 6010 01 19	Assy.Bare Cab	1			
		BONNET				
	2075 5207 01 09	Assy. Bonnet Centre	1			
	2075 6001 01 05	Assy. Bonnet Stay	1			
	3505 5207 01 98	Assy. Bonnet Side Comp. (LH)	1			
	3505 5207 01 99	Assy. Bonnet Side Comp. (RH)	1			
	3505 8807 01 17	Assy. Hinge RH	1			
	3505 8807 01 08	Assy. Hinge LH	1			
	3505 5207 42 01	Rubber Fastener (for Bonnet)	2			
	3505 8807 63 04	Grip (Bonnet)	2			
	3505 5207 01 29	Assy. Rubber Buffer	2			
	3505 5207 83 01	Shim	ar			
	3505 8807 01 13	Assy. Rubber Buffer Front (for Eng. Hood)	6			
	3505 6001 67 02	Pin Hinge (Bonnet Stay to Tubular Frame)	1			
	2632 8120 01 01	Assy. 'T' Emblem (Oval)	1			
	2632 8180 01 03	Assy. 1613 Mascot	1			

TABLE 60.1

CAB

GROUP 60

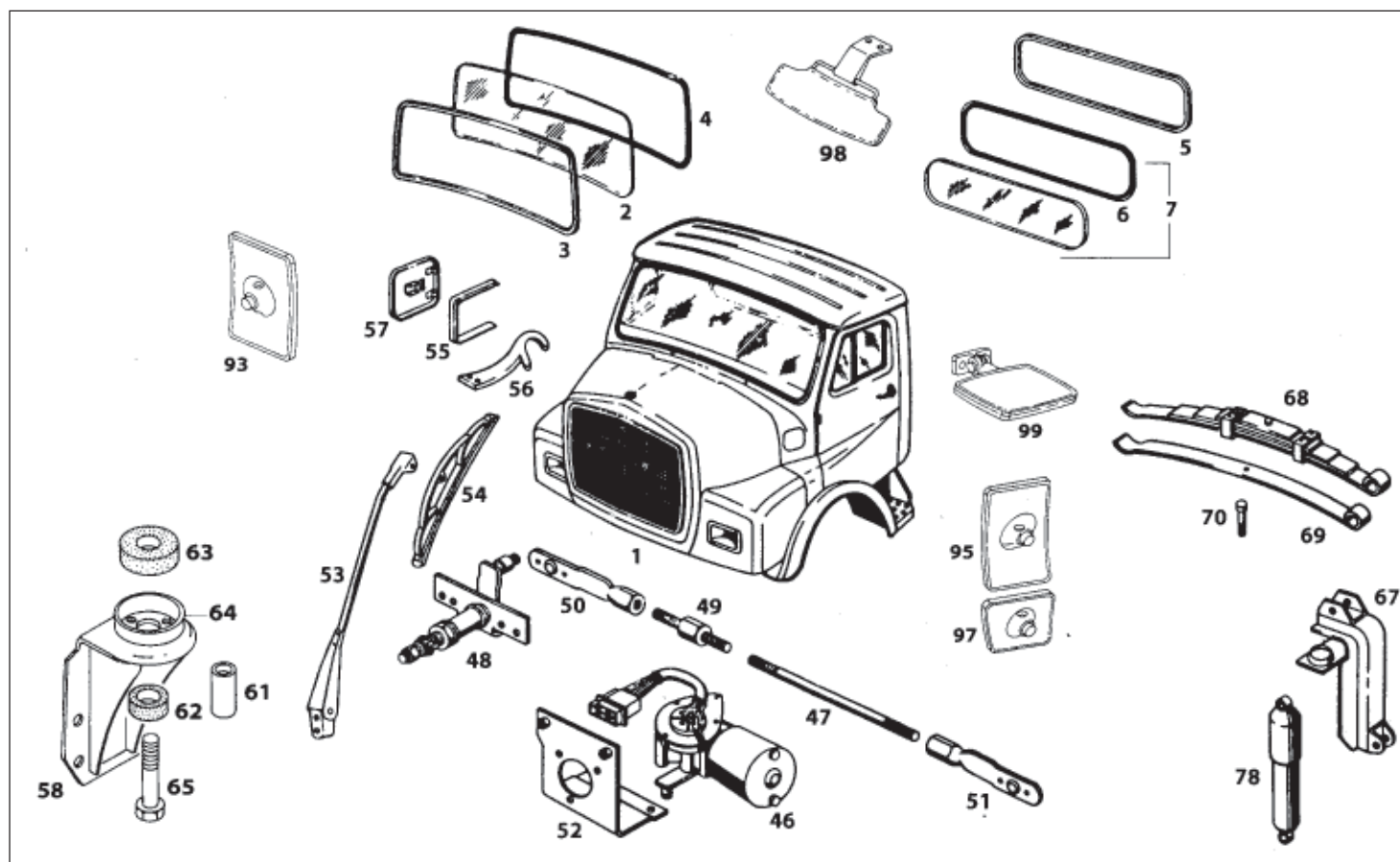


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	2698 8180 01 10	Assy. Tata Mascot	1			
	2075 8190 01 09	Assy Engine Shielding LH (Rear Extn)	1			
	2075 8190 01 10	Assy Engine Shielding RH (Rear Extn)	1			
		MARKER POLE				
	3505 5905 01 05	Assy. Marker Pole	2			
	3505 5905 01 07	Assy. Bracket (Marker Pole)	2			
	3505 5905 77 02	Rubber Pad (Assy. Marker Pole to Cab)	4			
		TIE MEMBER				
	2075 6010 01 06	Tie Member Complete Bottom	1			
	2075 6010 01 11	Tie Member (Top)	1			
	2576 7520 42 01	Spring Clamp	1			
	2573 8120 75 01	Rubber Grommet	1			
	2067 2670 75 01	Rubber Bellow (Gear Shift Lever)	1			
	2067 2680 82 01	Ring (Gear Shift Bellow)	1			
	3505 3001 78 01	Rubber Cover Accelerator	1			
	3505 3001 78 02	Cover Plate Accelerator	1			
	2574 2845 75 01	Rubber Bellow	2			
	2067 4620 75 03	Rubber Bellow (Stg Column)	1			

TABLE 60.1

CAB

GROUP 60

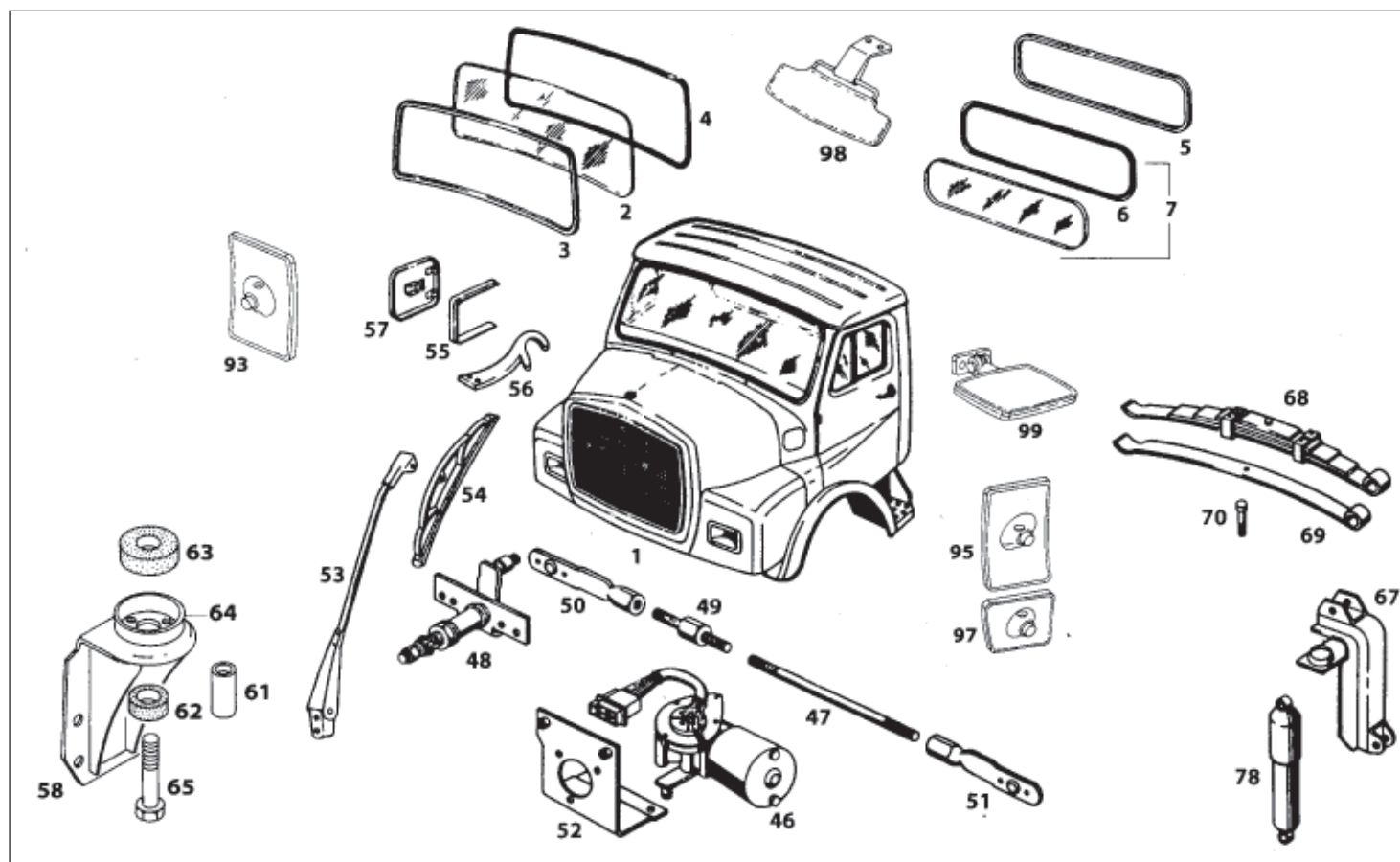


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	2067 4620 82 02	Cover Plate (Steering)	1			
		WIND SHIELD GLASS				
2	3505 6701 23 09	Wind Shield Glass (Laminated Type)	1			
3	2632 6710 63 01	Rubber Moulding	1			
4	3505 6701 25 03	Filler Profile	1			
		REAR WINDOW				
7	2576 6710 01 21	Assy.Window Complete (Rear)	1			
5	2575 6710 63 02	Window Moulding	1			
6	2576 6710 25 08	Filler Profile	1			
		GLOVE BOX				
	3505 6809 01 31	Assy.Glove Box Complete	1			
	3505 6809 01 12	Assy.Glove Box Lid (for Lock Fitment)	1			
	3505 6809 01 01	Assy.Handle	1			
	3505 6809 63 02	Rubber Buffer	2			
	3505 6809 01 18	Assy Lid Centre	1			
	3505 6890 01 02	Assy Kit for Glove Box Lock and Key	1			

TABLE 60.1

CAB

GROUP 60

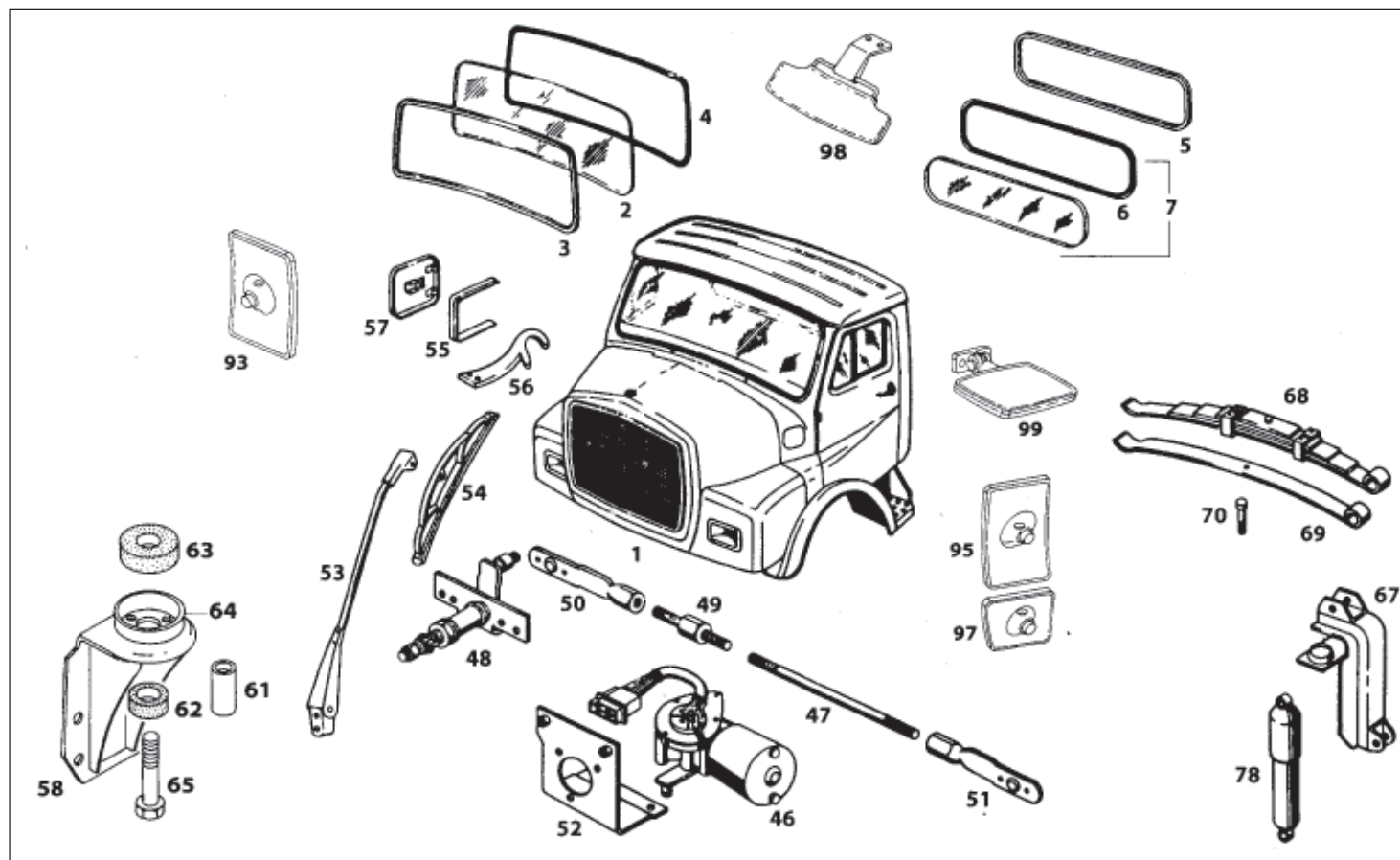


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		AIR SCOOP				
	3505 8306 77 03	Sealing Rubber (Air Scoop)	2			
	3505 8303 01 10	Assy. Cable	2			
	3505 5207 01 83	Assy. Air Scoop LH	1			
	3505 5207 01 84	Assy. Air Scoop RH	1			
		VENTILATION				
55	3505 8306 77 02	Sealing Rubber (Ventilation Duct)	2			
	3505 8303 87 01	Spring Clip (Ventilation Duct)	2			
56	3505 8303 56 03	Handle (Ventilation Flap)	2			
57	3505 8307 01 04	Assy. Ventilation Flap LH	1			
57	3505 8307 01 05	Assy. Ventilation Flap RH	1			
		FENDER,MUDGUARD AND MUDFLAP				
	2075 8801 63 03	Fender Front LH	1			
	2075 8801 63 04	Fender Front RH	1			
	2075 8801 77 01	Beading Fender	1			
	2075 8801 63 05	Mud Flap LH (Spray Supression)	1			
	2075 8801 63 06	Mud Flap RH (Spray Supression)	1			
	3505 6106 82 18	Mudguard LH	1			

TABLE 60.1

CAB

GROUP 60

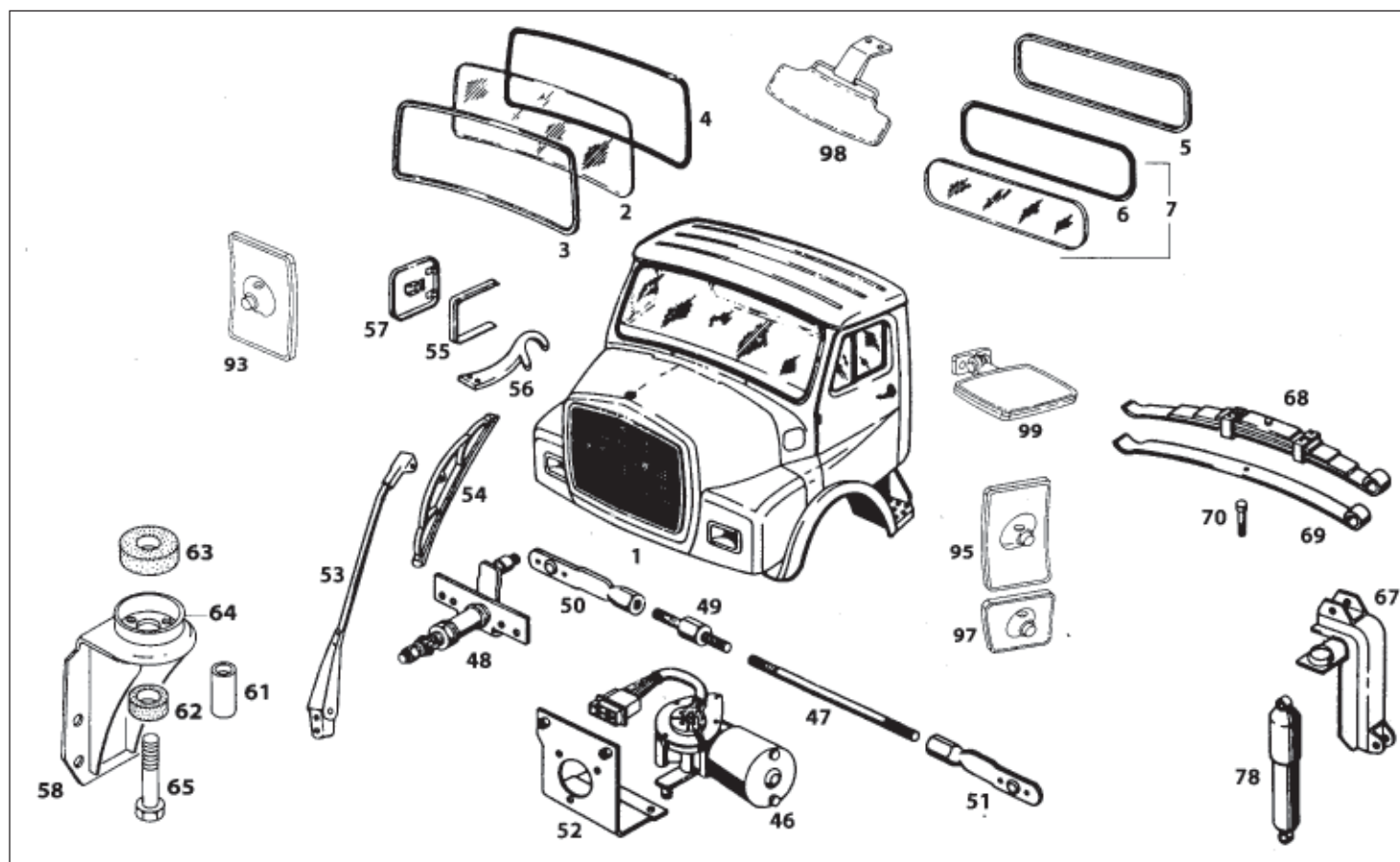


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	3505 6106 82 14	Mudguard RH	1			
		ELECTRICAL EQUIPMENT				
46	2632 8240 99 02	Assy. Wiper Motor w/o Links and Spacer	1			
47	3505 8204 01 03	Link	1			
49	3505 8204 60 03	Link	1			
	2574 8240 01 06	Accessories Kit for Wiper Motor Consisting of :	1			
48		Wheel Box LH	1			
48		Wheel Box RH	1			
50		Link End Assy. RH	1			
51		Link End Assy. LH	1			
		Wiper Motor Connector	1			
		Spacer	1			
52	3505 8204 01 05	Assy. Bracket (for Wiper Motor)	1			
53	2632 8240 01 08	Wiper Arm	2			
54	3505 8204 01 04	Wiper Blade	2			
	2574 5442 01 34	Assy. Blinker RH w/ Bulb	1			
	2574 5442 01 35	Assy. Blinker LH w/ Bulb	1			
	6212 040012 1	Bulb 12V, 21W (for Blinker Lamp)	2			

TABLE 60.1	CAB	GROUP 60
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
	2576 5440 01 21	Assy. Engine Lamp	1			
	6212 040012 1	Bulb 12V, 21W (for Engine Lamp)	1			
	000 540 01 44 J	Assy Push Pull Switch (For Engine Lamp)	1			
	2618 5440 01 54	Assy.Motorised Head Lamp Compl. LH (12V)	1			
	2618 5440 01 55	Assy.Motorised Head Lamp Compl. RH (12V)	1			
	6212 060101 1	Lamp H4 12V 60/55W	2			
	6212 060111 9	Lamp T4W 12V 4W	2			
	2654 5460 99 19	Sleeve Adaptor for Head Lamp	2			
	2698 5450 01 11	Head Lamp Levelling Switch	1			
	2592 8110 01 31	Head Lamp Dome	2			
	2658 5440 01 05	Assy Hatch Lamp	1			
	6212 030023 2	Bulb 12V 5W	2			
	2078 5482 01 27	Assy. Cable Set (For Cab Lamp)	1			
		MIRROR,SUNVISOR				
93	2576 8110 01 52	Assy Rear View Mirror Outer RH	1			
	2632 8110 01 02	Assy.Tubular Frame (Rear View Mirror Driver Side)	1			
95	2576 8110 01 53	Assy Rear View Mirror Outer LH	1			
	2632 8110 01 13	Assy.Tubular Frame (Rear View Mirror Co Driver Side)	1			

TABLE 60.1

CAB

GROUP 60

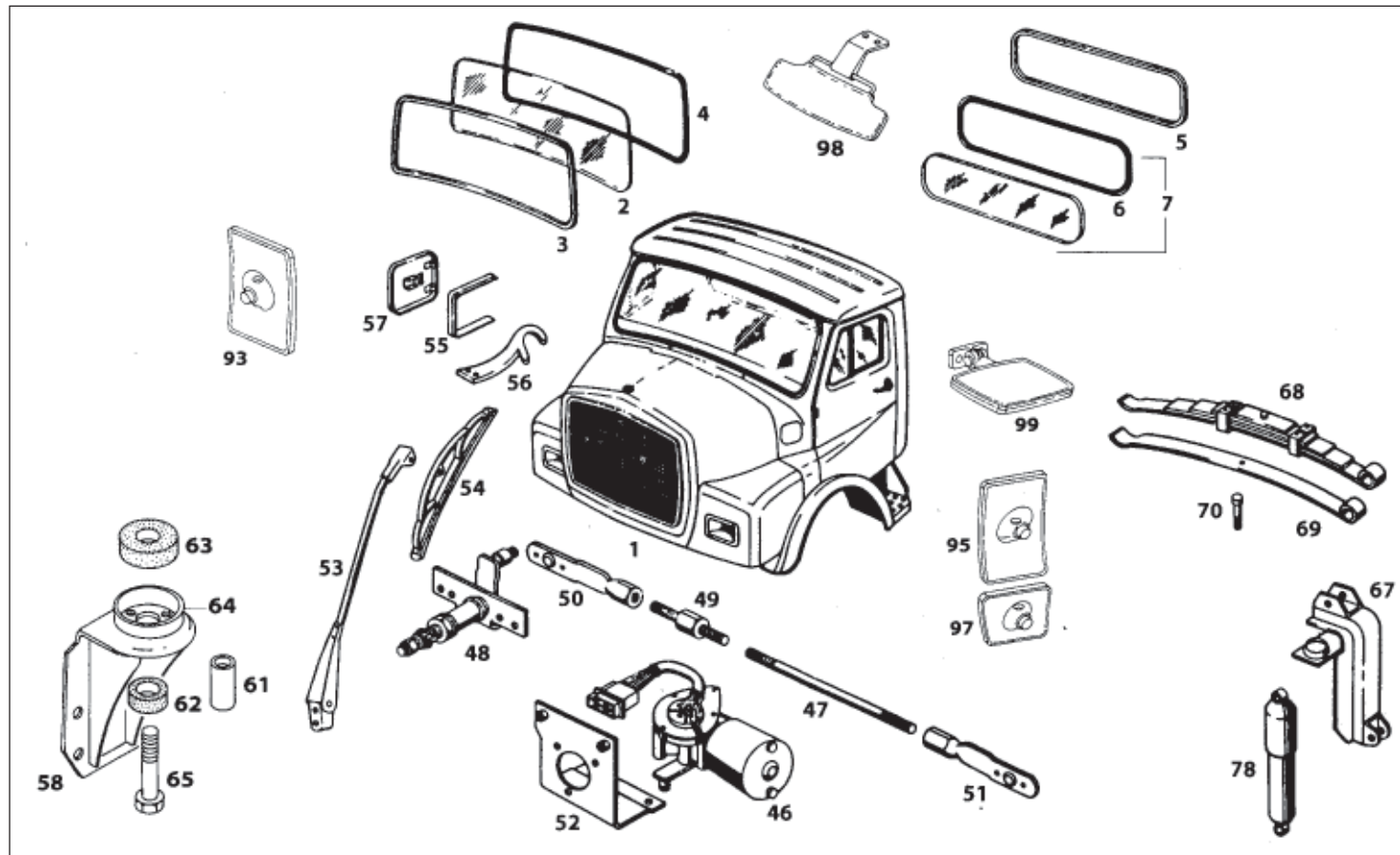


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
97	2747 8110 01 19	Assy Wide Angle Mirror (On LH Door)	1			
99	2576 8110 01 46	Assy Proximity Mirror (On LH Door)	1			
98	3505 8101 01 12	Assy. Sunvisor	1			
		CAB MOUNTING FRONT				
58	2075 8901 01 07	Assy. Bracket Comp. (LH)	1			
58	2075 8901 01 08	Assy. Bracket Comp. (RH)	1			
61	2576 8910 86 02	Spacer Tube	2			
	2632 8910 71 04	Plate	2			
62	2576 8910 77 04	Rubber Buffer (Lower)	2			
63	2576 8910 77 05	Rubber Buffer (Upper)	2			
64	2576 8910 37 02	Mounting Cup Front	2			
	2654 4030 67 02	Bolt with Nylon Insert	8			
	3505 8901 63 02	Cover	2			
65	2576 9910 01 04	Pin with Nylon Insert	2			
		CAB MOUNTING REAR				
67	2075 8910 01 08	Assy. Bracket LH	1			
67	2075 8910 01 09	Assy. Bracket RH	1			
68	3505 8901 01 14	Assy. Spring (for Cab Mtg. Rear)	1			

TABLE 60.1

CAB

GROUP 60

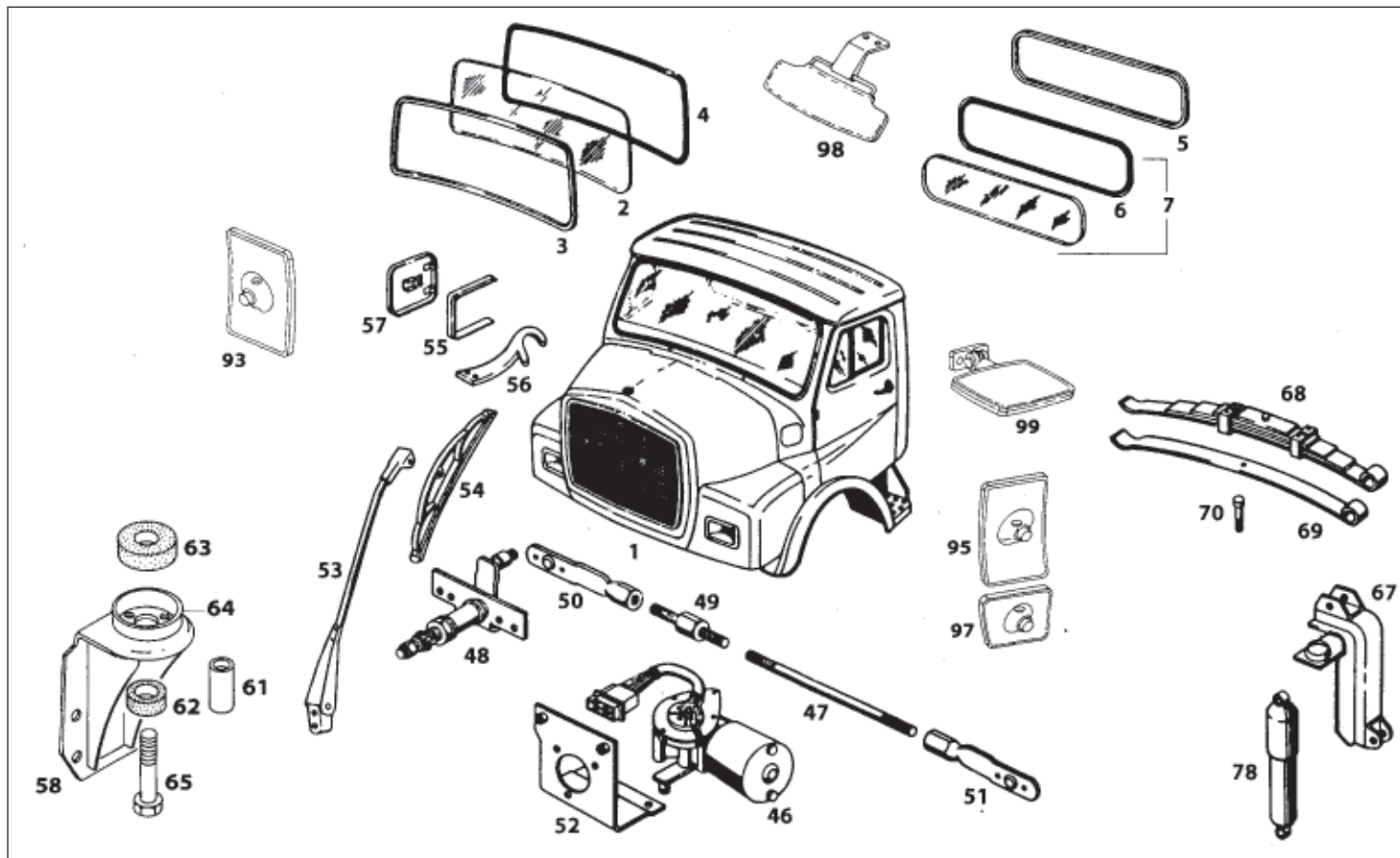


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
69	3505 3210 71 01	Leaf 1st	1			Not Serviced Loose
	3505 3210 71 02	Leaf 2nd	1			
	3505 3210 71 03	Leaf 3rd	1			
	3505 3210 71 04	Leaf 4th	1			
	3505 3210 71 05	Leaf 5th	1			
	3505 3210 71 06	Leaf 6th	1			
70		Centre Bolt	1			
78	2576 8910 01 49	Shock Absorber (for Cab Mounting Rear)	2			
		DRIVER,CO-DRIVER SEAT & SEAT BELT				
	3502 9100 01 10	Assy Driver Seat (MKI)	1			
	2075 9104 01 01	Assy. Seat (Co-Driver)	1			
	3505 9104 01 22	Assy. Back Rest Comp. (Co-Driver)	1			
	2632 9150 01 02	Seat Belt Kit	1			

TABLE 60.2

COWL

GROUP 60

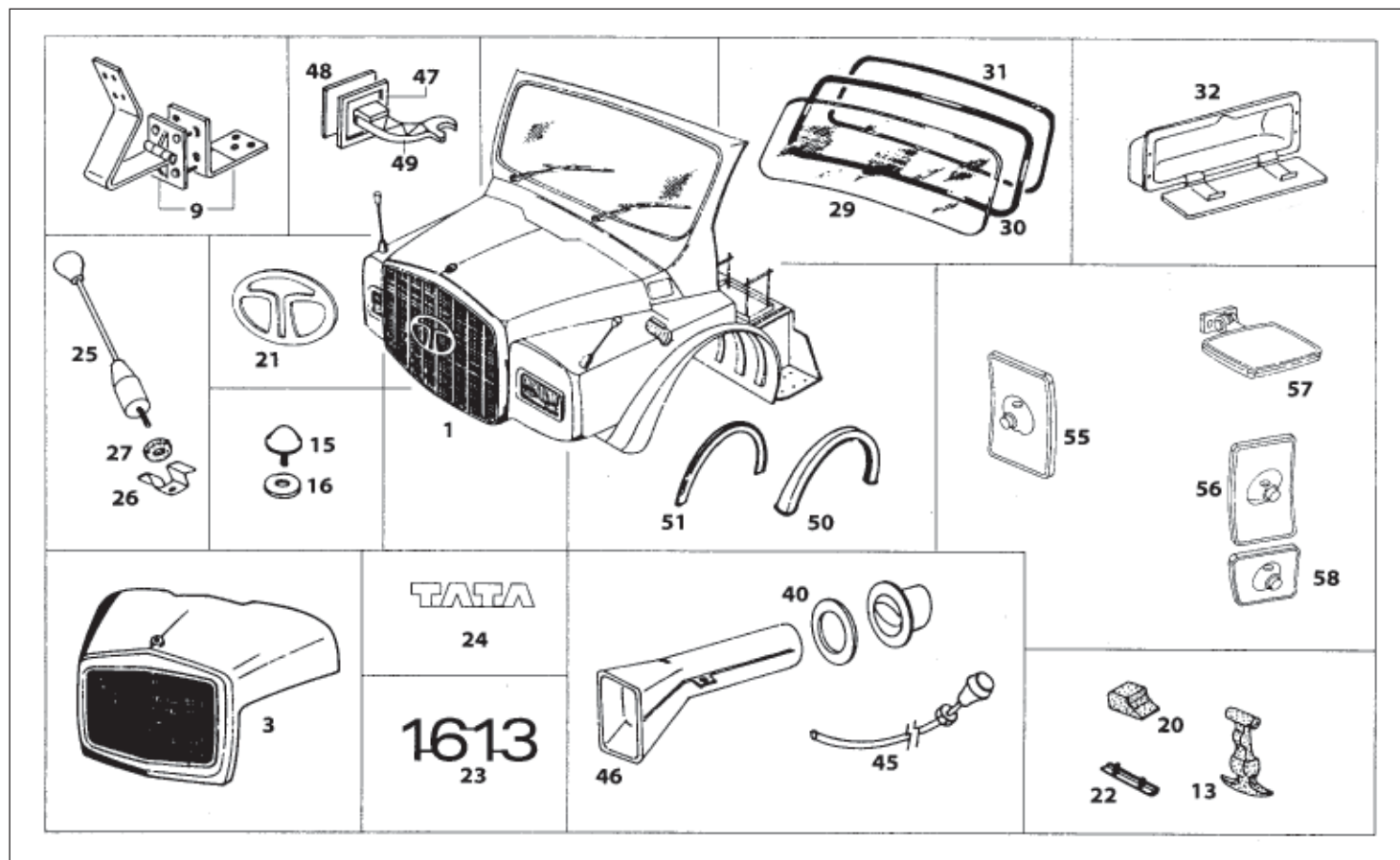


TABLE 60.2
COWL
GROUP 60

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		COWL				
1	2749 6010 01 01	Assy Cowl Complete with Fitments		1		
1	2749 6010 01 06	Assy Cowl Complete with Fitments			1	
	2749 6010 01 02	Assy. Bare Cowl		1		
	2749 6010 01 07	Assy. Bare Cowl			1	
	2067 2670 75 01	Rubber Bellow (Gear Shift Lever)	1			
	2632 4610 63 03	Rubber Bellows	1			
	2067 2680 82 01	Ring (Gear Shift Bellow)	1			
	3505 3001 78 01	Rubber Cover Accelerator	1			
	3505 3001 78 02	Cover Plate Accelerator	1			
3	2075 5207 01 09	Assy Bonnet Centre	1			
	2632 6010 01 08	Assy. Bonnet Stay	1			
9	3505 8807 01 18	Assy. Hinge LH	1			
9	3505 8807 01 19	Assy. Hinge RH	1			
13	3505 5207 42 01	Rubber Fastener	2			
15	3505 5207 01 29	Assy. Rubber Buffer	2			
16	3505 5207 83 01	Shim	2			
20	3505 8807 01 13	Assy. Rubber Buffer Front (for Eng. Hood)	6			

TABLE 60.2

COWL

GROUP 60

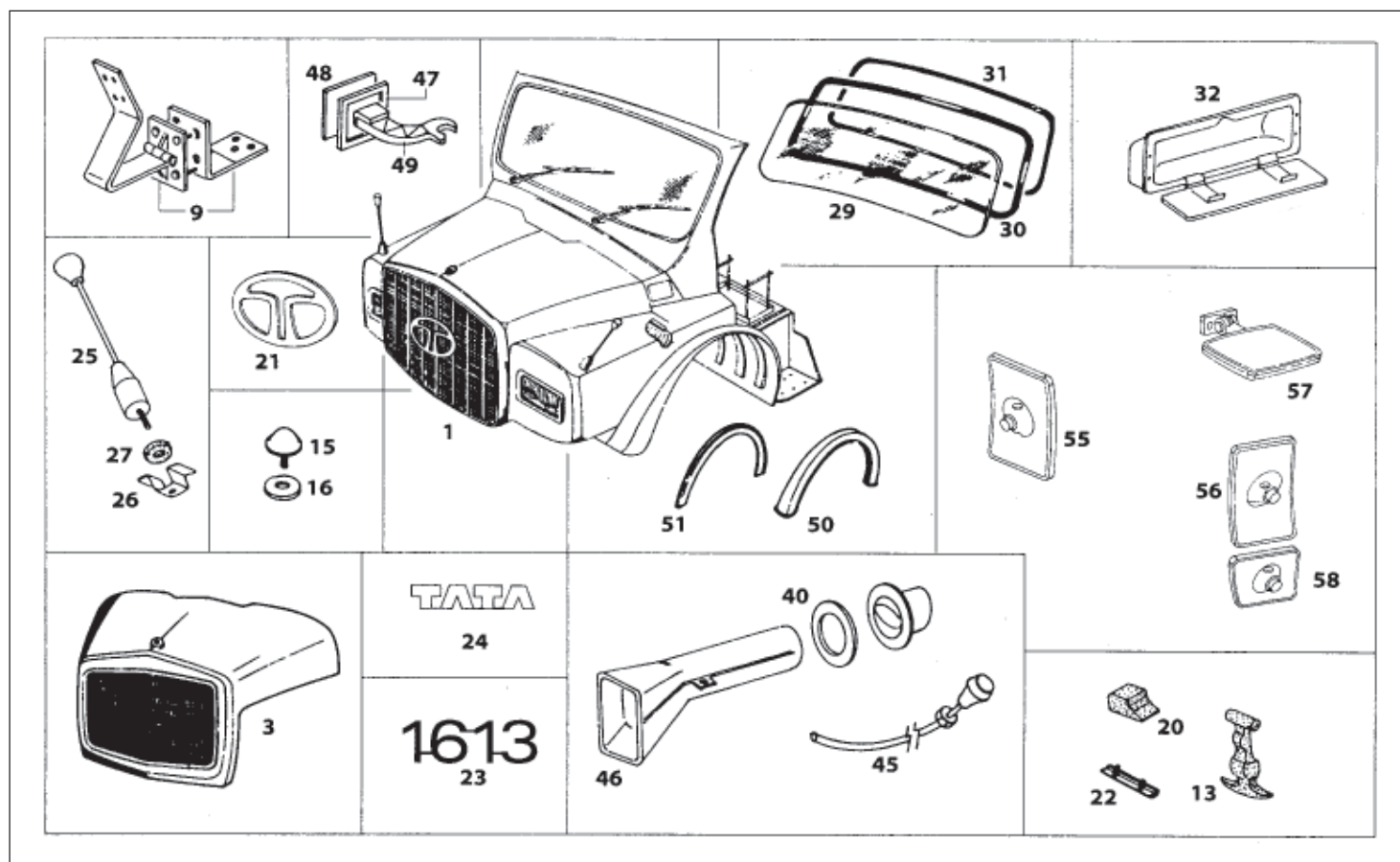


TABLE 60.2
COWL
GROUP 60

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
21	2632 8120 01 01	Assy.'T' Emblem (Oval)	1			
22	3505 8807 63 04	Grip (Bonnet Centre)	2			
23	2632 8180 01 03	Assy. 1613 Mascot	1			
24	2698 8180 01 10	Assy. Tata Mascot	1			
	2632 8190 01 01	Assy.Engine Shielding LH (Bonnet Stay to Tubular Frame)	1			
	2632 8190 01 02	Assy.Engine Shielding RH (Bonnet Stay to Tubular Frame)	1			
25	3505 5905 01 05	Assy.Marker Pole	2			
26	3505 5905 01 07	Assy.Bracket (Marker Pole)	2			
27	3505 5905 77 02	Rubber Pad (Assy.Marker Pole to Cowl)	4			
29	3505 6701 23 09	Wind Shield Glass (Laminated Type)	1			
30	2632 6710 63 01	Rubber Moulding	1			
31	3505 6701 25 03	Filler Profile	1			
32	3505 6809 01 31	Assy.Glove Box Complete	1			
	3505 6809 01 05	Assy.Glove Box Lid	1			
	3505 6809 01 01	Assy.Handle	1			
	3505 6809 63 02	Rubber Buffer	2			
	2632 6890 63 01	Lid Centre	1			
40	3505 8306 77 03	Sealing Rubber (Air Scoop)	2			

TABLE 60.2

COWL

GROUP 60

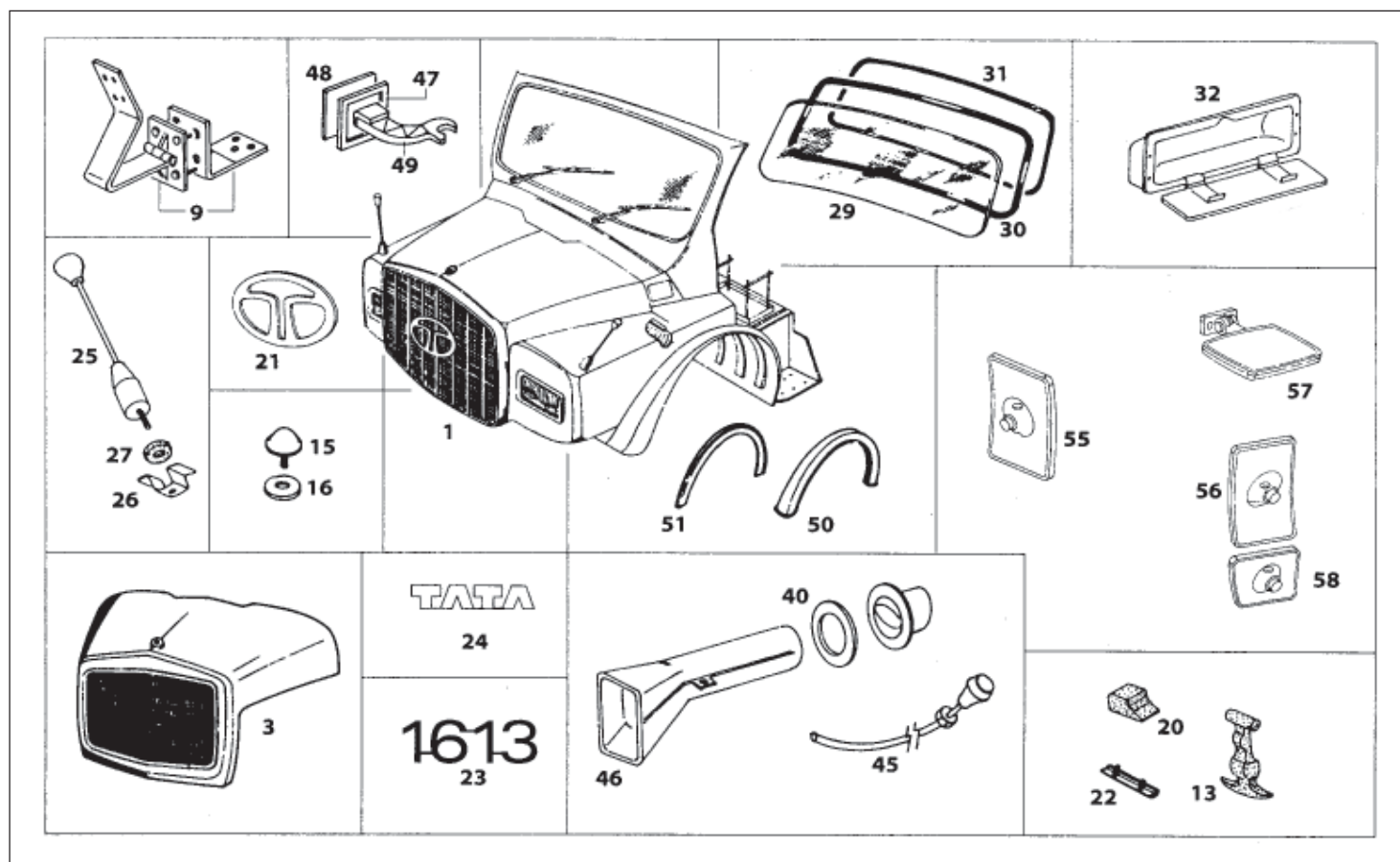


TABLE 60.2
COWL
GROUP 60

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
45	3505 8303 01 10	Assy. Cable	2			
46	3505 5207 01 83	Assy. Air Scoop LH	1			
46	3505 5207 01 84	Assy. Air Scoop RH	1			
47	3505 8307 01 04	Assy. Ventilation Flap LH	1			
47	3505 8307 01 05	Assy. Ventilation Flap RH	1			
48	3505 8306 77 02	Sealing Rubber (Ventilation Duct)	2			
	3505 8303 87 01	Spring Clip (Ventilation Duct)	2			
49	3505 8303 56 03	Handle (Ventilation Flap)	2			
50	2749 8810 63 01	Assy. Fender LH (Spray Supression)	1			
50	2749 8810 63 02	Assy. Fender RH (Spray Supression)	1			
51	000 987 33 30	Profile (Beading Fender)	2			
	2749 8810 63 03	Mud Flap (Spray Supression)	2			
	3505 6106 82 18	Mudguard LH	1			
	3505 6106 82 14	Mudguard RH	1			
	2749 6660 82 04	Step Well Bottom LH	1			
	2749 6660 82 05	Step Well Bottom RH	1			
	2592 8110 01 31	Head Lamp Dome	2			
55	2576 8110 01 52	Assy Rear View Mirror Outer RH	1			

TABLE 60.2

COWL

GROUP 60

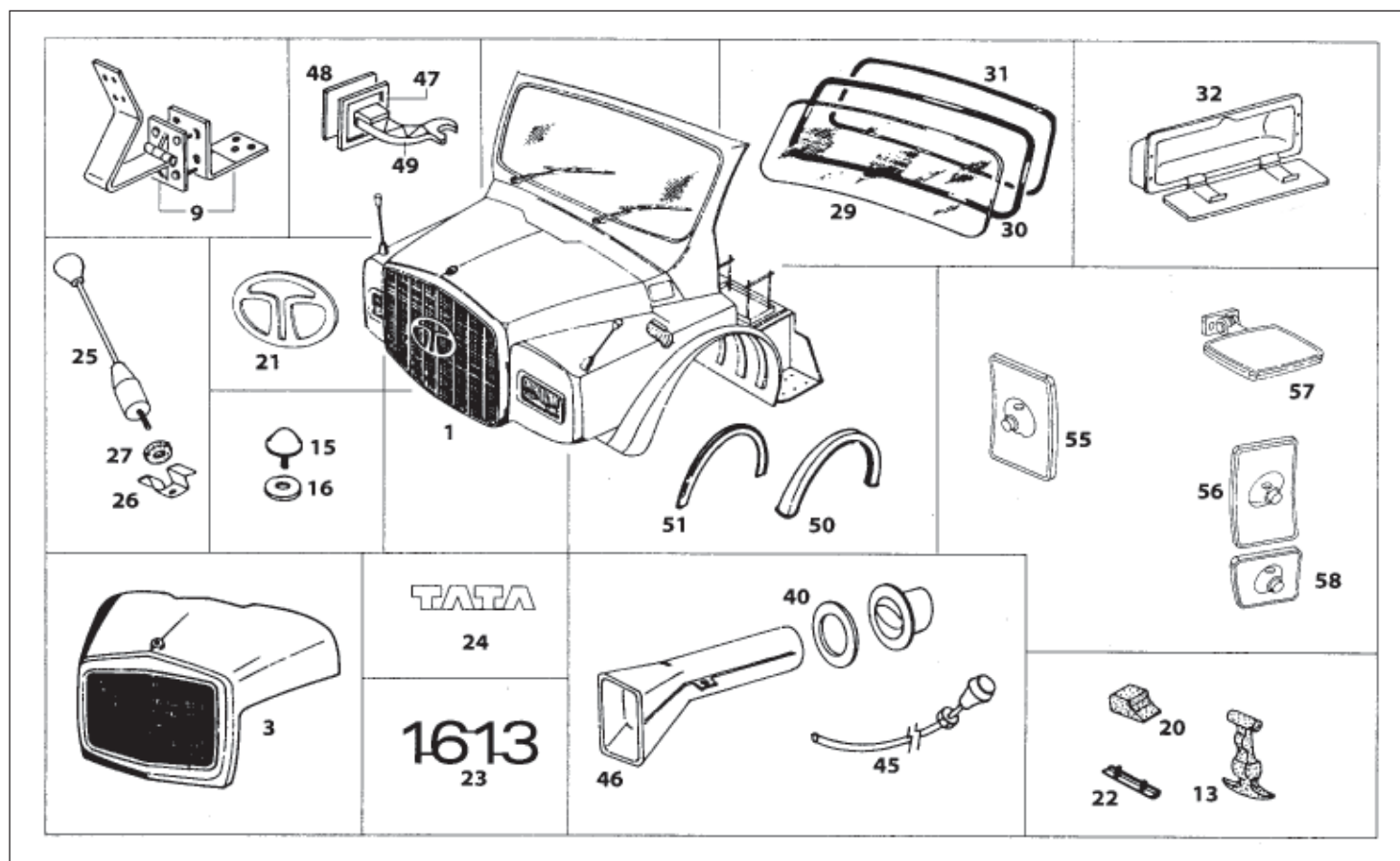


TABLE 60.2
COWL
GROUP 60

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
56	2632 8110 01 02	Assy.Tubular Frame (Rear View Mirror Driver Side)	1			
	2576 8110 01 53	Assy Rear View Mirror Outer LH	1			
	2632 8110 01 13	Assy.Tubular Frame (Rear View Mirror Co Driver Side)	1			
57	2576 8110 01 46	Assy Proximity Mirror (On LH Door)	1			
58	2747 8110 01 19	Assy Wide Angle Mirror (On LH Door)	1			

TABLE 60.3

BARE COWL

GROUP 60

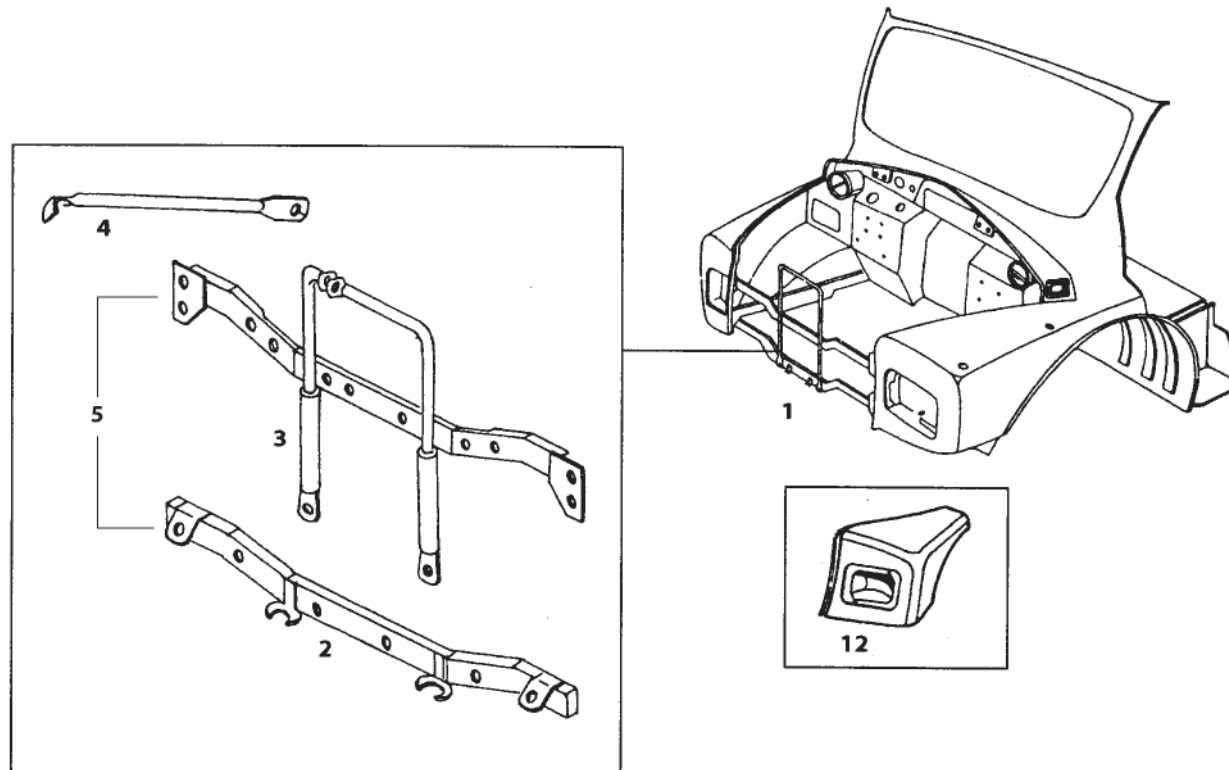


TABLE 60.3
BARE COWL
GROUP 60

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		BARE COWL				
1	2749 6010 01 02	Assy. Bare Cowl		1		
1	2749 6010 01 07	Assy. Bare Cowl			1	
2	2632 6010 01 04	Assy. Tie Member Comp. (Bottom)	1			
3	2632 6010 01 01	Assy. Tie Member Comp (Top)	1			
4	2632 6010 01 08	Assy. Bonnet Stay	1			
5	2632 6010 01 07	Assy. Front Tie Member Complete	1			
12	3505 5207 01 98	Assy. Bonnet Side Comp. (LH)	1			
12	3505 5207 01 99	Assy. Bonnet Side Comp. (RH)	1			

TABLE 72.1

DOOR

GROUP 72

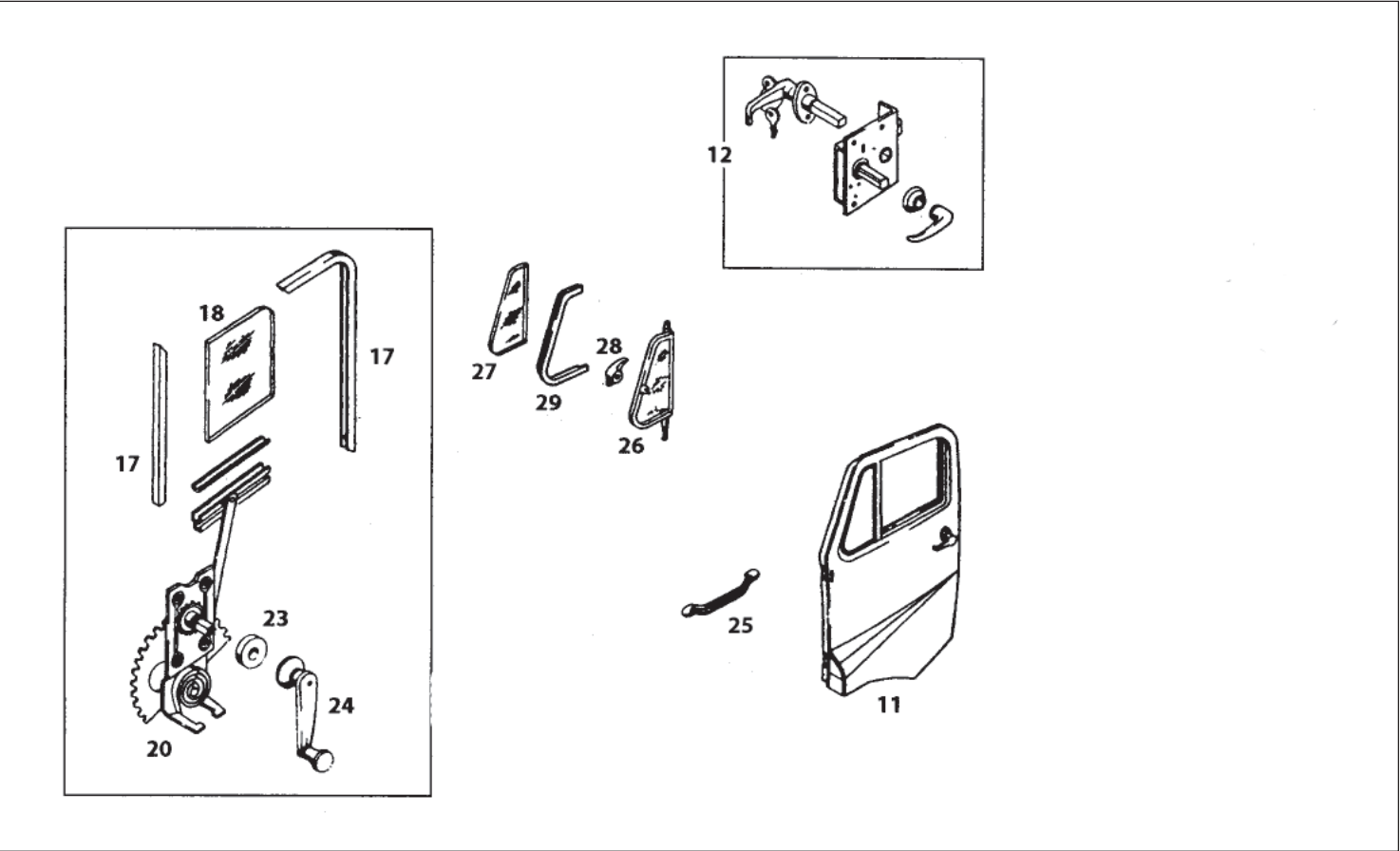


TABLE 72.1
DOOR
GROUP 72

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		DOOR				For Cab Version
11	3505 7200 01 13	Assy Door Complete LH	1			
11	3505 7200 01 14	Assy Door Complete RH	1			
	3505 7202 01 37	Assy. Door Shell LH	1			
	3505 7202 01 38	Assy. Door Shell RH	1			
12	3505 7203 01 20	Assy. Kit for Locks & Key	1			
17	042 725 00 25	Velvetised Rubber Channel	2			
18	3505 7201 23 01	Glass (Door)	2			
	042 725 00 21	Rubber Channel	2			
23	3505 7205 77 01	Rubber Spacer	2			
24	2654 7230 01 62	Handle Window Regulator	2			
25	2651 7250 63 16	Assy. Grab Handle (on Door)	2			
26	3505 7205 01 05	Assy. Turning Window LH	1			
26	3505 7205 01 06	Assy. Turning Window RH	1			
27	3505 7205 23 01	Glass	2			
28	000 725 00 79 J	Handle LH	1			
28	000 725 01 79 J	Handle RH	1			
29	3505 7205 77 04	Sealing Rubber	1			

TABLE 82.1

WIPER

GROUP 82

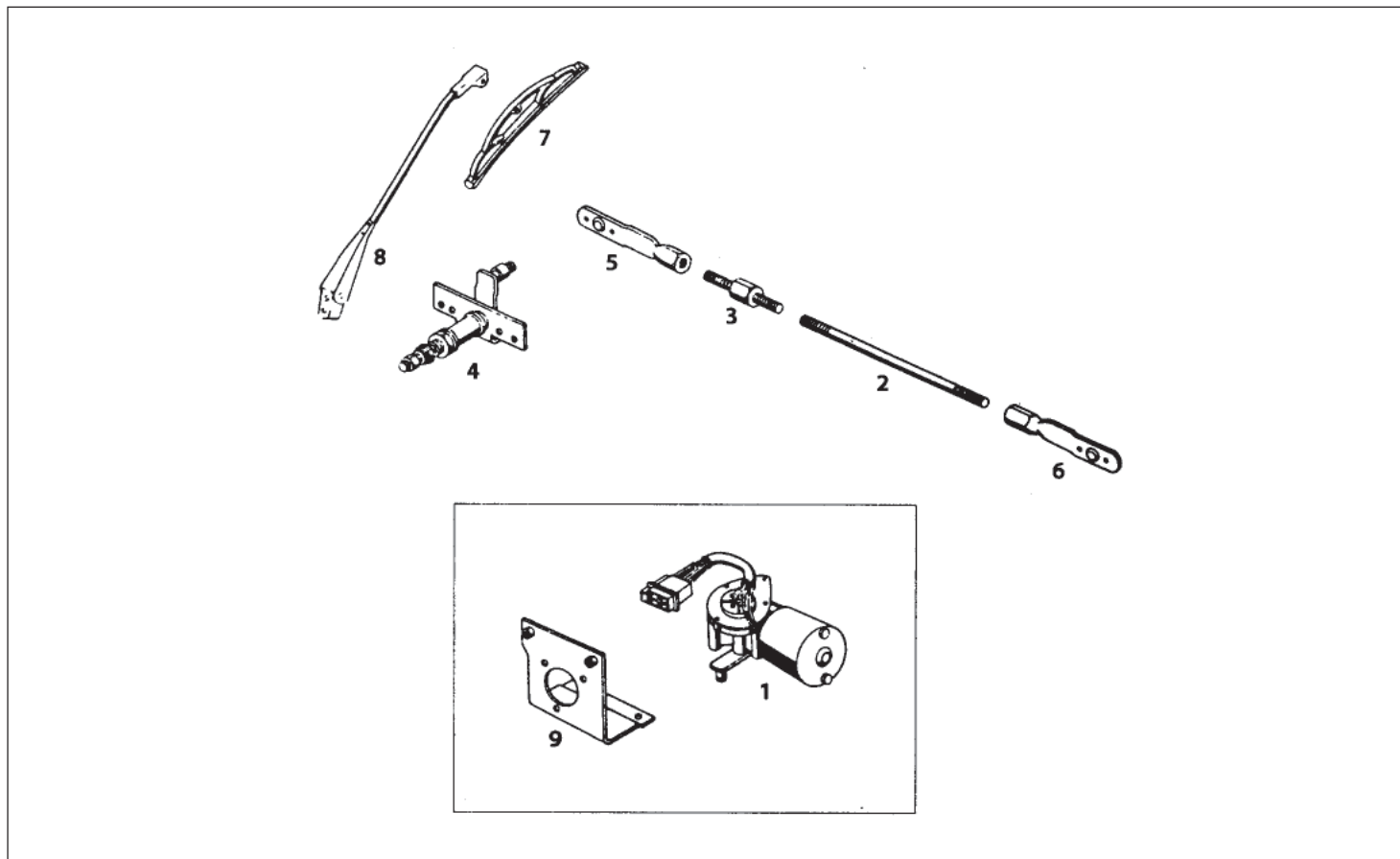


TABLE 82.1
WIPER
GROUP 82

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		WIPER				For Cowl and Cab; Common
1	2632 8240 99 02	Assy Wiper Motor 17W w/MSSL Trs & Hsg	1			
2	3505 8204 01 03	Link	1			
3	3505 8204 60 03	Link	1			
	2574 8240 01 06	Accessories Kit for Wiper Motor Consisting of :	1			
4		Wheel Box LH	1			
4		Wheel Box RH	1			
5		Assy Link RH	1			
6		Assy Link LH	1			
		Wiper Motor Connector	1			
		Spacer	1			
7	3505 8204 01 04	Wiper Blade	1			
8	2632 8240 01 08	Wiper Arm	1			
9	3505 8204 01 05	Assy Bracket (for Wiper Motor)	1			

TABLE 86.1

WIND SCREEN WASHER

GROUP 86

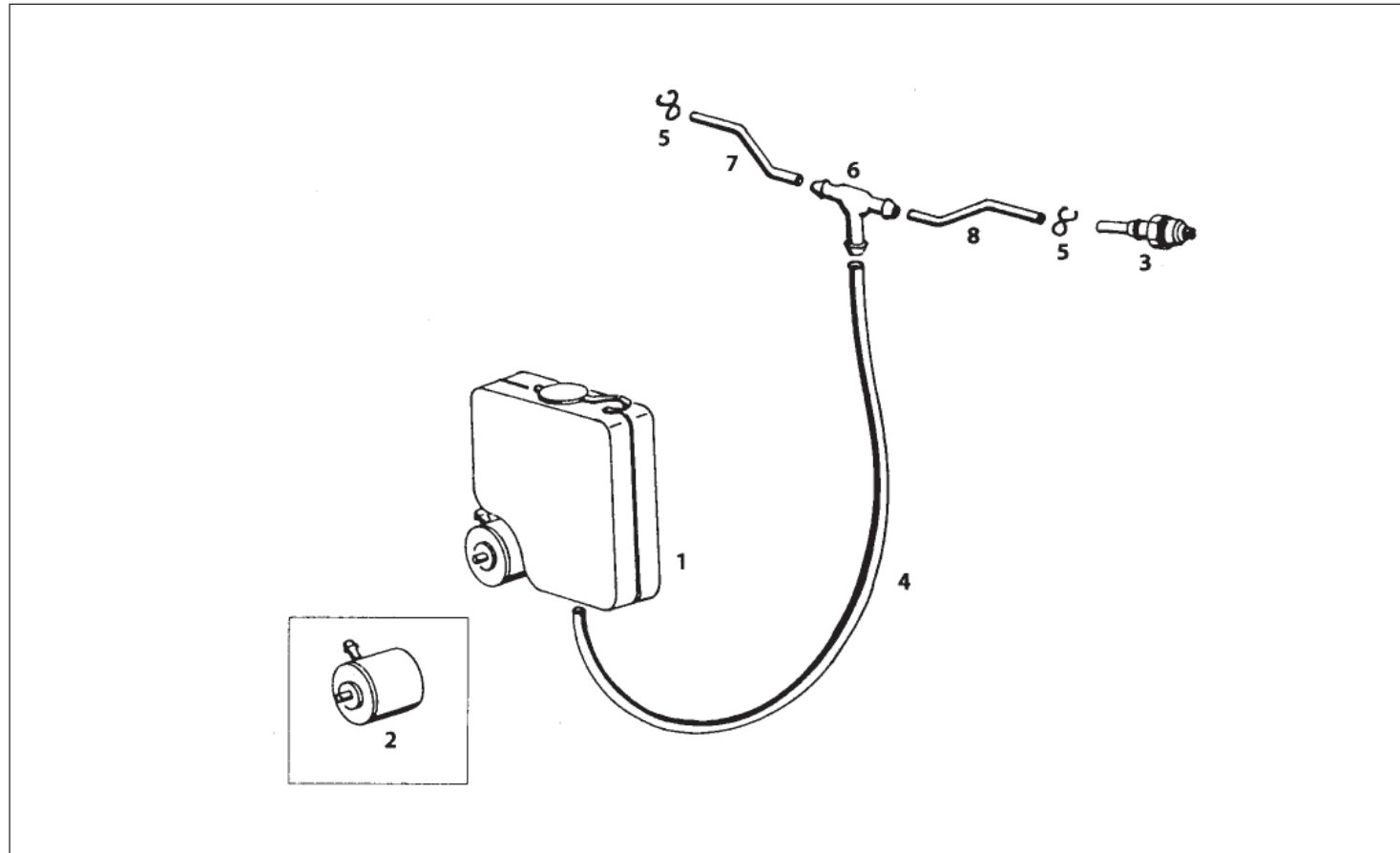


TABLE 86.1
WIND SCREEN WASHER
GROUP 86

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		WIND SCREEN WASHER				For Cowl and Cab; Common
	2651 8240 01 06	Kit Electric Wind Screen Washer Consisting of :	1			
1		Reservoir	1			
2		Electric Motor with Pump	1			
3		Assy Nozzle	2			
-		Housing	1			
4		Tube	1			
-		Clip	8			
5		Omega Clip	6			
6		T Joint	1			
7		Pipe	1			
8		Pipe	1			
		Assy Bracket	1			
		Spring Washer	1			
		Spring Washer	1			

TABLE 88.1

BUMPER AND ENGINE HOOD

GROUP 88

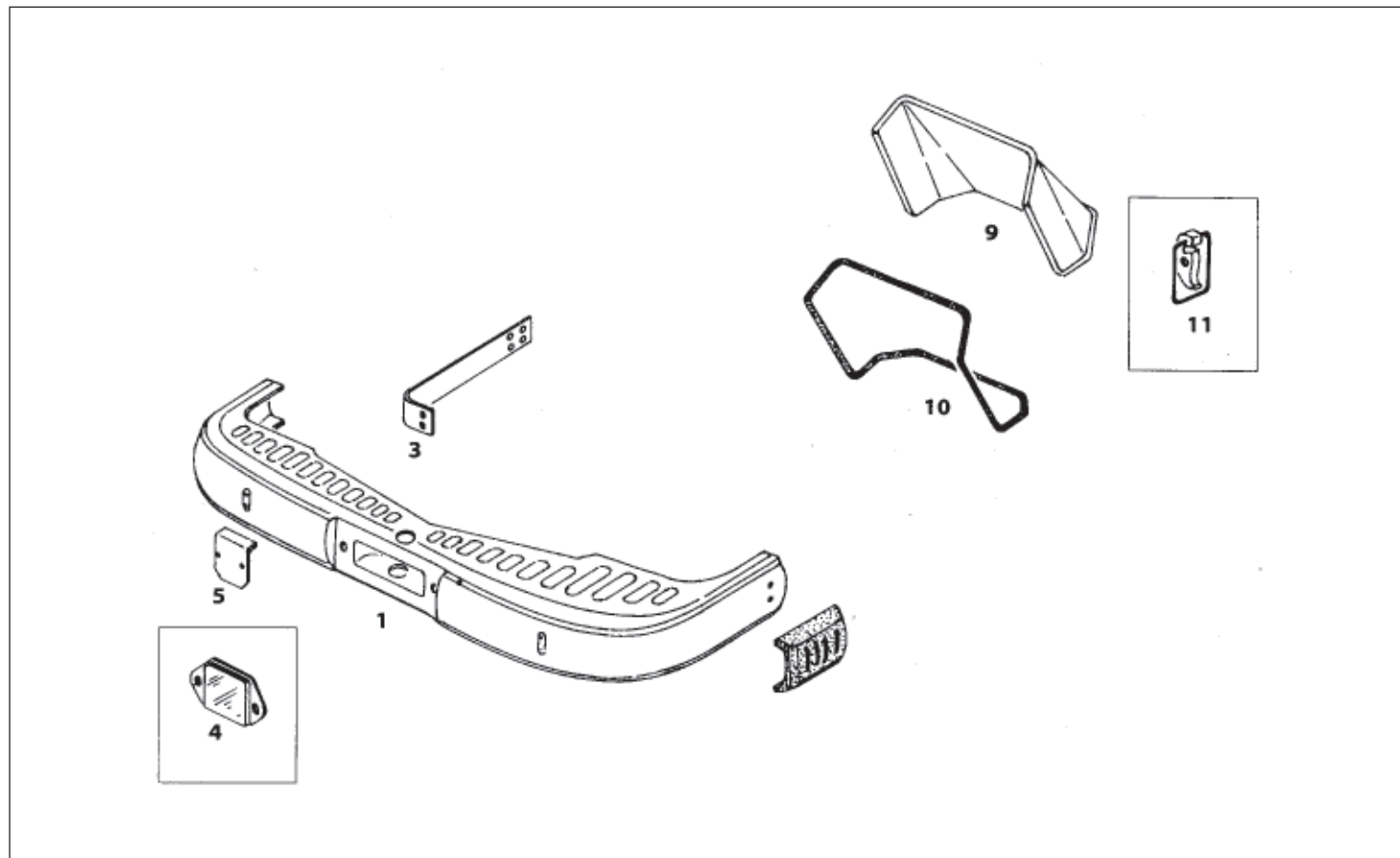


TABLE 88.1
BUMPER AND ENGINE HOOD
GROUP 88

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		BUMPER AND ENGINE HOOD				For Cowl and Cab; Common
1	3505 8805 01 57	Assy. Bumper with Platform	1			
3	3505 8805 01 66	Assy. Support LH	1			
3	3505 8805 01 67	Assy. Support RH	1			
4	2573 5441 01 37	Assy. Reflex Reflector White	2			
5	3505 8851 82 07	Bracket (for Reflector Mounting)	2			
9	2075 8870 01 06	Assy. Engine Hood with Pin	1			
10	2075 8870 77 07	Sealing Rubber	1			
11	2592 8870 01 03	Toggle Clamp	4			
	2573 8870 63 03	Grab Handle	2			

TABLE 89.1

COWL MOUNTING

GROUP 89

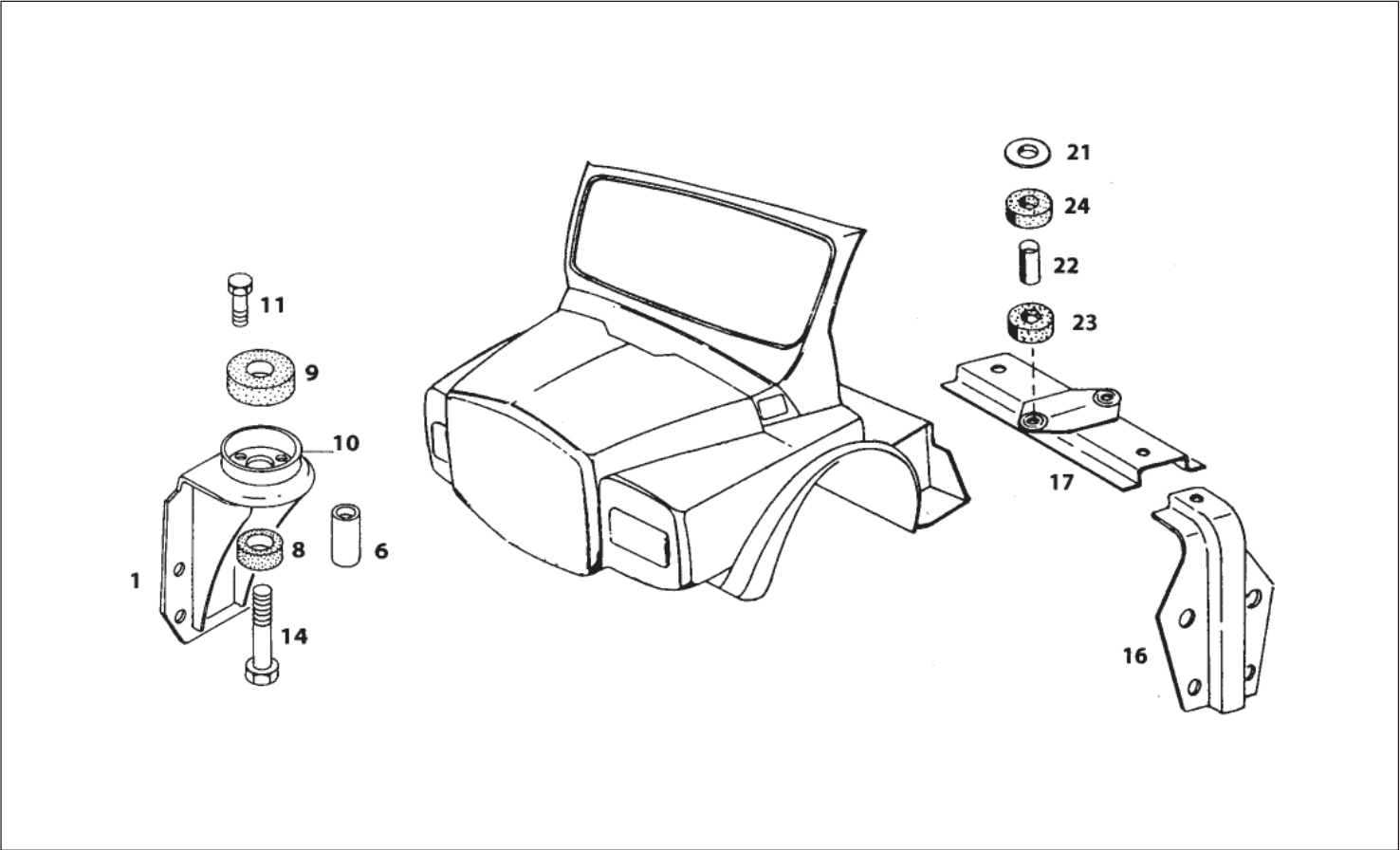


TABLE 89.1
COWL MOUNTING
GROUP 89

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
		COWL MOUNTING				
1	2075 8901 01 07	Assy. Bracket Complete LH (Front)	1			Common to Cowl & Cab
1	2075 8901 01 08	Assy. Bracket Complete RH (Front)	1			Common to Cowl & Cab
6	2576 8910 86 02	Spacer Tube	2			Common to Cowl & Cab
	2632 8910 71 04	Plate	2			Common to Cowl & Cab
	3505 8901 63 02	Cover	2			Common to Cowl & Cab
8	2576 8910 77 04	Rubber Buffer (Lower)	2			Common to Cowl & Cab
9	2576 8910 77 05	Rubber Buffer (Upper)	2			Common to Cowl & Cab
10	2576 8910 37 02	Mounting Cup Front	2			Common to Cowl & Cab
11	2654 4030 67 02	Bolt with Nylon Insert	8			Common to Cowl & Cab
	3505 8901 63 02	Cover	2			Common to Cowl & Cab
14	2576 9910 01 04	Pin with Nylon Insert	2			Common to Cowl & Cab
16	2084 8910 01 02	Assy. Bracket Cowl Mtg. (Rear)		2		
16	2075 8910 01 08	Assy. Bracket Cowl Mtg. (Rear) LH			1	
16	2075 8910 01 09	Assy. Bracket Cowl Mtg. (Rear) RH			1	
17	3505 8901 01 29	Assy. Cross Member (Cowl Mtg. Rear)		1		
21	3505 8901 99 01	Washer		4		
22	042 891 02 36J	Sleeve		2		

TABLE 89.1

COWL MOUNTING

GROUP 89

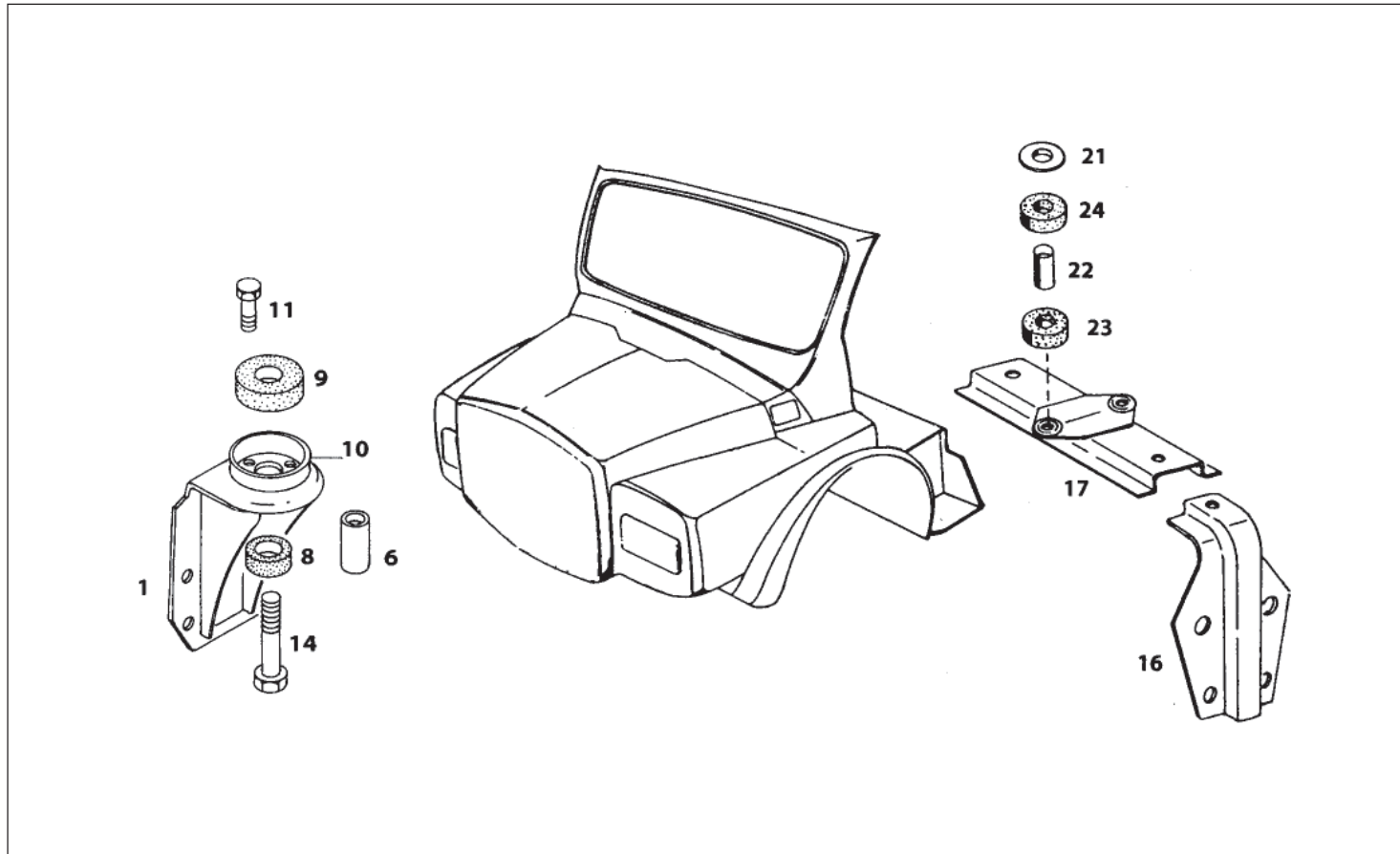


TABLE 89.1
COWL MOUNTING
GROUP 89

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE/SK 1613 (697 TCIC) BS II			REMARKS
			ALL	SE 42	SK 36	
23	000 891 02 01J	Rubber Mounting		2		Not Serviced Loose
23	000 891 05 97J	Rubber Mounting (Rear)		2		
	3505 8901 01 14	Assy. Spring (for Cab Mtg. Rear)			1	
	3505 3210 71 01	Leaf 1st			1	
	3505 3210 71 02	Leaf 2nd			1	
	3505 3210 71 03	Leaf 3rd			1	
	3505 3210 71 04	Leaf 4th			1	
	3505 3210 71 05	Leaf 5th			1	
	3505 3210 71 06	Leaf 6th			1	
		Centre Bolt			1	
	2576 8910 01 49	Shock Absorber (for Cab Mounting Rear)			2	